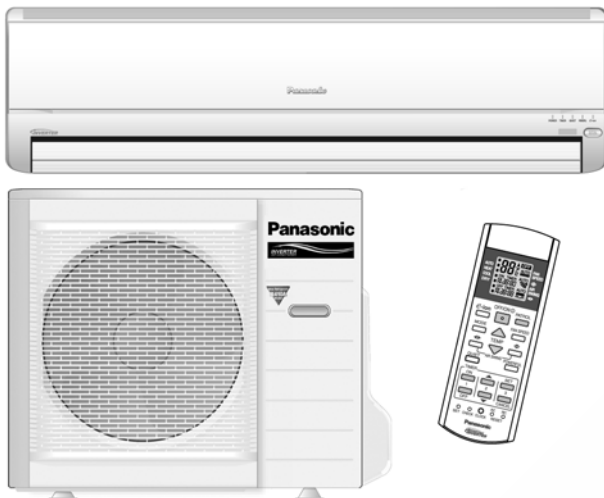


# Service Manual

## Air Conditioner

CS-E18GKEW CU-E18GKE

CS-E21GKES CU-E21GKE



### ⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

### ⚠ PRECAUTION OF LOW TEMPERATURE

In order to avoid frostbite, be assured of no refrigerant leakage during the installation or repairing of refrigeration circuit.

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# 1 Safety Precautions

- Read the following "SAFETY PRECAUTIONS" carefully before perform any servicing.
- Electrical work must be installed or serviced by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below.  
Incorrect installation or servicing due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

	<b>WARNING</b>	This indication shows the possibility of causing death or serious injury.
--	----------------	---

	<b>CAUTION</b>	This indication shows the possibility of causing injury or damage to properties.
---	----------------	--

The items to be followed are classified by the symbols:

	This symbol denotes item that is PROHIBITED from doing.
---	---

- Carry out test running to confirm that no abnormality occurs after the servicing. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

	<b>WARNING</b>
1. Engage dealer or specialist for installation and servicing. If installation or servicing done by the user is defective, it will cause water leakage, electrical shock or fire.	
2. Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electrical shock or fire.	
3. Use the attached accessories parts and specified parts for installation and servicing. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.	
4. Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.	
5. For electrical work, follow the local national wiring standard, regulation and the installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.	
6. Use the specified cable and connect tightly for indoor/outdoor connection. Connect tightly and clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat-up or fire at the connection.	
7. Wire routing must be properly arranged so that control board cover is fixed properly. If control board cover is not fixed perfectly, it will cause heat-up at connection point of terminal, fire or electrical shock.	



## WARNING

- |  |  |
|--|--|
| 8. When connecting the piping, do not allow air or any substances other than the specified refrigerant to enter the refrigeration cycle. Otherwise, this may lower the capacity, cause abnormally high pressure in the refrigeration cycle, and possibly result in explosion and injury. |  |
| 9. Thickness of copper pipes used must be more than 0.6 mm. Never use copper pipes thinner than 0.6 mm.  |  |
| 10. It is desirable that the amount of residual oil is less than 40 mg/10 m.   |  |
| 11. Do not modify the length of the power supply cord or use of the extension cord, and do not share the single outlet with other electrical appliances. Otherwise, it will cause fire or electrical shock.  |  |



## CAUTION

- |   |  |
|---|--|
| 1. The equipment must be earthed. It may cause electrical shock if grounding is not perfect.  |  |
| 2. Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.  |  |
| 3. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.  |  |
| 4. Pb free solder has a higher melting point than standard solder; typically the melting point is 50 - 70°F (30 - 40°C) higher. Please use a high temperature soldering iron. In case of the soldering iron with temperature control, please set it to 700 ± 20°F (370 ± 10°C). Pb free solder will tend to splash when heated too high (about 1100°F/600°C). |  |

## ATTENTION

- |   |
|---|
| 1. Selection of the installation location. Select an installation location which is rigid and strong enough to support or hold the unit, and select a location for easy maintenance.  |
| 2. Power supply connection to the conditioner. Connect the power supply cord of the air conditioner to the mains using one of the following methods. Power supply point shall be the place where there is ease for access for the power disconnection in case of emergency. In some countries, permanent connection of this room air conditioner to the power supply is prohibited. <ol style="list-style-type: none"><li>1. Power supply connection to the receptacle using a power plug. Use an approved power plug with earth pin for the connection to the socket.</li><li>2. Power supply connection to a circuit breaker for the permanent connection. Use an approved circuit breaker for the permanent connection. It must be a double pole switch with a minimum 3.5 mm contact gap.</li></ol> |
| 3. Do not release refrigerant during piping work for installation, servicing reinstallation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.  |
| 4. Installation work. It may need two people to carry out the installation work.  |
| 5. Do not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.  |

## 2 Specifications

### 2.1. CS-E18GKEW CU-E18GKE

ITEM		UNIT	INDOOR UNIT	OUTDOOR UNIT	
Performance Test Condition		EUROVENT			
C O L L I N G	Capacity	kW	5.30 (0.90 ~ 6.00)		
		BTU/h	18100 (3070 ~ 20500)		
		kCal/h	4560 (770 ~ 5160)		
	EER	W/W	3.21 (4.19 ~ 2.93)		
		BTU/hW	11.0 (14.3 ~ 10.0)		
	Noise Level	dB (A)	High 44, Low 37	High 47	
Power level dB		57	60		
H E A T I N G	Capacity	kW	6.60 (0.90 ~ 8.00)		
		BTU/h	22500 (3070 ~ 27300)		
		kCal/h	5680 (770 ~ 6880)		
	COP	W/W	3.69 (3.67 ~ 3.02)		
		BTU/hW	12.6 (12.5 ~ 10.3)		
	Noise Level	dB (A)	High 44, Low 37	High 47	
Power level dB		57	60		
Moisture Removal		l/h	2.9		
		pt/h	6.1		
Air Volume	Lo	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 12.3 (430) Heating; 13.0 (460)	—	
	Me	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 13.9 (490) Heating; 14.6 (520)	—	
	Hi	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 15.2 (540) Heating; 16.7 (590)	Cooling; 40.0 (1410) Heating; 40.0 (1410)	
Refrigeration Control Device			—	Expansion Valve	
Refrigeration Oil		cm <sup>3</sup>	—	RB68A or Freol Alpha68M (400)	
Refrigerant (R410A)		g (oz)	—	1.18k (41.7)	
Dimension	Height	mm (inch)	275 (10-13/16)	750 (29-17/32)	
	Width	mm (inch)	998 (39-9/32)	875 (34-7/16)	
	Depth	mm (inch)	230 (9-1/16)	345 (13-19/32)	
Net Weight		kg (lbs)	10 (22)	48 (106)	
Pipe Diameter	Gas	mm (inch)	12.7 (1/2)		
	Liquid	mm (inch)	6.35 (1/4)		
Standard Length		m (ft)	5.0 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 20 (65.6)		
Height Difference		m (ft)	15 (49.2)		
Additional Gas Amount		g/m (oz/ft)	20 (0.2)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Drain Hose	Inner Diameter	mm	12	—	
	Length	mm	650	—	
Compressor	Type		—	Hermetic Motor	
	Motor Type		—	Brushless (4-pole)	
	Rated Output	W	—	900	
Fan	Type		Cross-Flow Fan	Propeller Fan	
	Material		ASHT-18	PP	
	Motor Type		Transistor (8-pole)	Transistor (8-pole)	
	Output Power	W	30	40	
	Fan Speed	Lo (Cool/Heat)	rpm	1170 / 1240	—
		Me (Cool/Heat)	rpm	1330 / 1395	—
Hi (Cool/Heat)		rpm	1450 / 1580	660 / 640	

ITEM		UNIT	INDOOR UNIT	OUTDOOR UNIT
Heat Exchanger	Fin Material		Aluminium (Pre Coat)	Aluminium
	Fin Type		Slit Fin	Corrugated Fin
	Row x Stage x FPI		2 x 15 x 19	2 x 34 x 16
	Size (W x H x L)	mm	810 x 315 x 25.4	36.4 x 714 x 803 831
Air Filter	Material		Polypropelene	—
	Type		One-Touch	—

1. Cooling capacities are based on indoor temperature of 27°C D.B. (80.6°F D.B.), 19.0°C W.B. (66.2°F W.B.) and outdoor air temperature of 35°C D.B. (95°F D.B.), 24°C W.B. (75.2°F W.B.)
2. Heating capacities are based on indoor temperature of 20°C D.B. (68°F D.B.) and outdoor air temperature of 7°C D.B. (44.6°F D.B.), 6°C W.B. (42.8°F W.B.)

Item	Unit	
Power Source (Phase, Voltage, Cycle)	∅	Single
	V	230
	Hz	50
Input Power	W	Cooling; 1.65k (215 ~ 2.05k) Heating; 1.79k (245 ~ 2.65k)
Starting Current	A	8.3
Running Current	A	Cooling; 7.5 Heating; 8.1
Power Factor	%	Cooling; 96 Heating; 96
Power factor means total figure of compressor, indoor fan motor and outdoor fan motor.		
*Maximum over current protection	A	11.9
Power Cord	Number of core	—
	Length	m
Thermostat		Electronic Control
Protection Device		Electronic Control

**Note**

- Specifications are subject to change without notice for further improvement.

## 2.2. CS-E21GKES CU-E21GKE

ITEM		UNIT	INDOOR UNIT	OUTDOOR UNIT	
Performance Test Condition		EUROVENT			
C O O L I N G	Capacity	kW	6.30 (0.90 ~ 7.10)		
		BTU/h	21500 (3070 ~ 24200)		
		kCal/h	5420 (770 ~ 6110)		
	EER	W/W	2.85 (4.19 ~ 2.80)		
		BTU/hW	9.7 (14.3 ~ 9.5)		
Noise Level	dB (A)	High 45, Low 37	High 48		
	Power level dB	58	61		
H E A T I N G	Capacity	kW	7.20 (0.90 ~ 8.50)		
		BTU/h	24600 (3070 ~ 29000)		
		kCal/h	6190 (770 ~ 7310)		
	COP	W/W	3.43 (3.67 ~ 3.09)		
		BTU/hW	11.7 (12.5 ~ 10.5)		
Noise Level	dB (A)	High 45, Low 37	High 49		
	Power level dB	58	62		
Moisture Removal		l/h	3.5		
		pt/h	7.4		
Air Volume	Lo	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 12.5 (440) Heating; 13.5 (480)	—	
	Me	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 14.4 (510) Heating; 14.9 (530)	—	
	Hi	m <sup>3</sup> /min (ft <sup>3</sup> /min)	Cooling; 16.2 (570) Heating; 17.3 (610)	Cooling; 42.8 (1510) Heating; 41.5 (1460)	
Refrigeration Control Device			—	Expansion Valve	
Refrigeration Oil		cm <sup>3</sup>	—	RB68A or Freol Alpha68M (400)	
Refrigerant (R410A)		g (oz)	—	1.29k (45.5)	
Dimension	Height	mm (inch)	275 (10-13/16)	750 (29-17/32)	
	Width	mm (inch)	998 (39-9/32)	875 (34-7/16)	
	Depth	mm (inch)	230 (9-1/16)	345 (13-19/32)	
Net Weight		kg (lbs)	10 (22)	49 (108)	
Pipe Diameter	Gas	mm (inch)	12.7 (1/2)		
	Liquid	mm (inch)	6.35 (1/4)		
Standard Length		m (ft)	5.0 (16.4)		
Pipe Length Range		m (ft)	3 (9.8) ~ 20 (65.6)		
Height Difference		m (ft)	15 (49.2)		
Additional Gas Amount		g/m (oz/ft)	20 (0.2)		
Refrigeration Charge Less		m (ft)	10 (32.8)		
Drain Hose	Inner Diameter	mm	12	—	
	Length	mm	650	—	
Compressor	Type		—	Hermetic Motor	
	Motor Type		—	Brushless (4-pole)	
	Rated Output	W	—	900	
Fan	Type		Cross-Flow Fan	Propeller Fan	
	Material		ASHT-18	PP	
	Motor Type		Transistor (8-pole)	Transistor (8-pole)	
	Output Power	W	30	40	
	Fan Speed	Lo (Cool/Heat)	rpm	1170 / 1270	—
		Me (Cool/Heat)	rpm	1355 / 1400	—
Hi (Cool/Heat)		rpm	1520 / 1610	700 / 680	

ITEM		UNIT	INDOOR UNIT	OUTDOOR UNIT
Heat Exchanger	Fin Material		Aluminium (Pre Coat)	Aluminium
	Fin Type		Slit Fin	Corrugated Fin
	Row x Stage x FPI		2 x 15 x 19	2 x 34 x 18
	Size (W x H x L)	mm	810 x 315 x 25.4	36.4 x 714 x 803 831
Air Filter	Material		Polypropelene	—
	Type		One-Touch	—

1. Cooling capacities are based on indoor temperature of 27°C D.B. (80.6°F D.B.), 19.0°C W.B. (66.2°F W.B.) and outdoor air temperature of 35°C D.B. (95°F D.B.), 24°C W.B. (75.2°F W.B.)
2. Heating capacities are based on indoor temperature of 20°C D.B. (68°F D.B.) and outdoor air temperature of 7°C D.B. (44.6°F D.B.), 6°C W.B. (42.8°F W.B.)

Item	Unit	
Power Source (Phase, Voltage, Cycle)	∅	Single
	V	230
	Hz	50
Input Power	W	Cooling; 2.21k (215 ~ 2.54k) Heating; 2.10k (245 ~ 2.75k)
Starting Current	A	9.7
Running Current	A	Cooling; 9.9 Heating; 9.3
Power Factor	%	Cooling; 97 Heating; 98
Power factor means total figure of compressor, indoor fan motor and outdoor fan motor.		
*Maximum over current protection	A	12.6
Power Cord	Number of core	—
	Length	m
Thermostat		Electronic Control
Protection Device		Electronic Control

**Note**

- Specifications are subject to change without notice for further improvement.

## 3 Features

### • Product

- Four modes of operation selection
- Powerful mode to reach the desired room temperature quickly with full power and a strong airflow
- Quiet mode to provide a quiet environment by reducing the indoor unit operating airflow sound
- 24-hour ON Timer and OFF Timer setting
- Air swing manual and automatic adjusted by Remote Control for vertical and horizontal airflow.
- Patrol sensor automatically detect the air quality. When the air quality is unsatisfactory, e-ion operation will start automatically.
- e-ion Air Purifying System provides clean air by producing negative ions to attract dust which will then be captured at the positively charged e-ion filters.

### • Serviceability Improvement

- Removable and washable Front Panel
- Breakdown Self Diagnosis function

### • Environmental Protection

- Non-ozone depletion substances refrigerant (R410A)

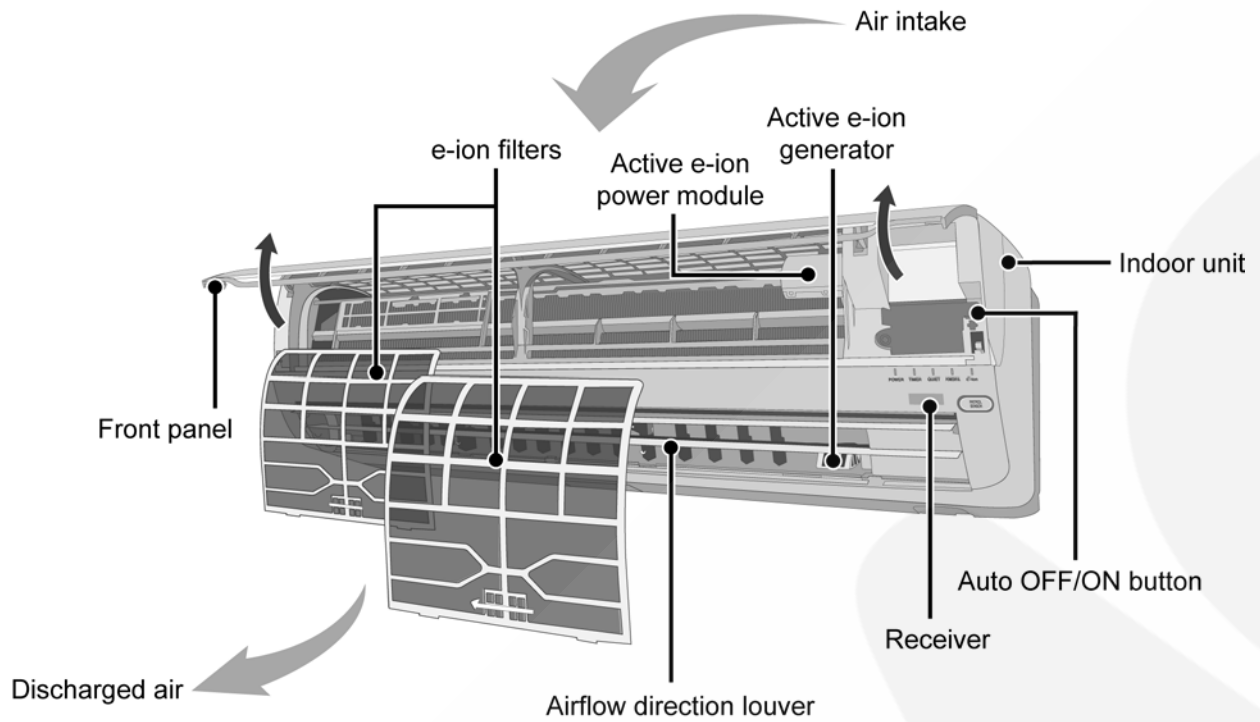
### • Operation Improvement

- Random auto restart control after power failure for safety restart operation
- Advanced inverter technology provides outstanding energy efficiency and powerful, flexible, comfortable operation

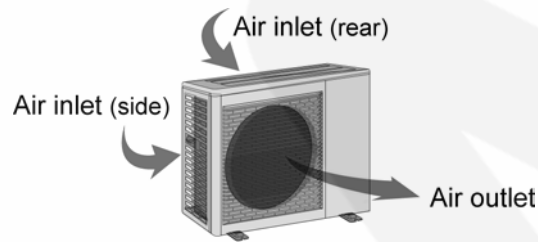


# 4 Location of Controls and Components

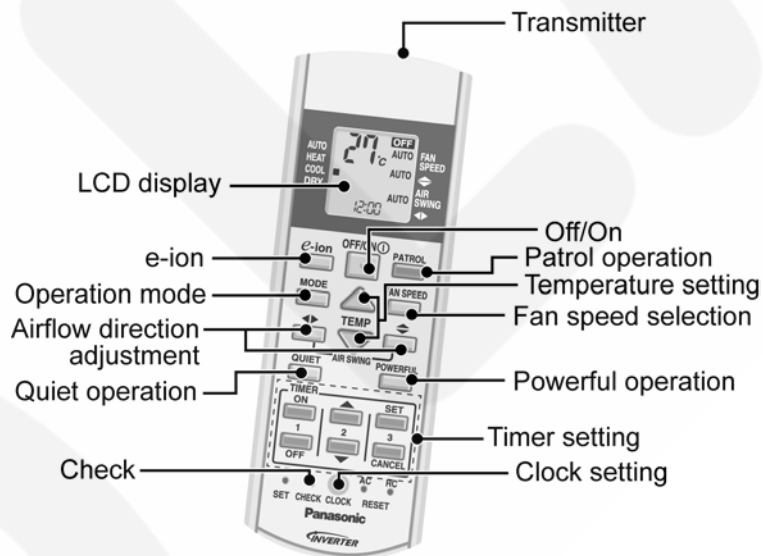
## 4.1. Indoor Unit



## 4.2. Outdoor Unit

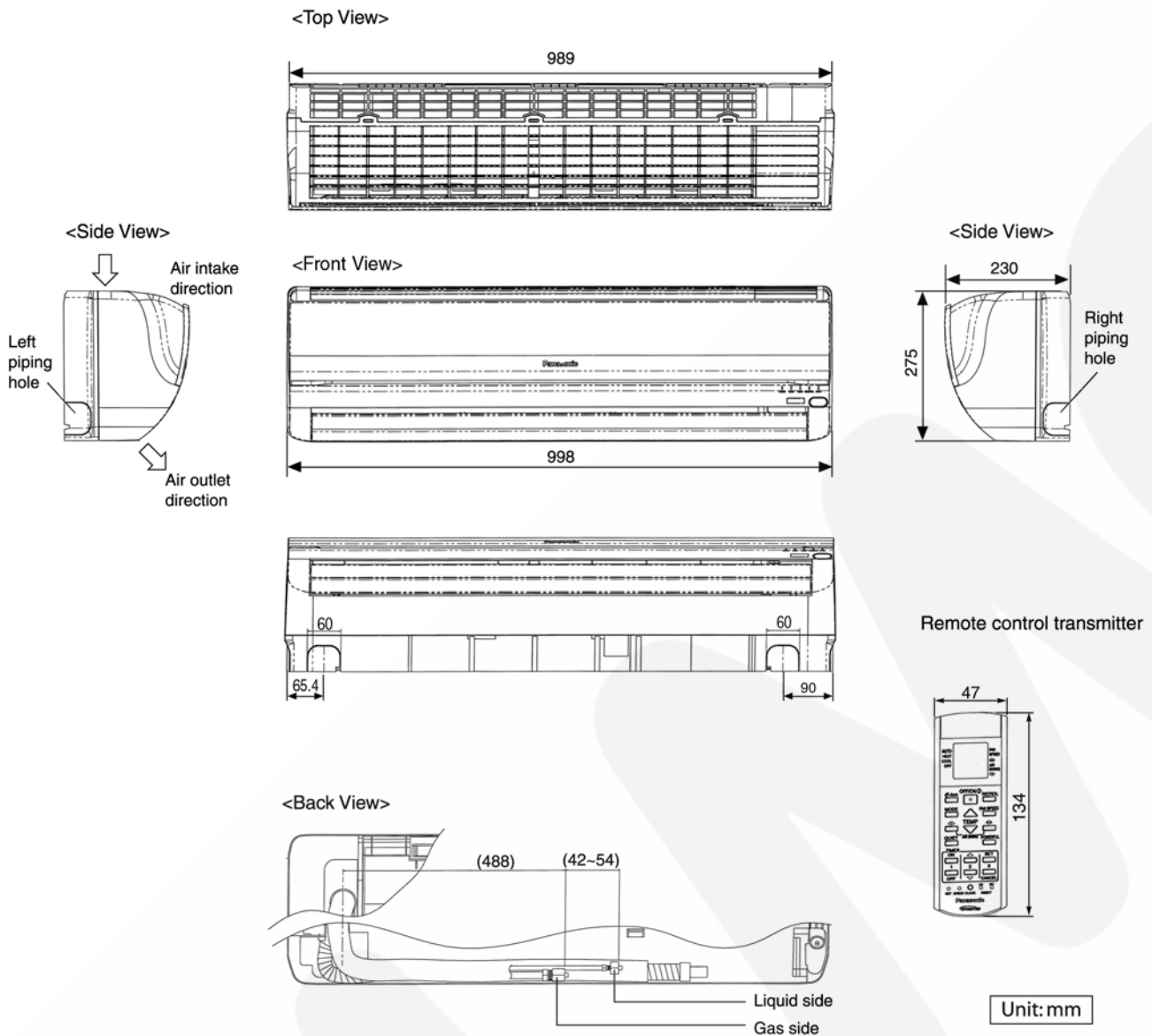


## 4.3. Remote Control

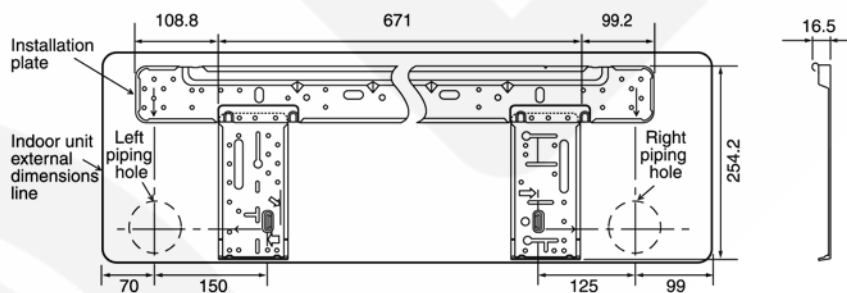


# 5 Dimensions

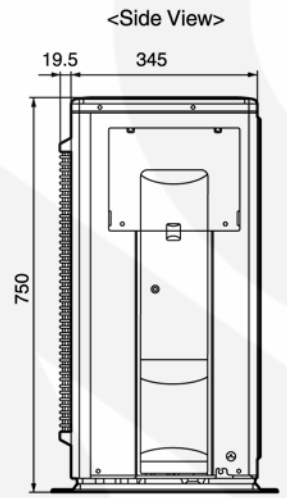
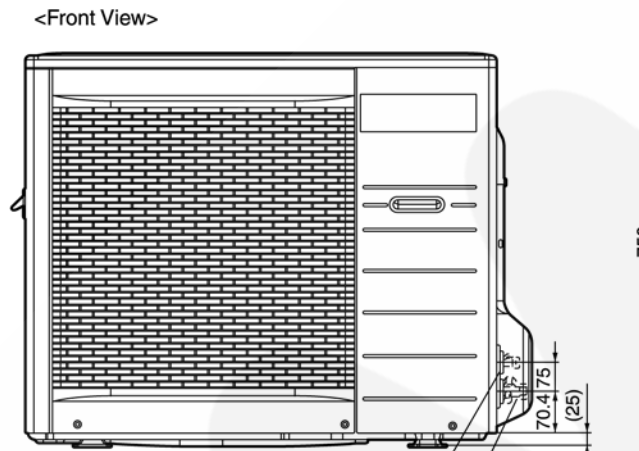
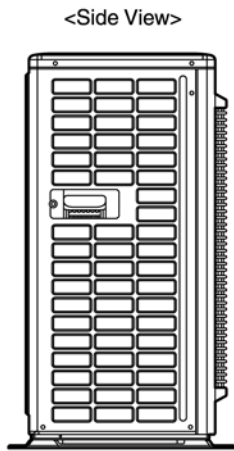
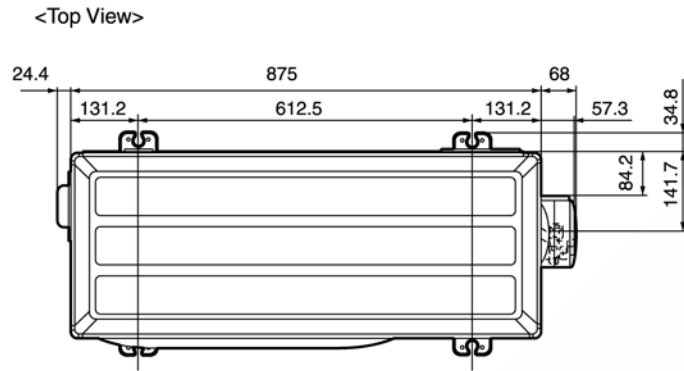
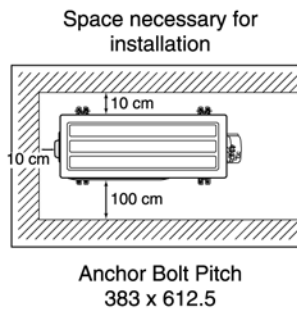
## 5.1. Indoor Unit & Remote Control



