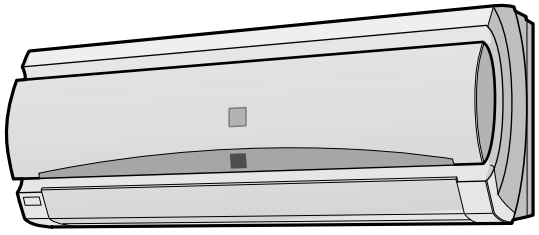
IVT SERVICE MANUAL

S4505AYXP2DNCC

SPLIT TYPE ROOM AIR CONDITIONER



MODELS

INDOOR UNIT
AY-XP12DR-NC

OUTDOOR UNIT
AE-X12DR-N

In the interests of user-safety (Required by safety regulations in some countries) the set should be restored to its original condition and only parts identical to those specified should be used.

CONTENTS

Parts marked with " ⚠ " are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

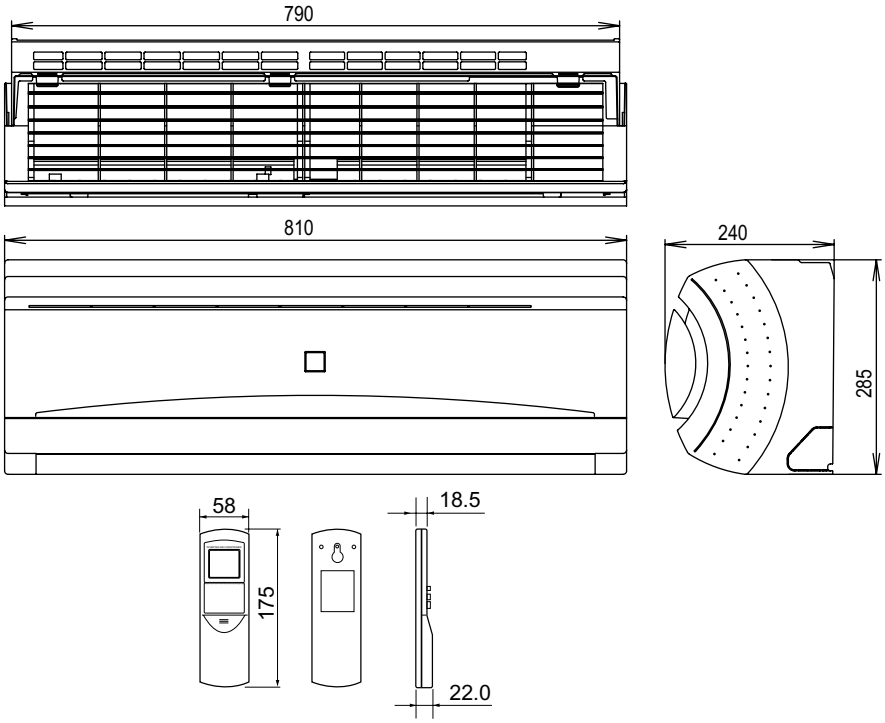
CHAPTER 1. PRODUCT SPECIFICATION

[1] SPECIFICATION

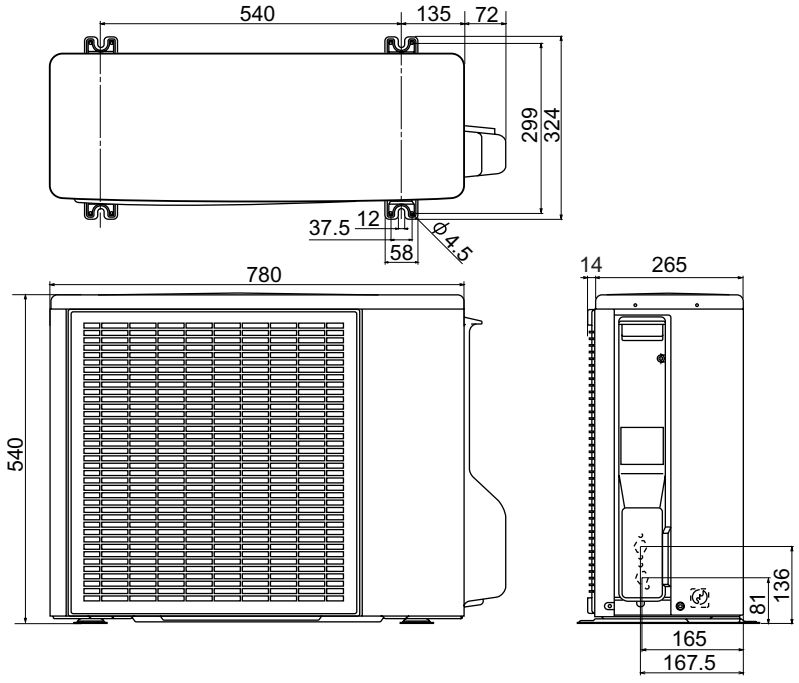
ITEMS / MODEL			INDOOR UNIT AY-XP12DR-NC	OUTDOOR UNIT AE-X12DR-N
Cooling capacity(Min. > Max.)		kW	3.5 (0.9 - 4.0)	
Heating capacity(Min. > Max.)		kW	4.6 (0.9 - 6.0)	
Moisture removal(at cooling)		Liters/h	2.0	
Electrical data				
Phase			Single	
Rated frequency		Hz	50	
Rated voltage		V	230	
Rated current☆ (Min - Max.)	Cool	A	4.6 (0.8 - 6.4)	
	Heat	A	5.2 (0.7 - 8.1)	
Rated input☆ (Min - Max.)	Cool	W	960 (150 - 1400)	
	Heat	W	1190 (130 - 1800)	
Power factor☆	Cool	%	91	
	Heat	%	99	
Compressor	Type		Hermetically sealed rotary type	
	Model		5RS092XDF	
	Oil charge		320cc (RB68A or Freol Alphc 68M)	
Refrigerant system	Evaporator		Louver Fin and Grooved tube type	
	Condenser		Corrugate Fin and Grooved tube type	
	Control		Expansion valve	
	Refrigerant (R410A)		1080g	
	De-lce system		Micro computer controled reversed systems	
Noise level (at cooling)	High	dB(A)	45	49
	Low	dB(A)	38	-
	Soft	dB(A)	31	-
Fan system				
Drive			Direct drive	
Air flow quantity (at cooling)	High	m^3/min.	11.2	24
	Low	m^3/min.	9.0	-
	Soft	m^3/min.	6.8	-
Fan			Cross flow fan	Propeller fan
Connections				
Refrigerant coupling			Flare type	
Refrigerant tube size Gas, Liquid			1/2", 1/4"	
Drain piping mm			O.D ϕ18	
Others				
Safety device			Compressor: Thermal protector	
			Fan motors: Thermal fuse	
			Fuse, Micro computer control	
Air filters			Polypropylene net (Washable)	
Net dimensions	Width	mm	810	780
	Height	mm	285	540
	Depth	mm	240	265
Net weight		kg	11	37

