

Revision D:

The descriptions of the dimensions for MSZ-EF18/22/25/35/42/50VE2W - E1, ER1, MSZ-EF18/22/25/35/42/50VE2B - E1, ER1 and MSZ-EF18/22/25/35/42/50VE2S - E1, ER1 have been modified.

Please void OBH589 REVISED EDITION-C.

INDOOR UNIT SERVICE MANUAL

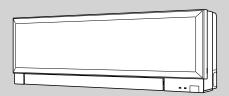
No. OBH589
REVISED EDITION-D

Models

MSZ-EF18VEW - ==	MSZ-EF22VEW - 📼	MSZ-EF25VEW - 📼
MSZ-EF35VEW - □=□	MSZ-EF42VEW - 📼	MSZ-EF50VEW - 📼
MSZ-EF18VEB - 📼	MSZ-EF22VEB - 📼	MSZ-EF25VEB - 📼
MSZ-EF35VEB - 📼	MSZ-EF42VEB - 📼	MSZ-EF50VEB - 📧
MSZ-EF18VES - 📼	MSZ-EF22VES - 📼	MSZ-EF25VES - 🗉
MSZ-EF35VES - 📼	MSZ-EF42VES - 📼	MSZ-EF50VES - 📼
MSZ-EF18VE2W - ET, ERT	MSZ-EF22VE2W - ET, ERT	MSZ-EF25VE2W - ET, ERT
MSZ-EF35VE2W - ET, ERT	MSZ-EF42VE2W - 📼 , 📧	MSZ-EF50VE2W - ET, ERT
MSZ-EF18VE2B - □□, □■□	MSZ-EF22VE2B - □=□, □==□	MSZ-EF25VE2B - 💷 , 📧
MSZ-EF35VE2B - □□, □≅□	MSZ-EF42VE2B - == , ===	MSZ-EF50VE2B - 💷 , 📧
MSZ-EF18VE2S - ET, ERT	MSZ-EF22VE2S - ET, ERT	MSZ-EF25VE2S - ET, ERT
MSZ-EF35VE2S - ET, ERT	MSZ-EF42VE2S - ET, ERT	MSZ-EF50VE2S - ET, ERT

Outdoor unit service manual
MUZ-EF-VE(H) Series (OBH590) MXZ-D-VA Series (OBH626)
MXZ-C-VA Series (OB584) MXZ-8B Series (OCH480)

CONTENTS



MSZ-EF-VEW MSZ-EF-VEB MSZ-EF-VES



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PARTS CATALOG (OBB589)

NOTE

RoHS compliant products have <G> mark on the spec name plate.



Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of. Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Pre><Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and remove the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Pre><Pre>cautions during the repair service>

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

Revision A:

- · Airflow in the Silent mode in the cooling operation has been changed.
- "TROUBLESHOOTING" has been corrected (10-2, 10-4).

Revision B:

• MSZ-EF18VEW - E1 , MSZ-EF18VEB - E1 and MSZ-EF18VES - E1 have been added.

Revision C:

• MSZ-EF18/22/25/35/42/50VE2W - [E1], [ER1], MSZ-EF18/22/25/35/42/50VE2B - [E1], [ER1] and MSZ-EF18/22/25/35/42/50VE2S - [E1], [ER1] have been added.

Revision D:

• The descriptions of the dimensions for MSZ-EF18/22/25/35/42/50VE2W - $\boxed{\texttt{E1}}$, $\boxed{\texttt{ER1}}$, MSZ-EF18/22/25/35/42/50VE2B - $\boxed{\texttt{E1}}$, $\boxed{\texttt{ER1}}$ and MSZ-EF18/22/25/35/42/50VE2S - $\boxed{\texttt{E1}}$, $\boxed{\texttt{ER1}}$ have been modified.

1

TECHNICAL CHANGES

The following models are compatible with the outdoor units with low standby power control.

Connecting the following models to the MUZ-EF·VE(H) series outdoor units enables the low standby power control. Refer to the technical guide (OBT17) about the low standby power control.

The following models may be connected to the MUZ-EF·VE(H) series after once connected to the MXZ series and operated, for example because of relocation. In that case, the MUZ-EF·VE(H) series outdoor units will not operate without taking a step. Follow the procedure "Deleting the memorized abnormal condition" described in 10-2.1.

```
MSZ-EF18VEW - 🗉
                 MSZ-EF22VEW - E1 MSZ-EF25VEW - E1
                 MSZ-EF42VEW - 🗉
                                  MSZ-EF50VEW - 🗉
MSZ-EF35VEW - 🗉
MSZ-EF18VEB - 🗉
                 MSZ-EF22VEB - 🗉
                                   MSZ-EF25VEB - 🗉
MSZ-EF35VEB - 🗉
                 MSZ-EF42VEB - 🗉
                                   MSZ-EF50VEB - 🗉
MSZ-EF18VES - 🗉
                 MSZ-EF22VES - 🗉
                                   MSZ-EF25VES - E1
MSZ-EF35VES - 🗉
                 MSZ-EF42VES - 🗉
                                   MSZ-EF50VES - 🗉
```

1. New model

```
MSZ-EF18VEW - EI → MSZ-EF18VE2W - EI
MSZ-EF22VEW - EI → MSZ-EF22VE2W - EI
MSZ-EF25VEW - EI → MSZ-EF25VE2W - EI
MSZ-EF35VEW -

→ MSZ-EF35VE2W -

□
MSZ-EF42VEW -

→ MSZ-EF42VE2W -

□
MSZ-EF50VEW -EI → MSZ-EF50VE2W -EI
MSZ-EF18VEB - ■ → MSZ-EF18VE2B - ■
MSZ-EF22VEB - ■ → MSZ-EF22VE2B - ■
MSZ-EF25VEB - ■ → MSZ-EF25VE2B - ■
MSZ-EF35VEB - E → MSZ-EF35VE2B - E1
MSZ-EF42VEB - ■ → MSZ-EF42VE2B - ■
MSZ-EF50VEB -

→ MSZ-EF50VE2B -

□
MSZ-EF18VES -

→ MSZ-EF18VE2S -

□
MSZ-EF22VES -

→ MSZ-EF22VE2S -

□
MSZ-EF25VES -EI → MSZ-EF25VE2S -EI
MSZ-EF35VES -

→ MSZ-EF35VE2S -

□
MSZ-EF42VES -

→ MSZ-EF42VE2S -

□
MSZ-EF50VES -

→ MSZ-EF50VE2S -

□
```

- 1. Front panel has been changed.
- 2. Panel assembly has been changed.
- 3. Remote controller has been changed.

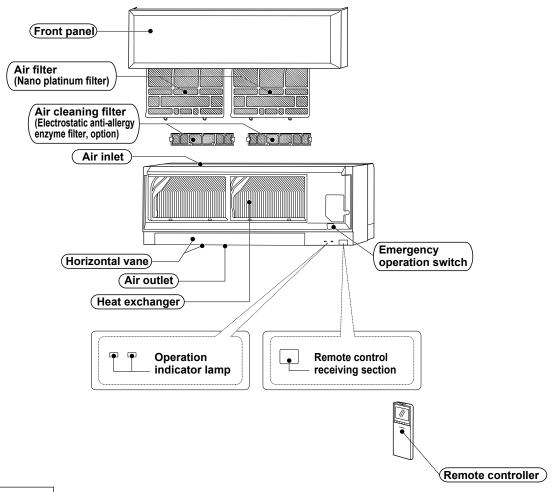
```
MSZ-EF18VE2W - ERI MSZ-EF22VE2W - ERI MSZ-EF25VE2W - ERI MSZ-EF35VE2W - ERI MSZ-EF42VE2W - ERI MSZ-EF50VE2W - ERI MSZ-EF18VE2B - ERI MSZ-EF22VE2B - ERI MSZ-EF25VE2B - ERI MSZ-EF35VE2B - ERI MSZ-EF42VE2B - ERI MSZ-EF50VE2B - ERI MSZ-EF35VE2S - ERI MSZ-EF50VE2S - ERI MSZ-EF35VE2S - ERI MSZ-EF50VE2S - ERI
```

1. New model

2

PART NAMES AND FUNCTIONS

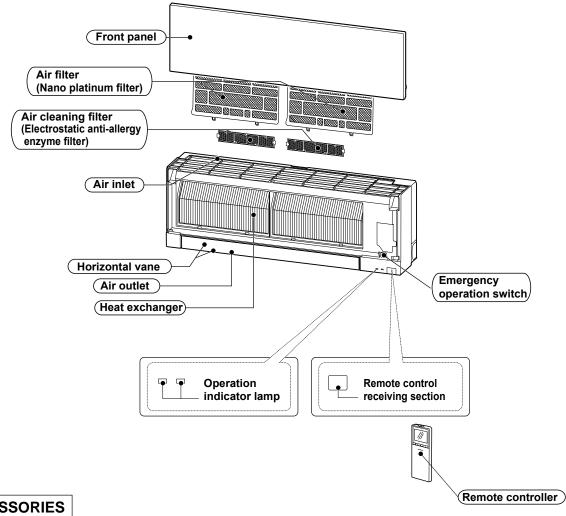
MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES



ACCESSORIES

	Model	MSZ-EF18VEW MSZ-EF18VEB MSZ-EF18VES MSZ-EF42VEW MSZ-EF42VEB MSZ-EF42VES	MSZ-EF22VEW MSZ-EF22VEB MSZ-EF22VES MSZ-EF50VEW MSZ-EF50VEB MSZ-EF50VES	MSZ-EF25VEW MSZ-EF25VEB MSZ-EF25VES	MSZ-EF35VEW MSZ-EF35VEB MSZ-EF35VES
1	Installation plate			1	
2	Installation plate fixing screw 4 × 25 mm	5			
3	Remote controller holder	1			
4	Fixing screw for ③ 3.5 × 16 mm (Black)	2			
(5)	Battery (AAA) for remote controller	2			
6	Wireless remote controller	1			
7	Felt tape (For left or left-rear piping)	1			
8	Soft dry cloth (VEB type only)			1	

MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S



ACCESSORIES

	Model	MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF42VE2S MSZ-EF50VE2S		
1	Installation plate	1		
2	Installation plate fixing screw 4 × 25 mm	5		
3	Remote controller holder	1		
4	Fixing screw for ③ 3.5 × 16 mm (Black)	2		
(5)	Battery (AAA) for remote controller	2		
6	Wireless remote controller	1		
7	Felt tape (For left or left-rear piping)	1		
8	Soft dry cloth (VEB type only)	1		
9	Air cleaning filter	2		

SPECIFICATION

			oor model		MSZ-EF18VEW MSZ-EF18VEB MSZ-EF18VES MSZ-EF18VE2W MSZ-EF18VE2B MSZ-EF18VE2S	MSZ-EF22VEW MSZ-EF22VEB MSZ-EF22VES MSZ-EF22VE2W MSZ-EF22VE2B MSZ-EF22VE2S	MSZ-EF25VEW MSZ-EF25VEB MSZ-EF25VES MSZ-EF25VE2W MSZ-EF25VE2B MSZ-EF25VE2S	MSZ-EF35VEW MSZ-EF35VEB MSZ-EF35VES MSZ-EF35VE2W MSZ-EF35VE2B MSZ-EF35VE2S
		Pov	ver supply			Single phase	230 V, 50 Hz	
_	Power	· input	Cooling	l w			4	
ica	* 1		Heating	**		27		31
Electrical data	Runni	ng .	Cooling	A			14	1
Ξÿ			Heating			0.26		0.30
_	Model		ı				0J40	
Fan	Currer	nt * 1	Cooling	A			14	1 000
			Heating			0.26		0.30
	nsions	s W × I	H × D	mm	895 × 29	99 × 195 (EF•VEW/B/S) /	<u></u>	2W/B/S)
Weig				kg			.5	
	Air dir	ection	0				5	
		٥	Super High	-		63		
	w Cooling	ing	High	- 3/la		498		
		Med.	m³/h	378				
		0	Low	-	<u>276</u> 240			
	lf l	Airflow	Super High			714	+0	762
	₹		High	- }	534			
	Heating	Med.	m³/h	372				
		Low		276				
		Silent			24			
			Super High				2	
		б	High	1			<u>-</u> 6	
·0		Cooling	Med.	dB(A)			9	
ark	<u> </u>	ပိ	Low	' '		23	<u>- </u>	24
eu	Sound level		Silent	1	21			
a	pur		Super High		 45		46	
Special remarks	Sor	б	High	1	37			38
S		Heating	Med.	dB(A)	29			30
		뿔	Low]	24			
			Silent		21			
			Super High	」		· · · · · · · · · · · · · · · · · · ·	200	
		ng	High]]		99		
		Cooling	Med.	rpm		80		
	- P	Ö	Low	.			30	
	Fan speed		Silent			5	70	
	a		Super High	↓		1,330		1,400
	ш	Heating	High				050	
		leat	Med.	rpm			90	
		т	Low	-		6:		
	Silent Fan speed regulator				570 5			
			model			SG11D (EF•VEW/B/S) /	36 14D (EF•VE2W/B/S)	

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C

Outdoor Dry-bulb temperature 35°C

Heating: Indoor Dry-bulb temperature 20°C Outdoor Dry-bulb temperature 7°C Wet-bulb temperature

*1 Measured under rated operating frequency.

Indoor model					MSZ-EF42VEW MSZ-EF42VEB MSZ-EF42VES MSZ-EF42VE2W MSZ-EF42VE2B MSZ-EF42VE2S	MSZ-EF50VEW MSZ-EF50VEB MSZ-EF50VES MSZ-EF50VE2W MSZ-EF50VE2B MSZ-EF50VE2S
		Pov	ver supply		Single phase	230 V, 50 Hz
_	Power	r input	Cooling	w	14	18
Electrical data	*1		Heating		31	34
ecti Ita	Runni	ng	Cooling	A	0.14	0.18
E SP			Heating		0.30	0.32
_ ا	Model				RCC)J40
Fan motor	Currer	nt * 1	Cooling	A	0.14	0.18
			Heating	,,	0.30	0.32
	ensions	s W × I	H × D	mm	895 × 299 × 195 (EF•VEW/B/S) /	885 × 299 × 195 (EF•VE2W/B/S)
Weig	ht			kg	11	.5
ĺ	Air dir	ection			Ę	5
			Super High] [618	660
		Cooling	High		534	558
		iloc	Med.	m³/h	462	474
		ŏ	Low		396	408
	Airflow		Silent		34	48
	Air		Super High	m³/h	762	792
	1	БГ	High		594	666
		Heating	Med.		468	540
		Ŧ	Low		378	438
			Silent		330	384
		<u></u>	Super High		42	43
			High	1	39	40
S		Cooling	Med.	dB(A)	35	36
ä	<u>ē</u>	Ö	Low	1 [31	33
Э	Sound level		Silent	1 [28	30
<u>.</u>	oun		Super High		48	49
Special remarks	So	ρ	High] [41	43
\overline{S}		Heating	Med.	dB(A)	35	37
		Ŧ	Low		30	33
	<u> </u>		Silent		28	30
			Super High		1,180	1,240
		БL	High] [1,050	1,080
		Cooling	Med.	rpm	930	950
	eq	ŏ	Low		830	850
	Fan spe		Silent		75	50
	S UE		Super High		1,400	1,440
	F	ρu	High] [1,140	1,250
		Heating	Med.	rpm	940	1,060
		Ŧ	Low		800	890
			Silent		720	810
Fan speed regulator					5	5
Remote controller model			model		SG11D (EF•VEW/B/S) /	SG14D (EF•VE2W/B/S)

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C

Outdoor Dry-bulb temperature 35°C Heating: Indoor Dry-bulb temperature 20°C

Outdoor Dry-bulb temperature 7°C Wet-bulb temperature 6°C

*1 Measured under rated operating frequency.

Specifications and rated conditions of main electric parts

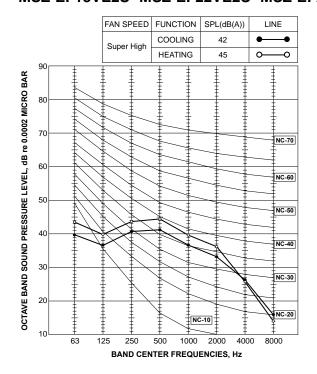
		•
Fuse	(F11)	T3.15AL250V
Horizontal vane motor	(MV)	12 VDC
Varistor	(NR11)	S10K300E2K1 (ERZV10D471)
Terminal block	(TB)	3P

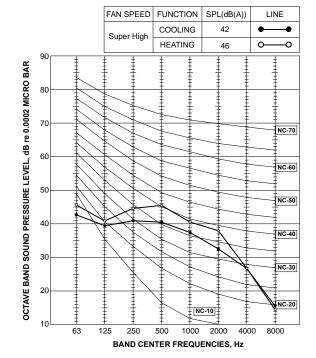
4

NOISE CRITERIA CURVES

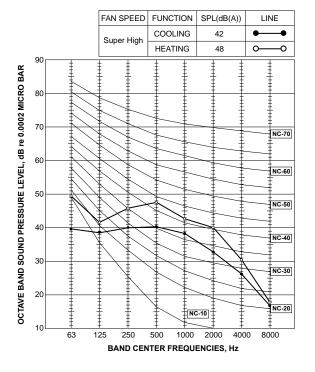
MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW
MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB
MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES
MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W
MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B
MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S

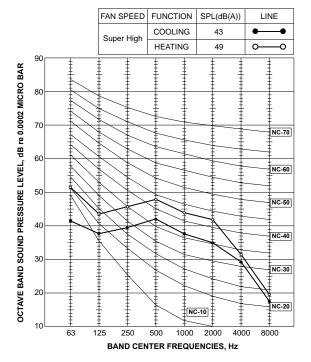
MSZ-EF35VEW MSZ-EF35VEB MSZ-EF35VES MSZ-EF35VE2W MSZ-EF35VE2B MSZ-EF35VE2S





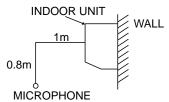
MSZ-EF42VEW MSZ-EF42VEB MSZ-EF42VES MSZ-EF42VE2W MSZ-EF42VE2B MSZ-EF42VE2S MSZ-EF50VEW MSZ-EF50VEB MSZ-EF50VES MSZ-EF50VE2W MSZ-EF50VE2B MSZ-EF50VE2S





Test conditions

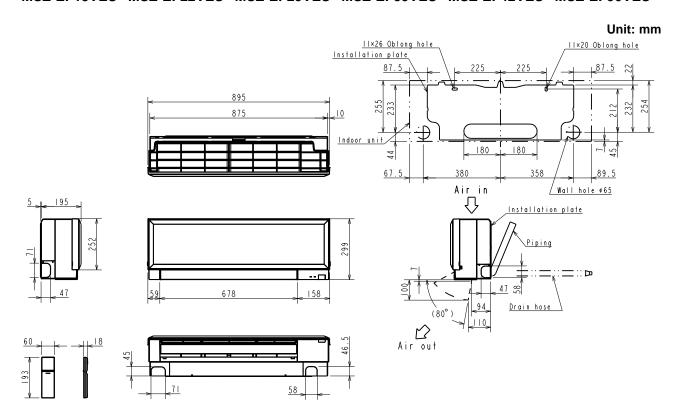
Cooling: Dry-bulb temperature 27 °C Wet-bulb temperature 19 °C Heating: Dry-bulb temperature 20 °C