Relative position between the indoor unit and the installation plate <Front View>



## 5.2. Outdoor Unit

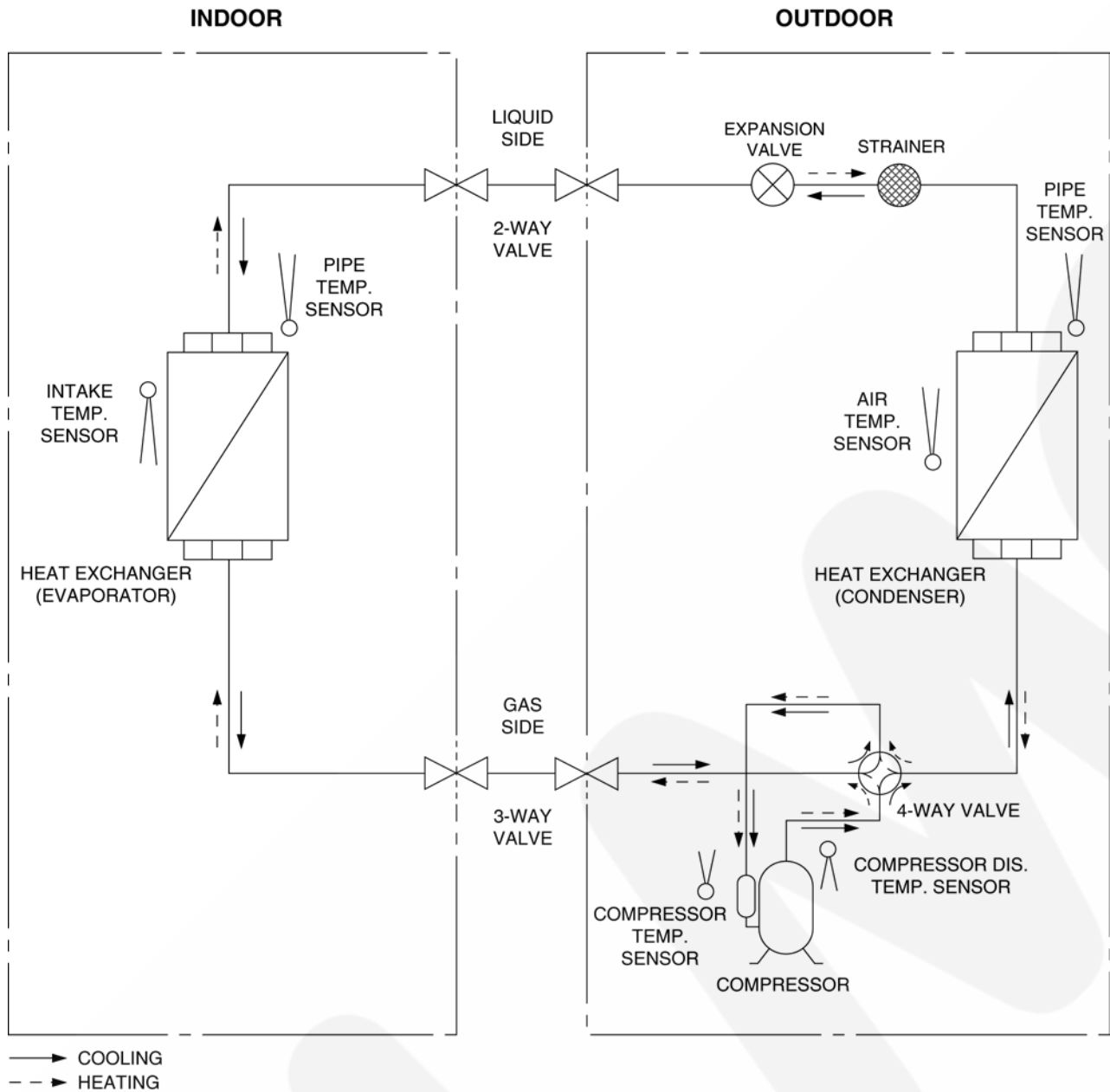


Unit: mm

3-way valve at Gas side  
(Low Pressure)

2-way valve at Liquid side  
(High Pressure)

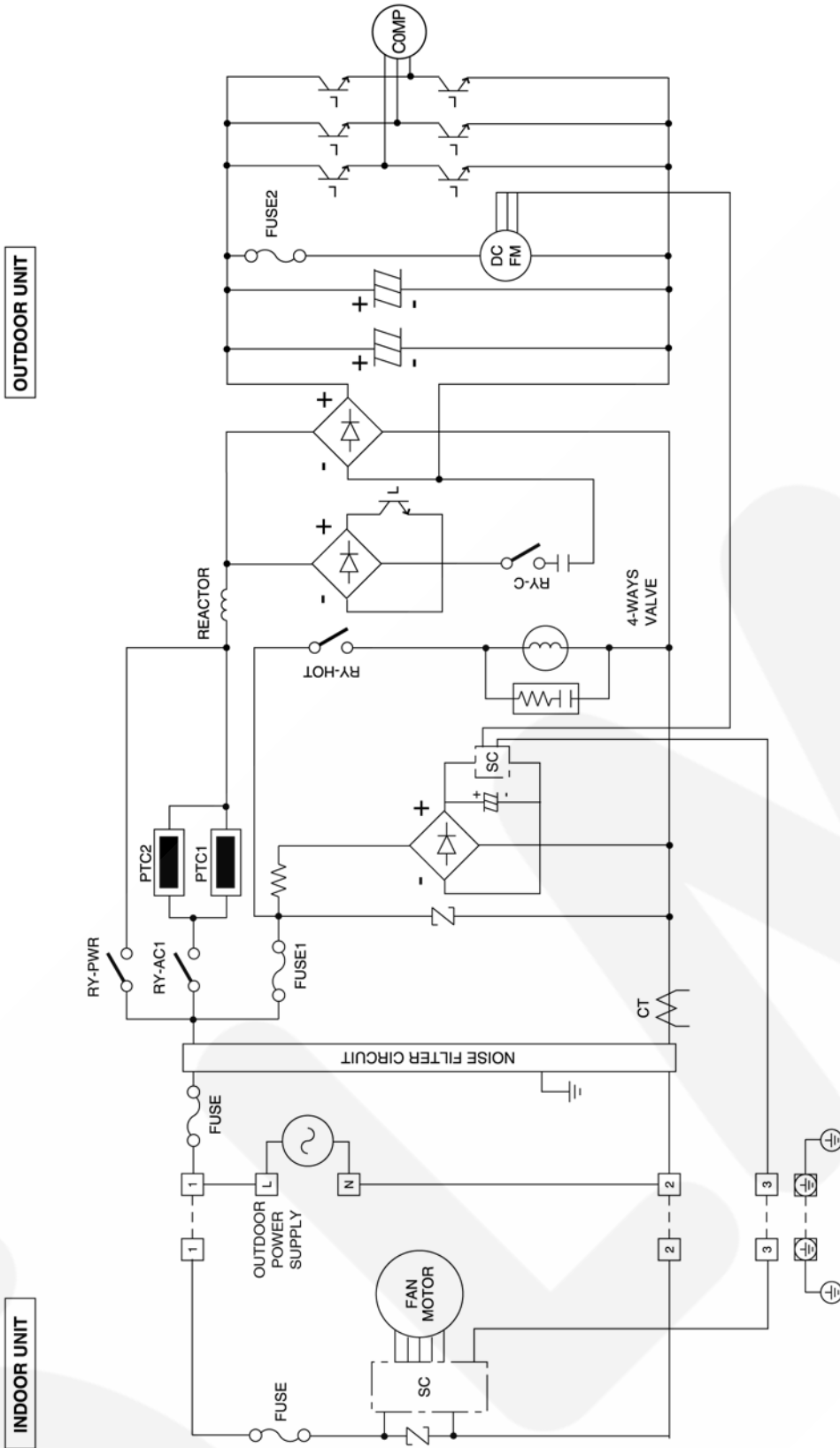
## 6 Refrigeration Cycle Diagram



Model	Piping size		Rated Length (m)	Common Length (m)	Max. Elevation (m)	Min. Piping Length (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)
	Gas	Liquid						
E18GK, E21GK	1/2"	1/4"	5	10	15	3	20	20

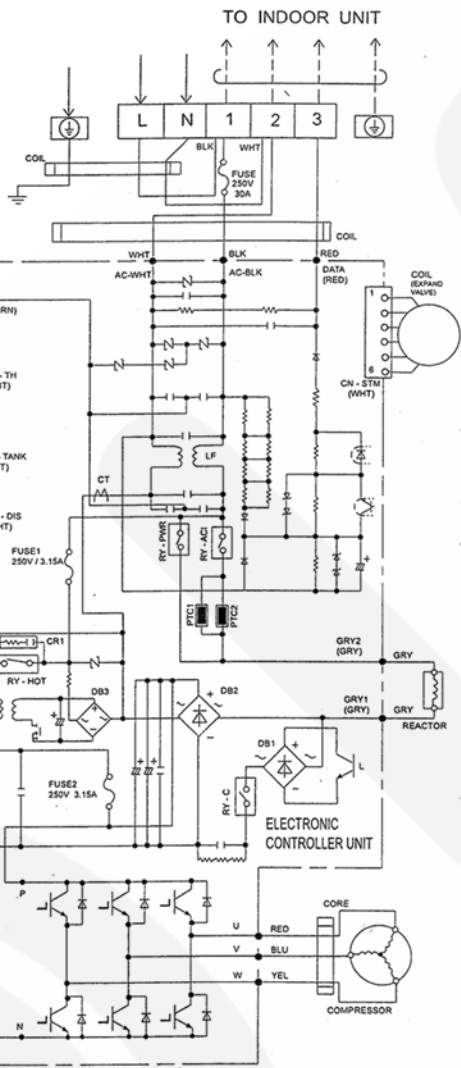
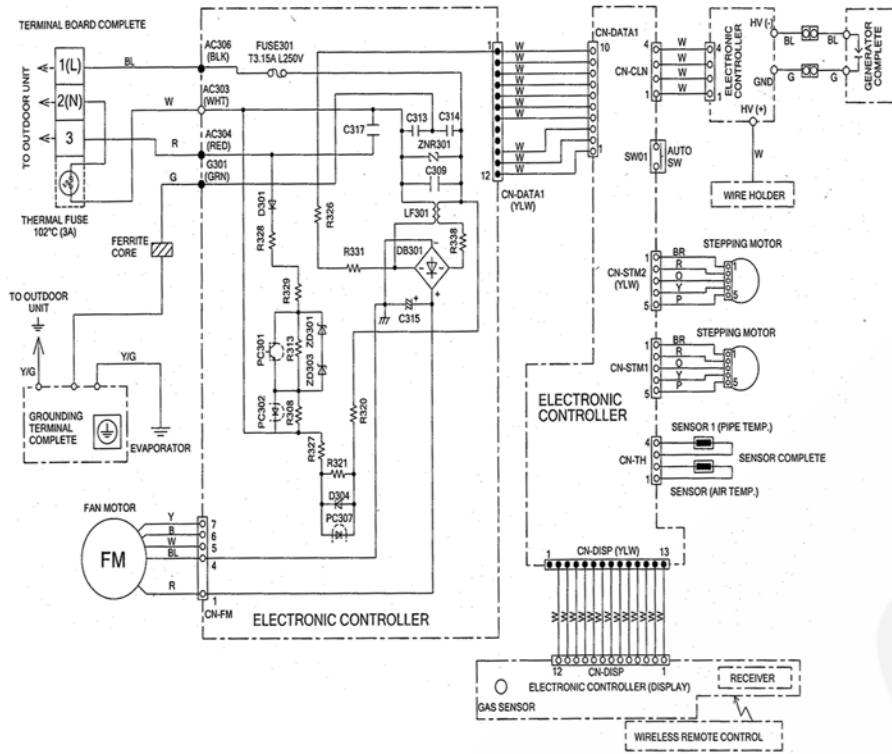
※ If piping length is over common length, additional refrigerant should be added as shown in the table.

# 7 Block Diagram



✳ [ ] Indicates the electronic control unit.

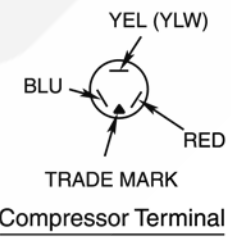
# 8 Wiring Connection Diagram



- Remarks:**
- B : BLUE
  - BR : BROWN
  - BL : BLACK
  - W : WHITE
  - G : GREEN
  - R : RED
  - O : ORANGE
  - P : PINK
  - VLT : VIOLET
  - GRY : GRAY
  - Y/G : YELLOW / GREEN

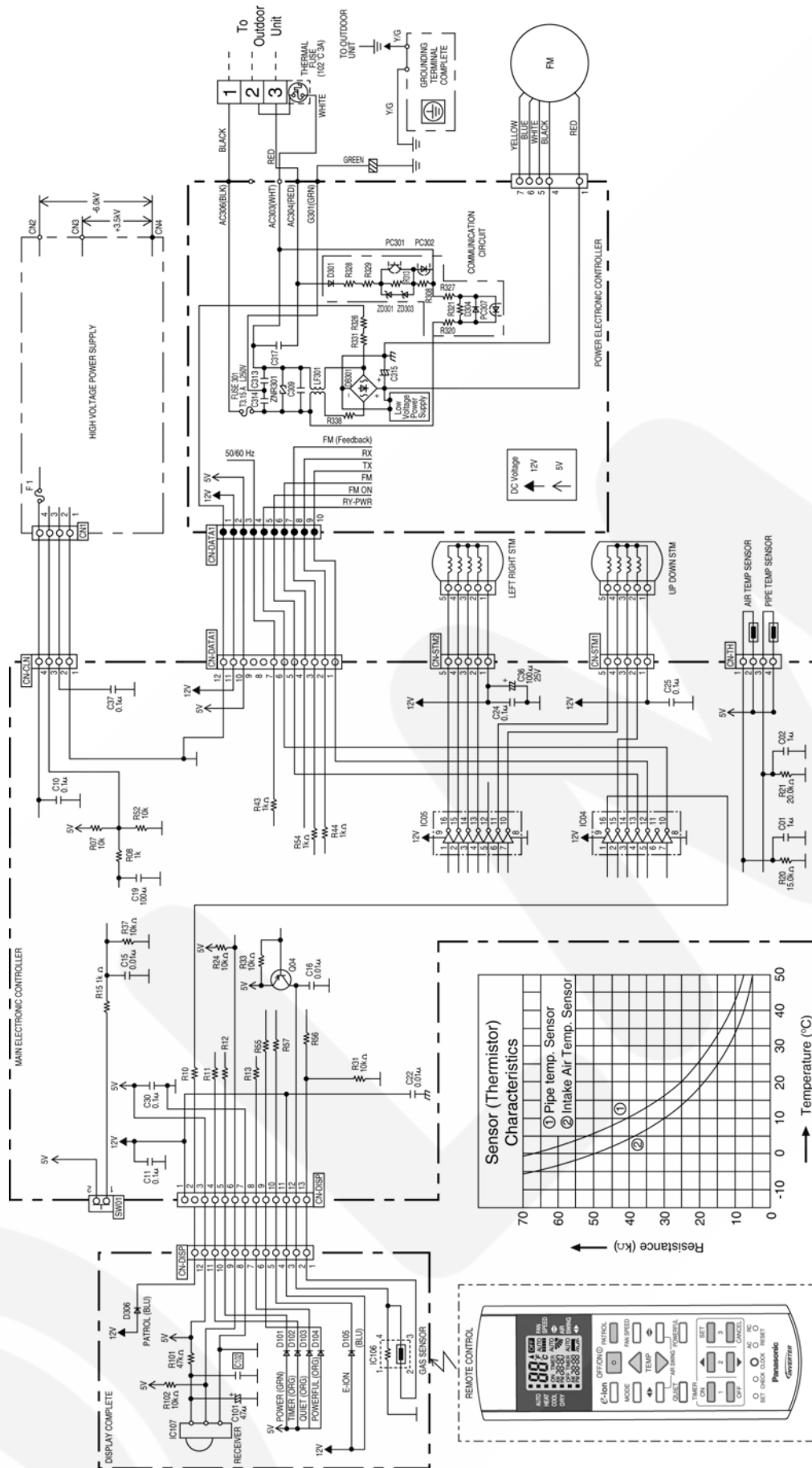
**Resistance of Compressor Windings**

CONNECTION	5CS130XAD04 (Ω)
U - V	0.9
V - W	0.9
U - W	0.9

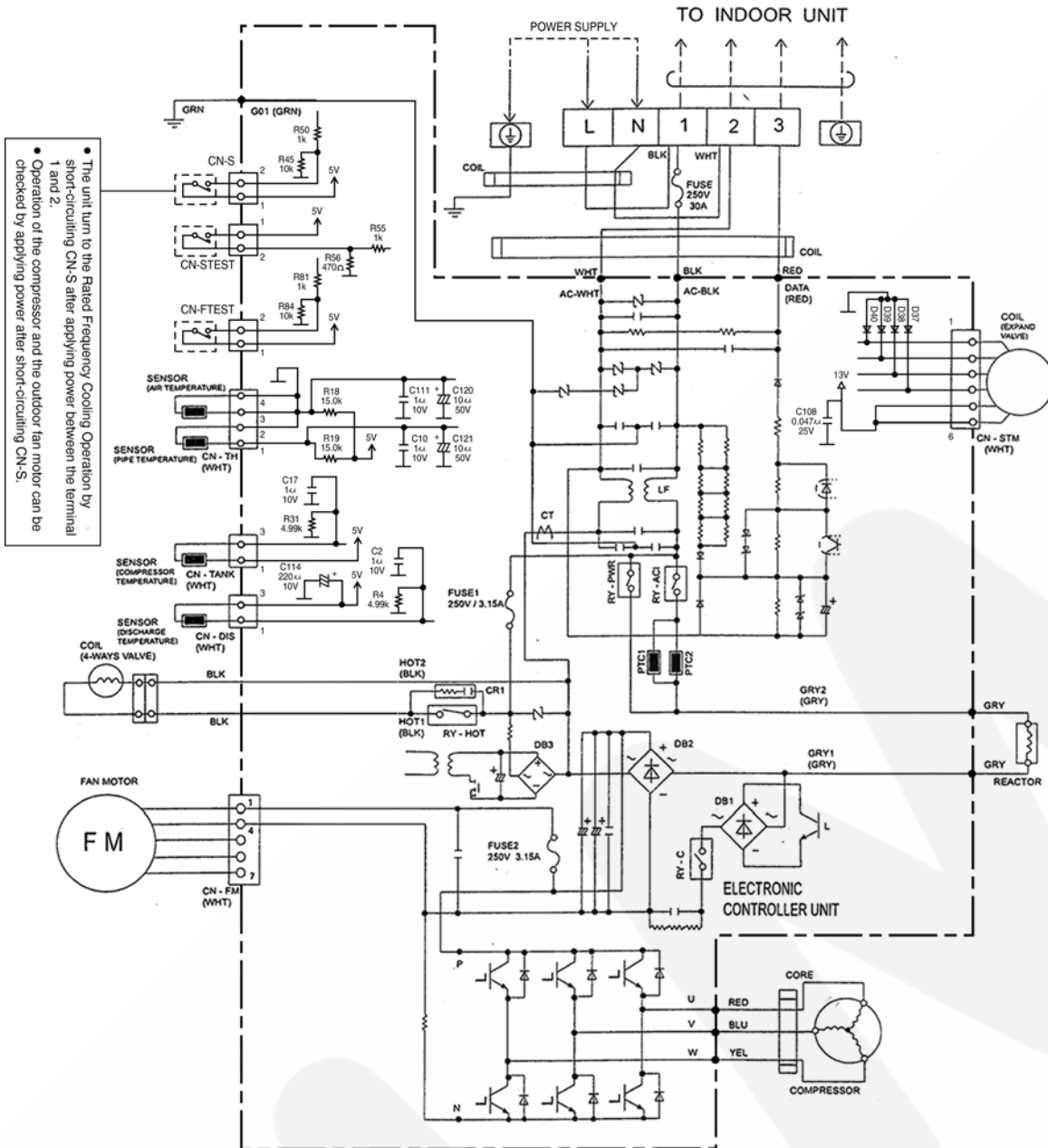


# 9 Electronic Circuit Diagram

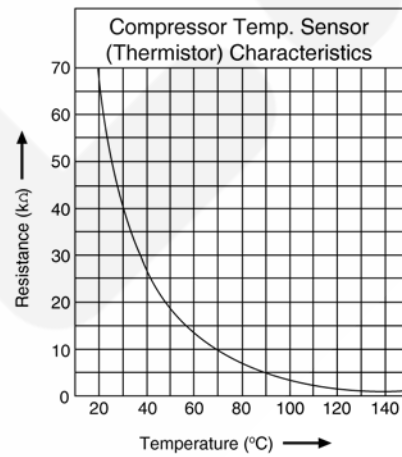
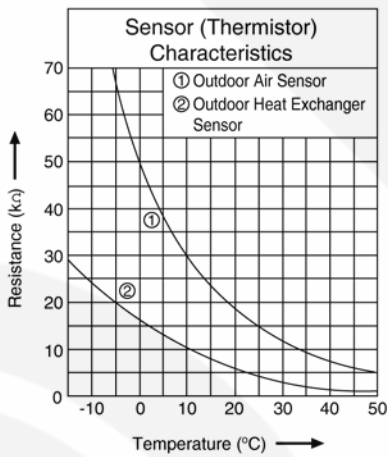
## 9.1. Indoor Unit



## 9.2. Outdoor Unit



- The unit turn to the Rated Frequency Cooling Operation by short-circuiting CN-S after applying power between the terminal 1 and 2.
- Operation of the compressor and the outdoor fan motor can be checked by applying power after short-circuiting CN-S.