[2] EXTERNAL DIMENSION

1. Indoor unit

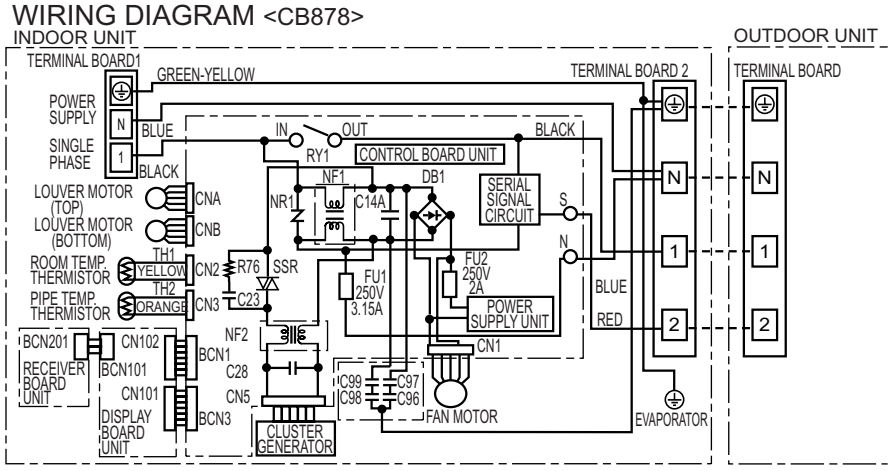


2. Outdoor unit



[3] WIRING DIAGRAM

1. Indoor unit

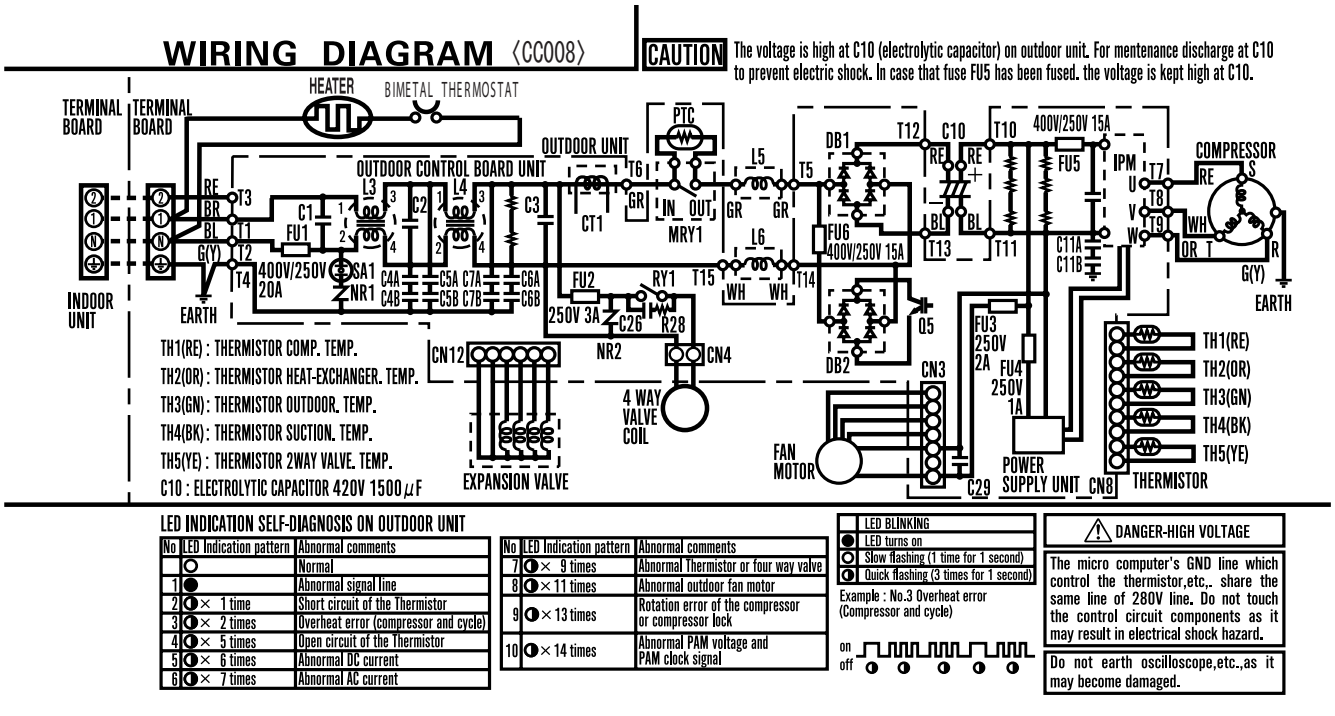


LED INDICATION FOR SELF-DIAGNOSIS

Temperature Indicator Blinking No.	Abnormal contents
1	Short circuit of the Thermistor
2	Overheat error (compressor and cycle)
5	Open circuit of the Thermistor
6	Abnormal DC current
7	Abnormal AC current
9	Abnormal Thermistor or four way valv
11	Abnormal outdoor fan motor
13	Rotation error of the compressor or compressor lock
14	Abnormal PAM voltage and PAM clock signal
17	Open circuit of serial signal line
18	Short circuit of serial signal line
19	Abnormal fan motor of indoor unit

<Indication of the abnormal condition>
LED indicator will blink, if the set is in abnormal condition.

2. Outdoor unit



[4] ELECTRICAL PARTS

1. Indoor unit

DESCRIPTION	MODEL	REMARKS
Indoor fan motor	MLB084	DC Motor
Indoor fan motor capacitor	-	-
Transformer	-	-
FUSE1	-	QFS-GA052JBZZ (250V, 3.15A)
FUSE2	-	QFS-GA051JBZZ (250V, 2A)