5

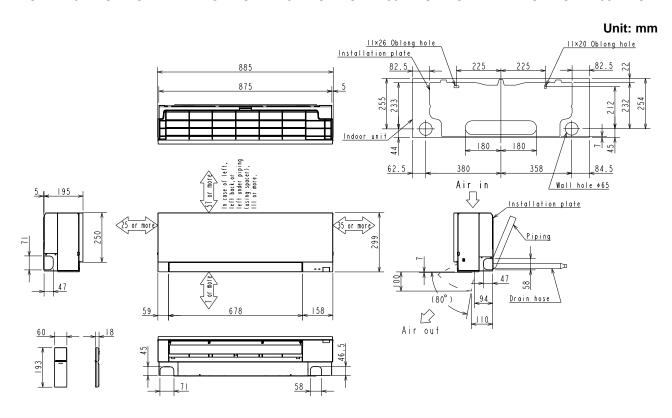
OUTLINES AND DIMENSIONS

MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES



	Insulation	ø37 O.D
ping	Liquid line	ø6.35 - 0.5 m (Flared connection ø6.35)
ļä	Gas line	ø9.52 - 0.43 m (Flared connection: ø9.52 (18/22/25/35/42), ø12.7 (50))
Drain hose		Insulation ø28 O.D Connected part ø16 O.D

MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S

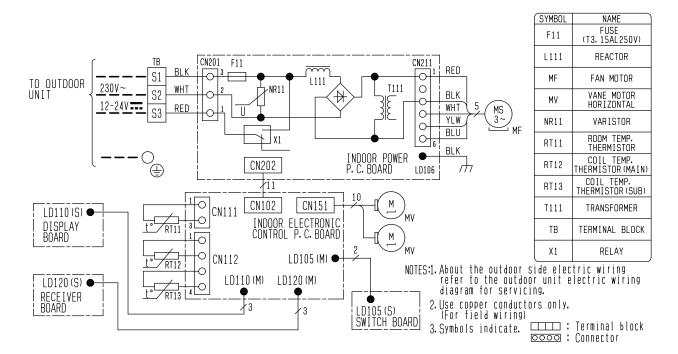


	Insulation	ø37 O.D
١	Liquid line	ø6.35 - 0.5 m (Flared connection ø6.35)
وَ	Gas line	ø9.52 - 0.43 m (Flared connection: ø9.52 (18/22/25/35/42), ø12.7 (50))
D	rain hose	Insulation ø28 O.D Connected part ø16 O.D

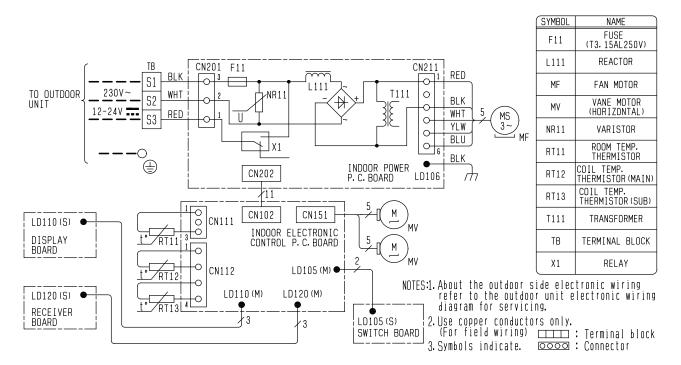
WIRING DIAGRAM

6

MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES



MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S



7

REFRIGERANT SYSTEM DIAGRAM

 MSZ-EF18VEW
 MSZ-EF22VEW
 MSZ-EF25VEW
 MSZ-EF35VEW
 MSZ-EF42VEW
 MSZ-EF50VEW

 MSZ-EF18VEB
 MSZ-EF22VEB
 MSZ-EF25VEB
 MSZ-EF35VEB
 MSZ-EF42VEB
 MSZ-EF50VEB

 MSZ-EF18VES
 MSZ-EF22VES
 MSZ-EF25VES
 MSZ-EF35VES
 MSZ-EF42VES
 MSZ-EF50VES

 MSZ-EF18VE2B
 MSZ-EF22VE2B
 MSZ-EF25VE2B
 MSZ-EF35VE2B
 MSZ-EF42VE2B
 MSZ-EF50VE2B

 MSZ-EF18VE2S
 MSZ-EF22VE2S
 MSZ-EF35VE2S
 MSZ-EF42VE2S
 MSZ-EF50VE2S

 Unit: mm
 Unit: mm

Refrigerant pipe ø9.52 (MSZ-EF18/22/25/35/42) ø12.7 (MSZ-EF50) (with heat insulator) Indoor coil Indoor thermistor RT12 (main) heat exchanger Flared connection Indoor coil thermistor RT13 (sub) Room temperature thermistor RT11 Flared connection Refrigerant pipe ø6.35 (with heat insulator) → Refrigerant flow in cooling ----> Refrigerant flow in heating

8

SERVICE FUNCTIONS

 MSZ-EF18VEW
 MSZ-EF22VEW
 MSZ-EF25VEW
 MSZ-EF35VEW
 MSZ-EF42VEW
 MSZ-EF50VEW

 MSZ-EF18VEB
 MSZ-EF22VEB
 MSZ-EF25VEB
 MSZ-EF35VEB
 MSZ-EF42VEB
 MSZ-EF50VEB

 MSZ-EF18VES
 MSZ-EF22VES
 MSZ-EF25VES
 MSZ-EF35VES
 MSZ-EF42VES
 MSZ-EF50VES

 MSZ-EF18VE2B
 MSZ-EF22VE2B
 MSZ-EF25VE2B
 MSZ-EF35VE2B
 MSZ-EF42VE2B
 MSZ-EF50VE2B

 MSZ-EF18VE2S
 MSZ-EF22VE2S
 MSZ-EF35VE2S
 MSZ-EF42VE2S
 MSZ-EF50VE2S

8-1. TIMER SHORT MODE

For service, the following set time can be shortened by bridging JPG and JPS on the electronic control P.C. board. (Refer to 10-7.)

- The set time for the ON/OFF timer can be reduced to 1 second for each minute.
- After the breaker is turned on, the time for starting the compressor, which normally takes 3 minutes, can be reduced to 1 minute. Restarting the compressor, which takes 3 minutes, cannot be reduced.

8-2. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION (MSZ-EF•VEW/B/S)

A maximum of 4 indoor units with wireless remote controllers can be used in a room.

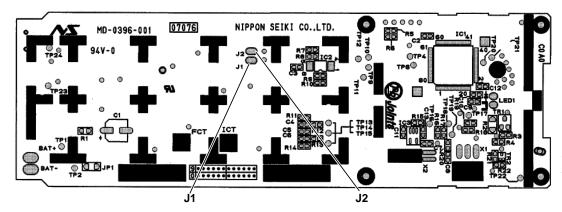
In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the number of the indoor unit.

How to modify the remote controller P.C. board

Remove batteries before modification.

The board has a print as shown below:

NOTE: For modification, take out the batteries and press the OPERATE/STOP (ON/OFF) button 2 or 3 times at first. After modification, put back the batteries then press the RESET button.



The P.C. board has the print "J1" and "J2". Solder "J1" and "J2" according to the number of indoor unit as shown in Table 1. After modification, press the RESET button.

Table 1

	1 unit operation	2 units operation	3 units operation	4 units operation
No. 1 unit	No modification	Same as at left	Same as at left	Same as at left
No. 2 unit	_	Solder J1	Same as at left	Same as at left
No. 3 unit	_	_	Solder J2	Same as at left
No. 4 unit	_	_	_	Solder both J1 and J2

How to set the remote controller exclusively for particular indoor unit

After you turn the breaker ON, the first remote controller that sends the signal to the indoor unit will be regarded as the remote controller for the indoor unit.

The indoor unit will only accept the signal from the remote controller that has been assigned to the indoor unit once they are set. The setting will be cancelled if the breaker is turned OFF, or the power supply is shut down.

Please conduct the above setting once again after the power has restored.

8-3. HOW TO SET REMOTE CONTROLLER EXCLUSIVELY FOR A PARTICULAR INDOOR UNIT (MSZ-EF•VE2W/B/S)

A maximum of 4 indoor units with wireless remote controllers can be used in a room.

To operate the indoor units individually with each remote controller, assign a number to each remote controller according to the number of the indoor unit.

This setting can be set only when all the following conditions are met:

- The remote controller is powered OFF.
- · Weekly timer is not set.
- · Weekly timer is not being edited.
- (1) Hold down 1~4 button on the remote controller for 2 seconds to enter the pairing mode.
- (2) Press $1\sim4$ button again and assign a number to each remote controller. Each press of $1\sim4$ button advances the number in the following order: $1\rightarrow2\rightarrow3\rightarrow4$.
- (3) Press SET button to complete the pairing setting.

After you turn the breaker ON, the remote controller that first sends a signal to an indoor unit will be regarded as the remote controller for the indoor unit.

Once they are set, the indoor unit will only receive the signal from the assigned remote controller afterwards.

8-4. AUTO RESTART FUNCTION

When the indoor unit is controlled with the remote controller, the operation mode, the set temperature, and the fan speed are memorized by the indoor electronic control P.C. board. "AUTO RESTART FUNCTION" automatically starts operation in the same mode just before the shutoff of the main power.

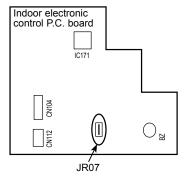
Operation

- ① If the main power has been cut, the operation settings remain.
- ② After the power is restored, the unit restarts automatically according to the memory. (However, it takes at least 3 minutes for the compressor to start running.)

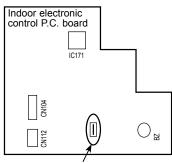
How to disable "AUTO RESTART FUNCTION"

- ① Turn off the main power for the unit.
- ② Solder the jumper wire to JR07 on the indoor electronic control P.C. board (MSZ-EF•VEW/B/S). Cut the jumper wire to JR77 on the indoor electronic control P.C. board (MSZ-EF•VE2W/B/S). (Refer to 10-7.)

MSZ-EF•VEW/B/S



MSZ-EF•VE2W/B/S



NOTE:

- The operation settings are memorized when 10 seconds have passed after the indoor unit was operated with the remote controller.
- If main power is turned OFF or a power failure occurs while AUTO START/STOP timer is active, the timer setting is cancelled.
- If the unit has been off with the remote controller before power failure, the auto restart function does not work as the power button of the remote controller is OFF.
- To prevent breaker OFF due to the rush of starting current, systematize other home appliance not to turn ON at the same time.
- When some air conditioners are connected to the same supply system, if they are operated before power failure, the starting current of all the compressors may flow simultaneously at restart.
 Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current.

Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current by adding to the system that allows the units to start one by one.

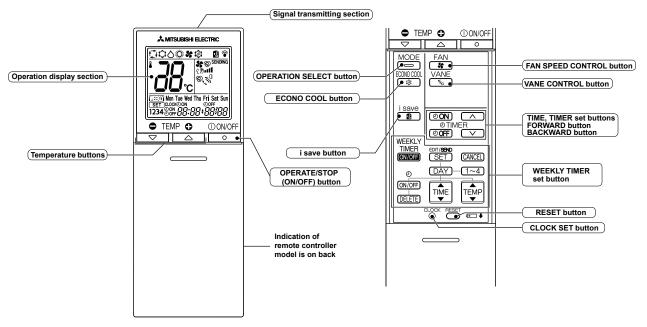
9

MICROPROCESSOR CONTROL

MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S

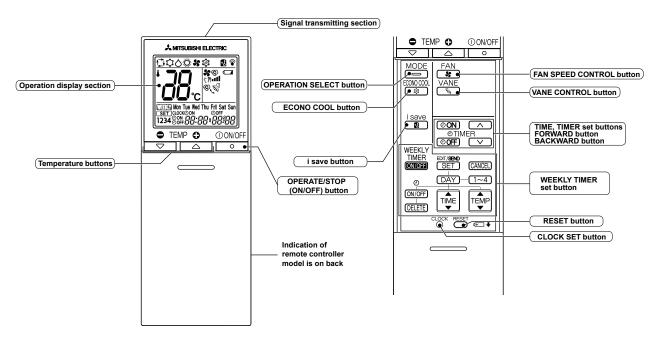
WIRELESS REMOTE CONTROLLER

MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW **MSZ-EF18VEB** MSZ-EF22VEB **MSZ-EF25VEB** MSZ-EF42VEB **MSZ-EF50VEB** MSZ-EF35VEB **MSZ-EF18VES** MSZ-EF22VES **MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES**



NOTE: Last setting will be stored after the unit is turned OFF with the remote controller. Indoor unit receives the signal of the remote controller with beeps.

MSZ-EF18VE2W MSZ-EF50VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S



NOTE: Last setting will be stored after the unit is turned OFF with the remote controller. Indoor unit receives the signal of the remote controller with beeps.

INDOOR UNIT DISPLAY SECTION

Operation Indicator lamp

The operation indicator at the right side of the indoor unit indicates the operation state.

•The following indication applies regardless of shape of the indication.

Indication	Operation state	Room temperature	
*	The unit is operating to reach the set temperature	About 2°C or more away from set temperature	- <u></u> Lighted
₩ 0	The room temperature is approaching the set temperature	About 1 to 2°C from set temperature	-☆- Blinking ○ Not lighted
- ∳; ∳-	Standby mode (Only during multi system operation)	_	

9-1. COOL (🗘) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.

OPERATION INDICATOR lamp of the indoor unit turns on with a beep tone.

- (2) Select COOL mode with OPERATION SELECT button.
- (3) Press TEMPERATURE buttons TEMP ⊕ or ⊕ button to select the desired temperature. The setting range is 16 31°C.

1. Coil frost prevention

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the coil from frosting.

When the temperature of indoor heat exchanger becomes too low, the coil frost prevention mode works.

The indoor fan operates at the set speed and the compressor stops. This mode continues until the temperature of indoor heat exchanger rises.

2. Low outside temperature operation

When the outside temperature is lower, low outside temperature operation starts, and the outdoor fan slows or stops.

3. Indoor fan speed control

When the thermostat turns OFF, the indoor fan operates very Low to reduce power consumption.

When the room temperature rises and the thermostat is ON, the indoor fan operates according to the settings on the remote controller.

9-2. DRY (A) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.

OPERATION INDICATOR lamp of the indoor unit turns on with a beep tone.

- (2) Select DRY mode with OPERATION SELECT button.
- (3) The set temperature is determined from the initial room temperature.

1. Coil frost prevention

Coil frost prevention works the same way as that in COOL mode. (9-1.1.)

2. Low outside temperature operation

Low outside temperature operation works the same way as that in COOL mode. (9-1.2.)

3. Indoor fan speed control

Indoor fan speed control works the same way as that in COOL mode. (9-1.3.)

9-3. FAN (%) OPERATION

- (1) OPERATION INDICATOR lamp of the indoor unit turns on with a beep tone.
- (2) Select FAN mode with OPERATION SELECT button.
- (3) Select the desired fan speed. When AUTO, it becomes Low.

Only indoor fan operates.

Outdoor unit does not operate.

9-4. HEAT (*) OPERATION

(1) Press OPERATE/STOP (ON/OFF) button.

OPERATION INDICATOR lamp of the indoor unit turns on with a beep tone.

- (2) Select HEAT mode with OPERATION SELECT button.
- (3) Press TEMPERATURE buttons TEMP \bigcirc or \bigcirc button to select the desired temperature. The setting range is 16 31°C.

1. Cold air prevention control

When the compressor is not operating or is starting, and the temperature of indoor heat exchanger and/or the room temperature is low or when defrosting is being done, the indoor fan will stop or rotate in Very Low speed.

2. High pressure protection

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the condensing pressure from increasing excessively.

When the temperature of indoor heat exchanger becomes too high, the high pressure protection works.

The indoor fan operates following the cold air prevention control. This mode continues until the temperature of indoor heat exchanger falls.

3. Defrosting

Defrosting starts when the temperature of outdoor heat exchanger becomes too low.

The compressor stops once, the indoor/outdoor fans stop, the 4-way valve reverses, and the compressor re-starts.

This mode continues until the temperature of outdoor heat exchanger rises or the fixed time passes.

9-5. AUTO CHANGE OVER --- AUTO MODE OPERATION

Once desired temperature is set, unit operation is switched automatically between COOL and HEAT operation.

Mode selection

(1) Initial mode

When unit starts the operation with AUTO operation from OFF:

- If the room temperature is higher than the set temperature, operation starts in COOL mode.
- If the room temperature is equal to or lower than the set temperature, operation starts in HEAT mode.

(2) Mode change

COOL mode changes to HEAT mode when about 15 minutes have passed with the room temperature 1°C below the set temperature.

HEAT mode changes to COOL mode when about 15 minutes have passed with the room temperature 1°C above the set temperature.

NOTE 1

If two or more indoor units are operating in multi system, there might be a case that the indoor unit, which is operating in \Box (AUTO), cannot change over to the other operating mode (COOL \leftrightarrow HEAT) and becomes a state of standby.

Refer to NOTE 2 "FOR MULTI SYSTEM AIR CONDITIONER".

NOTE 2

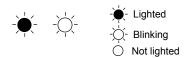
FOR MULTI SYSTEM AIR CONDITIONER

OUTDOOR UNIT: MXZ series

Multi system air conditioner can connect two or more indoor units with one outdoor unit.

• When you try to operate two or more indoor units with one outdoor unit simultaneously, one for the cooling and the others for heating, the operation mode of the indoor unit that operates first is selected. Other indoor units cannot operate, and operation indicator lamp flashes as shown in the figure below. In this case, please set all the indoor units to the same operation mode.

OPERATION INDICATOR



- When indoor unit starts the operation while the defrosting of outdoor unit is being done, it takes a few minutes (max.
 10 minutes) to blow out the warm air.
- In the heating operation, though indoor unit that does not operate may get warm or the sound of refrigerant flowing may be heard, they are not malfunction. The reason is that the refrigerant continuously flows into it.

9-6. AUTO VANE OPERATION

1. Horizontal vane

(1) Vane motor drive

These models are equipped with a stepping motor for the horizontal vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approximately 12 V) transmitted from indoor microprocessor.

(2) The horizontal vane angle and mode change as follows by pressing VANE CONTROL button.

(3) Positioning

To confirm the standard position, the vane moves until it touches the vane stopper. Then the vane is set to the selected angle.

Confirming of standard position is performed in the following cases:

- (a) When the operation starts or finishes (including timer operation).
- (b) When the test run starts.
- (c) When standby mode (only during multi system operation) starts or finishes.
- (4) VANE AUTO (@) mode

In VANE AUTO mode, the microprocessor automatically determines the vane angle to make the optimum room temperature distribution.

In COOL and DRY operation

Vane angle is fixed to Horizontal position.



In HEAT operation

Vane angle is fixed to Angle 4.



(5) STOP (operation OFF) and ON TIMER standby

In the following cases, the horizontal vane returns to the closed position.

- (a) When OPERATE/STOP (ON/OFF) button is pressed (POWER OFF).
- (b) When the operation is stopped by the emergency operation.
- (c) When ON TIMER is ON standby.
- (6) Dew prevention

During COOL or DRY operation with the vane angle at Angle 4 or 5 when the compressor cumulative operation time exceeds 1 hour, the vane angle automatically changes to Angle 1 for dew prevention.

(7) SWING (mode

By selecting SWING mode with VANE CONTROL button, the horizontal vanes swing vertically.

When COOL, DRY or FAN mode is selected, only the upper vane swings.

(8) Cold air prevention in HEAT operation

The horizontal vane position is set to Upward.

NOTE: When 2 or more indoor units are operated with multi outdoor unit, even if any indoor unit turns thermostat off, this control does not work in the indoor unit.

(9) ECONO COOL (意) operation (ECONOmical operation)

When ECONO COOL button is pressed in COOL mode, set temperature is automatically set 2°C higher by micro-processor. However, the temperature on the LCD screen on the remote controller is not changed.

Also the horizontal vane swings in various cycle.

SWING operation makes you feel cooler than set temperature. So, even though the set temperature is higher, the air conditioner can keep comfort. As a result, energy can be saved.

To cancel this operation, select a different mode or press one of the following buttons in ECONO COOL operation: ECONO COOL, or VANE CONTROL button.