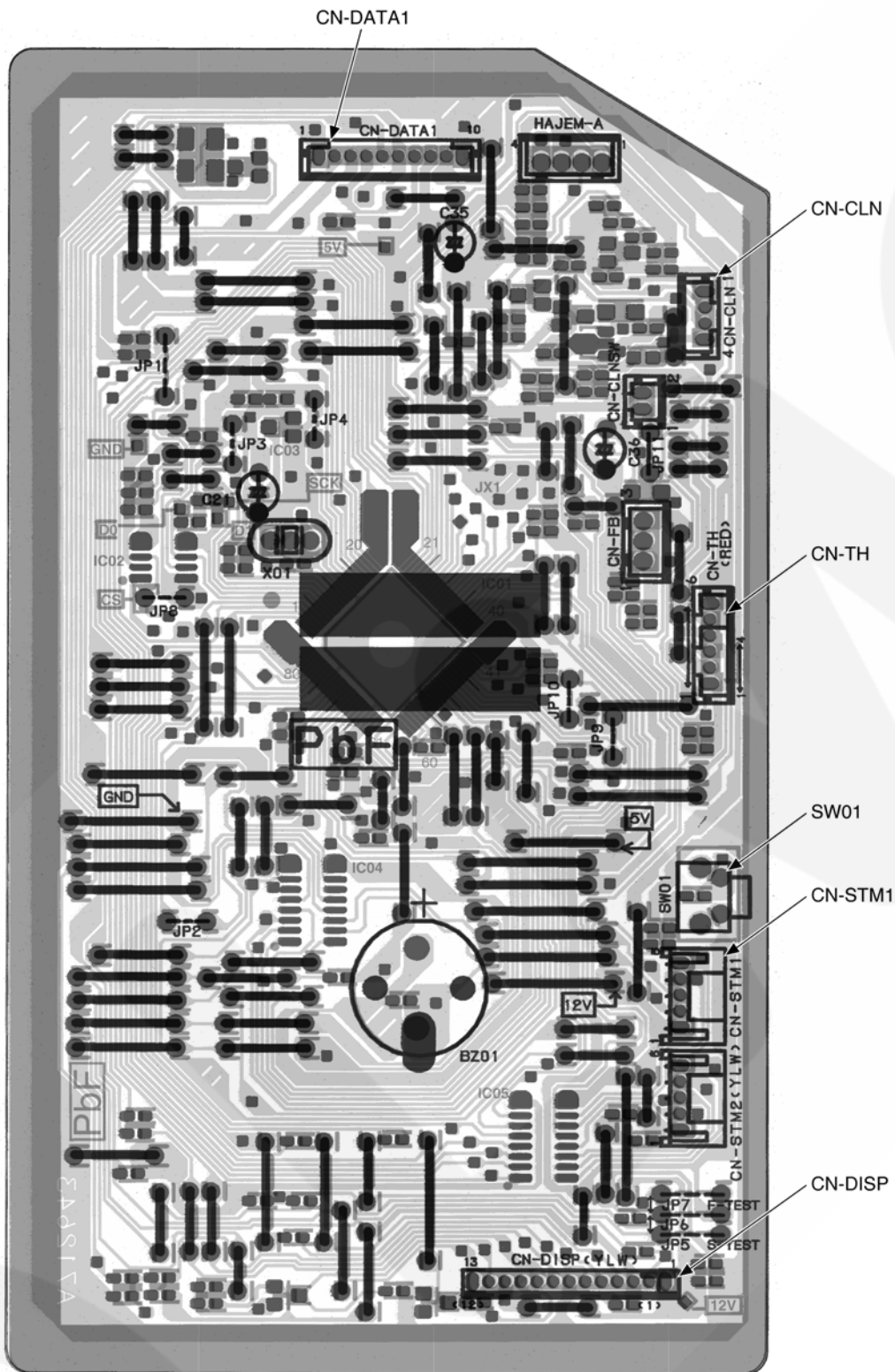




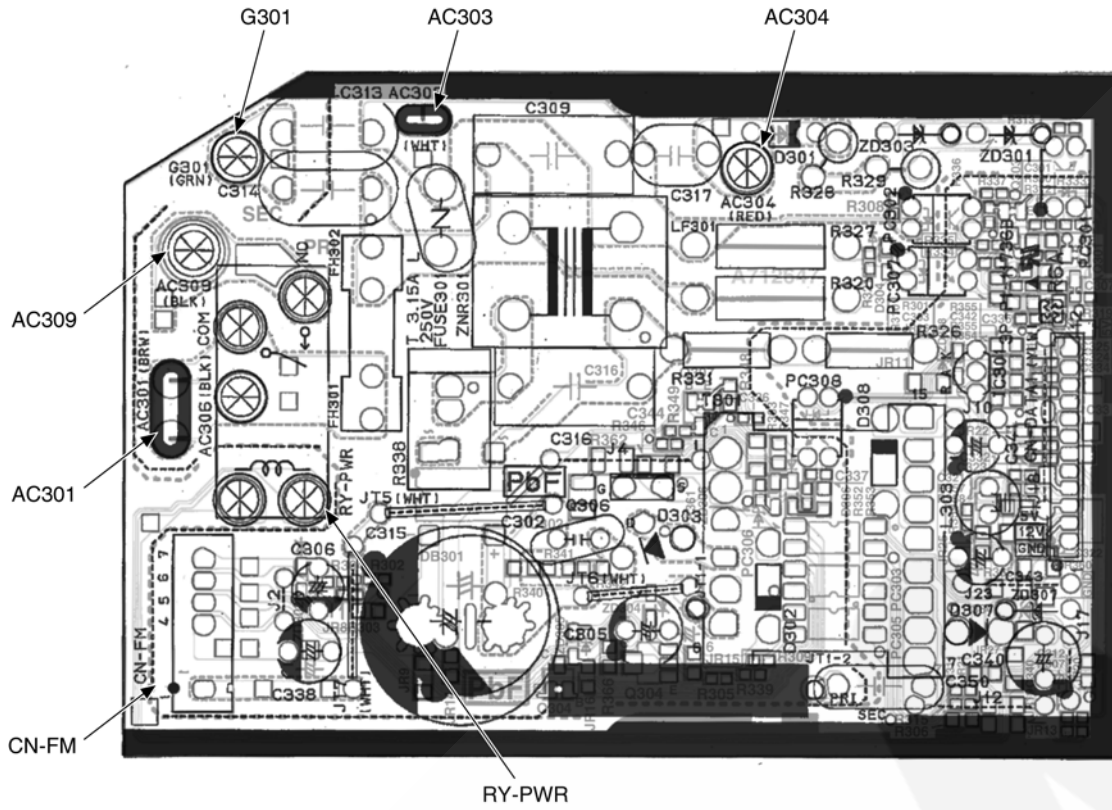
# 10 Printed Circuit Board

## 10.1. Indoor Unit

### 10.1.1. Main Printed Circuit Board

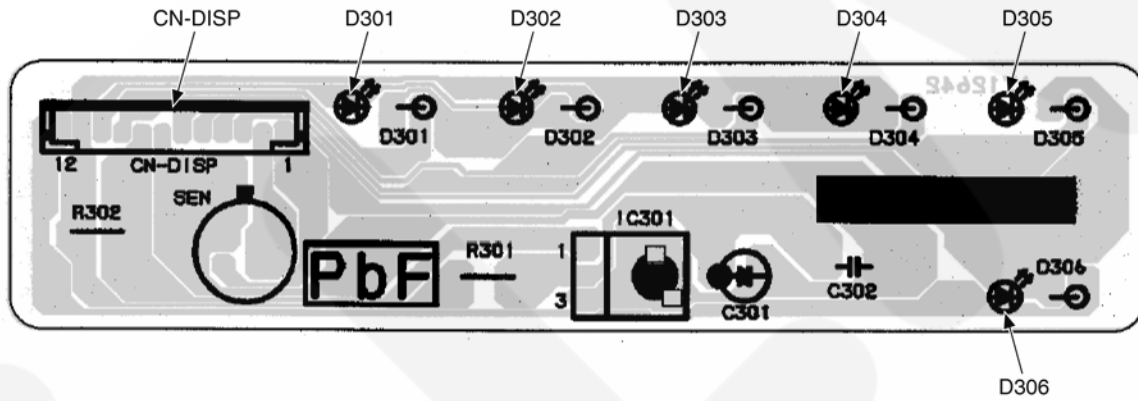


### 10.1.2. Power Printed Circuit Board

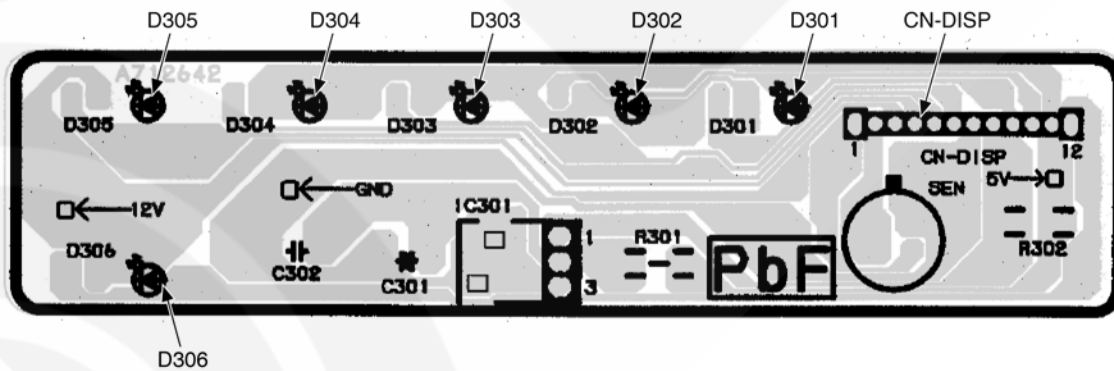


### 10.2. Indicator

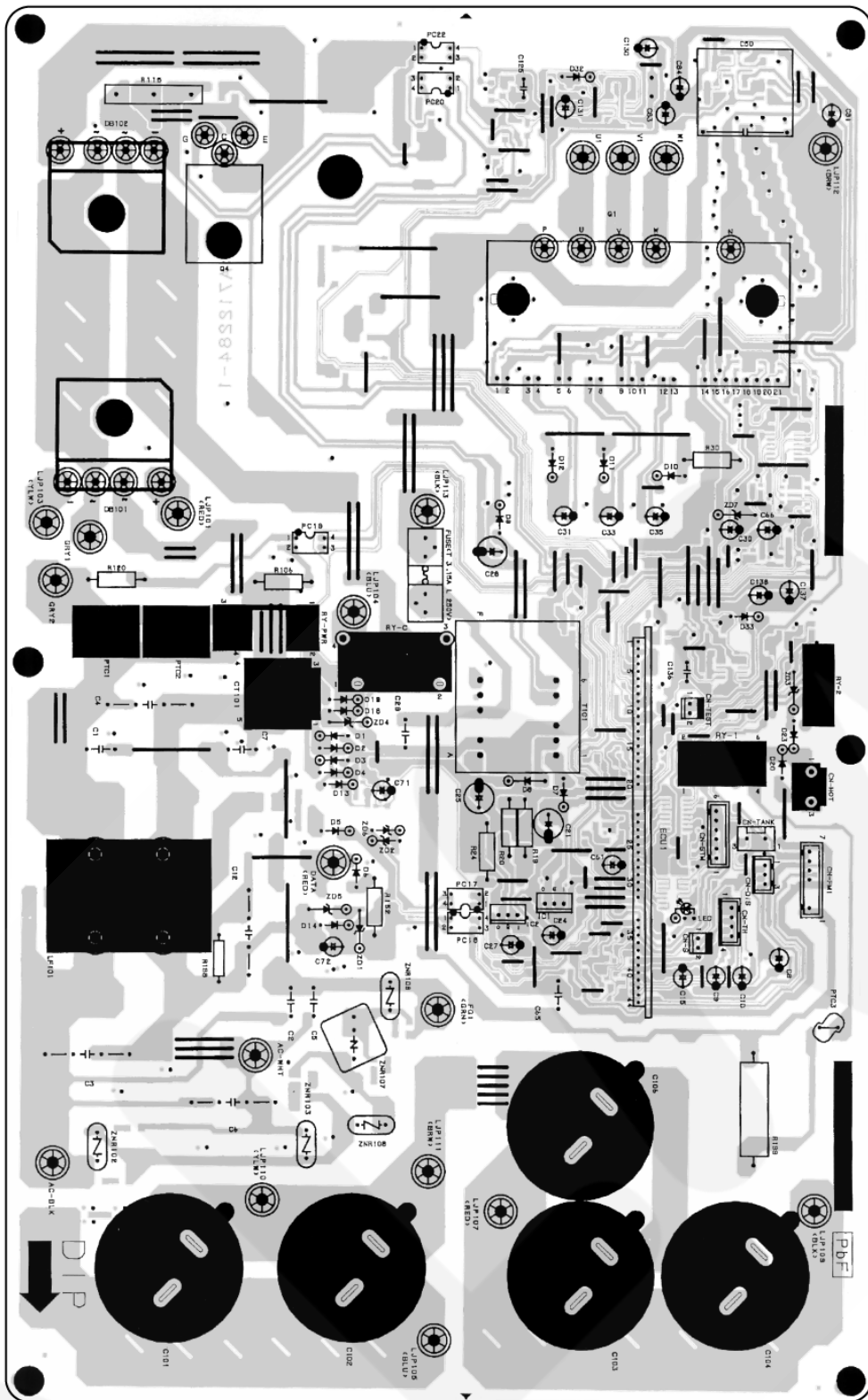
TOP VIEW



BOTTOM VIEW



### 10.3. Outdoor Unit



# 11 Installation Instruction

## 11.1. Select The Best Location

### INDOOR UNIT

- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 2.5 m.

### OUTDOOR UNIT

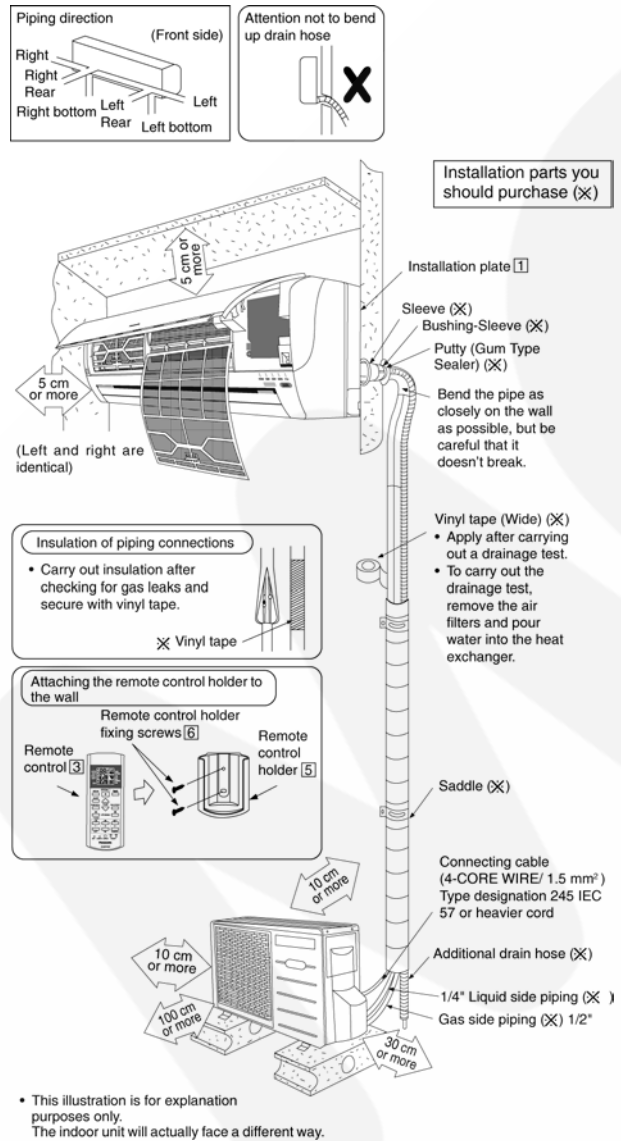
- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over 10 m, additional refrigerant should be added as shown in the table.

Model	Piping size		Rated Length (m)	Max Elevation (m)	Min. Piping Length (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)
	Gas	Liquid					
E18GK	1/2"	1/4"	5	15	3	20	20
E21GK	1/2"	1/4"	5	15	3	20	20

Example : For E18GK

If the unit is installed at a 15 m distance, the quantity of additional refrigerant should be 100 g ..... (15 - 10) m x 20 g/m = 100 g.

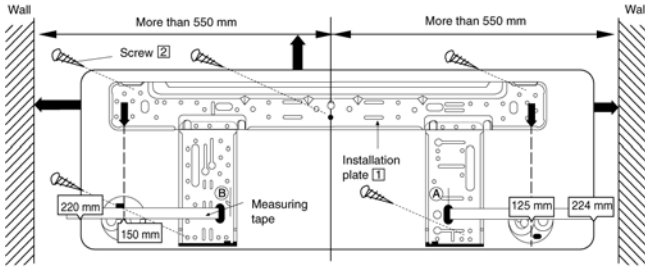
## 11.2. Indoor/Outdoor Unit Installation Diagram



## 11.3. Indoor Unit

### 11.3.1. HOW TO FIX INSTALLATION PLATE

The mounting wall is strong and solid enough to prevent it from the vibration.



The centre of installation plate should be at more than 550 mm at right and left of the wall.

The distance from installation plate edge to ceiling should more than 67 mm.

From installation plate left edge to unit's left side is 47 mm.

From installation plate right edge to unit's right is 73 mm.

- Ⓑ :
- For left side piping, piping connection for liquid should be about 126 mm from this line.
  - For left side piping, piping connection for gas should be about 174 mm from this line.
  - For left side piping, piping connection cable should be about 984 mm from this line.

1. Mount the installation plate on the wall with 5 screws or more.

(If mounting the unit on the concrete wall consider using anchor bolts.)

- Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.

2. Drill the piping plate hole with  $\varnothing 70$  mm hole-core drill.

- Line according to the left and right side of the installation plate. The meeting point of the extended line is the centre of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole centre is obtained by measuring the distance namely 150 mm and 125 mm for left and right hole respectively.
- Drill the piping hole at either the right or the left and the hole should be slightly slanted to the outdoor side.

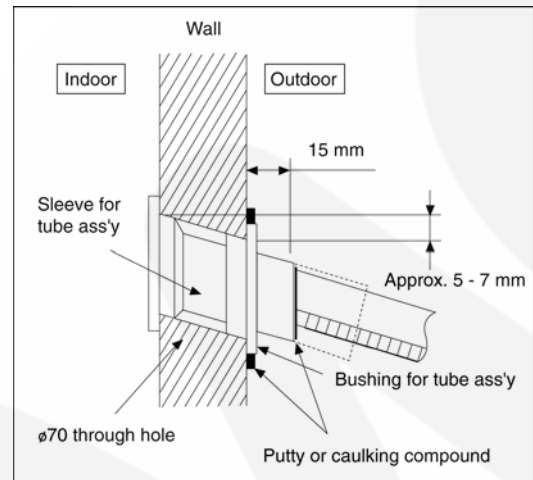
### 11.3.2. TO DRILL A HOLE IN THE WALL AND INSTALL A SLEEVE OF PIPING

1. Insert the piping sleeve to the hole.
2. Fix the bushing to the sleeve.
3. Cut the sleeve until it extrudes about 15 mm from the wall.

#### Caution

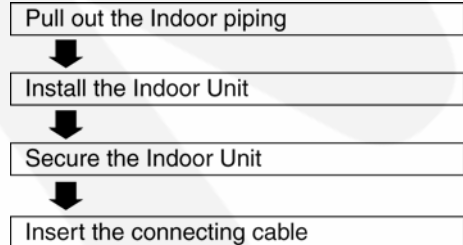
When the wall is hollow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the connecting cable.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.

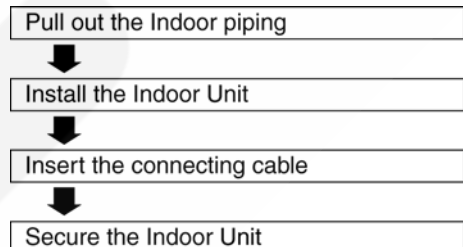


### 11.3.3. INDOOR UNIT INSTALLATION

#### 1. For the right rear piping



#### 2. For the right and right bottom piping



### 3. For the embedded piping

Replace the drain hose



Bend the embedded piping



- Use a spring bender or equivalent to bend the piping so that the piping is not crushed.

Install the Indoor Unit



Cut and flare the embedded piping



- When determining the dimensions of the piping, slide the unit all the way to the left on the installation plate.
- Refer to the section "Cutting and flaring the piping".

Pull the connecting cable into Indoor Unit



- The inside and outside connecting cable can be connected without removing the front grille.

Connect the piping



- Please refer to "Connecting the piping" column in outdoor unit section. (Below steps are done after connecting the outdoor piping and gas-leakage confirmation.)

Insulate and finish the piping

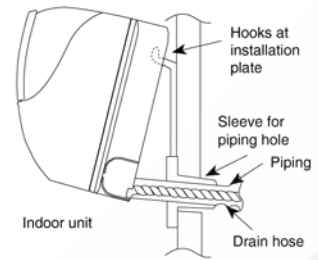


- Please refer to "Piping and finishing" column of outdoor section and "Insulation of piping connections" column as mentioned in Indoor/Outdoor Unit Installation.

Secure the Indoor Unit

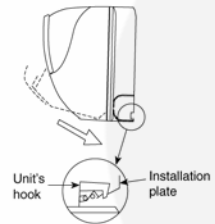
Install the indoor unit

Hook the indoor unit onto the upper portion of installation plate. (Engage the indoor unit with the upper edge of the installation plate). Ensure the hooks are properly seated on the installation plate by moving it in left and right.

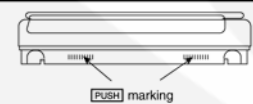


Secure the Indoor Unit

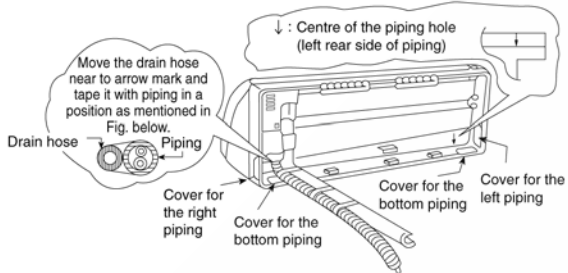
1. Press the lower left and right side of the unit against the installation plate until hooks engages with their slot (sound click).



To take out the unit, push the **PUSH** marking at the bottom unit, and pull it slightly towards you to disengage the hooks from the unit.



Pull out the piping and drain hose



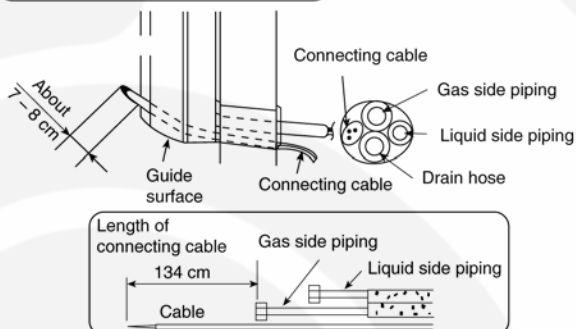
How to keep the cover

In case of the cover is cut, keep the cover at the rear of chassis as shown in the illustration for future reinstallation.

(Left, right and 2 bottom covers for piping.)



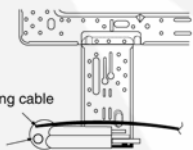
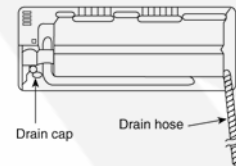
Insert the connecting cable



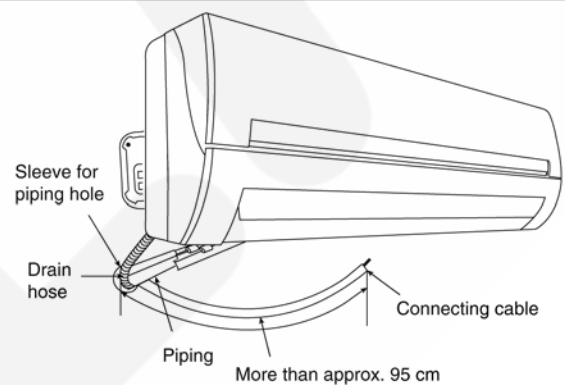
(This can be used for left rear piping & left bottom piping also.)

Exchange the drain hose and the cap

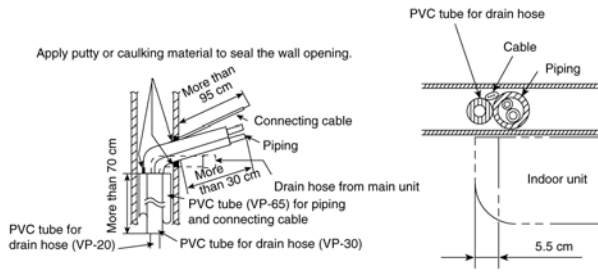
Rear view for left piping installation



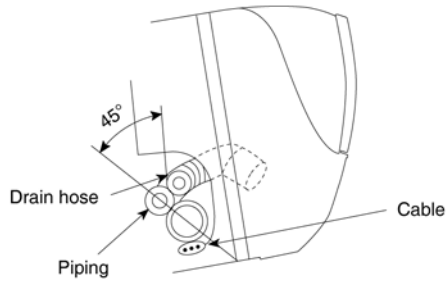
Adjust the piping slightly downwards.



- How to pull the piping and drain hose out, in case of the embedded piping.



- In case of left piping how to insert the connecting cable and drain hose.



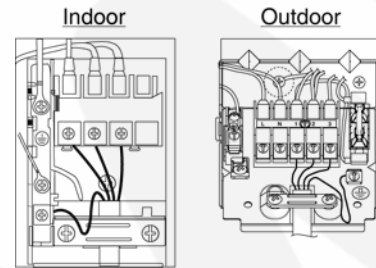
(For the right piping, follow the same procedure)

### 11.3.4. CONNECT THE CABLE TO THE INDOOR UNIT

1. The inside and outside connecting cable can be connected without removing the front grille.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed  $4 \times 1.5 \text{ mm}^2$  flexible cord, type designation 245 IEC 57 or heavier cord.
  - Ensure the colour of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
  - Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

Terminals on the indoor unit	1	2	3	
Colour of wires				
Terminals on the outdoor unit	1	2	3	

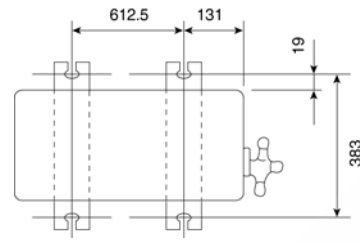
- Secure the cable onto the control board with the holder (clammer).



## 11.4. Outdoor Unit

### 11.4.1. INSTALL THE OUTDOOR UNIT

- After selecting the best location, start installation according to Indoor/Outdoor Unit Installation Diagram.
- 1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut ( $\phi 10$  mm).
- 2. When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.



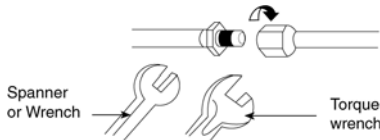
### 11.4.2. CONNECTING THE PIPING

#### Connecting The Piping To Indoor Unit

Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (in case of using long piping).

Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.
- Further tighten the flare nut with torque wrench in specified torque as stated in the table.



Model	Piping size (Torque)	
	Gas	Liquid
E18GK, E21GK	1/2" [55 N•m]	1/4" [18 N•m]

#### Connecting The Piping To Outdoor Unit

Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (locate at valve) onto the copper pipe.

Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

#### CUTTING AND FLARING THE PIPING

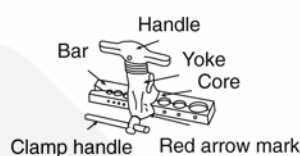
1. Please cut using pipe cutter and then remove the burrs.
2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.
3. Please make flare after inserting the flare nut onto the copper pipes.



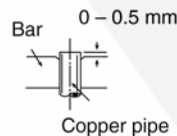
1. To cut



2. To remove burrs

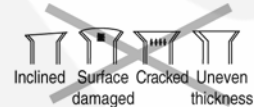


3. To flare



Copper pipe

#### Improper flaring

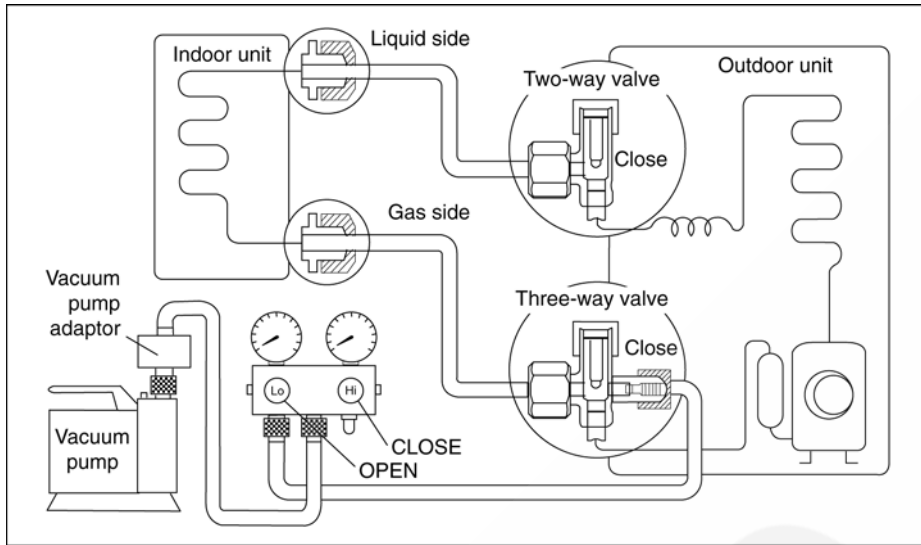


When properly flared, the internal surface of the flare will evenly shine and be of even thickness. Since the flare part comes into contact with the connections, carefully check the flare finish.



### 11.4.3. EVACUATION OF THE EQUIPMENT

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.



1. Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.
  - Be sure to connect the end of the charging hose with the push pin to the service port.
2. Connect the center hose of the charging set to a vacuum pump with check valve, or vacuum pump and vacuum pump adaptor.
3. Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa). Then evacuate the air approximately ten minutes.
4. Close the Low side valve of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.

Note: BE SURE TO FOLLOW THIS PROCEDURE IN ORDER TO AVOID REFRIGERANT GAS LEAKAGE.
5. Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.
6. Tighten the service port caps of the 3-way valve at torque of 18 N•m with a torque wrench.
7. Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to “OPEN” using a hexagonal wrench (4 mm).
8. Mount valve caps onto the 2-way valve and the 3-way valve.
  - Be sure to check for gas leakage.

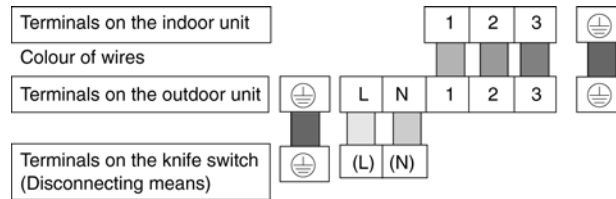
#### CAUTION

- If gauge needle does not move from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa), in step ③ above take the following measure:
- If the leak stops when the piping connections are tightened further, continue working from step ③.
- If the leak does not stop when the connections are retightened, repair the location of leak.
- Do not release refrigerant during piping work for installation and reinstallation. Take care of the liquid refrigerant, it may cause frostbite.