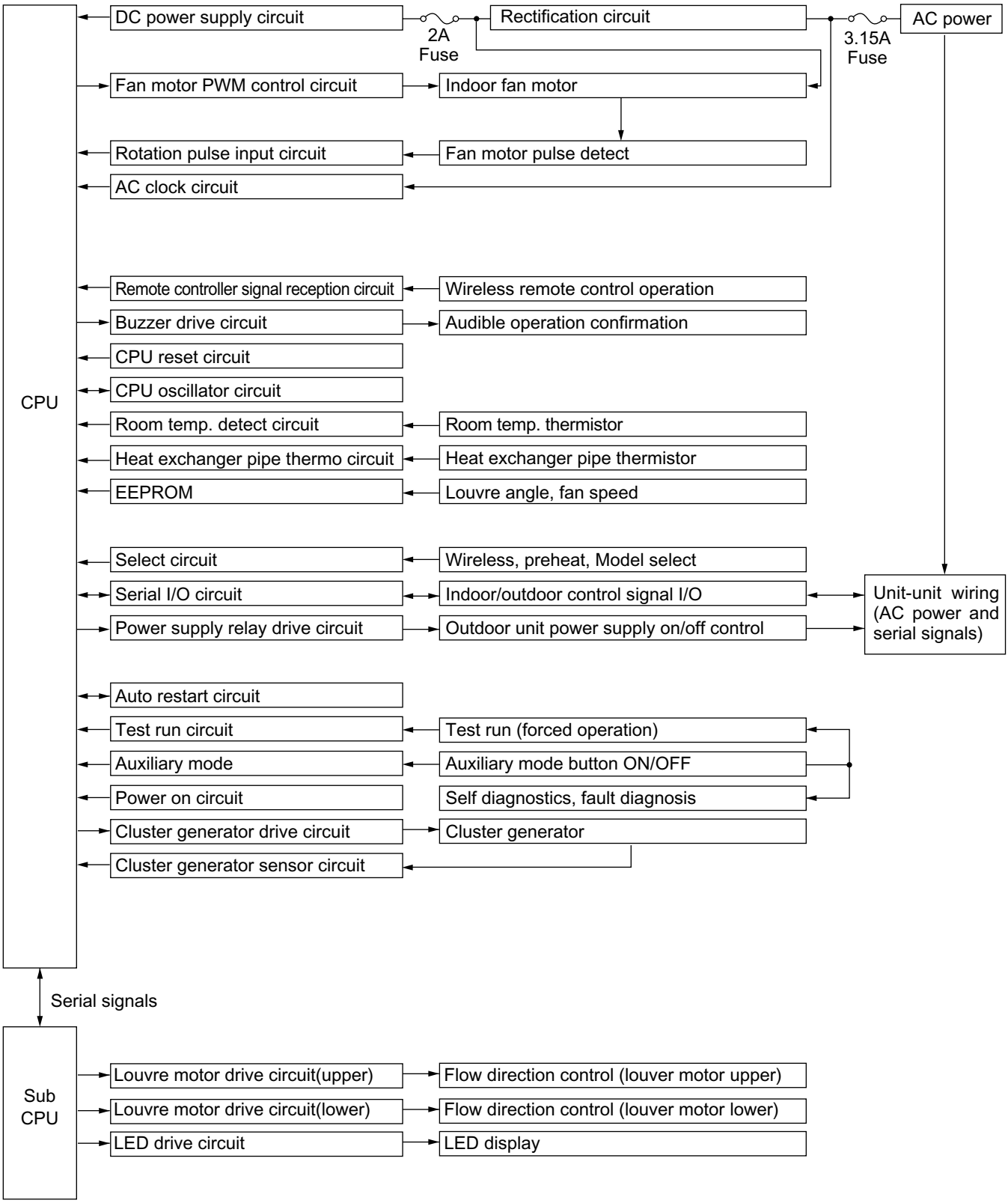
2. Outdoor unit

DESCRIPTION	MODEL	REMARKS
Compressor	5RS092XDF	D.C. brush-less motor
Outdoor fan motor	ML-A902	DC Motor
Outdoor fan motor capacitor	-	-
WPE1	-	QFS-GA050JBZZ(250V, 1A)
WPE101	-	QFS-GA051JBE0(250V, 2A)
WPE3	-	QFS-GA052JBZZ(250V, 3.15A)
WPE5	-	QFS-GA065JBZZ(400V, 20A)
	-	QFS-GA066JBZZ(400V, 15A)