9-7. TIMER OPERATION

1. How to set the time

(1) Check that the current time is set correctly.

NOTE: Timer operation will not work without setting the current time. Initially "0:00" blinks at the current time display of TIME MONITOR, so set the current time correctly with CLOCK SET button.

How to set the current time

- (a) Press the CLOCK set button.
- (b) Press the TIME SET buttons (and) to set the current time.
 - Each time FORWARD button () is pressed, the set time increases by 1 minute, and each time BACKWARD button () is pressed, the set time decreases by 1 minute.
 - Pressing those buttons longer, the set time increases/decreases by 10 minutes.
- (c) Press the CLOCK set button.
- (2) Press OPERATE/STOP (ON/OFF) button to start the air conditioner.
- (3) Set the time of timer.

ON timer setting

- (a) Press ON TIMER button(OON) during operation.
- (b) Set the time of the timer using TIME SET buttons (and). *

OFF timer setting

- (a) Press OFF TIMER button (OOFF) during operation.
- (b) Set the time of the timer using TIME SET buttons (and). *
- * Each time FORWARD button () is pressed, the set time increases by 10 minutes: each time BACKWARD button () is pressed, the set time decreases by 10 minutes.

2. To release the timer

To release ON timer, press ON TIMER button (OON).

To release OFF timer, press OFF TIMER button(@OFF).

TIMER is cancelled and the display of set time disappears.

PROGRAM TIMER

- OFF timer and ON timer can be used in combination. The timer of the set time that is reached first will operate first.
- "

 and "

 " and "

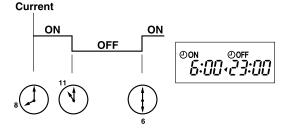
 " display shows the order of OFF timer and ON timer operation.

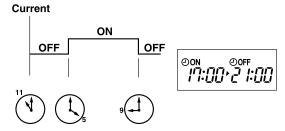
(Example 1) The current time is 8:00 PM.

(Example 2) The current time is 11:00 AM.

The unit turns on at 5:00 PM, and off at 9:00 PM.

The unit turns off at 11:00 PM, and on at 6:00 AM.

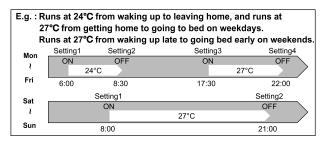




NOTE: If the main power is turned OFF or a power failure occurs while ON/OFF timer is active, the timer setting is cancelled. As these models are equipped with an auto restart function, the air conditioner starts operating with timer cancelled when power is restored.

9-8. WEEKLY TIMER OPERATION

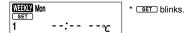
- A maximum of 4 ON or OFF timers can be set for individual days of the week.
- · A maximum of 28 ON or OFF timers can be set for a week.



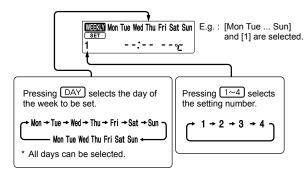
NOTE:

- The simple ON/OFF timer setting is available while the weekly timer is on. In this case, the ON/OFF timer has priority over the weekly timer; the weekly timer operation will start again after the simple ON/OFF timer is complete.
- When the weekly timer is set, temperature cannot be set to 10°C.
- The weekly timer operation and i-save operation cannot be used together.

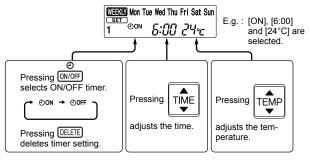
- 1. How to set the weekly timer
 * Make sure that the current time and day are set correctly.
- (1) Press SET button to enter the weekly timer setting mode.



(2) Press DAY and 1~4 buttons to select setting day and number.



(3) Press ON/OFF , f(x), and f(x) buttons to set ON/OFF, time, and temperature.



* Hold down the button to change the time quickly.

Press DAY and 1~4 buttons to continue setting the timer for other days and/or numbers.

(4) Press SET button to complete and transmit the weekly timer setting.

WHEREN Mon Tue Wed Thu Fri Sat Sun clock
13:00

* SET which was blinking goes out, and the current time will be displayed.

NOTE:

- Press SET button to transmit the setting information of weekly timer to the indoor unit. Point the remote controller toward the indoor unit for 3 seconds.
- When setting the timer for more than one day of the week or one number, setting button does not have to be pressed per each setting. Press setting. Press button once after all the settings are complete. All the weekly timer settings will be saved.
- Press SET button to enter the weekly timer setting mode, and press and hold DELETE button for 5 seconds to erase all weekly timer settings. Point the remote controller toward the indoor unit.
- (5) Press TMER button to turn the weekly timer ON. (WHIN lights.)
 - •When the weekly timer is ON, the day of the week whose timer setting is complete, will light.

Press weekly timer OFF. (was goes out.)

NOTE:

The saved settings will not be cleared when the weekly timer is turned OFF.

2. Checking weekly timer setting

- (1) Press SET button to enter the weekly timer setting mode.
 - *ISET blinks
- (2) Press DAY or 1~4 buttons to view the setting of the particular day or number.
- (3) Press CANCEL button to exit the weekly timer setting.

NOTE:

When all days of the week are selected to view the settings and a different setting is included among them, --:- - we will be displayed.

9-9. i-save (2) OPERATION

- 1. How to set i-save operation
 - (1) Press OPERATE/STOP (ON/OFF) button.
 - (2) Select COOL, HEAT or ECONO COOL mode.
 - (3) Press i-save button.
 - (4) Set the temperature, fan speed, and airflow direction for i-save operation.

NOTE:

- i-save operation cannot be selected during DRY or AUTO mode operation.
- The setting range of HEAT mode i-save operation is 10°C and 16 31°C.
- 2 groups of setting can be saved. (One for COOL/ECONO COOL, one for HEAT)
- i-save operation and the weekly timer operation cannot be used together.

2. How to cancel operation

- Press i-save button again.
- · i-save operation can also be cancelled by pressing OPERATION SELECT button to change the operation mode.

The same setting is select from the next time by simply pressing i-save button.



9-10. EMERGENCY/TEST OPERATION

In the case of test run operation or emergency operation, use EMERGENCY OPERATION switch on the right side of the indoor unit. Emergency operation is available when the remote controller is missing or has failed, or the batteries in the remote controller are running down. The unit will start and OPERATION INDICATOR lamp will light up.

The first 30 minutes of operation is the test run operation. This operation is for servicing. The indoor fan runs at High speed and the temperature control does not work.

After 30 minutes of test run operation, the system shifts to EMERGENCY COOL/HEAT MODE with a set temperature of 24°C. The fan speed shifts to Med.

The coil frost prevention works even in the test run or the emergency operation.

In the test run or emergency operation, the horizontal vane operates in VANE AUTO (@) mode.

Emergency operation continues until EMERGENCY OPERATION switch is pressed once or twice or the unit receives any signal from the remote controller. In the latter case normal operation will start.

NOTE: N switch during normal

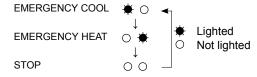
(E.O. SW)

Do not press EMERGE operation.	ENCY OPERATION
	Emergency operation switch

Operation mode	COOL/HEAT
Set temperature	24°C
Fan speed	Med.
Horizontal vane	Auto

The operation mode is indicated by the Operation Indicator lamp as following

Operation Indicator lamp



9-11. 3-MINUTE TIME DELAY OPERATION

When the system turns OFF, compressor will not restart for 3 minutes as 3-minute time delay function operates to protect compressor from overload.

TROUBLESHOOTING

 MSZ-EF18VEW
 MSZ-EF22VEW
 MSZ-EF25VEW
 MSZ-EF35VEW
 MSZ-EF42VEW
 MSZ-EF50VEW

 MSZ-EF18VEB
 MSZ-EF22VEB
 MSZ-EF25VEB
 MSZ-EF35VEB
 MSZ-EF42VEB
 MSZ-EF50VEB

 MSZ-EF18VE2W
 MSZ-EF22VE2W
 MSZ-EF25VE2W
 MSZ-EF35VE2W
 MSZ-EF42VE2W
 MSZ-EF50VE2W

 MSZ-EF18VE2B
 MSZ-EF22VE2B
 MSZ-EF35VE2B
 MSZ-EF42VE2B
 MSZ-EF50VE2B

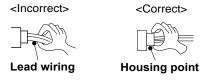
 MSZ-EF18VE2S
 MSZ-EF22VE2S
 MSZ-EF35VE2S
 MSZ-EF42VE2S
 MSZ-EF50VE2S

10-1. CAUTIONS ON TROUBLESHOOTING

- 1. Before troubleshooting, check the following
 - 1) Check the power supply voltage.
 - 2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the P.C. board.
- 3) When removing the P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



3. Troubleshooting procedure

- Check if the OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF to indicate an abnormality.
 To make sure, check how many times the OPERATION INDICATOR lamp is flashing ON and OFF before starting service work.
- 2) Before servicing, check that the connector and terminal are connected properly.
- 3) When the electronic control P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 4) When troubleshooting, Refer to 10-2, 10-3 and 10-4.

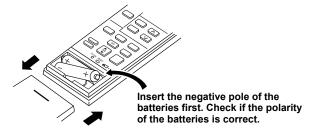
4. How to replace batteries

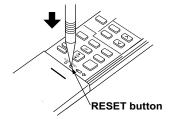
Weak batteries may cause the remote controller malfunction.

In this case, replace the batteries to operate the remote controller normally.

① Remove the front lid and insert batteries. Then reattach the front lid.

② Press RESET button with a thin instrument, and then use the remote controller.





- NOTE: 1. If RESET button is not pressed, the remote controller may not operate correctly.
 - This remote controller has a circuit to automatically reset the microcomputer when batteries are replaced.
 This function is equipped to prevent the microcomputer from malfunctioning due to the voltage drop caused by the battery replacement.
 - 3. Do not use the leaking batteries.