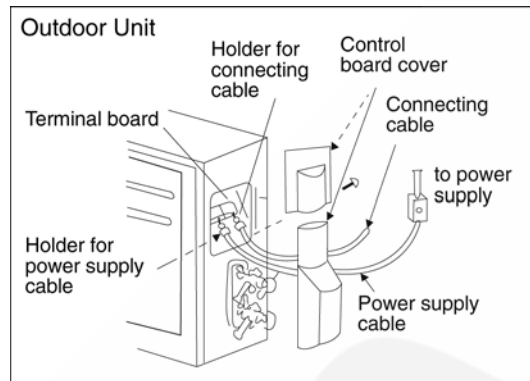
#### 11.4.4. CONNECT THE CABLE TO THE OUTDOOR UNIT

(FOR DETAIL REFER TO WIRING DIAGRAM AT UNIT)

1. Remove the control board cover from the unit by loosening the screw.
2. Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 4 x 1.5 mm<sup>2</sup> flexible cord, type designation 245 IEC 57 or heavier cord.



3. Secure the cable onto the control board with the holder (clammer).
4. Cable connection to the power supply through knife switch (Disconnecting means).
  - Connect the approved polychloroprene sheathed power supply cable (3 x 1.5 mm<sup>2</sup>), type designation 245 IEC 57 or heavier cord to the terminal board, and connect the other end of the cable to knife switch (Disconnecting means).



Note : Knife switch (Disconnecting means) should have minimum 3.5 mm contact gap.

- Secure the cable onto the control board with the holder (clammer).

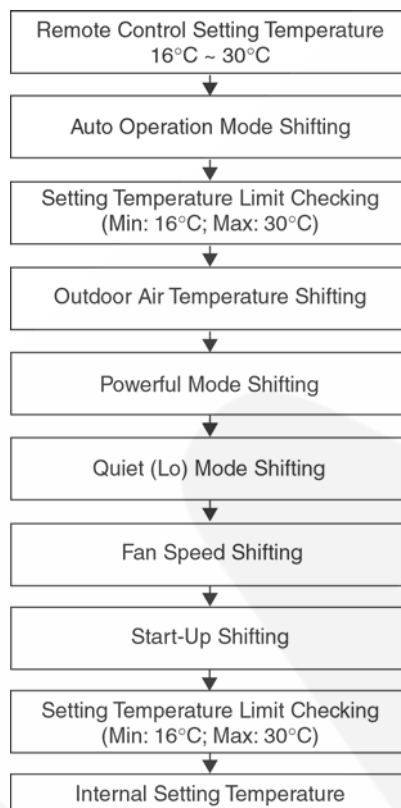
# 12 Operation And Function

## 12.1. Basic Function

Inverter control, which equipped with a microcomputer in determining the most suitable operating mode as time passes, automatically adjusts output power for maximum comfort always. In order to achieve the suitable operating mode, the microcomputer maintains the set temperature by measuring the temperature of the environment and performing temperature shifting. The compressor at outdoor unit is operating following the frequency instructed by the microcomputer at indoor unit that judging the condition according to internal setting temperature and intake air temperature.

### 12.1.1. Internal Setting Temperature

Once the operation starts, remote control setting temperature will be taken as base value for temperature shifting processes. These shifting processes are depending on the air conditioner settings and the operation environment. The final shifted value will be used as internal setting temperature and it is updated continuously whenever the electrical power is supplied to the unit.



## 12.2. Airflow Direction

1. There are two types of airflow, vertical airflow (directed by horizontal vane) and horizontal airflow (directed by vertical vanes).
2. Control of airflow direction can be automatic (angles of direction is determined by operation mode, heat exchanger temperature and intake air temperature) and manual (angles of direction can be adjusted using remote control).

### Vertical Airflow

Operation Mode	Airflow Direction	Vane Angle (°)					
		1	2	3	4	5	
Heating	Auto with Heat Exchanger Temperature	A	16				
		B	50				
		C	8				
		D	8				
	Manual	8	17	33	49	60	
Cooling and Soft Dry	Auto	8 ~ 38					
	Manual	8	17	25	33	38	
Mode Judgment in Auto	Auto	8					
	Manual	8	17	25	33	38	

- Automatic vertical airflow direction can be set using remote control; the vane swings up and down within the angles as stated above. For heating mode operation, the angle of the vane depends on the indoor heat exchanger temperature as Figure 1 below. When the air conditioner is stopped using remote control, the vane will shift to close position.
- Manual vertical airflow direction can be set using remote control; the angles of the vane are as stated above and the positions of the vane are as Figure 2 below. When the air conditioner is stopped using remote control, the vane will shift to close position.

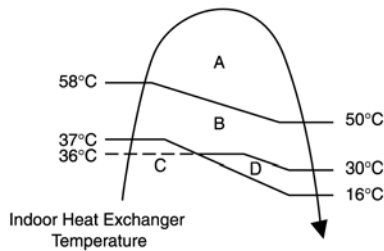


Figure 1

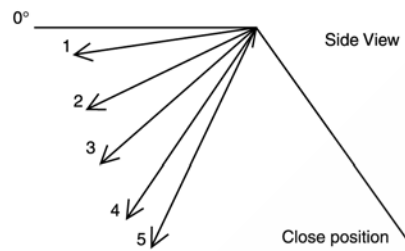


Figure 2

### Horizontal Airflow

- Automatic horizontal airflow direction can be set using remote control; the vane swings left and right within the angles as stated below. For heating mode operation, the angle of the vane depends on the indoor heat exchanger temperature as Figure 1 below.

Operation Mode		Vane Angle (°)
Heating, with heat exchanger temperature	A	68 ~ 112
	B	90
Cooling and Soft Dry		68 ~ 112

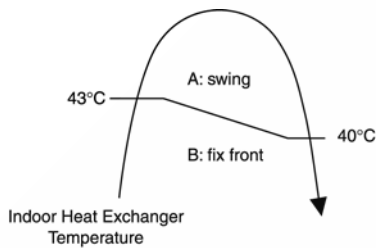


Figure 1

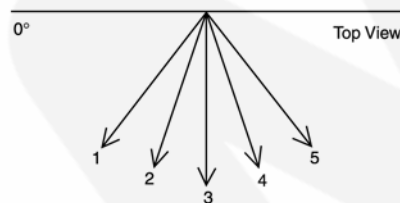


Figure 2

- Manual horizontal airflow direction can be set using remote control; the angles of the vane are as stated below and the positions of the vane are as Figure 2 above.

Pattern	1	2	3	4	5
Airflow Direction Patterns at Remote Control					
Vane Angle (°)	90	68	79	101	112

## 12.3. Quiet operation (Cooling Mode/Cooling area of Soft Dry Mode)

### A. Purpose

To provide quiet cooling operation compare to normal operation.

### B. Control condition

- Quiet operation start condition
  - When "quiet" button at remote control is pressed. Quiet LED illuminates.
- Quiet operation stop condition

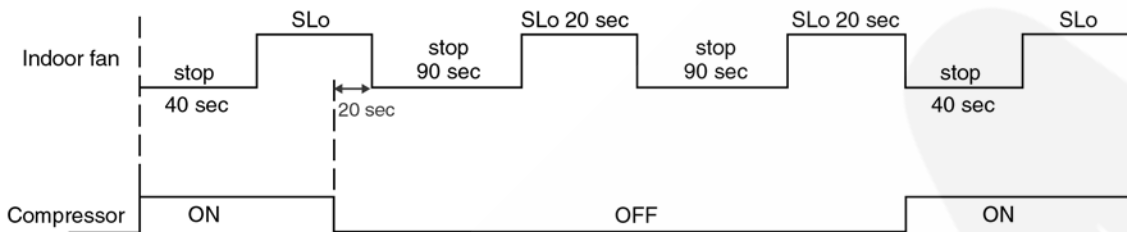
1. When one of the following conditions is satisfied, quiet operation stops:
  - a. Powerful button is pressed.
  - b. Stop by OFF/ON switch.
  - c. Timer "off" activates.
  - d. Quiet button is pressed again.
2. When quiet operation is stopped, operation is shifted to normal operation with previous setting.
3. When fan speed is changed, quiet operation is shifted to quiet operation of the new fan speed.
4. When operation mode is changed, quiet operation is shifted to quiet operation of the new mode.
5. During quiet operation, if timer "on" activates, quiet operation maintains.
6. After off, when on back, quiet operation is not memorised.

### C. Control contents

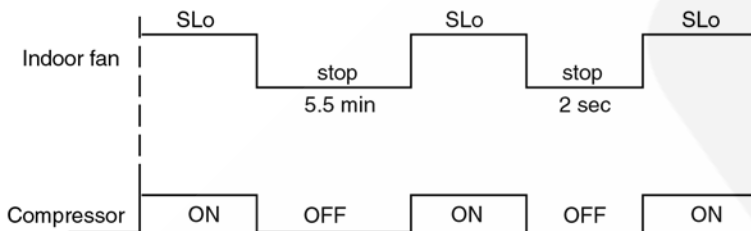
1. Fan speed is changed from normal setting to quiet setting of respective fan speed.  
This is to reduce sound of Hi, Me, Lo for 3dB.
2. Fan speed for quiet operation is -100 rpm from setting fan speed.

## 12.3.1. Quiet operation under Soft Dry operation (Dry area at Soft Dry Mode)

### Automatic Fan Speed (Soft dry operation)



### Manual Fan Speed (Soft dry operation)



## 12.3.2. Quiet operation (Heating)

### A. Purpose

To provide quiet heating operation compare to normal operation.

### B. Control condition

- a. Quiet operation start condition
  - When "quiet" button at remote control is pressed.  
Quiet LED illuminates.
- b. Quiet operation stop condition
  1. When one of the following conditions is satisfied, quiet operation stops:
    - a. Powerful button is pressed.
    - b. Stop by OFF/ON switch.
    - c. Timer "off" activates.
    - d. Quiet button is pressed again.
  2. When quiet operation is stopped, operation is shifted to normal operation with previous setting.
  3. When fan speed is changed, quiet operation is shifted to quiet operation of the new fan speed.
  4. When operation mode is changed, quiet operation is shifted to quiet operation of the new mode, except fan only mode.
  5. During quiet operation, if timer "on" activates, quiet operation maintains.
  6. After off, when on back, quiet operation is not memorised.

**C. Control contents**

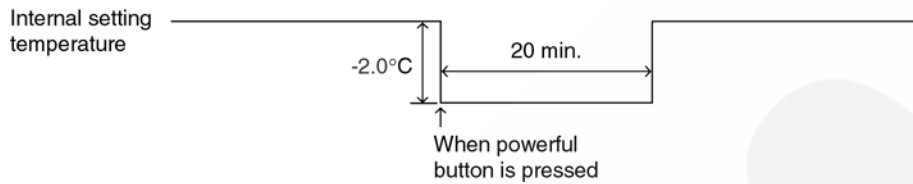
a. Fan Speed manual

1. Fan speed is changed from normal setting to quiet setting of respective fan speed.  
This is to reduce sound of Hi, Me, Lo for 3dB.
2. Fan speed for quiet operation is -100 rpm from setting fan speed.
3. Fan Speed Auto
  - If  $FM < Lo$   
-100 rpm reduce from normal Heating Auto Fan Speed
  - If  $FM \geq Lo$   
maintain RPM  
Indoor FM RPM depends on pipe temp sensor of indoor heat exchanger.

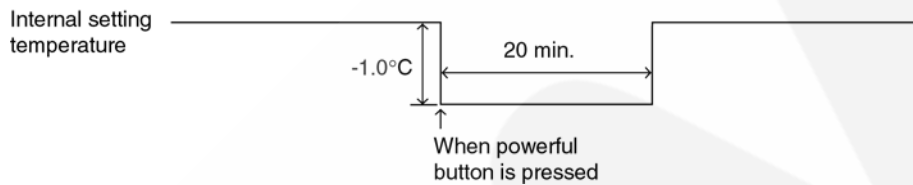
**12.4. Powerful Mode Operation**

When the powerful mode is selected, the internal setting temperature will shift to achieve the setting temperature quickly.

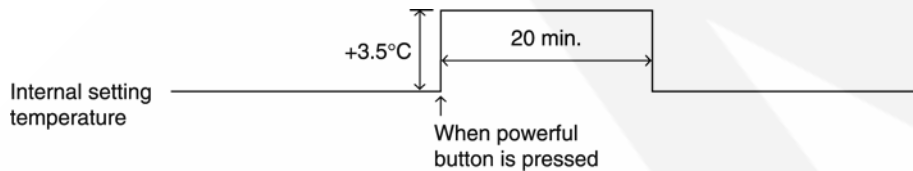
(a) Cooling Operation



(b) Soft Dry Operation



(c) Heating Operation

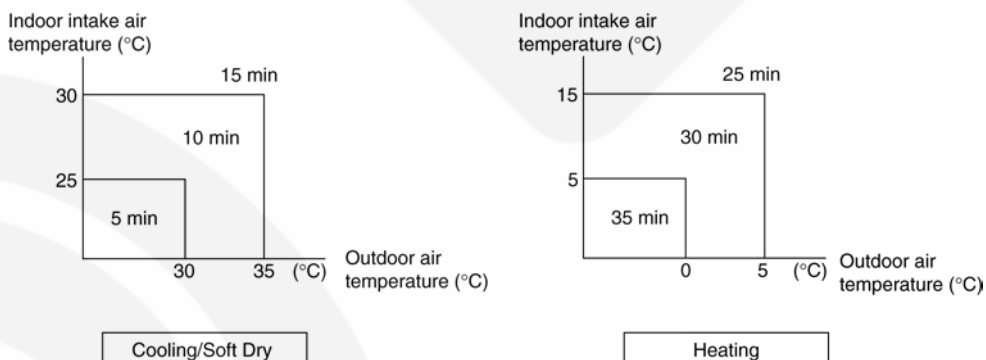


**12.5. ON Timer Control**

ON timer can be set using remote control, the unit with timer set will start operate earlier than the setting time. This is to provide a comfortable environment when reaching the set ON time.

Seventy minutes before the set time, indoor (at fan speed of Lo-) and outdoor fan motor start operate for 30 seconds to determine the indoor intake air temperature and outdoor air temperature in order to judge the operation starting time.

From the above judgment, the decided operation will start operate earlier than the set time as shown below.



## 12.6. OFF Timer Control

OFF timer can be set using remote control, the unit with timer set will stop operate at set time.

## 12.7. Auto Restart Control

- When the power supply is cut off during the operation of air conditioner, the compressor will re-operate within three to four minutes (there are 10 patterns between 2 minutes 58 seconds and 3 minutes 52 seconds to be selected randomly) after power supply resumes.
- This type of control is not applicable during ON/OFF Timer setting.

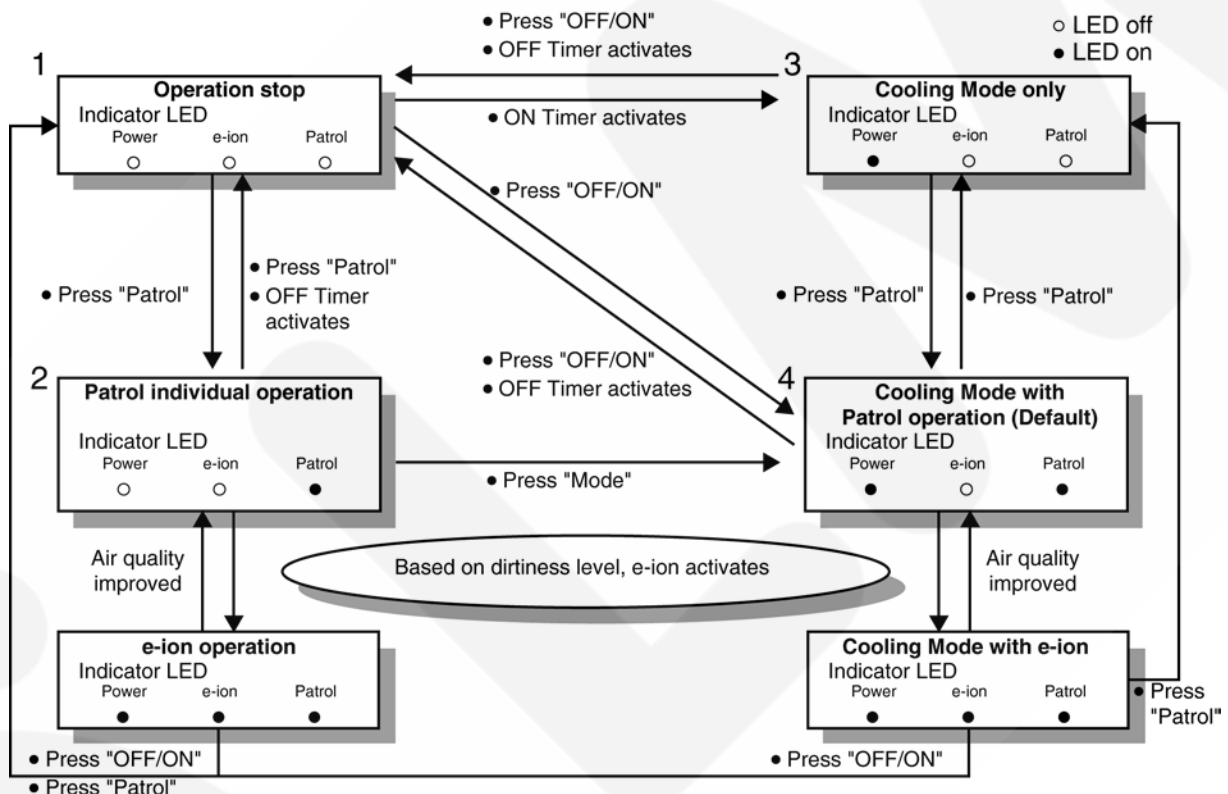
## 12.8. Indication Panel

LED	POWER	TIMER	QUIET	POWERFUL	e-ion	PATROL SENSOR
Color	Green	Orange	Orange	Orange	Blue	Blue
Light ON	Operation ON	Quiet Setting ON	Quiet Mode ON	Powerful Mode ON	e-ion ON	PATROL ON
Light OFF	Operation OFF	Quiet Setting OFF	Quiet Mode OFF	Powerful Mode OFF	e-ion OFF	PATROL OFF

Note:

- If POWER LED is blinking, the possible operation of the unit are Hot Start, during Deice operation, operation mode judgment, or ON timer sampling.
- If Timer LED is blinking, there is an abnormality operation occurs.
- If e-ion LED is blinking, there is an abnormality of e-ion occurs.
- If PATROL LED is blinking, there is a gas sensor error detection.

## 12.9. Patrol Operation



### A. Purpose

To monitor air dirtiness level by using gas sensor and activates e-ion operation whenever air is dirty.

### B. Control Condition

- Patrol operation start condition
  - When the unit operation is started with "OFF/ON" button.
  - When the unit stops, "Patrol" button is pressed, Patrol individual operation will start.
  - During cooling only operation, "Patrol" button is pressed.

b. Patrol operation stop condition

When any of the following condition is fulfilled:

- When "OFF/ON" button is pressed.
- During any operation with Patrol, "Patrol" button is pressed again.
- When "e-ion" button is pressed.
- When OFF Timer activates.

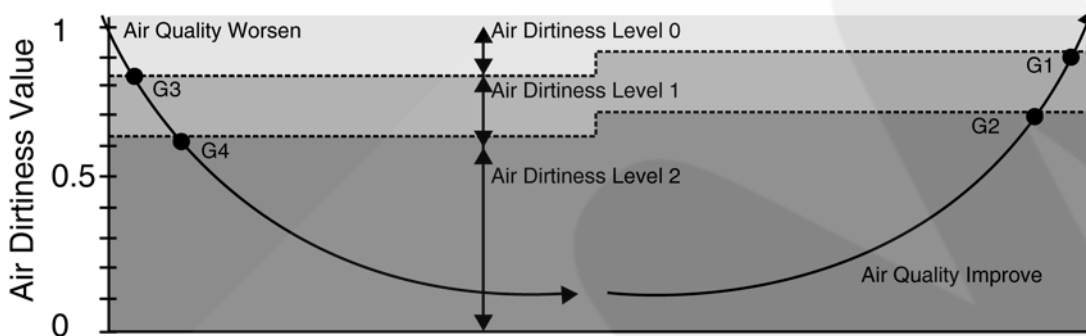
c. Patrol operation disable

- To disable the Patrol Operation during unit start (default) with "OFF/ON" button, press "Patrol" button and hold for 5 seconds, then release.
- To disable the Patrol Operation, press "Patrol" button and hold for 15 seconds, then release.

**C. Control Content**

a. Gas Sensor Control

- First 2 minutes from Patrol function activates is stabilization time, during stabilization time, no air dirtiness level is monitored. The Air Dirtiness level is set to level 2.
- After that, gas sensor starts to record the resistance value at fixed interval. Higher resistance value indicates cleaner air.
- The air dirtiness level is monitored by comparing the current resistance value with maximum resistance value from time to time to get the Air Dirtiness Value.
- There are 3 air dirtiness levels, based on the Air Dirtiness Value:
  - Air Dirtiness level 0: Clean
  - Air Dirtiness level 1: Moderate
  - Air Dirtiness level 2: Contaminated



• Dirtiness level sensitivity adjustment

It is possible to change the gas sensor sensitivity, where the Threshold value (G1 ~ G4) will be shifted accordingly:

1. Press and release "SET" button.
2. Press "Timer increment" / "Timer decrement" button to select sensitivity. (Low ↔ Standard (Default) ↔ High)
3. Confirm setting by pressing "Timer Set" button. LCD returned to original display after 2 seconds.
4. LCD returned to original display if remote control does not operate for 30 seconds.

b. e-ion Control

- When dirtiness level is 1 or 2, e-ion operation starts.
- If dirtiness level improves from level 2 to level 1, the unit carries out level change after 60 seconds.
- When dirtiness level returns to level 0 continuously for 10 minutes or more, e-ion operation stops.

Dirtiness Level Shift

- For Auto Fan Speed, the fan speed increased based on dirtiness level:

	Dirtiness level	rpm shift	
		Patrol individual operation	Combine operation
<b>e-ion ON</b>	Dirtiness level 0	No change	No change
	Dirtiness level 1	+ 20	+ 20
	Dirtiness level 2	+ 40	+ 40

c. Indoor Fan Control

- During any operation mode combines with Patrol operation, fan speed follows respective operation mode.
- During Patrol individual operation if e-ion starts, only Auto Fan Speed and no Powerful operation is allowed. Even if "Fan Speed" button is pressed, no signal is sent to air conditioner, and no change on LCD display.
- During Patrol individual operation if e-ion stops, Indoor Fan stop operation.



d. Airflow direction (Horizontal, Vertical) Control

- During any operation mode combines with Patrol operation, airflow direction follows respective operation mode.
- During Patrol individual operation if e-ion starts, only Auto Air Swing is allowed. Even if "Air Swing" button is pressed, no signal is sent to air conditioner, and no change on LCD display.
- During Patrol individual operation if e-ion stops, Airflow direction louver closed.

e. Indicator

- When Patrol operation starts, Patrol Sensor indicator ON.
- When e-ion operation starts based on dirtiness level, e-ion indicator ON.

f. Remote Control Receiving Sound

- Normal Operation → Patrol Mode : Beep
- Patrol Mode → Stop : Long Beep
- Patrol Mode → Normal Operation : Beep
- Stop → Patrol : Beep

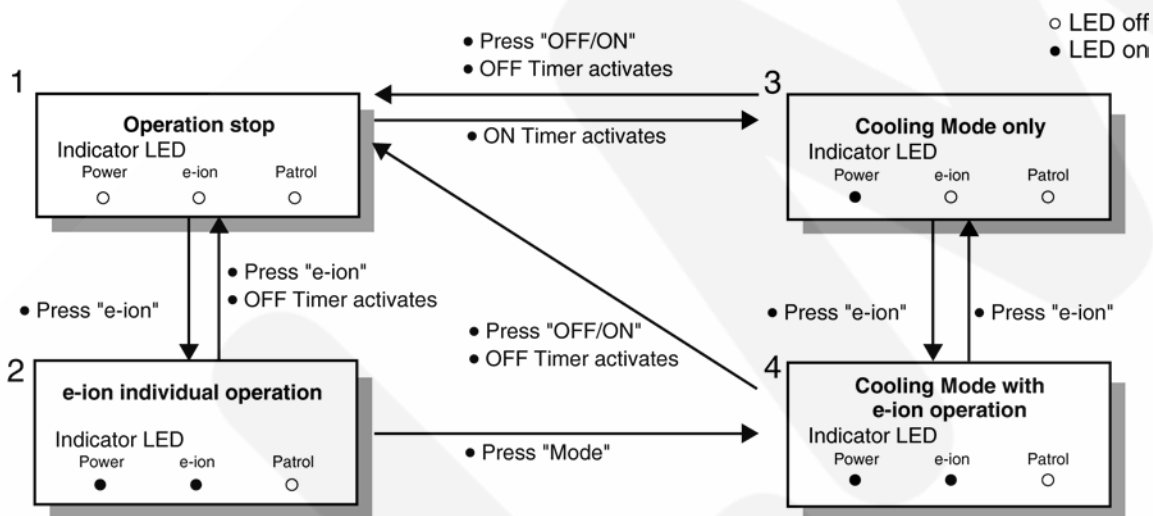
g. Timer Control

- When ON timer activates when unit stops, previous operation resumes without Patrol operation.
- When ON timer activates during any operation, no change and carry on current operation.
- When OFF timer activates during any operation, all operation stops.

h. Power failure

- During Patrol individual operation, if power failure occurs, after power resumes, Patrol individual operation resumes immediately.
- During combination operation, if power failure occurs, after power resumes combination operation resume immediately.

## 12.10. e-ion Operation



### A. Purpose

This operation provides clean air by producing negative ions to attract dust captured at the positively charged e-ion filters.