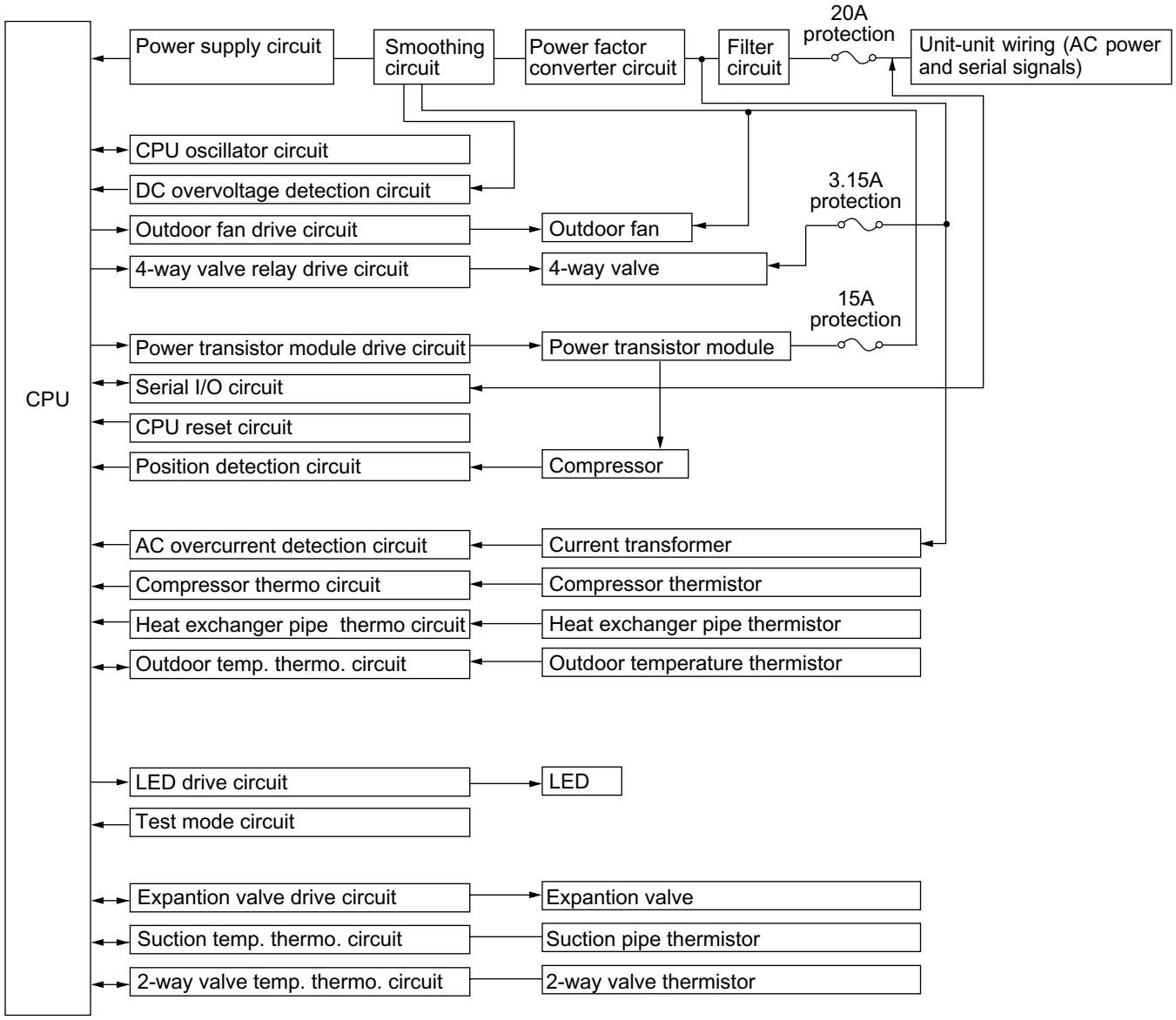
CHAPTER 2. EXPLAMATION OF CIRCUIT AND OPERATION

[1] BLOCK DIAGRAM

1. Indoor unit



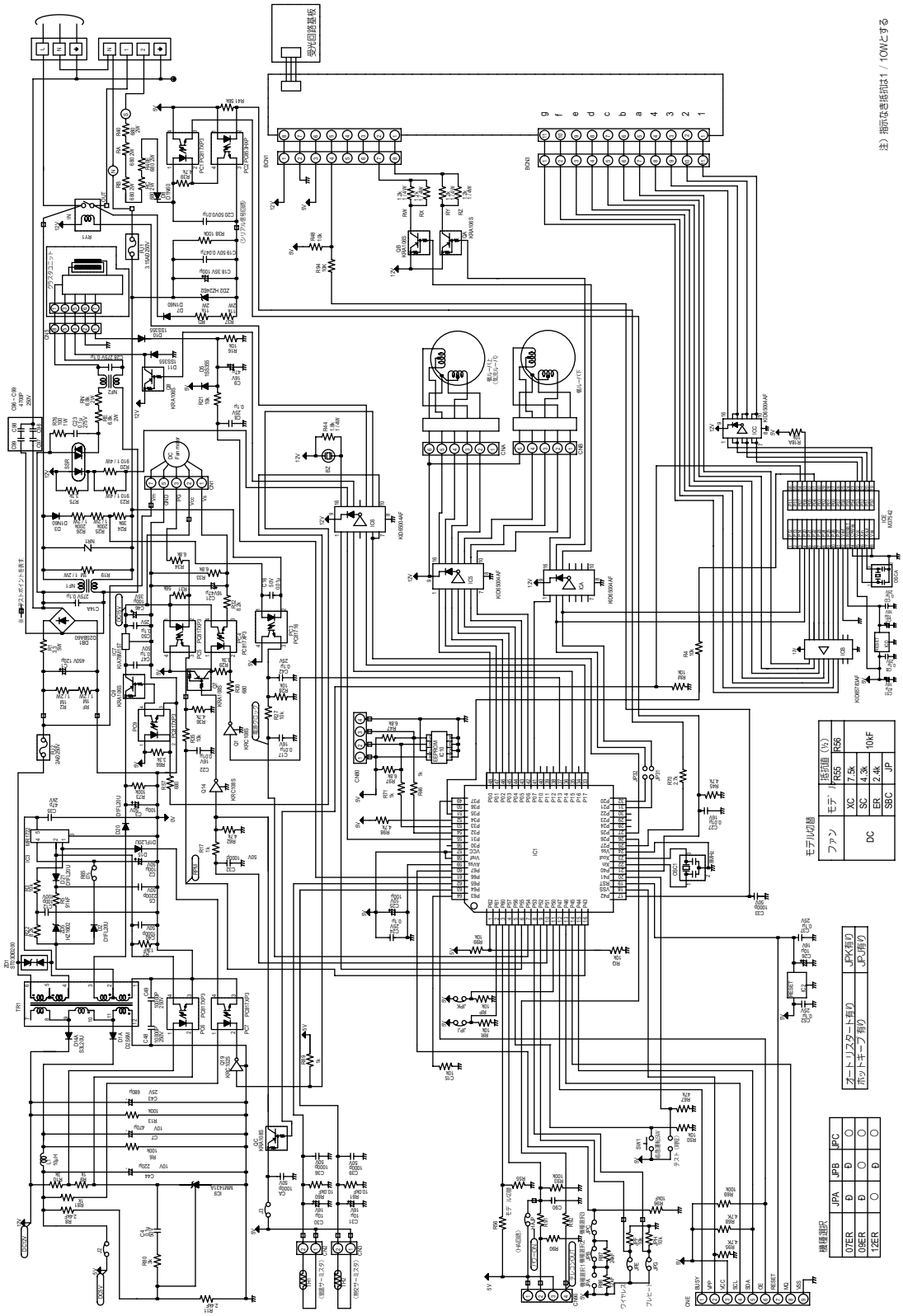
2. Outdoor unit



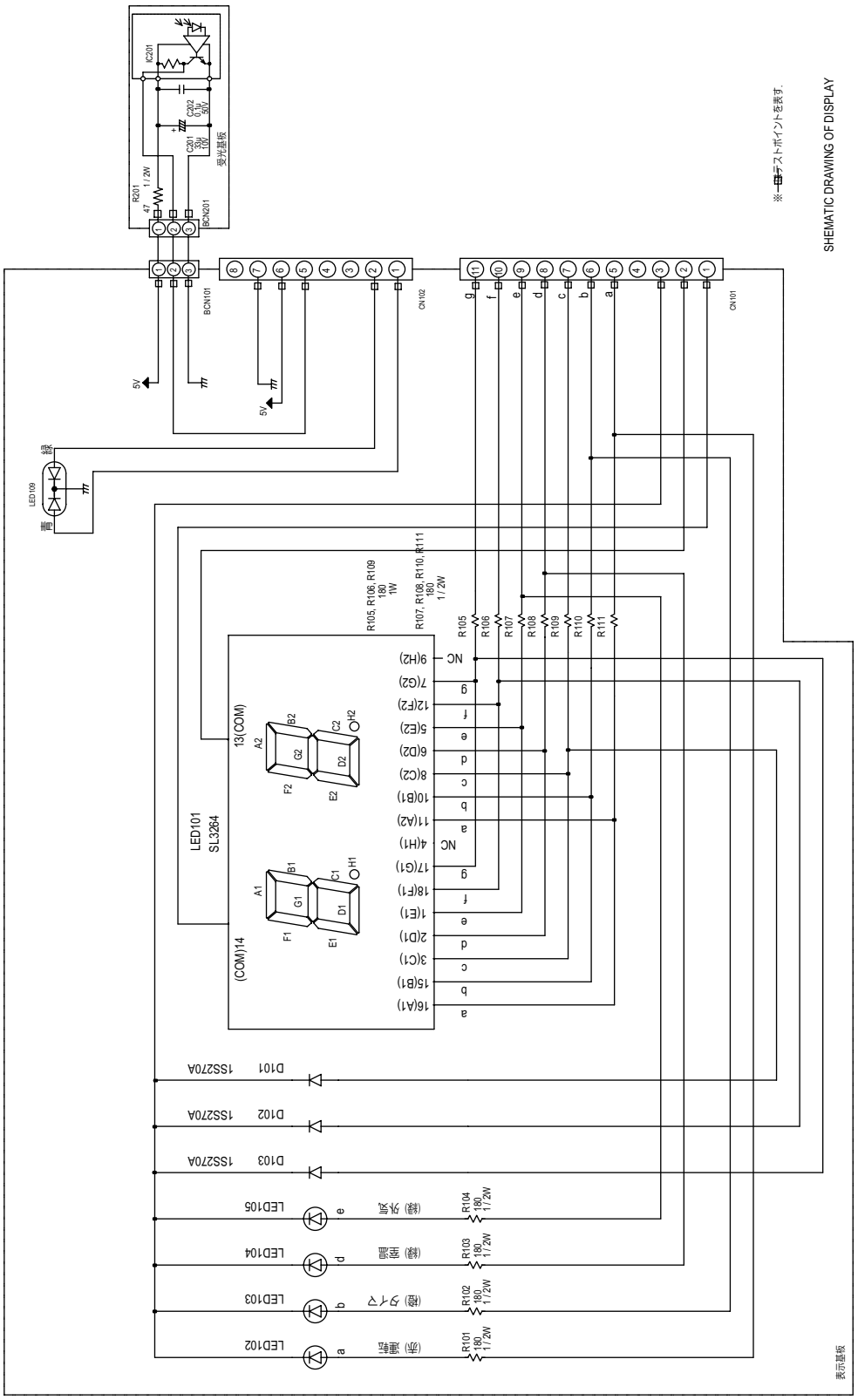
[2] MICROCOMPUTER CONTROL SYSTEM

1. Indoor unit

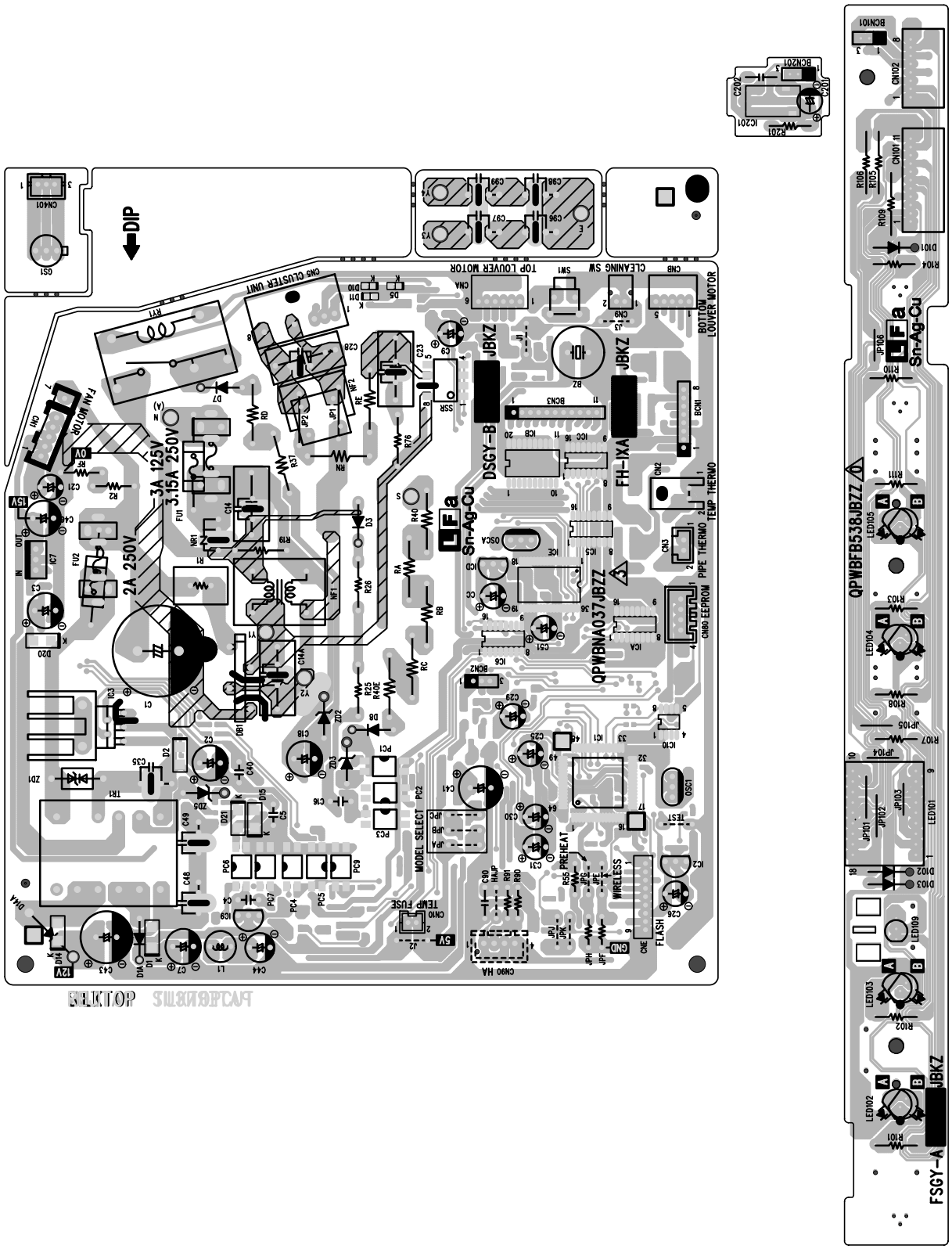
1.1. Electronic control circuit diagram



1.2. Display circuit diagram

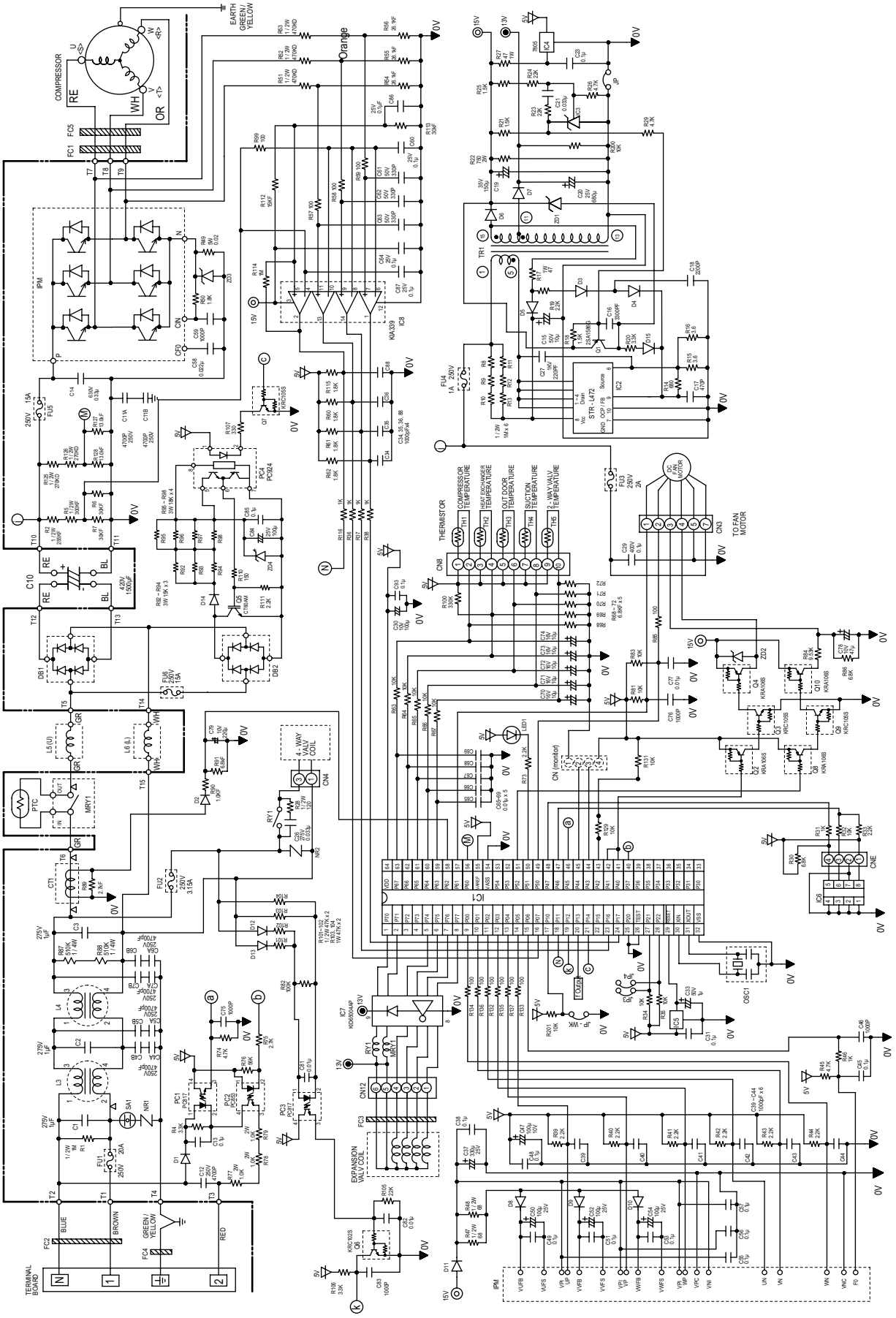


1.3. Printed wiring board