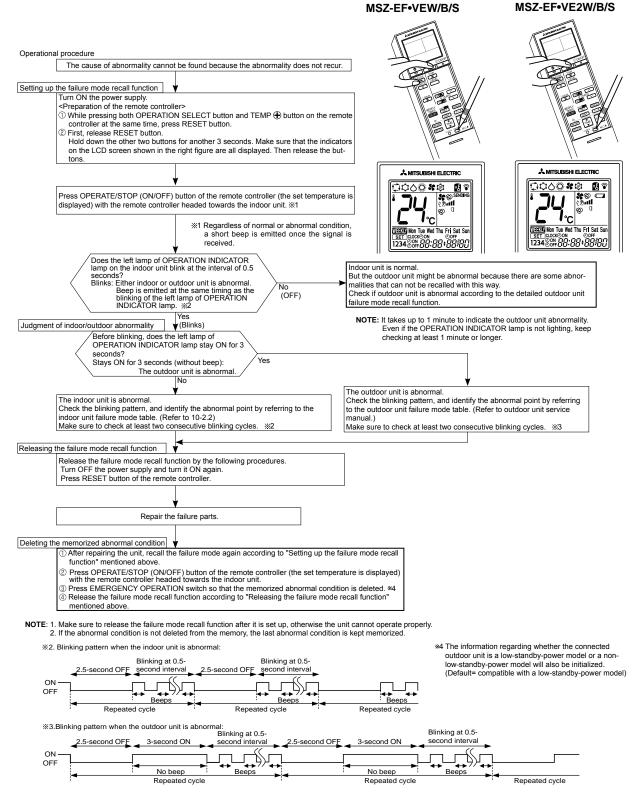
10-2. FAILURE MODE RECALL FUNCTION

Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (10-4.) disappears, the memorized failure details can be recalled.

1. Flow chart of failure mode recall function for the indoor/outdoor unit



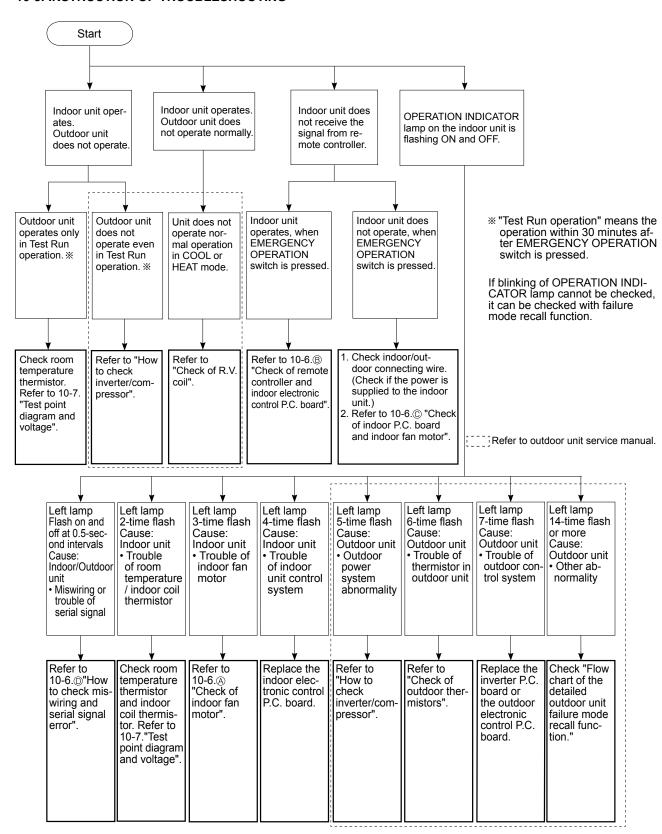
OBH589D

2. Indoor unit failure mode table

The left lamp of OPERATION INDI- CATOR lamp	Abnormal point (Failure mode)	Condition	Remedy
Not lighted	Normal		_
1-time flash every 0.5-second	Room temperature thermistor	The room temperature thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the room temperature thermistor (10-7.).
2-time flash 2.5-second OFF	Indoor coil thermistor	The indoor coil thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the main indoor coil thermistor, the sub indoor coil thermistor (10-7.).
3-time flash 2.5-second OFF	Serial signal	The serial signal from outdoor unit is not received for a maximum of 6 minutes.	Refer to 10-6. [©] "How to check miswiring and serial signal error".
11-time flash 2.5-second OFF	Indoor fan motor	The rotational frequency feedback signal is not emitted for the 12 seconds after the indoor fan motor is operated.	Refer to 10-6.® "Check of indoor fan motor".
12-time flash 2.5-second OFF	Indoor control system	It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	Replace the indoor electronic control P.C. board.

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (10-4.).

10-3. INSTRUCTION OF TROUBLESHOOTING



10-4. TROUBLESHOOTING CHECK TABLE

Before taking measures, make sure that the symptom reappears for accurate troubleshooting. When the indoor unit has started operation and detected an abnormality of the following condition (the first detection after the power ON), the indoor fan motor turns OFF and OPERATION INDICATOR lamp flashes.

OPERATION INDICATOR

Lighted

⇒ Blinking

o Not lighted

No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Remedy
1	Miswiring or serial signal	Left lamp flashes. 0.5-second ON ★○★○★○★○		The serial signal from the outdoor unit is not received for 6 minutes. The indoor unit is connected to a low-stand-by-power model after once connected to a non-low-standby-power model.	Refer to 10-6. "How to check miswiring and serial signal error". Refer to NOTE.
2	Indoor coil thermistor Room tem- perature thermistor	Left lamp flashes. 2-time flash ★○★○○○○★○★○○ 2.5-second OFF		The indoor coil or the room temperature thermistor is short or open circuit.	Refer to the characteristics of indoor coil thermistor, and the room temperature thermistor (10-7.).
3	Indoor fan motor	Left lamp flashes. 3-time flash ★○★○★○○○★○★○★○○○ 2.5-second OFF	Indoor unit and outdoor unit do not operate.	The rotational frequency feedback signal is not emitted during the indoor fan operation.	Refer to 10-6. "Check of indoor fan motor".
4	Indoor con- trol system	Left lamp flashes. 4-time flash ★○★○★○★○★○★○★○★○★○★○★○★○★○★○★○★○★○★○★		It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	Replace the indoor electronic control P.C. board.
5	Outdoor power sys- tem	Left lamp flashes. 5-time flash ★○★○★○★○★○○○○★○★○ 2.5-second OFF		It consecutively occurs 3 times that the compressor stops for overcurrent protection or start-up failure protection within 1 minute after start-up.	Refer to "How to check of inverter/compressor". Refer to outdoor unit service manual Check the stop valve.
6	Outdoor thermistors	Left lamp flashes. 6-time flash ★○★○★○★○★○★○○○○★○ 2.5-second OFF		The outdoor thermistors short or open circuit during the compressor operation.	Refer to "Check of outdoor thermistor". Refer to outdoor unit service manual.
7	Outdoor control sys- tem	Left lamp flashes. 7-time flash ★○★○★○★○★○★○○○○★ 2.5-second OFF		It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	Replace the inverter P.C. board or the outdoor electronic control P.C. board. Refer to outdoor unit service manual.
8	Other ab- normality	Left lamp flashes. 14-time flash or more ONE		An abnormality other than above mentioned is detected.	Check the stop valve. Check the 4-way valve. Confirm the abnormality in detail using the failure mode recall function for outdoor unit.
9	Outdoor control sys- tem	Left lamp lights up ★	Outdoor unit does not oper- ate	It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	Check the blinking pattern of the LED on the inverter P.C. board or the outdoor electronic control P.C. board.

NOTE: The indoor unit may have been connected to a non-low-standby-power model outdoor unit. To use a low-standby-power model, clear the error history by referring to "Deleting the memorized abnormal condition" described in 10-2.1. When the error history is being cleared, the connection information also will be initialized. The indoor unit will be compatible with a low-standby-power model after initialization. If the operation indicator lamp continues to flash as shown in No.1 after the procedure, refer to 10-6.

"How to check miswiring and serial error".

OPERATION INDICATOR





No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Remedy
1	MXZ type Operation mode setting		operates but indoor unit does	HEAT at the same time, the operation mode	Unify the operation mode. Refer to outdoor unit service manual.

10-5. TROUBLE CRITERION OF MAIN PARTS

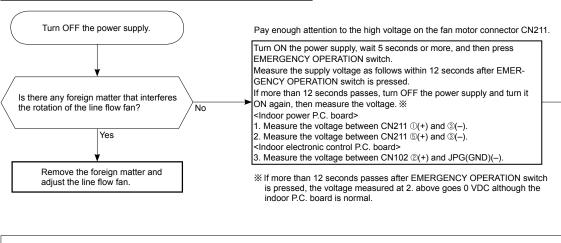
MSZ-EF18VEW MSZ-EF22VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S

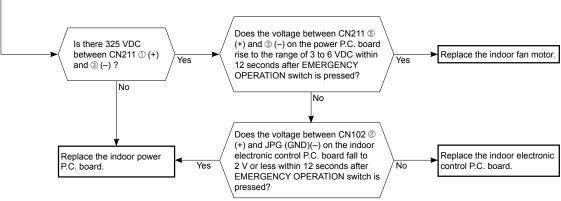
Part name	Check m	Figure	
Room temperature thermistor (RT11)	Measure the resistance with a te		
Indoor coil thermistor (RT12, RT13)	Refer to 10-7. "Test point diagram P.C. board", for the chart of therr	ronic control	
Indoor fan motor (MF)	Check 10-6. (a) "Check of indoor"		
Maria 2004 (A.M.)	Measure the resistance between (Temperature: 10 - 30°C)	BLK BOO	
Vane motor (MV)	Color of the lead wire RED - BLK	Normal 232 - 268 Ω	BLK RED BLK BLK

10-6. TROUBLESHOOTING FLOW

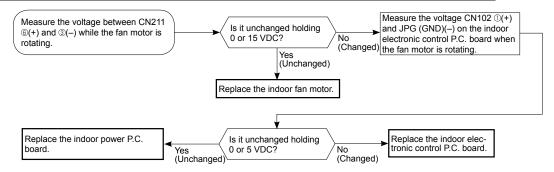
(A) Check of indoor fan motor

The indoor fan motor error has occurred, and the indoor fan does not operate.