### B. Control Condition

a. e-ion operation start condition

- During unit running at any operation mode, if "e-ion" button is pressed, combination operation (operation mode + e-ion operation) starts.
- During unit is OFF, if "e-ion" button is pressed, e-ion individual operation starts.

b. e-ion operation stop condition

- When "OFF/ON" button is pressed to stop the operation.
- When "e-ion" button is pressed again.
- When "Patrol" button is pressed.
- When OFF Timer activates.

c. e-ion operation pause condition

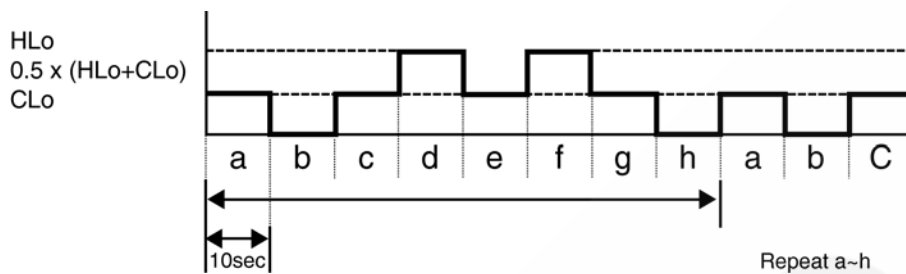
- When indoor fan stop (during deice, odor cut control, thermostat off, etc.). e-ion operation resume after indoor fan restarts.
- When indoor intake temperature  $\geq 40^{\circ}\text{C}$ . e-ion operation resume after indoor intake temperature  $< 40^{\circ}\text{C}$  continuously for 30 minutes.

**C. Control Content**

a. Indoor fan control

- During any operation mode combines with e-ion operation, fan speed follows respective operation mode.
- During e-ion individual operation - only Auto Fan Speed and no Powerful operation is allowed. Even if Fan Speed button is pressed, no signal is sent to air conditioner, and no change on LCD display.

Auto Fan Speed for e-ion operation switches between HLo and CLo at pattern below:



b. Airflow direction control

- During any operation mode combines with e-ion operation, airflow direction follows respective operation mode.
- During e-ion individual operation, only Auto Air Swing is allowed. Even if Air Swing button is pressed, no signal is sent to air conditioner, and no change on LCD display.

c. Timer control

- When ON timer activates when unit stops, previous operation resumes without e-ion operation.
- When ON timer activates during any operation, no change and carry on current operation.
- When OFF timer activates during any operation, all operation stops.

d. Indicator

- When e-ion operation starts, e-ion indicator ON.

e. e-ion Check Mode

- To check if e-ion is malfunctioning, during e-ion operation press "e-ion" button for 15 seconds and release to enter e-ion Check Mode and supplies power to the e-ion Air Purifying System.
- If abnormal discharge is detected at filter (short-circuited) due to water or dust adhesion, etc., the e-ion indicator blinks immediately.

f. Power failure

- During e-ion individual operation, if power failure occurs, after power resumes, e-ion individual operation resumes immediately.
- During combination operation, if power failure occurs, after power resumes, combination operation resume immediately.

g. Error Detection Control

When e-ion indicator blink, it indicates error listed below:

i. e-ion Air Purifying system main connector to PCB is open:

Judgement Method

- During e-ion operation (include during Patrol operation), e-ion Air Purifying system main connector to PCB is opened.

Troubleshooting Methods

- Connect the connector or stop operation (include during Patrol operation) to cancel the blinking.

ii. Abnormal Discharge

Judgement Method

- During e-ion operation, when feedback voltage is -Lo (at microcontroller) is detected, it is judged abnormal discharge and stops power supplies to the e-ion Air Purifying system.
- The unit retries after 30 minutes and repeat for 24 times. (not applicable for e-ion Check Mode)

#### Troubleshooting Method

- Press “e-ion” button or “OFF/ON” button to stop the operation and check the e-ion Air Purifying system main connector to PCB.
- After that, press “e-ion” button again to confirm the e-ion indicator not blinking.
- The 24 times counter will be clear after 10 minutes of normal operation or when operation stops.

#### Error Reset Method

- Press “OFF/ON” button to OFF the operation.
- Press AUTO OFF/ON button at indoor unit to OFF the operation.
- OFF Timer activates.
- Press “e-ion” button during e-ion individual mode.
- Power supply reset.

#### iii. e-ion breakdown

##### Judgement Method

- When hi-feedback voltage (at microcontroller) supplied to filter during e-ion stop, due to PCB or filter's high voltage power supply damage.
- Operations except e-ion continue. Both Timer indicator and e-ion indicator blink.

##### Troubleshooting Method

- Press “e-ion” button or “OFF/ON” button to stop the operation.
- Change main circuit board or filter's high voltage power supply.
- When lo-feedback voltage supplied to e-ion Air Purifying system during e-ion operation, e-ion indicator and Timer indicator stop blinking.

# 13 Protection Control

## 13.1. Protection Control For All Operations

### 13.1.1. Time Delay Safety Control

1. The compressor will not start for three minutes after stop of operation.
2. This control is not applicable if the power supply is cut off and on again or after 4-way valve deices condition.

### 13.1.2. 30 Seconds Forced Operation

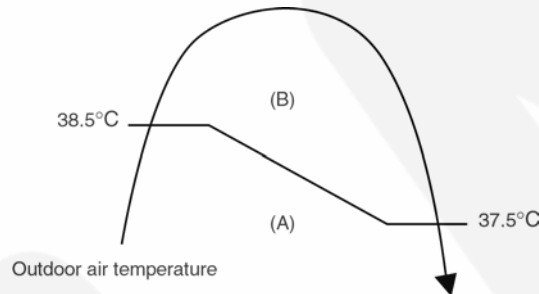
1. Once the compressor starts operation, it will not stop its operation for 30 seconds.
2. However, it can be stopped using remote control or Auto Switch at indoor unit.

### 13.1.3. Total Running Current Control

1. When the outdoor unit total running current (AC) exceeds X value, the frequency instructed for compressor operation will be decreased.
2. If the running current does not exceed X value for five seconds, the frequency instructed will be increased.
3. However, if total outdoor unit running current exceeds Y value, compressor will be stopped immediately for three minutes.

Operation Mode	E18GK		E21GK	
	X (A)	Y (A)	X (A)	Y (A)
Cooling/Soft Dry (A)	8.8	15.0	11.0	15.0
Cooling/Soft Dry (B)	7.7	15.0	9.6	15.0
Heating	10.8	17.0	11.5	17.0

4. The first 30 minutes of cooling operation, (A) will be applied.



### 13.1.4. IPM (Power transistor) Prevention Control

#### A. Overheating Prevention Control

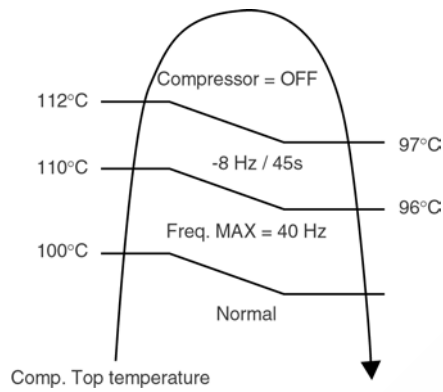
1. When the IPM temperature rises to 110°C, compressor operation will stop immediately.
2. Compressor operation restarts after three minutes the temperature decreases to 95°C.

#### B. DC Peak Current Control

1. When electric current to IPM exceeds set value of  $25.0 \pm 4.0$  A, the compressor will stop operate. Then, operation will restart after three minutes.
2. If the set value is exceeded again more than 30 seconds after the compressor starts, the operation will restart after two minute.
3. If the set value is exceeded again within 30 seconds after the compressor starts, the operation will restart after one minute. If this condition repeats continuously for seven times, all indoor and outdoor relays will be cut off.

### 13.1.5. Compressor Overheating Prevention Control

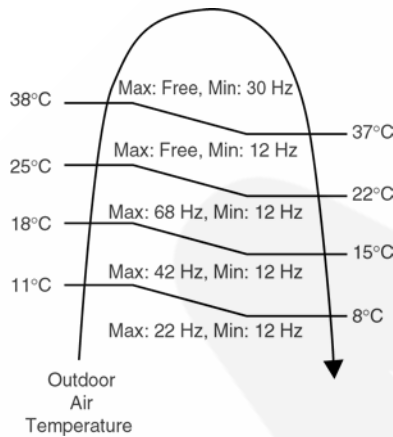
Instructed frequency for compressor operation will be regulated by compressor top temperature. The changes of frequency are as below figure.



## 13.2. Protection Control For Cooling & Soft Dry Operation

### 13.2.1. Outdoor Air Temperature Control

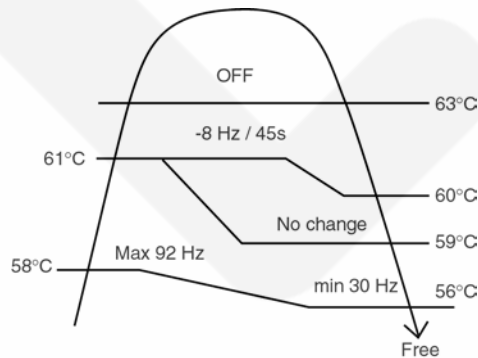
The compressor operating frequency is regulated in accordance to the outdoor air temperature as shown in the diagram below.



### 13.2.2. Cooling Overload Control

i. Pipe temperature limitation/restriction

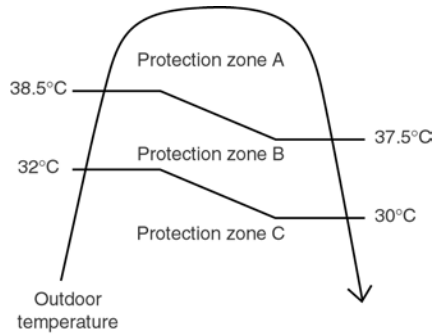
- Detects the Outdoor pipe temperature and carry out below restriction/limitation (Limit the compressor Operation frequency)
- The compressor stop if outdoor pipe temperature exceeds 63°C
- If the compressor stops 4 times in 20 minutes, Timer LED blinking (F95: outdoor high pressure rise protection)



ii. Electrical part temperature rise protection control

- To prevent electrical component temperature rise during cooling overload.
- Judgement condition is by outdoor temperature (sampled every 10s).

- Control contents:
  - Outdoor fan speed (switch to zone A and B minimum fan speed).
  - Outdoor total current (zone C) higher than the specified.
- Cancellation condition: When one of above is not satisfied.

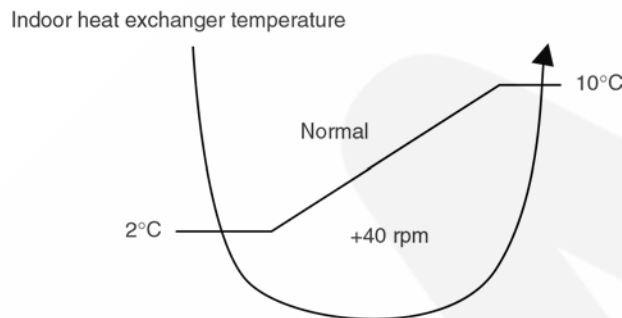


Outdoor total current

zone A	13.0 A
zone B	11.0 A
zone C	5.0 A

### 13.2.3. Freeze Prevention Control

- When indoor heat exchanger temperature is lower than 2°C continuously for six minutes, compressor will stop operating.
- Compressor will resume its operation three minutes after the indoor heat exchanger is higher than 10°C.
- At the same time, indoor fan speed increase +40 rpm compared to its normal operation.
- If indoor heat exchanger temperature is higher than 10°C for five minutes, the fan speed will return to its normal operation.



## 13.3. Protection Control For Heating Operation

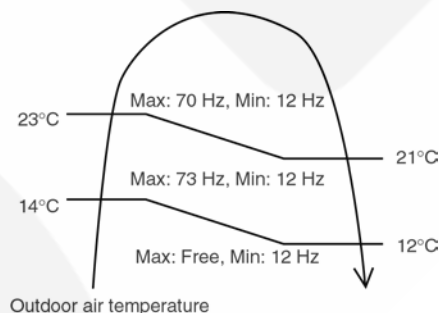
### 13.3.1. Intake Air Temperature Control

Compressor will operate at rated freq. or less respectively if either one of the below conditions occur:

- When the indoor intake air temperature is above 10°C and remote control setting fan speed is lower Me-.
- When the indoor intake air temperature is 30°C or above.

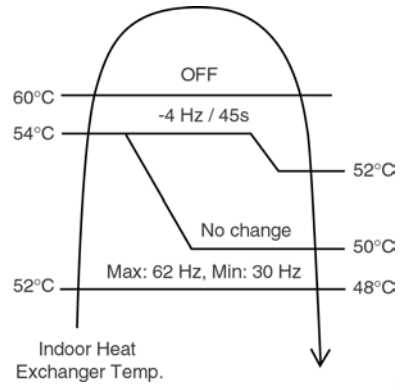
### 13.3.2. Outdoor Air Temperature Control

The compressor operating frequency is regulated in accordance to the outdoor air temperature as shown in the below figures. This control will begin one minute after the compressor starts.



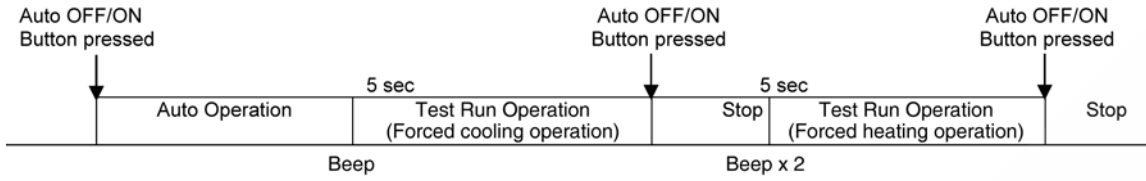
### 13.3.3. Overload Protection Control

The compressor operating frequency is regulated in accordance to indoor heat exchanger temperature as shown in below figures.



# 14 Servicing Mode

## 14.1. Auto OFF/ON Button



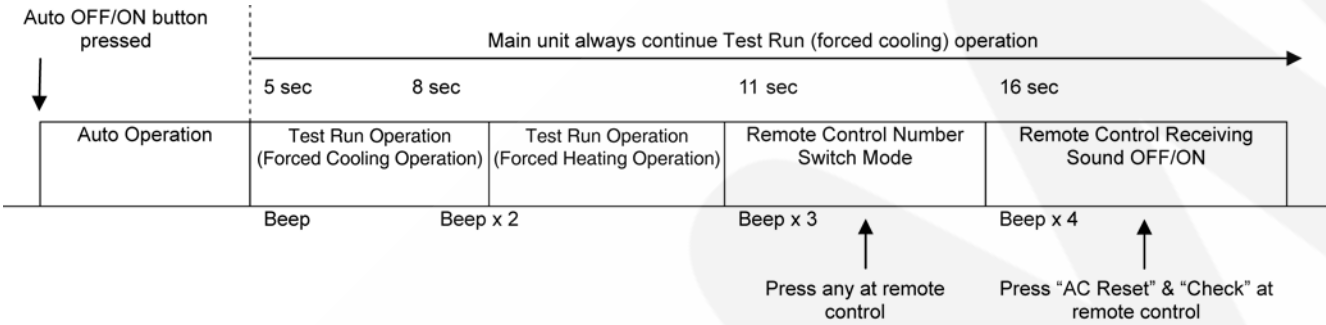
### 1. AUTO OPERATION MODE

The Auto operation will be activated immediately once the Auto OFF/ON button is pressed. This operation can be used to operate air conditioner with limited function if remote control is misplaced or malfunction.

### 2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

The Test Run operation will be activated if the Auto OFF/ON button is pressed continuously for more than 5 seconds. A “beep” sound will occur at the fifth seconds, in order to identify the starting of Test Run operation (Forced cooling operation). Within 5 minutes after Forced cooling operation start, the Auto OFF/ON button is pressed for more than 5 seconds. A 2 “beep” sounds will occur at the fifth seconds, in order to identify the starting of Forced heating operation.

The Auto OFF/ON button may be used together with remote control to set / change the advance setting of air conditioner operation.



### 3. REMOTE CONTROL NUMBER SWITCH MODE

The Remote Control Number Switch Mode will be activated if the Auto OFF/ON button is pressed continuously for more than 11 seconds (3 “beep” sounds will occur at 11th seconds to identify the Remote Control Number Switch Mode is in standby condition) and press any button at remote control to transmit and store the desired transmission code to the EEPROM.

For transmission code selection explanation, please refer to “Select Remote Control Transmission Code”.

### 4. REMOTE CONTROL RECEIVING SOUND OFF/ON MODE

The Remote Control Receiving Sound OFF/ON Mode will be activated if the Auto OFF/ON button is pressed continuously for more than 16 seconds (4 “beep” sounds will occur at 16th seconds to identify the Remote Control Receiving Sound Off/On Mode is in standby condition) and press “AC Reset” button and then press “Check” button at remote control.

Press “Auto OFF/ON button” to toggle remote control receiving sound.

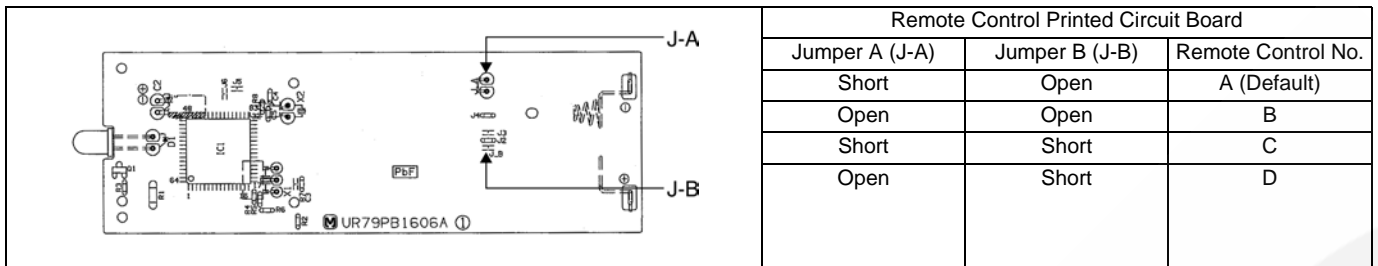
- Short “beep”: Turn OFF remote control receiving sound.
- Long “beep”: Turn ON remote control receiving sound.

After Auto OFF/ON Button is pressed, the 20 seconds counter for Remote Control Receiving Sound OFF/ON Mode is restarted.

## 14.2. Select Remote Control Transmission Code

- There are 4 types of remote control transmission code could be selected and stored in EEPROM of indoor unit. The indoor unit will only operate when received signal with same transmission code from remote control. This could prevent signal interference when there are 2 or more indoor units installed nearby together.
- To change remote control transmission code, short or open jumpers at the remote control printed circuit board.





## 14.3. Remote Control Button

### 14.3.1. SET BUTTON

- To check current remote control transmission code
  - Press for more than 10 seconds.
- To change the air quality sensor sensitivity
  - Press and release with pointer.
  - Press the Timer Decrement button to select sensitivity:
    1. Low Sensitivity
    2. Standard (Default)
    3. Hi Sensitivity
  - Confirm setting by pressing Timer Set button, a “Beep” sound will be heard. LCD returns to original display after 2 seconds.
  - LCD returns to original display if remote control does not operate for 30 seconds.

### 14.3.2. CLOCK BUTTON

- To change the remote control's time format
  - Press for more than 5 seconds.

### 14.3.3. RESET (RC)

- To clear and restore the remote control setting to factory default
  - Press once to clear the memory.

### 14.3.4. RESET (AC)

- To restore the unit's setting to factory default
  - Press once to restore the unit's setting.

### 14.3.5. TIMER ▲

- To change indoor unit indicator's LED intensity
  - Press continuously for 5 seconds.

### 14.3.6. TIMER ▼

- To change remote control display from Degree Celsius to Degree Fahrenheit.
  - Press continuously for 10 seconds.

# 15 Troubleshooting Guide

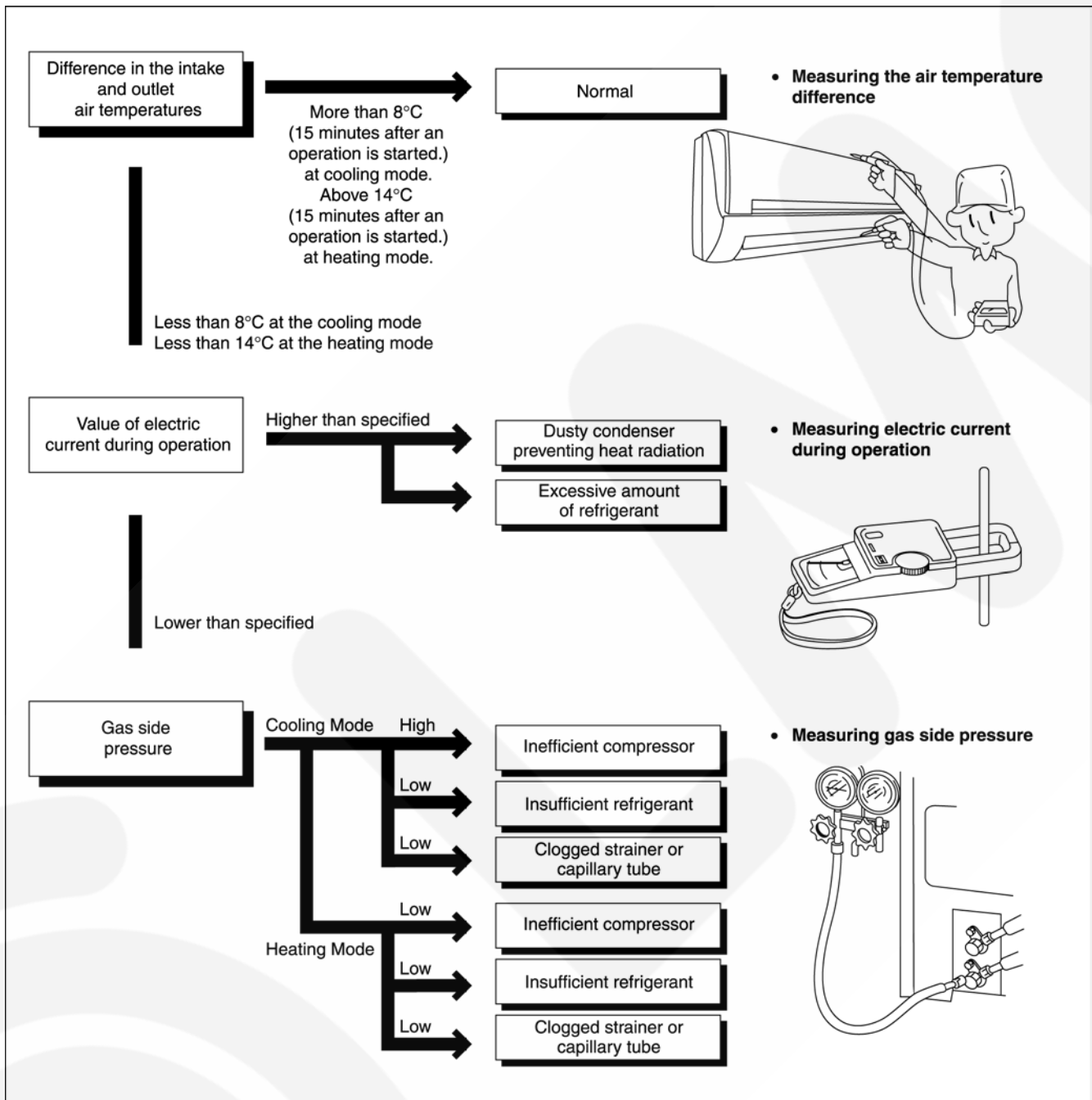
## 15.1. Refrigeration Cycle System

In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan. The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table on the right.

Normal Pressure and Outlet Air Temperature (Standard)

	Gas pressure MPa (kg/cm <sup>2</sup> G)	Outlet air temperature (°C)
Cooling Mode	0.9 ~ 1.2 (9 ~ 12)	12 ~ 16
Heating Mode	2.3 ~ 2.9 (23 ~ 29)	36 ~ 45

- ★ Condition:
- Indoor fan speed; High
  - Outdoor temperature 35°C at cooling mode and 7°C at heating mode.
  - Compressor operates at rated frequency



## 15.2. Relationship Between The Condition Of The Air Conditioner And Pressure And Electric Current

Condition of the air conditioner	Cooling Mode			Heating Mode		
	Low Pressure	High Pressure	Electric current during operation	Low Pressure	High Pressure	Electric current during operation
Insufficient refrigerant (gas leakage)	↘	↘	↘	↘	↘	↘
Clogged capillary tube or Strainer	↘	↘	↘	↗	↗	↗
Short circuit in the indoor unit	↘	↘	↘	↗	↗	↗
Heat radiation deficiency of the outdoor unit	↗	↗	↗	↘	↘	↘
Inefficient compression	↗	↘	↘	↗	↘	↘

- Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

## 15.3. Breakdown Self Diagnosis Function

### 15.3.1. Self Diagnosis Function (Three Digits Alphanumeric Code)

- Once abnormality has occurred during operation, the unit will stop its operation, and Timer LEDs blink.
- Although Timer LED goes off when power supply is turned off, if the unit is operated under a breakdown condition, the LED will light up again.
- In operation after breakdown repair, the Timer LED will no more blink. The last error code (abnormality) will be stored in IC memory.

#### • To make a diagnosis

1. Timer LED start to blink and the unit automatically stops the operation.
2. Press the CHECK button on the remote controller continuously for 5 seconds.
3. “- -” will be displayed on the remote controller display.  
Note: Display only for “- -”. (No transmitting signal, no receiving sound and no Power LED blinking.)
4. Press the “TIMER” ▲ or ▼ button on the remote controller. The code “H00” (no abnormality) will be displayed and signal will be transmitted to the main unit.
5. Every press of the button (up or down) will increase abnormality numbers and transmit abnormality code signal to the main unit.
6. When the latest abnormality code on the main unit and code transmitted from the remote controller are matched, power LED will light up for 30 seconds and a beep sound (continuously for 4 seconds) will be heard. If no codes are matched, power LED will light up for 0.5 seconds and no sound will be heard.
7. The breakdown diagnosis mode will be canceled by pressing the CHECK button continuously for 5 seconds or without any operation the remote control for 30 seconds.
8. The LED will be off if the unit is turned off or the RESET button on the main unit is pressed.

#### • To display memorized error (Protective operation) status:

1. Turn power on.
2. Press the CHECK button on the remote controller continuously for 5 seconds.
3. “- -” will be displayed on the remote controller display.  
Note: Display only for “- -”. (No transmitting signal, no receiving sound and no Power LED blinking.)
4. Press the “TIMER” ▲ or ▼ button on the remote controller. The code “H00” (no abnormality) will be displayed and signal will be transmitted to the main unit. The power LED lights up. If no abnormality is stored in the memory, three beeps sound will be heard.
5. Every press of the button (up or down) will increase abnormality numbers and transmit abnormality code signal to the main unit.
6. When the latest abnormality code on the main unit and code transmitted from the remote controller are matched, power LED will light up for 30 seconds and a beep sound (continuously for 4 seconds) will be heard. If no codes are matched, power LED will light up for 0.5 seconds and no sound will be heard.

7. The breakdown diagnosis mode will be canceled unless pressing the CHECK button continuously for 5 seconds or operating the unit for 30 seconds.
8. The same diagnosis can be repeated by turning power on again.