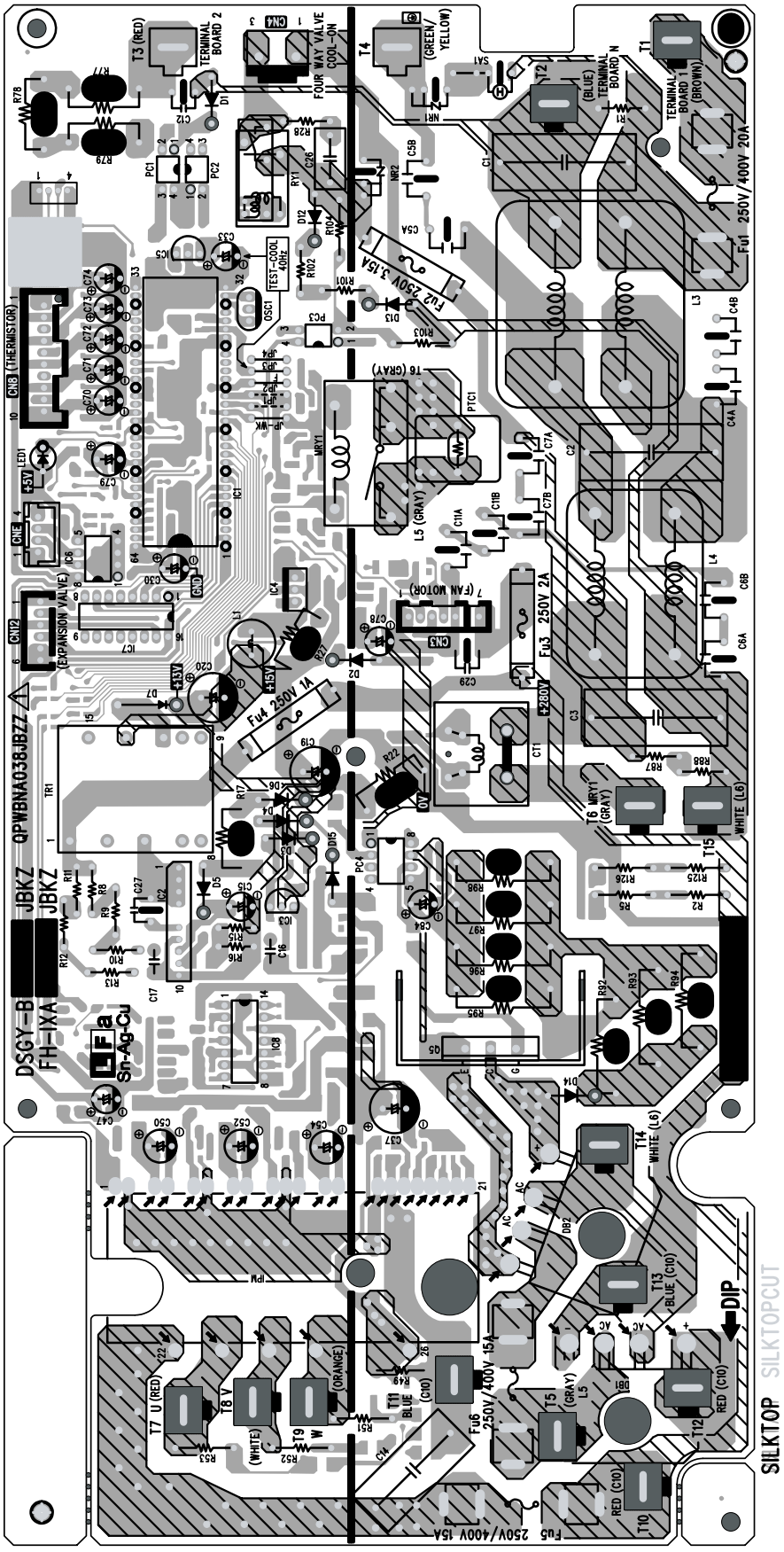


2. Outdoor unit

2.1. Electronic control circuit diagram



2.2. Printed wiring board



[3] FUNCTION

1. Function

1.1. Startup control

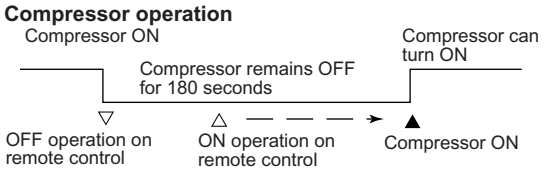
The main relay remains off during the first 45 seconds (first safety time) immediately after the power cord is plugged into an AC outlet in order to disable outdoor unit operation and protect outdoor unit electric components.

1.2. Restart control