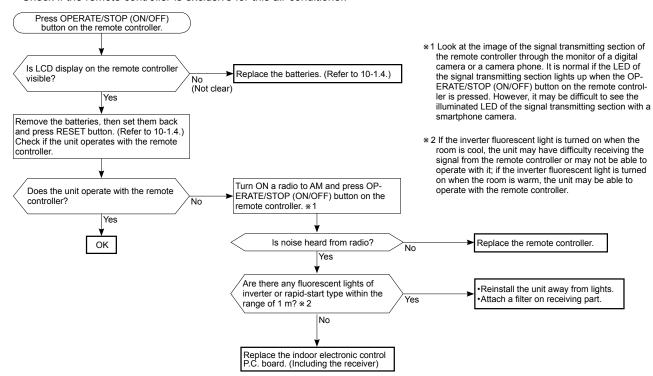


The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.

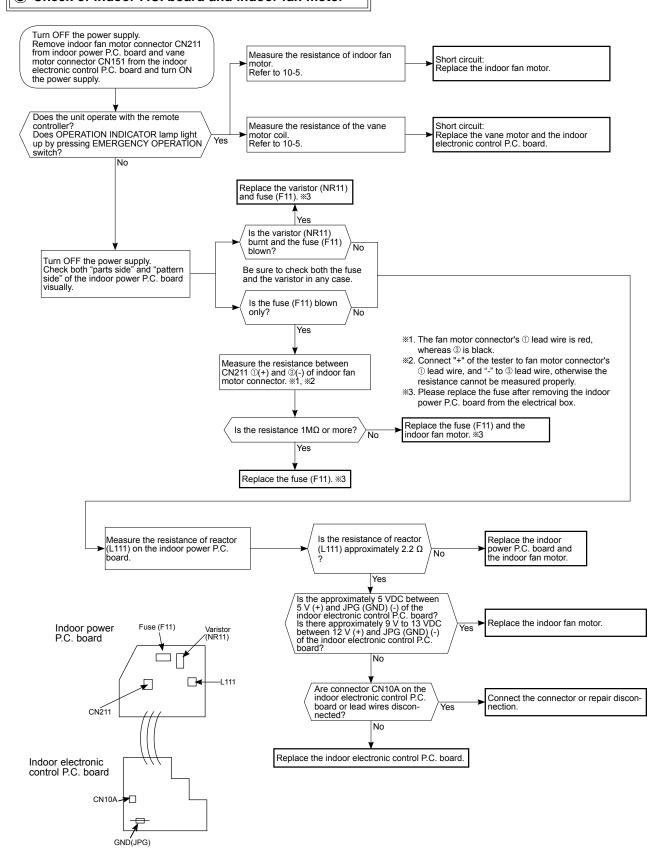


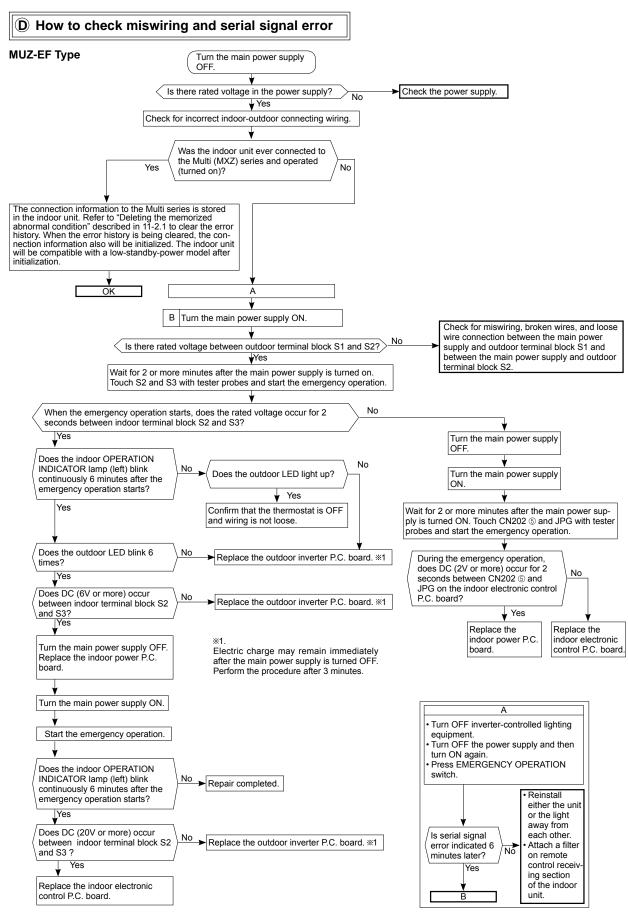
(B) Check of remote controller and indoor electronic control P.C. board

*Check if the remote controller is exclusive for this air conditioner.



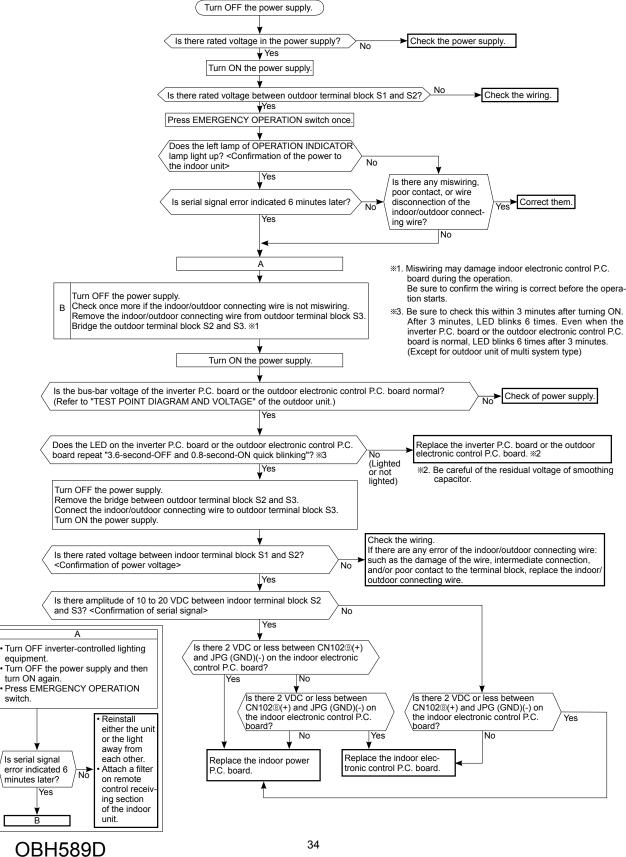
© Check of indoor P.C. board and indoor fan motor



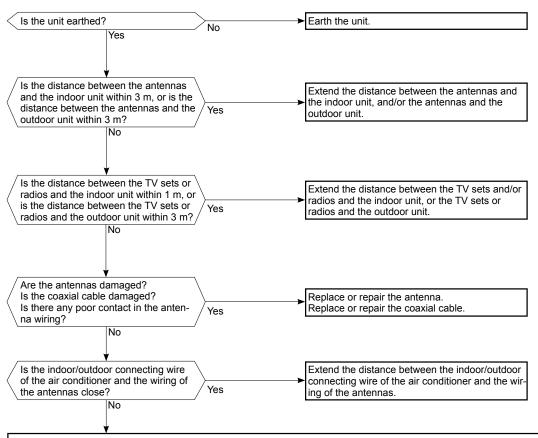


OBH589D

MXZ Type



E Electromagnetic noise enters into TV sets or radios

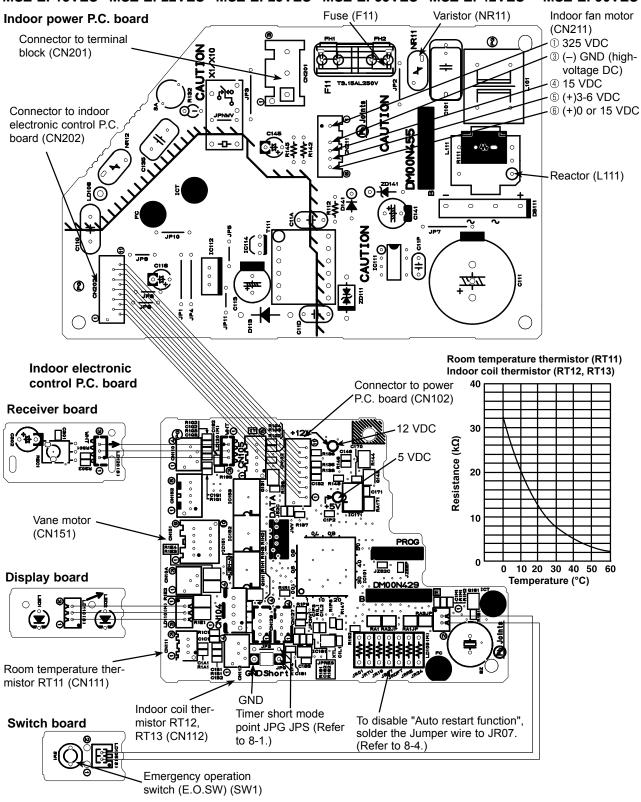


Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring). Check the following before asking for service.