#### • To clear memorized error (Protective operation) status after repair:

1. Turn power on.
2. Press the AUTO button for 5 seconds (A beep receiving sound) on the main unit to operate the unit at Forced Cooling Operation mode.
3. Press the CHECK button on the remote controller for about 1 second with a pointed object to transmit signal to main unit. A beep sound is heard from main unit and the data is cleared.

#### • Temporary Operation (Depending on breakdown status)

1. Press the AUTO button (A beep receiving sound) on the main unit to operate the unit. (Remote control will become possible.)
2. The unit can temporarily be used until repaired.

Error Code	Operation	Temporary items
H23	Cooling	Emergency Operation with limited power
H27, H28	Cooling, Heating	

## 15.4. Error Codes Table

Diagnosis display	Abnormality / Protection control	Abnormality Judgement	Emergency operation	Primary location to verify
H00	No abnormality detected	—	Normal operation	—
H11	Indoor / outdoor abnormal communication	> 1 min after starting operation	Indoor fan operation only	<ul style="list-style-type: none"> <li>• Internal / external cable connections</li> <li>• Indoor / Outdoor PCB</li> </ul>
H12	Connection capability rank abnormal	—	—	—
H14	Indoor intake air temperature sensor abnormality	Continue for 5 sec.	—	<ul style="list-style-type: none"> <li>• Intake air temperature sensor (defective or disconnected)</li> </ul>
H15	Outdoor compressor temperature sensor abnormality	Continue for 5 sec.	—	<ul style="list-style-type: none"> <li>• Compressor temperature sensor (defective or disconnected)</li> </ul>
H16	Outdoor Current Transformer open circuit	—	—	<ul style="list-style-type: none"> <li>• Outdoor PCB</li> <li>• IPM (Power transistor) module</li> </ul>
H19	Indoor fan motor mechanism lock	—	—	<ul style="list-style-type: none"> <li>• Indoor PCB</li> <li>• Fan motor</li> </ul>
H23	Indoor heat exchanger temperature sensor abnormality	Continue for 5 sec.	O (Cooling only)	<ul style="list-style-type: none"> <li>• Heat exchanger temperature sensor (defective or disconnected)</li> </ul>
H25	E-Ion breakdown	—	—	<ul style="list-style-type: none"> <li>• Indoor PCB</li> <li>• E-Ion PCB</li> </ul>
H27	Outdoor air temperature sensor abnormality	Continue for 5 sec.	O	<ul style="list-style-type: none"> <li>• Outdoor temperature sensor (defective or disconnected)</li> </ul>
H28	Outdoor heat exchanger temperature sensor abnormality	Continue for 5 sec.	O	<ul style="list-style-type: none"> <li>• Outdoor heat exchanger temperature sensor (defective or disconnected)</li> </ul>
H30	Discharge temperature sensor abnormality	Continue for 5 sec.	—	<ul style="list-style-type: none"> <li>• Discharge temperature sensor</li> </ul>
H33	Indoor/Outdoor wrong connection	—	—	<ul style="list-style-type: none"> <li>• Indoor/Outdoor supply voltage</li> </ul>
H38	Indoor/Outdoor mismatch (brand code)	—	—	—
H58	Abnormal gas sensor	Continue for 6 hours	—	<ul style="list-style-type: none"> <li>• Gas sensor (defective or disconnected)</li> </ul>
H97	Outdoor Fan Motor lock abnormality	—	—	<ul style="list-style-type: none"> <li>• Outdoor PCB</li> <li>• Outdoor Fan Motor</li> </ul>
H98	Indoor high pressure protection	—	—	<ul style="list-style-type: none"> <li>• Air filter dirty</li> <li>• Air circulation short circuit</li> </ul>
H99	Indoor heat exchanger anti-freezing protection	—	—	<ul style="list-style-type: none"> <li>• Insufficient refrigerant</li> <li>• Air filter dirty</li> </ul>
F11	Cooling / Heating cycle changeover abnormality	4 times occurrence within 30 minutes	—	<ul style="list-style-type: none"> <li>• 4-way valve</li> <li>• V-coil</li> </ul>
F90	PFC control	4 times occurrence within 10 minutes	—	<ul style="list-style-type: none"> <li>• Voltage at PFC</li> </ul>
F91	Refrigeration cycle abnormality	7 times occurrence continuously	—	<ul style="list-style-type: none"> <li>• No refrigerant (3-way valve is closed)</li> </ul>
F93	Outdoor compressor abnormal revolution	4 times occurrence within 20 minutes	—	<ul style="list-style-type: none"> <li>• Outdoor compressor</li> </ul>
F95	Cool high pressure protection	4 times occurrence within 20 minutes	—	<ul style="list-style-type: none"> <li>• Outdoor refrigerant circuit</li> </ul>
F96	IPM (power transistor) overheating protection	—	—	<ul style="list-style-type: none"> <li>• Excess refrigerant</li> <li>• Improper heat radiation</li> <li>• IPM (Power transistor)</li> </ul>
F97	Outdoor compressor overheating protection	4 times occurrence within 20 minutes	—	<ul style="list-style-type: none"> <li>• Insufficient refrigerant</li> <li>• Compressor</li> </ul>
F98	Total running current protection	3 times occurrence within 20 minutes	—	<ul style="list-style-type: none"> <li>• Excess refrigerant</li> <li>• Improper heat radiation</li> </ul>
F99	Outdoor Direct Current (DC) peak detection	7 times occurrence continuously	—	<ul style="list-style-type: none"> <li>• Outdoor PCB</li> <li>• IPM (Power transistor)</li> <li>• Compressor</li> </ul>

Note:

“O” - Frequency measured and fan speed fixed.

The memory data of error code is erased when the power supply is cut off, or press the Auto Switch until “beep” sound heard following by pressing the “CHECK” button at Remote Control.

Although operation forced to stop when abnormality detected, emergency operation is possible for certain errors (refer to Error Codes Table) by using Remote Control or Auto Switch at indoor unit. However, the Remote Control signal receiving sound is changed from one “beep” to four “beep” sounds.

# 16 Disassembly and Assembly Instructions

## WARNING

High voltages are generated in the electrical parts area by the capacitor. Ensure that the capacitor has discharged sufficiently before proceeding with repair work. Failure to heed this caution may result in electric shocks.

### 16.1. Indoor Electronic Controllers, Cross Flow Fan And Indoor Fan Motor Removal Procedures

#### 16.1.1. To remove the Front Grille

- Lift to open the vertical vent gently. Remove the 3 caps and 3 screws at the bottom of discharge vent. (Fig. 1)
- Remove the Front Grille by releasing the 3 hooks at the top of the Front Grille. Hold both sides of the Front Grille and remove it by pulling up and towards you gently. (Fig. 1)

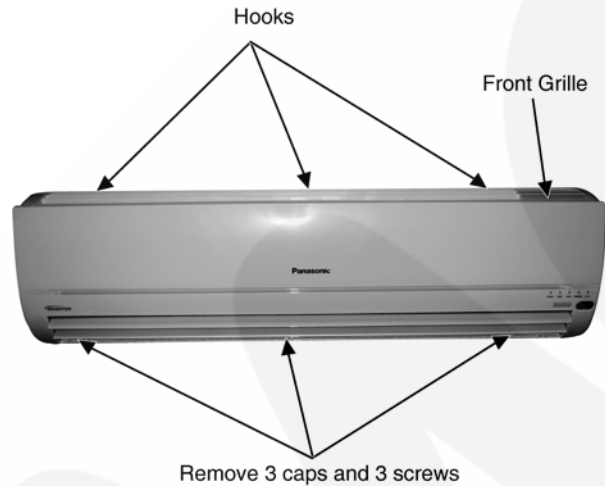


Fig. 1

- Unhook the tabs at the Control Board to remove the Control Board Cover. (Fig. 2)
- Release the Particular Piece. (Fig. 2)

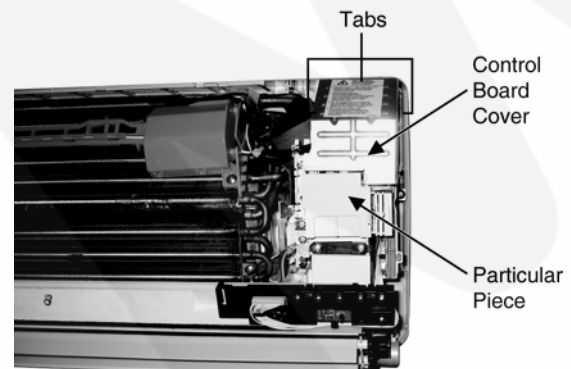


Fig. 2

#### 16.1.2. To remove the Main Electronic Controller

- Release the 2 screws for the earth wire. (Fig. 3)
- Pull out 2 terminal wires (Red and Black) from the Terminal Board. (Fig. 3)
- Detach the connector Indicator and release the Indicator. (Fig. 3)
- Release the 2 Particular Piece. (Fig. 3)
- Release the screw Holder Terminal Board. (Fig. 3)
- Release the 2 Connector E-Ion. (Fig. 3)

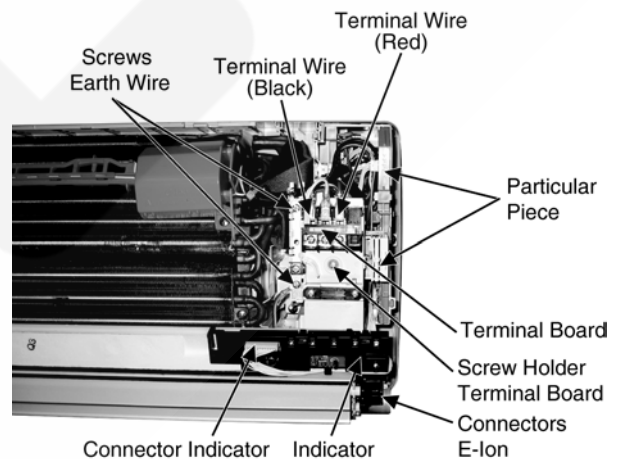


Fig. 3

- Release the hooks that hold the Main Electronic Controller and pull out the Main Electronic Controller. (Fig. 4)

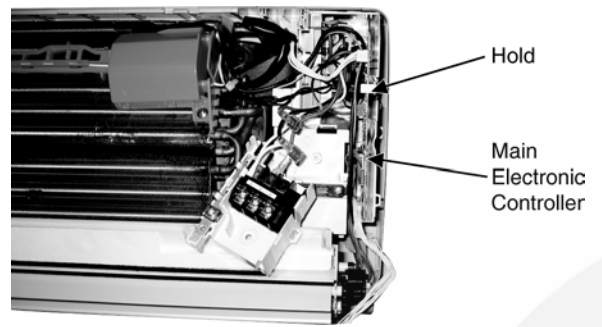


Fig. 4

- Release the CN-DATA1 connector. (Fig. 5)
- Release the CN-TH connector. (Fig. 5)
- Release the CN-CLN connector. (Fig. 5)
- Release the CN-STM1 connector. (Fig. 5)
- Release the CN-STM2 connector. (Fig. 5)

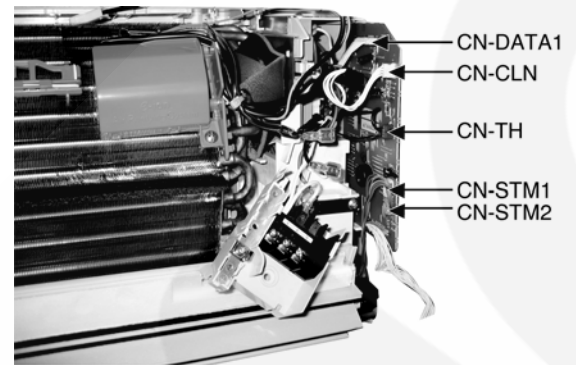


Fig. 5

### 16.1.3. To remove the Power Electronic Controller

- Release the hook that hold the Particular Piece and pull out the Power Electronic Controller. (Fig. 6)

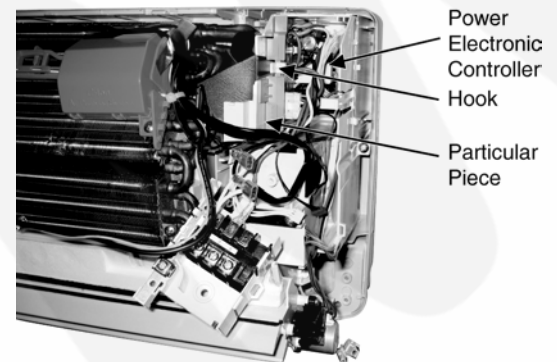


Fig. 6

- Release the AC-303 connector. (Fig. 7)
- Release the CN-FM connector. (Fig. 7)

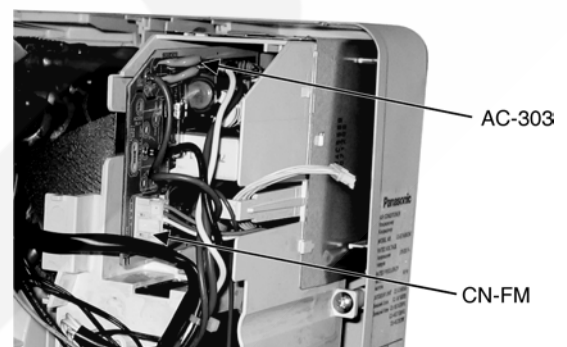


Fig. 7

#### 16.1.4. To remove the Discharge Grille

- Pull out the Drain Hose (Behind the Discharge Grille) from outlet to remove the Discharge Grille. (Fig. 8)

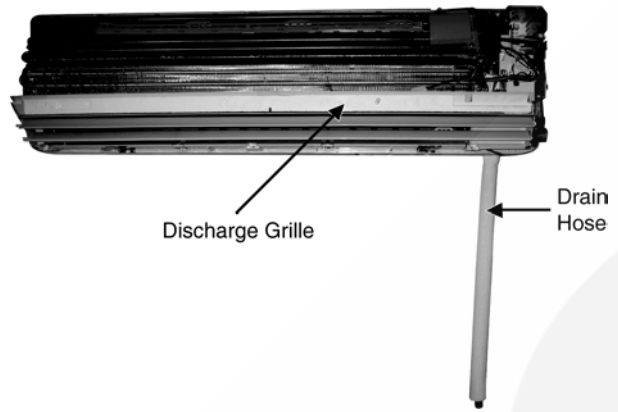


Fig. 8

#### 16.1.5. To remove the Control Board

- Release the 3 screws (Fig. 9)
- By pressing down the hook at the left, you will be able to remove the Control Board. (Fig. 9)

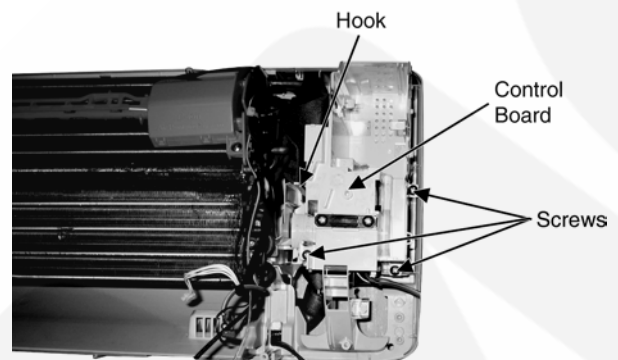


Fig. 9

#### 16.1.6. To remove the Cross Flow Fan and Indoor Fan Motor

- Remove the screw at the Cross Flow Fan. (Fig. 10)
- Reminder:-  
To reinstall the Fan Motor, please adjust the connector location is positioned 90° with Fan Motor before fixing Control Board. (Fig. 10)

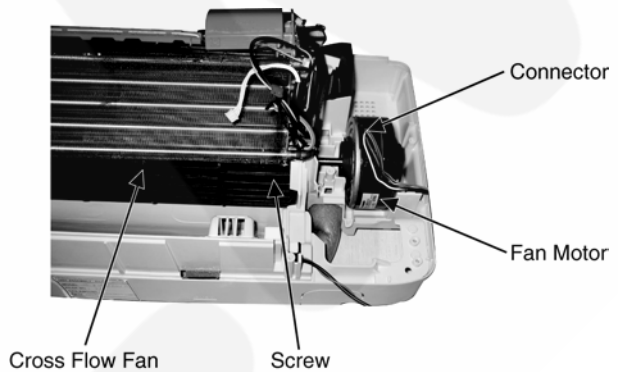


Fig. 10

- Remove the Bearing. (Fig. 11)
- Remove the screws at the left of the Evaporator. (Fig. 11)

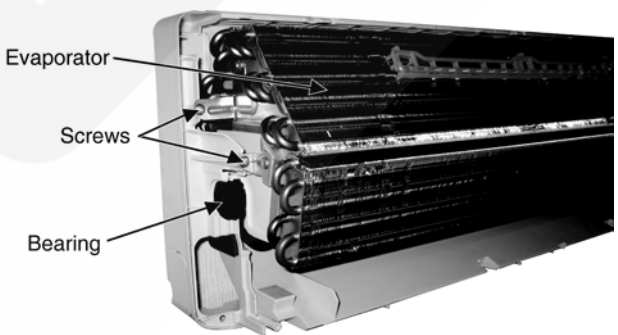


Fig. 11



- Push up the Evaporator and pull out the Cross Flow Fan from shaft.  
By then, Fan Motor can be taken out. (Fig. 12)

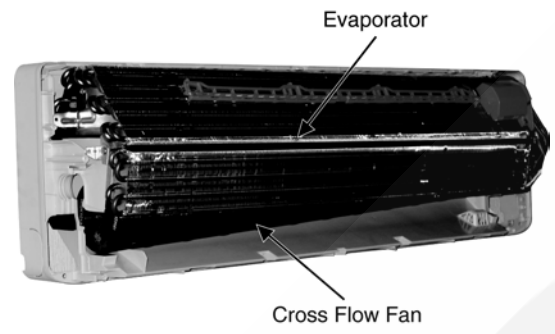


Fig. 12

## 16.2. Outdoor Electronic Controller Removal Procedure

1. Remove the 4 screws of the Top Panel.

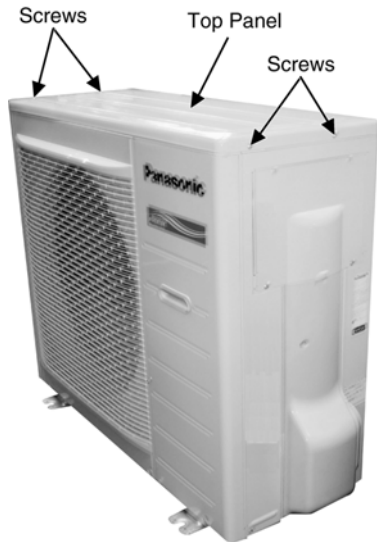


Fig. 1

2. Remove the 10 screws of the Front Panel.

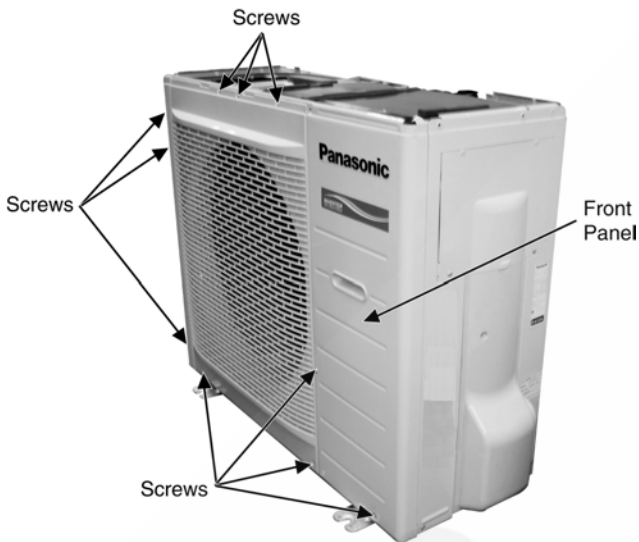


Fig. 2

3. Remove the Top Cover of the Electronic Controller.



Fig. 3

4. Remove the Control Board.

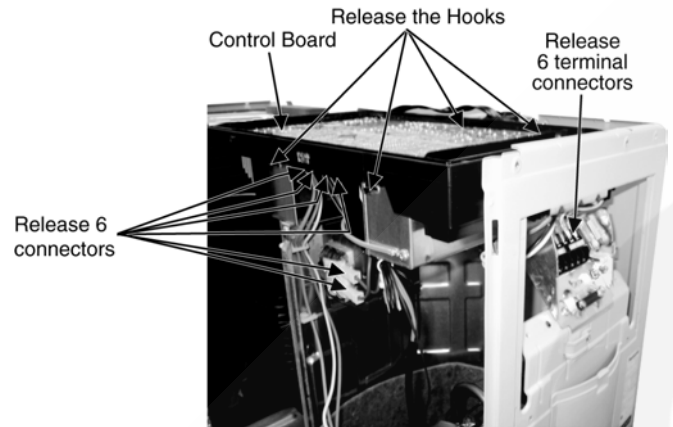


Fig. 4

5. Remove the 8 screws of the Electronic Controller.

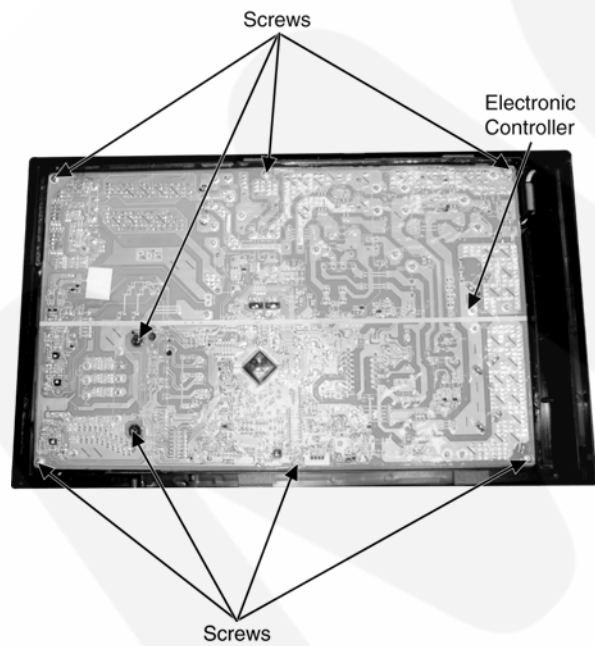


Fig. 5

⚠ Caution! When handling electronic controller, be careful of electrostatic discharge.

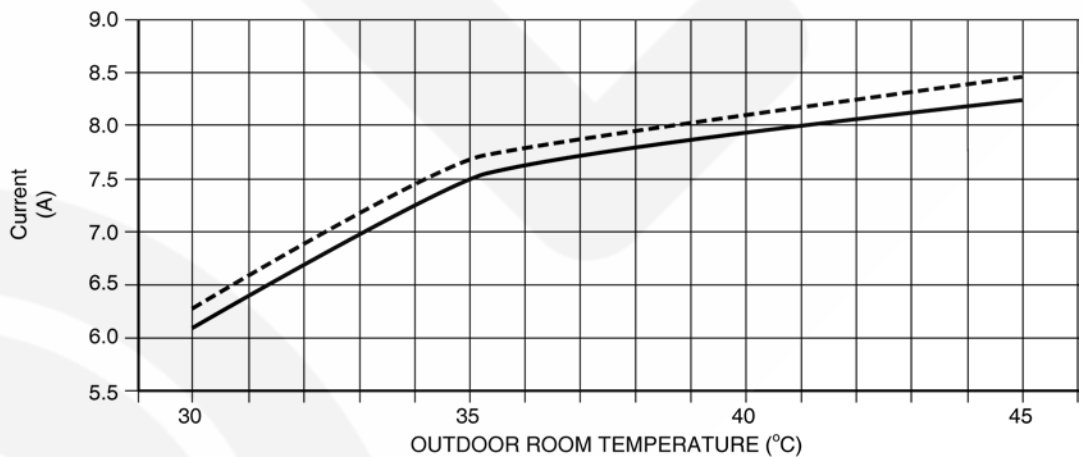
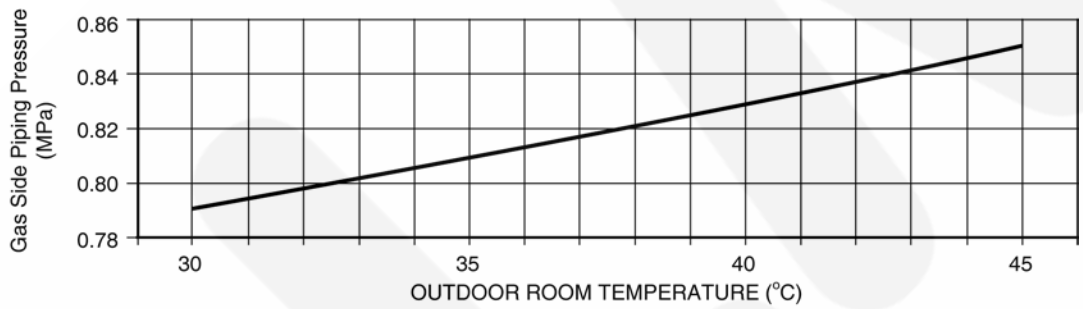
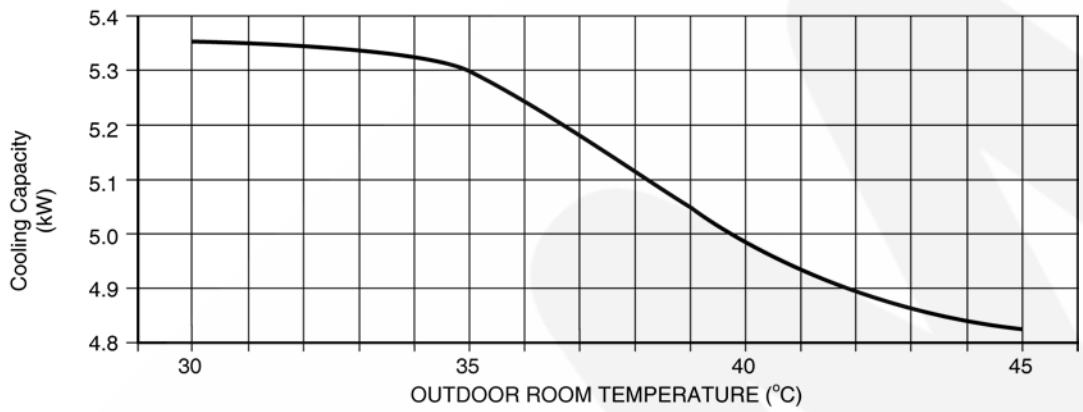
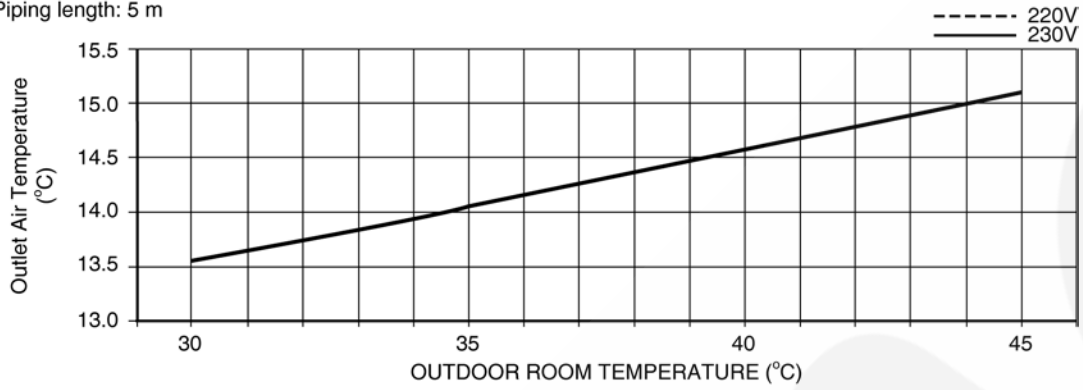
# 17 Technical Data

## 17.1. Operation Characteristics

### 17.1.1. CS-E18GKEW CU-E18GKE

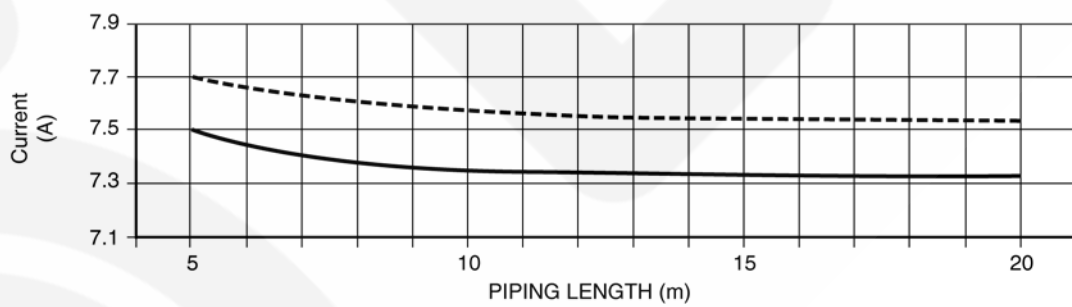
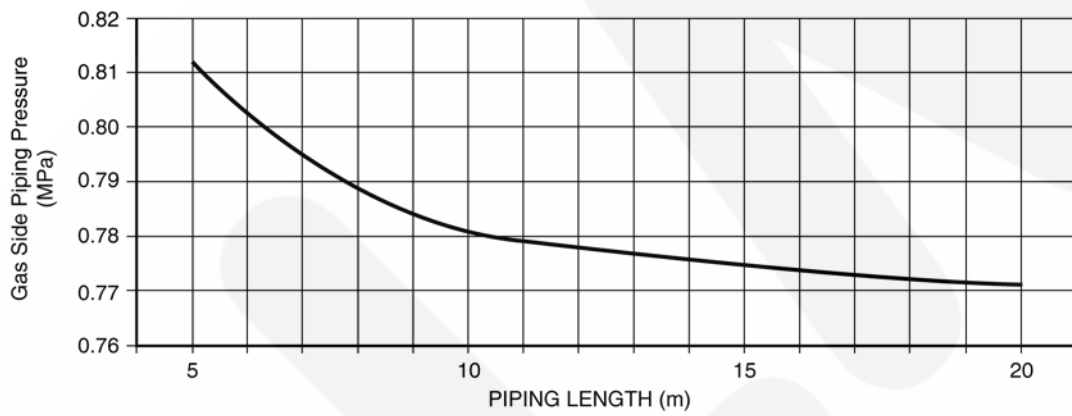
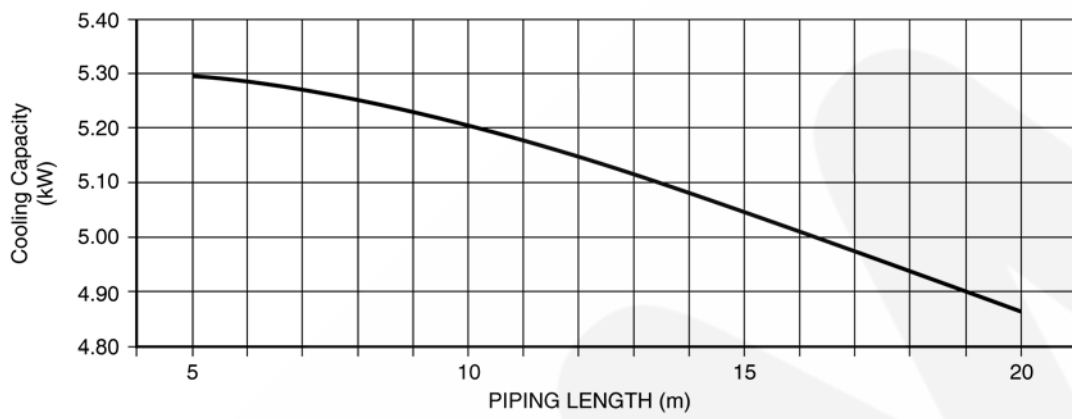
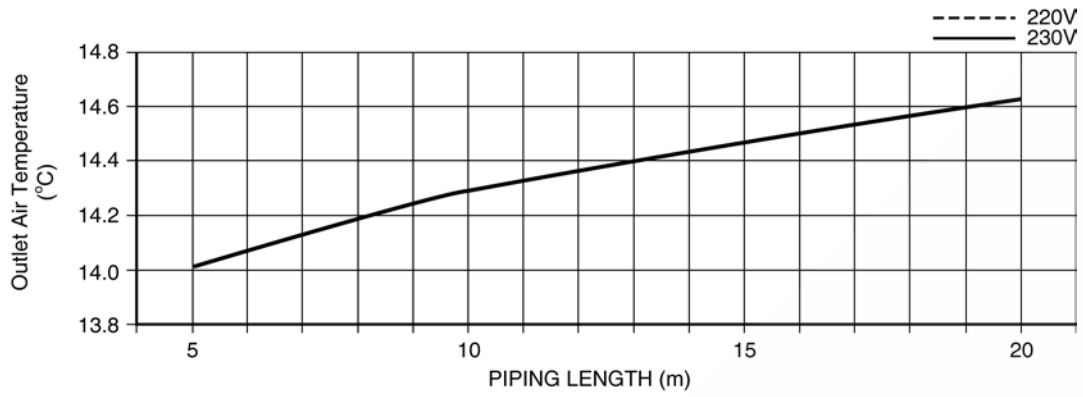
#### • Cooling Characteristic

[Condition] Room temperature: 27/19°C  
Cooling operation: At High fan  
Piping length: 5 m



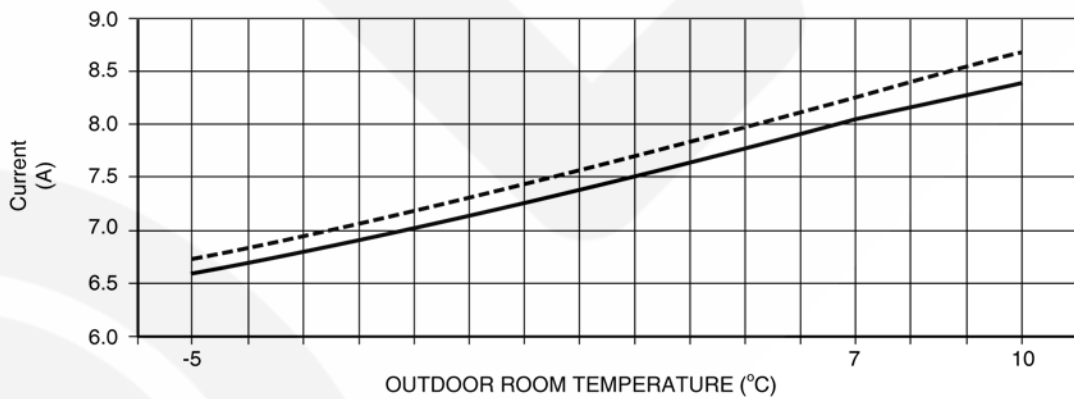
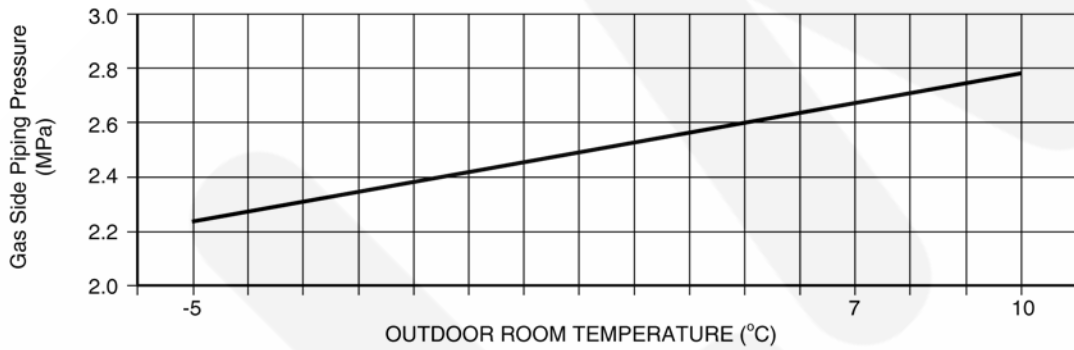
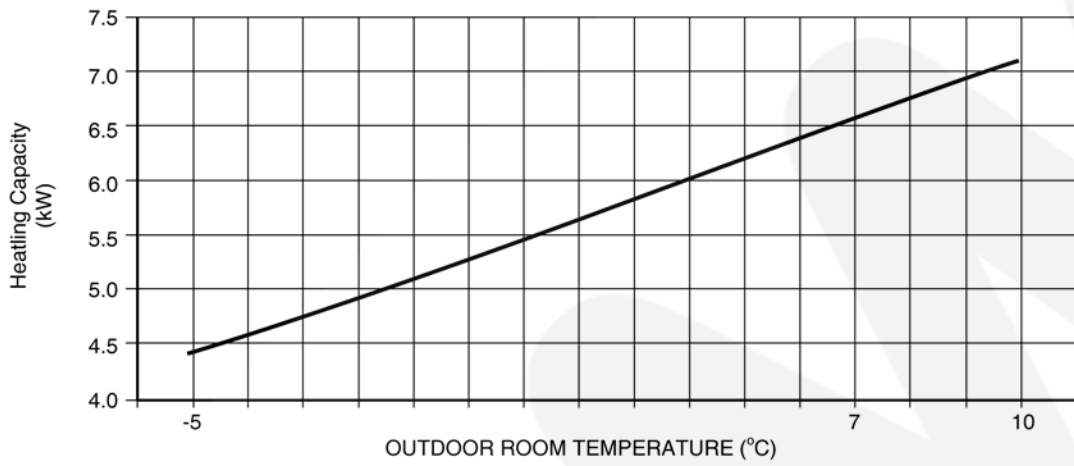
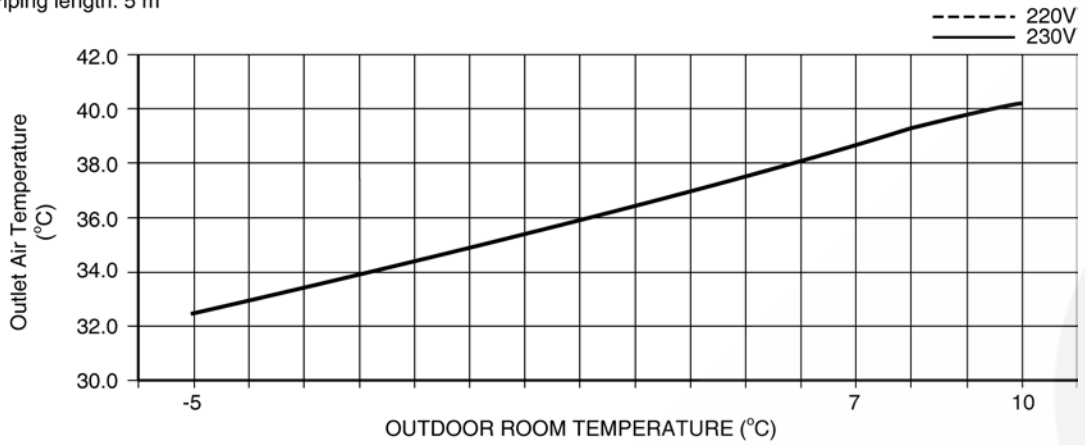
## • Piping Length Characteristic (Cooling)

[Condition] Room temperature: 27/19°C  
 Outdoor temperature: 35/24°C  
 Cooling operation: At High fan



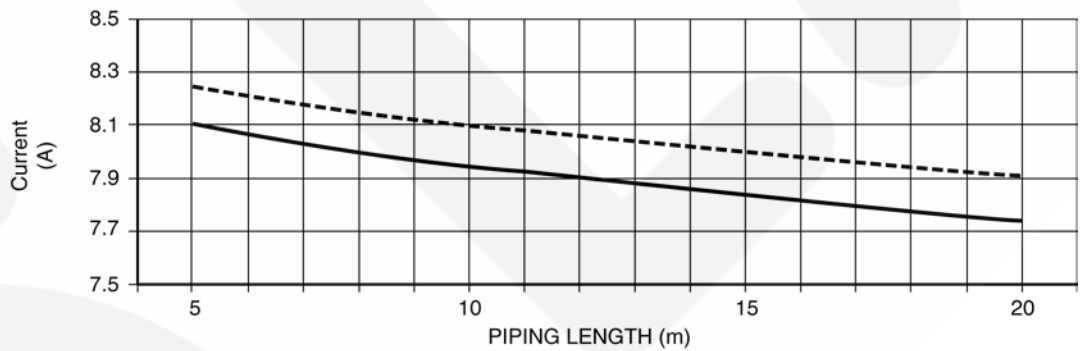
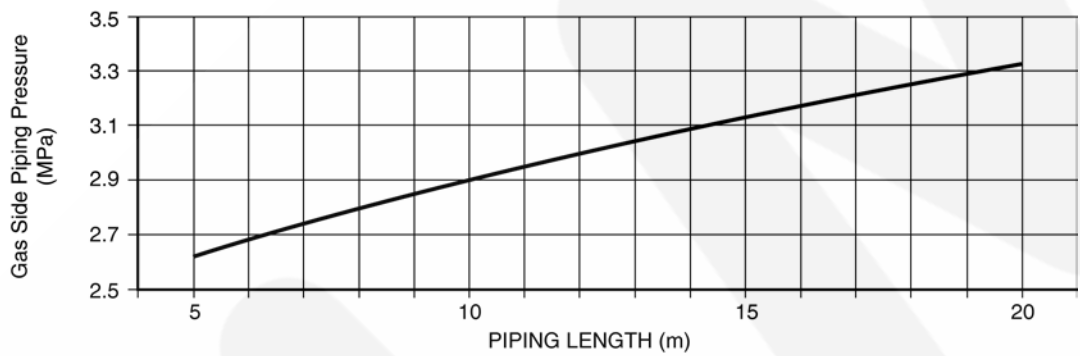
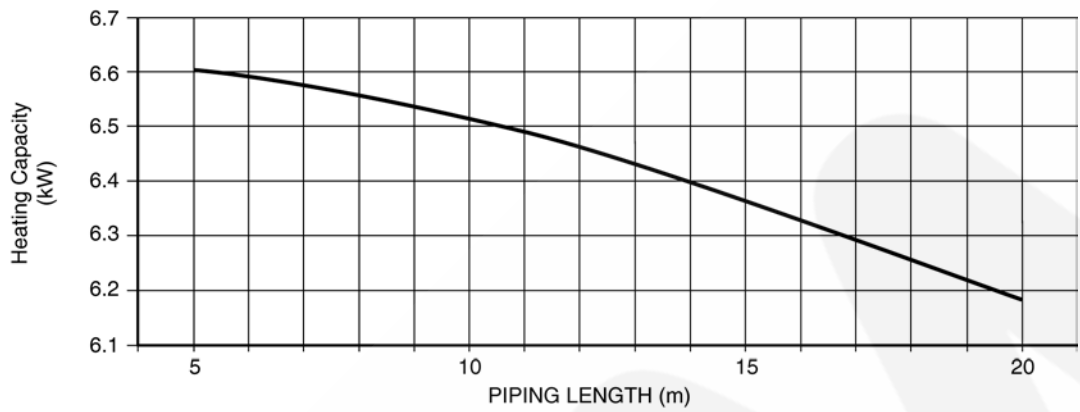
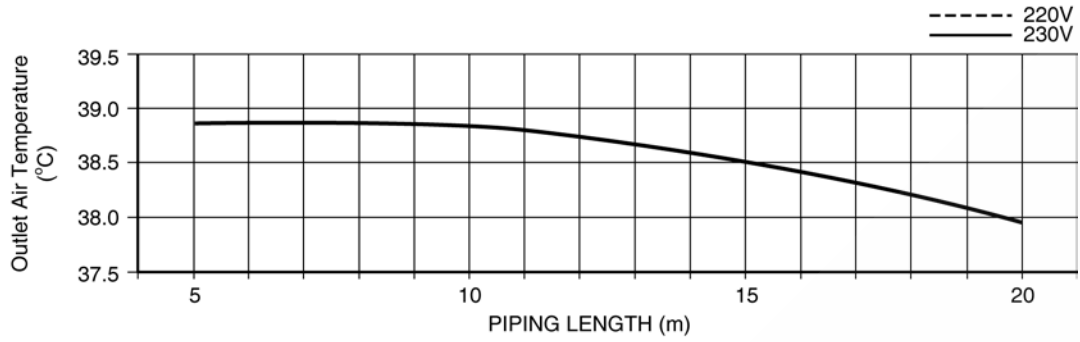
## • Heating Characteristic

[Condition] Room temperature: 20°C  
 Cooling operation: At High fan  
 Piping length: 5 m



## • Piping Length Characteristic (Heating)

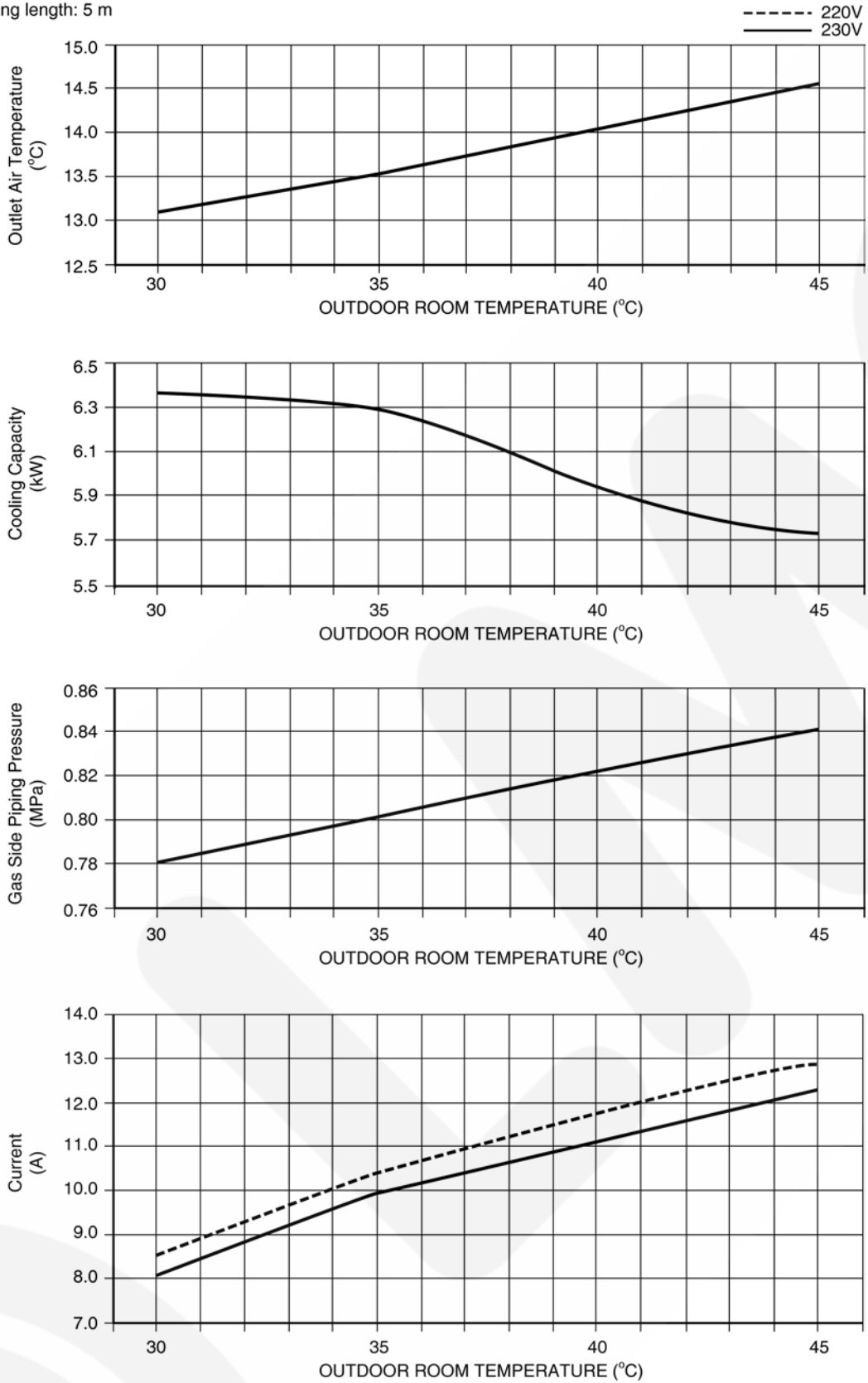
[Condition] Room temperature: 20°C  
 Outdoor temperature: 7/6°C  
 Cooling operation: At High fan



## 17.1.2. CS-E21GKES CU-E21GKE

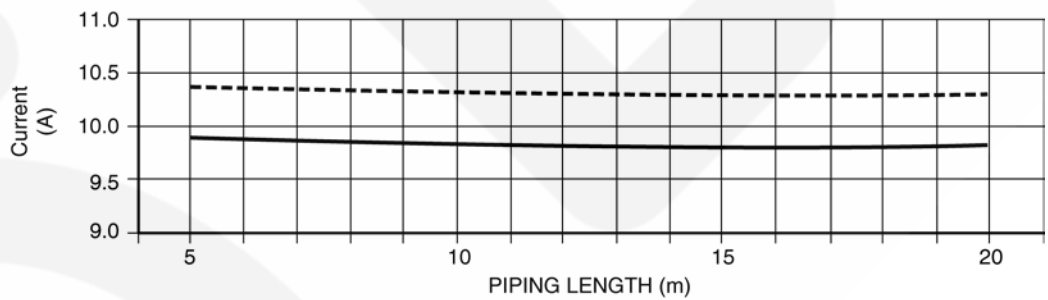
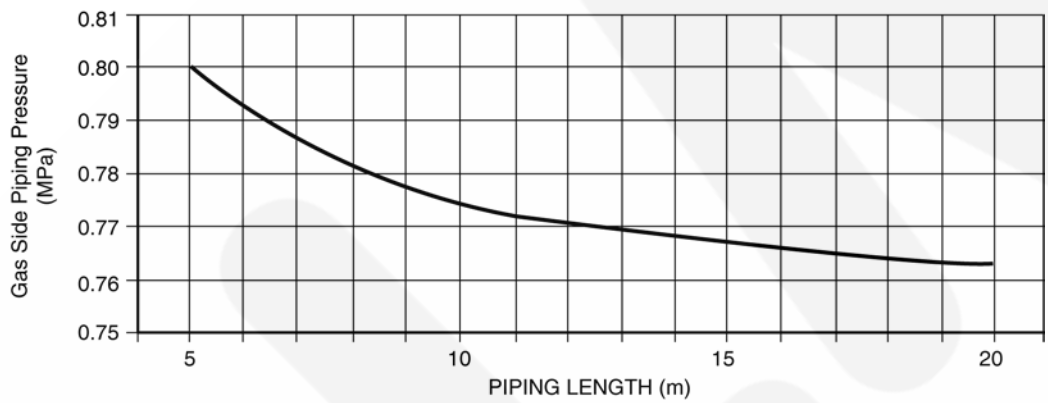
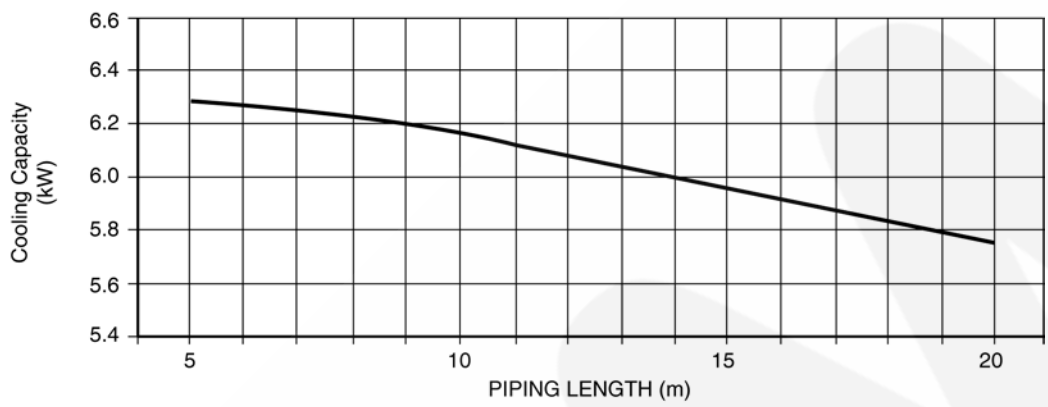
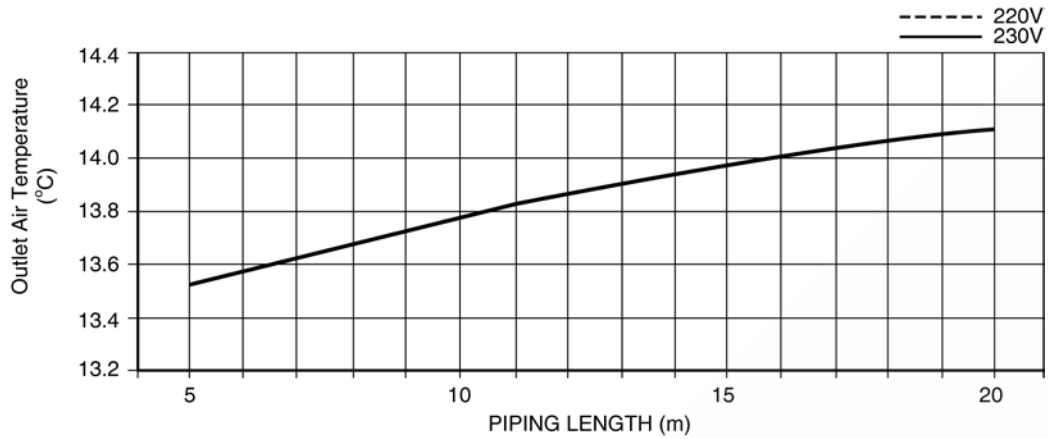
### • Cooling Characteristic