- Devices affected by the electromagnetic noise TV sets, radios (FM/AM broadcast, shortwave)
- 2. Channel, frequency, broadcast station affected by the electromagnetic noise
- 3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
- 4. Layout of:
 - indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
- 5. Electric field intensity of the broadcast station affected by the electromagnetic noise
- 6. Presence or absence of amplifier such as booster
- 7. Operation condition of air conditioner when the electromagnetic noise enters in
 - Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
 - 2) Within 3 minutes after turning ON the power supply, press OPERATE/STOP (ON/OFF) button on the remote controller for power ON, and check for the electromagnetic noise.
 - 3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
 - 4) Press OPERATE/STOP (ON/OFF) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

10-7. TEST POINT DIAGRAM AND VOLTAGE

Indoor power P.C. board, Indoor electronic control P.C. board, Receiver board, Display board, Switch board MSZ-EF18VEW MSZ-EF25VEW MSZ-EF35VEW MSZ-EF42VEW MSZ-EF50VEW MSZ-EF18VEB MSZ-EF22VEB MSZ-EF25VEB MSZ-EF35VEB MSZ-EF42VEB MSZ-EF50VEB MSZ-EF18VES MSZ-EF22VES MSZ-EF25VES MSZ-EF35VES MSZ-EF42VES MSZ-EF50VES



MSZ-EF18VE2W MSZ-EF22VE2W MSZ-EF25VE2W MSZ-EF35VE2W MSZ-EF42VE2W MSZ-EF50VE2W MSZ-EF18VE2B MSZ-EF22VE2B MSZ-EF25VE2B MSZ-EF35VE2B MSZ-EF42VE2B MSZ-EF50VE2B MSZ-EF18VE2S MSZ-EF22VE2S MSZ-EF25VE2S MSZ-EF35VE2S MSZ-EF42VE2S MSZ-EF50VE2S Fuse (F11) Varistor (NR11) Indoor fan motor Indoor power P.C. board (CN211) Connector to terminal ① 325 VDC block (CN201) 3 (-) GND (highvoltage DC) 4 15 VDC ⑤ (+)3-6 VDC Connector to indoor 6 (+)0 or 15 VDC electronic control P.C board (CN202) Reactor (L111) 2 Room temperature thermistor (RT11) Indoor electronic Indoor coil thermistor (RT12, RT13) control P.C. board Connector to power P.C. board (CN102) Receiver board 30 12 VDC 5 VDC Resistance 20 Θ 10 Vane motor (CN151) PROG 10 20 30 40 50 Display board Temperature (°C) DM00N607 Room temperature thermistor RT11 (CN111) **GND** Indoor coil ther-Timer short mode To disable "Auto restart function", Switch board mistor RT12. point JPG JPS (Refer cut the Jumper wire to JR77. RT13 (CN112) to 8-1.) (Refer to 8-4.) **Emergency operation** switch (E.O.SW) (SW1)

11

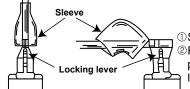
DISASSEMBLY INSTRUCTIONS

<"Terminal with locking mechanism" Detaching points>

The terminal which has the locking mechanism can be detached as shown below. There are two types (Refer to (1) and (2)) of the terminal with locking mechanism. The terminal without locking mechanism can be detached by pulling it out.

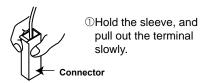
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



Slide the sleeve.Pull the terminal while pushing the lockinglever.

(2) The terminal with this connector has the locking mechanism.



 MSZ-EF18VEW
 MSZ-EF22VEW
 MSZ-EF25VEW
 MSZ-EF35VEW
 MSZ-EF42VEW
 MSZ-EF50VEW

 MSZ-EF18VEB
 MSZ-EF22VEB
 MSZ-EF25VEB
 MSZ-EF35VEB
 MSZ-EF42VEB
 MSZ-EF50VEB

 MSZ-EF18VES
 MSZ-EF22VES
 MSZ-EF25VES
 MSZ-EF35VES
 MSZ-EF42VES
 MSZ-EF50VES

 MSZ-EF18VE2B
 MSZ-EF22VE2B
 MSZ-EF25VE2B
 MSZ-EF35VE2B
 MSZ-EF42VE2B
 MSZ-EF50VE2B

 MSZ-EF18VE2S
 MSZ-EF22VE2S
 MSZ-EF35VE2S
 MSZ-EF42VE2S
 MSZ-EF50VE2S

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE PHOTOS 1. Removing the panel Photo 1 (1) Remove the horizontal vanes. Photo: MSZ-EF•VES (2) Remove the screw caps of the panel. Remove the screws of the panel. Front panel Horizontal vanes (3) Unhook the lower part (A) of the panel. (4) First, hold the lower part of the right end of the panel, and hold the lower part of the left end of the panel. (5) Pull the panel slightly toward you, and then remove the panel by pushing it upward. Screws of the panel Photo: MSZ-EF•VE2B Front panel Horizontal vanes Screws of the panel

OPERATING PROCEDURE

2. Remove the indoor electrical box

- (1) Remove the panel (Refer to 1.) and the corner box right.
- (2) Remove the screw of the V.A. clamp. Remove the V.A. clamp and the indoor/outdoor connecting wire.
- (3) Remove the earth wire connected to the indoor heat exchanger from the electrical box.
- (4) Remove the screw of the electrical cover and remove the electrical cover.
- (5) Disconnect following connectors:<Indoor electronic control P.C. board>CN151 (Vane motor)<Indoor power P.C. board>CN211 (Indoor fan motor)
- (6) Remove the screw fixing the electrical box, then the upper catch of the electrical box, and pull out the electrical box.

Removing the indoor power P.C. board, the switch board, the display board, the receiver board and the indoor electronic control P.C. board

- (1) Remove the panel (Refer to 1.) and the corner box right.
- (2) Remove the screw of the V.A. clamp. Remove the V.A. clamp and the indoor/outdoor connecting wire.
- (3) Remove the indoor electrical box (Refer to 2.).
- (4) Remove the earth wire connected to the electrical box from the indoor power P.C. board.
- (5) Disconnect the following connectors:
 <Indoor electronic power P.C. board>
 CN201 (Terminal block)
 CN202 (To the indoor electronic control P.C. board)
- (6) Remove the indoor power P.C. board.
- (7) Disconnect the following connectors:
 <Indoor electronic control P.C. board>
 CN111 (Room temperature thermistor)
 CN112 (Indoor coil thermistor)
- (8) Unhook the catches of the display P.C. board holder from the nozzle and the electrical box (right side).
- (9) Open the rear cover of the display P.C. board holder and remove the switch board, the display board and the receiver board.

Remove the indoor electronic control P.C. board.

PHOTOS

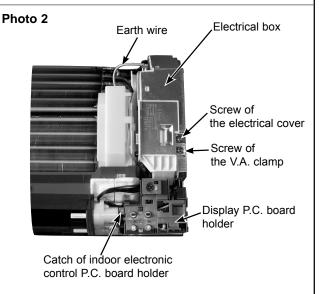
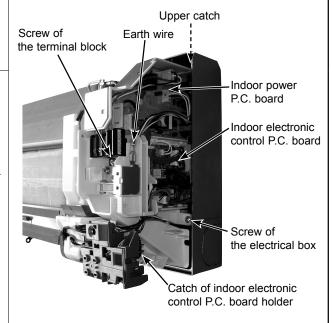


Photo 3



OPERATING PROCEDURE

4. Removing the nozzle assembly

- (1) Remove the panel (Refer to 1.) and the corner box right.
- (2) Remove the indoor/outdoor connecting wire (Refer to 2.).
- (3) Remove the electrical cover (Refer to 2.).
- (4) Disconnect the following connector: <Indoor electronic control P.C. board> CN151 (Vane motor)
- (5) Remove the display P.C. board holder.
- (6) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.
- (7) Remove the vane motors (Refer to 5.).

5. Removing the horizontal vane motor

- (1) Remove the nozzle assembly (Refer to 4.).
- (2) Remove the screws of the vane motor unit cover, and pull out the vane motor unit
- (3) Remove the screws of the vane motor unit.
- (4) Disconnect the connector from the vane motor.
- (5) Remove the vane motor from the vane motor unit.

PHOTOS

Photo 4



Screws of the vane motor unit cover

Screws of the vane motor unit

OPERATING PROCEDURE

6. Removing the indoor fan motor, the indoor coil thermistor and the line flow fan

- (1) Remove the panel (Refer to 1.) and the corner box right.
- (2) Remove the indoor electronic control P.C. board holder, the electrical box and the nozzle assembly.
- (3) Remove the screws fixing the motor bed.
- (4) Release the hooks of the water cut and remove the water cut.
- (5) Loosen the screw fixing the line flow fan.
- (6) Remove the motor bed together with the indoor fan motor and the motor band.
- (7) Release the hooks of the motor band and remove the motor band. Pull out the indoor fan motor.
- (8) Remove the indoor coil thermistor from the heat exchanger.
- * Install the indoor coil thermistor in its former position when assembling it (Photo 5.).
- (9) Remove the screws fixing the left side and the upper right side of the heat exchanger (Photo 7, Photo 8).
- (10) Lift the heat exchanger, and pull out the line flow fan to the lower-left.

Photo 8

Screw of the upper right side of the heat exchanger



PHOTOS

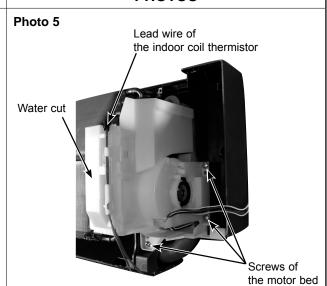


Photo 6

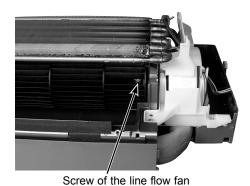
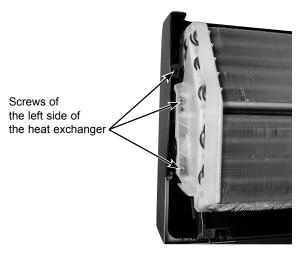


Photo 7



Fixing the indoor coil thermistor

* There are 2 forms of parts for fixing the indoor coil thermistor.

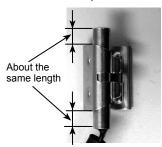
Clip shape



Holder shape



When fixing the indoor coil thermistor to the clip-shape/holder-shape part, the lead wire should point down.



Position and procedure for mounting the clip-shape part

1. Set the indoor coil thermistor in the center of the clip-shape part.



Check the (marked) mounting position.



3.Mount the clip-shape part.



NOTE:

- Take care to avoid loss and accidental falling of the clip-shape part inside the unit.
- Mount the clip-shape part on the marked position.
- Do not pull the lead wire when removing the indoor coil thermistor.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

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New publication, effective Mar. 2014 Specifications are subject to change without notice.