[Condition] Room temperature: 27/19°C  
 Cooling operation: At High fan  
 Piping length: 5 m



## • Piping Length Characteristic (Cooling)

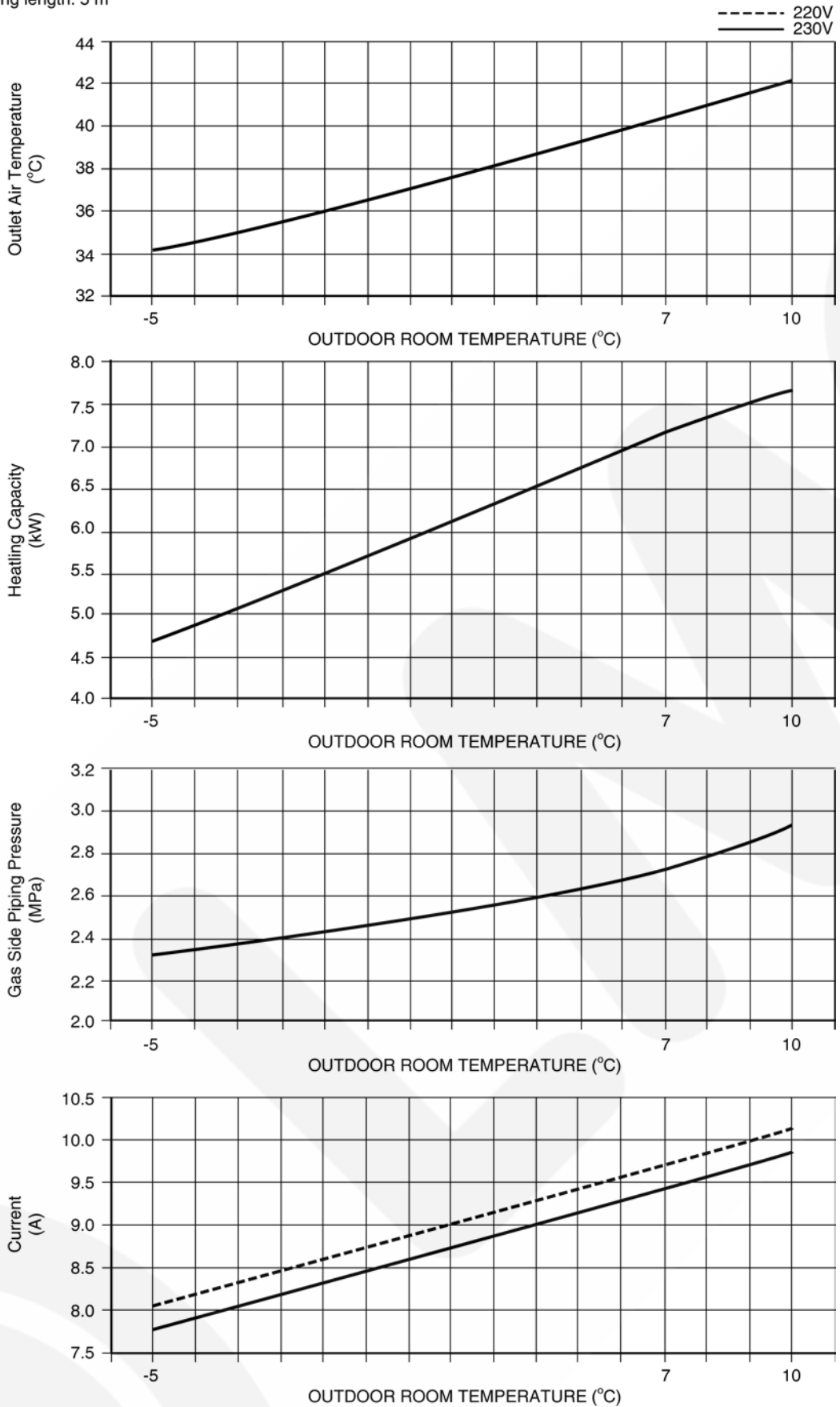
[Condition] Room temperature: 27/19°C  
 Outdoor temperature: 35/24°C  
 Cooling operation: At High fan





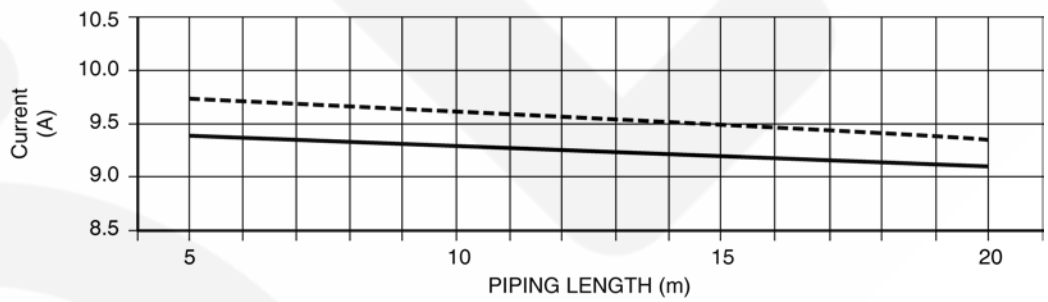
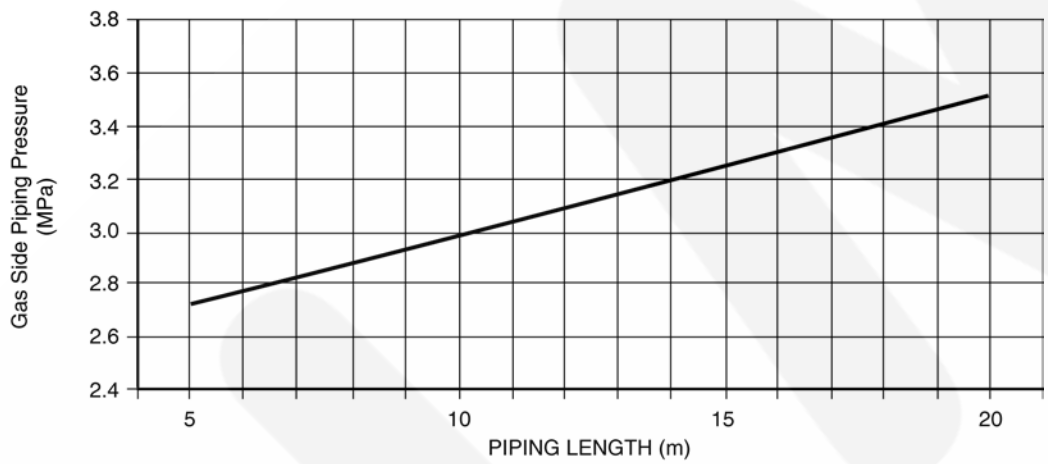
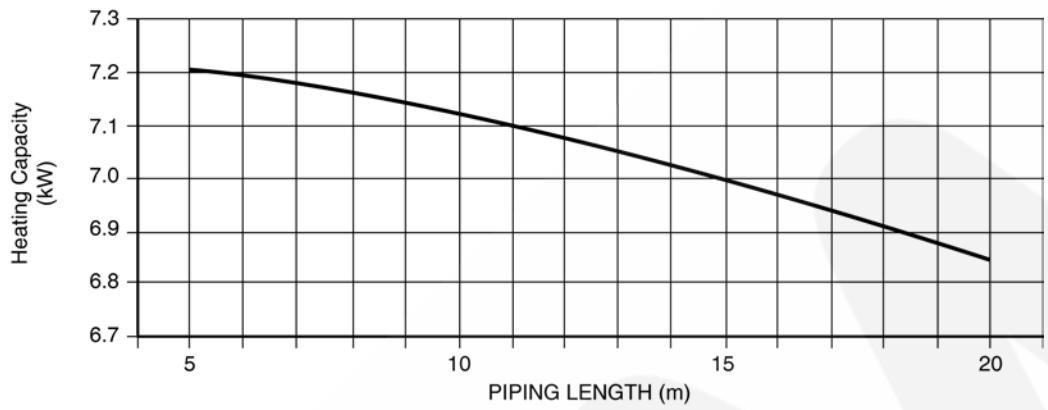
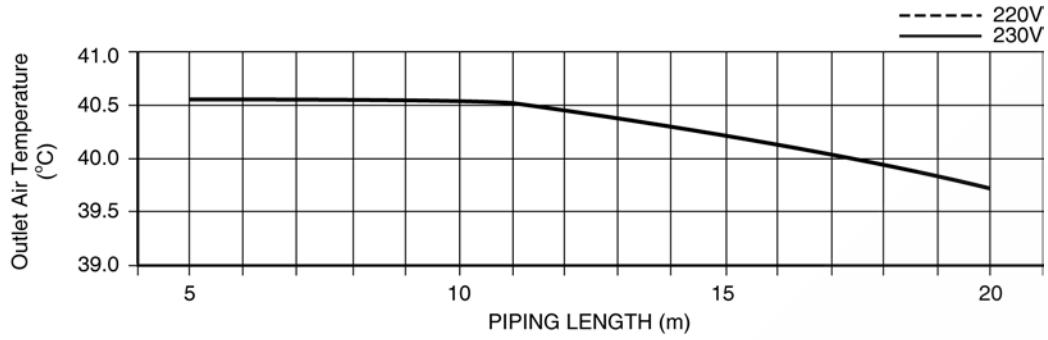
## • Heating Characteristic

[Condition] Room temperature: 20°C  
 Cooling operation: At High fan  
 Piping length: 5 m



## • Piping Length Characteristic (Heating)

[Condition] Room temperature: 20°C  
 Outdoor temperature: 7/6°C  
 Cooling operation: At High fan



## 17.2. Sensible Capacity Chart

### ● CS-E18GKEW CU-E18GKE

Indoor wet bulb temp.	Outdoor Temp. (°C)											
	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	5.26	3.99	1.51	4.91	3.82	1.63	4.57	3.67	1.74	4.16	3.49	1.88
19.0°C				5.30		1.65						
19.5°C	5.77	4.17	1.54	5.40	4.01	1.66	5.02	3.86	1.77	4.56	3.67	1.91
22.0°C	6.29	4.33	1.57	5.88	4.16	1.69	5.47	4.01	1.80	4.97	3.83	1.95

### ● CS-E21GKES CU-E21GKE

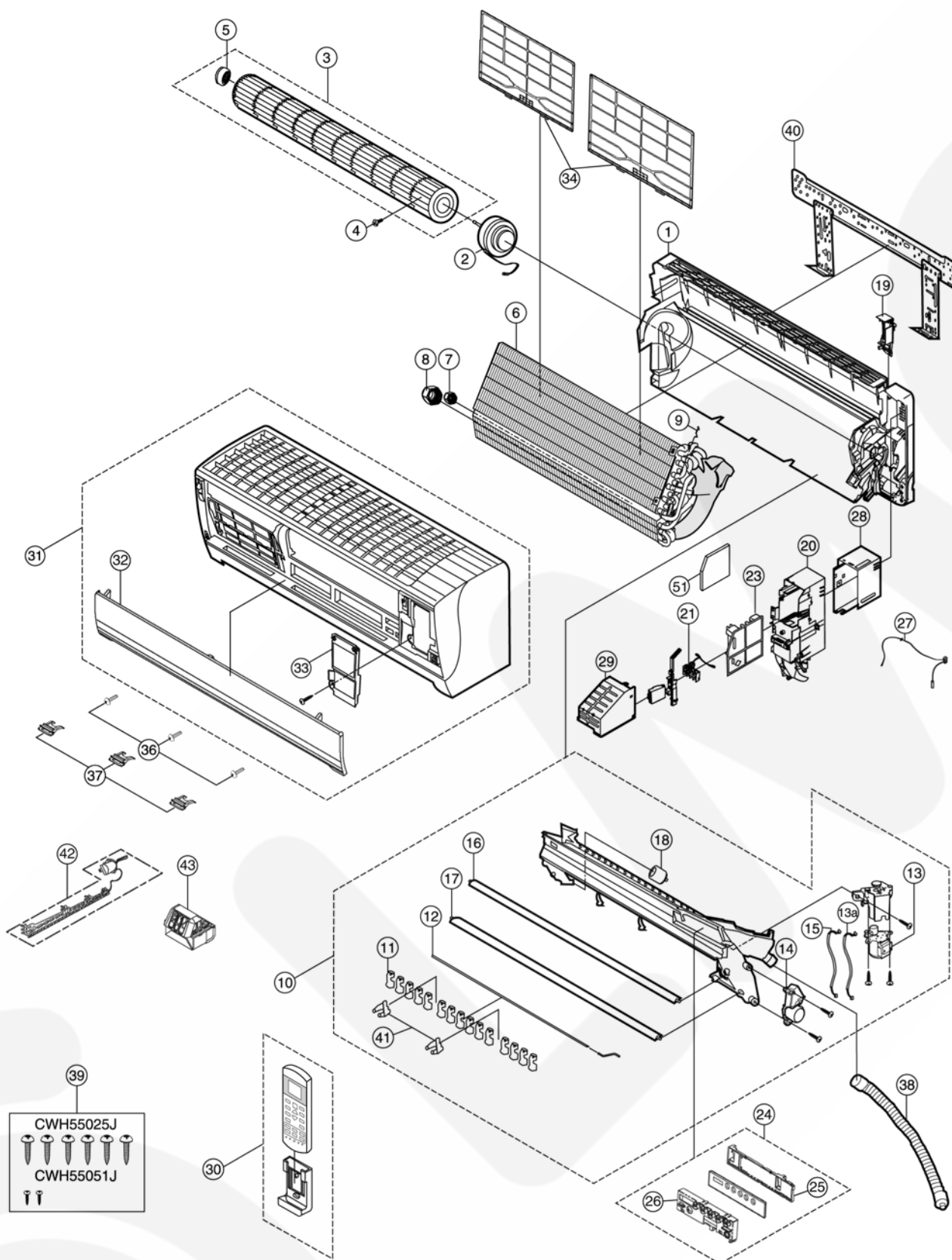
Indoor wet bulb temp.	Outdoor Temp. (°C)											
	30			35			40			46		
	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
17.0°C	6.25	4.74	2.02	5.84	4.54	2.18	5.43	4.37	2.33	4.94	4.15	2.51
19.0°C				6.30		2.21						
19.5°C	6.86	4.96	2.06	6.41	4.77	2.22	5.97	4.59	2.37	5.42	4.37	2.56
22.0°C	7.48	5.14	2.10	6.99	4.95	2.26	6.50	4.77	2.42	5.91	4.55	2.61

TC - Total Cooling Capacity (kW)  
 SHC - Sensible Heat Capacity (kW)  
 IP - Input Power (kW)

Indoor 27°C/19°C  
 Outdoor 35°C/24°C

# 18 Exploded View and Replacement Parts List

## 18.1. CS-E18GKEW CS-E21GKES



Note:  
The above exploded view is for the purpose of parts disassembly and replacement.  
The non-numbered parts are not kept as standard service parts.

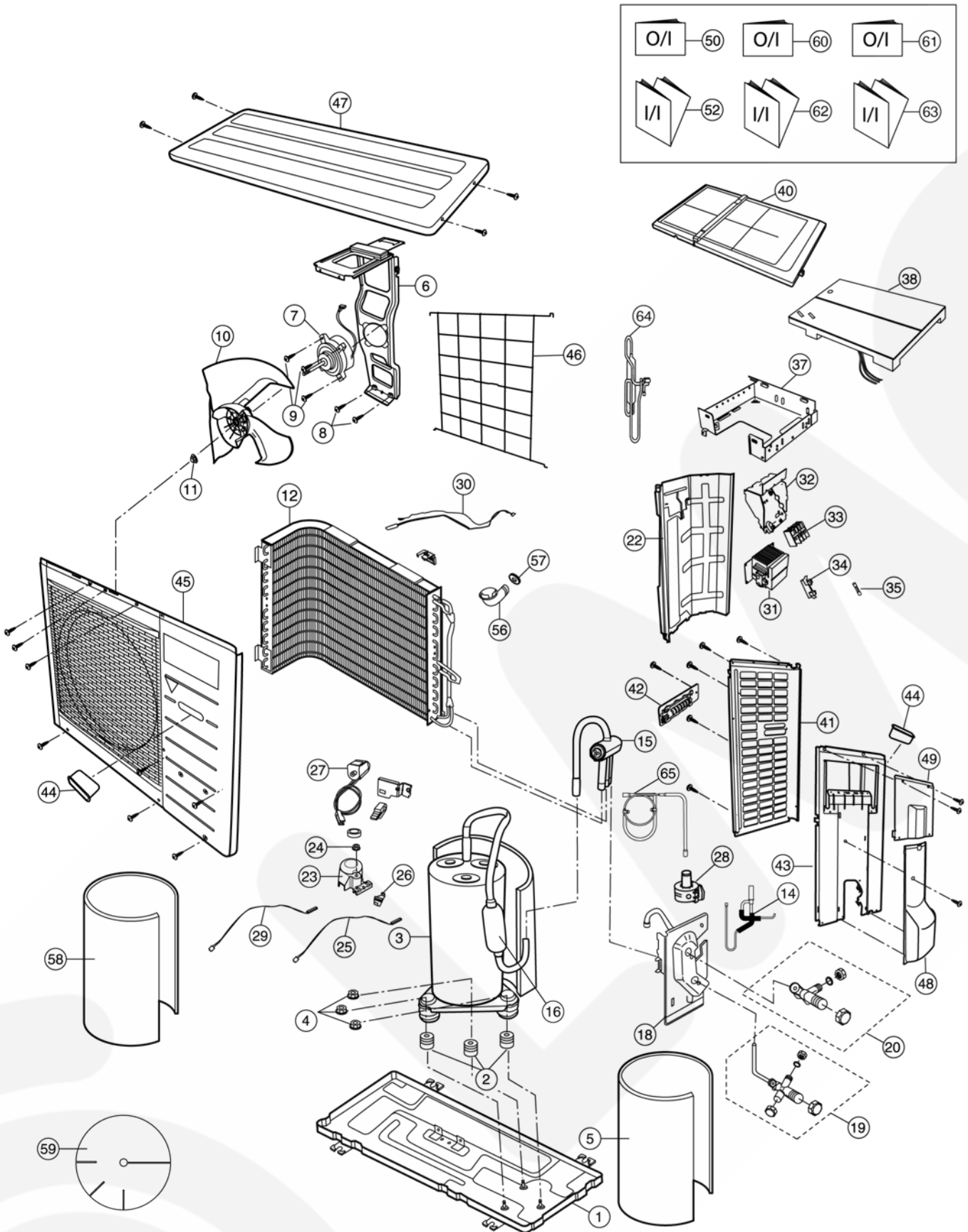
<Model: CS-E18GKEW, CS-E21GKES>

REF NO.	PART NAME & DESCRIPTION	QTY.	CS-E18GKEW	CS-E21GKES	REMARKS
1	CHASSY COMPLETE	1	CWD50C1520	←	
2	FAN MOTOR	1	ARW51H8P30AC	←	O
3	CROSS FLOW FAN COMPLETE	1	CWH02C1010	←	
4	SCREW - CROSS FLOW FAN	1	CWH551146	←	
5	BEARING ASS'Y	1	CWH64K007	←	
6	EVAPORATOR	1	CWB30C1533	←	
7	FLARE NUT	1	CWT251030 (1/4")	←	
8	FLARE NUT	1	CWT251032 (1/2")	←	
9	HOLDER SENSOR	1	CWH32143	←	
10	DISCHARGE GRILLE COMPLETE	1	CWE20C2685	←	
11	VERTICAL VANE	15	CWE241088	←	
12	CONNECTING BAR	1	CWE261025	←	
13	AIR SWING MOTOR	1	CWA98260+MJ	←	O
13a	LEAD WIRE - AIR SWING MOTOR	1	CWA67C3849	←	
14	AIR SWING MOTOR	1	CWA98K1008	←	O
15	LEAD WIRE - AIR SWING MOTOR	1	CWA67C4445	←	
16	HORIZONTAL VANE	1	CWE241228	←	
17	HORIZONTAL VANE	1	CWE241229	←	
18	CAP - DRAIN TRAY	1	CWH521096	←	
19	BACK COVER CHASSIS	1	CWD932162B	←	
20	CONTROL BOARD CASING	1	CWH102334	←	
21	TERMINAL BOARD COMPLETE	1	CWA28C2128J	←	O
23	ELECTRONIC CONTROLLER - MAIN	1	CWA73C2536	CWA73C2537	O
24	INDICATOR COMPLETE	1	CWE39C1174	←	O
25	INDICATOR HOLDER	1	CWD932818	←	
26	INDICATOR HOLDER	1	CWD932817	←	
27	SENSOR COMPLETE	1	CWA50C2122	←	O
28	CONTROL BOARD TOP COVER	1	CWH131209	←	
29	CONTROL BOARD FRONT COVER	1	CWH131210	←	
30	REMOTE CONTROL COMPLETE	1	CWA75C3008	←	O
31	FRONT GRILLE COMPLETE	1	CWE11C3695	←	O
32	INTAKE GRILLE COMPLETE	1	CWE22C1361	←	O
33	GRILLE DOOR	1	CWE141076	←	
34	E-ION FILTER	2	CWD00K1002	←	
36	SCREW - FRONT GRILLE	3	XTT4+16CFJ	←	
37	CAP - FRONT GRILLE	3	CWH521062A	←	
38	DRAIN HOSE	1	CWH851063	←	
39	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C067	←	
40	INSTALLATION PLATE	1	CWH36K1007	←	
41	FULCRUM	2	CWH621073	←	
42	E-ION AIR PURIFYING SYSTEM	1	CWH14C5600	←	
43	ION-GENERATOR	1	CWH94C0014	←	
51	ELECTRONIC CONTROLLER - POWER	1	CWA744758	←	O

(Note)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).
- "O" marked parts are recommended to be kept in stock.

## 18.2. CU-E18GKE CU-E21GKE



**Note:**

The above exploded view is for the purpose of parts disassembly and replacement. The non-numbered parts are not kept as standard service parts.

<Model: CU-E18GKE, CU-E21GKE>

REF. NO.	DESCRIPTION & NAME	QTY.	CU-E18GKE	CU-E21GKE	REMARKS
1	CHASSY ASS'Y	1	CWD50K2085	←	
2	ANTI-VIBRATION BUSHING	3	CWH50077	←	
3	COMPRESSOR	1	5CS130XAD04	←	O
4	NUT-COMPRESSOR MOUNT	3	CWH56000J	←	
5	SOUND PROOF MATERIAL	1	CWG302302	←	
6	FAN MOTOR BRACKET	1	CWD541054	←	
7	FAN MOTOR	1	CWA981166J	←	O
8	SCREW - FAN MOTOR BRACKET	2	CWH551060J	←	
9	SCREW - FAN MOTOR MOUNT	3	CWH551106J	←	
10	PROPELLER FAN ASSY	1	CWH03K1016	←	
11	NUT - PROPELLER FAN	1	CWH56053J	←	
12	CONDENSER	1	CWB32C2055	CWB32C2057	
14	TUBE ASS'Y COMPLETE	1	CWT023679	←	O
15	4 WAYS VALVE	1	CWB001026J	←	
16	STRAINER	1	CWB11094	←	
18	HOLDER - COUPLING	1	CWH351056	←	
19	3 WAYS VALVE (GAS)	1	CWB011361	←	O
20	2 WAYS VALVE (LIQUID)	1	CWB021292	←	O
22	SOUND PROOF BOARD	1	CWH151050	←	
23	TERMINAL COVER	1	CWH171039A	←	
24	NUT-TERMINAL COVER	1	CWH7080300J	←	
25	SENSOR COMPLETE (COMP. TOP)	1	CWA50C2185	←	
26	HOLDER SENSOR	1	CWH32074	←	
27	V-COIL COMPLETE (4-WAYS VALVE)	1	CWA43C2168J	←	
28	V-COIL COMPLETE (EXPAND VALVE)	1	CWA43C2058J	←	
29	SENSOR COMPLETE (COMP. DISC.)	1	CWA50C2180	←	
30	SENSOR COMPLETE	1	CWA50C2181	←	
31	REACTOR	1	CWA421069	←	
32	CONTROL BOARD CASING (SIDE)	1	CWH102273	←	
33	TERMINAL BOARD ASSY	1	CWA28K1110J	←	
34	FUSE HOLDERS	1	K3GB1PH00016	←	
35	FUSE	1	K5D303BBA002	←	
37	CONTROL BOARD CASING (BOTTOM)	1	CWH102282	←	
38	ELECTRONIC CONTROLLER - MAIN	1	CWA73C2581R	CWA73C2582R	O
40	CONTROL BOARD COVER (TOP)	1	CWH131167	←	
41	CABINET SIDE PLATE (LEFT)	1	CWE041255A	←	
42	HANDLE	1	CWE161010	←	
43	CABINET SIDE PLATE (RIGHT)	1	CWE041158A	←	
44	HANDLE	2	CWE16000E	←	
45	CABINET FRONT PLATE CO.	1	CWE06K1043	←	
46	WIRE NET	1	CWD041041A	←	
47	CABINET TOP PLATE	1	CWE031031A	←	
48	CONTROL BOARD COVER (BOTTOM)	1	CWH131168	←	
49	CONTROL BOARD COVER (TOP)	1	CWH131169A	←	
50	OPERATING INSTRUCTION	1	CWF565558	←	
52	INSTALLATION INSTRUCTION	1	CWF613118	←	
56	DRAIN HOSE	1	CWH5850080	←	
57	PACKING	1	CWB81012	←	
58	SOUND PROOF MATERIAL	1	CWG302270	←	
59	SOUND PROOF MATERIAL	1	CWG302300	←	
60	OPERATING INSTRUCTION	1	CWF565559	←	
61	OPERATING INSTRUCTION	1	CWF565580	←	
62	INSTALLATION INSTRUCTION	1	CWF613119	←	

REF. NO.	DESCRIPTION & NAME	QTY.	CU-E18GKE	CU-E21GKE	REMARKS
63	INSTALLATION INSTRUCTION	1	CWF613125	←	
64	OIL SEPARATOR ASS'Y	1	—	CWB16K1008	
65	TUBE ASS'Y (CAP. TUBE)	1	—	CWT022997	

(Note)

- All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).
- "O" marked parts are recommended to be kept in stock.