Once the compressor stops operating, it will not restart for 180 seconds to protect the compressor.

Therefore, if the operating compressor is shut down from the remote control and then turned back on immediately after, the compressor will restart after a preset delay time.

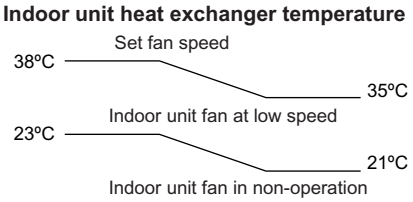
(The indoor unit will restart operation immediately after the ON switch is operated on the remote control.)



1.3. Cold air prevention control

When the air conditioner starts up in heating mode, the indoor unit fan will not operate until the temperature of the indoor unit heat exchanger reaches about 23°C in order to prevent cold air from blowing into the room.

Also, the indoor unit fan operates at low speed until the temperature of the indoor unit heat exchanger reaches about 38°C so that people in the room will not feel chilly air flow.



1.4. Odor prevention control

When the air conditioner starts up in cooling mode, the discharged air temperature is lowered slightly, and for the reduction of unpleasant odors the operation of the indoor unit fan is delayed 60 seconds if the automatic fan speed mode in cooling mode is set.

1.5. Indoor unit heat exchanger freeze prevention control

If the temperature of the indoor unit heat exchanger remains below 0°C for 4 consecutive minutes during cooling or dehumidifying operation, the compressor operation stops temporarily in order to prevent freezing.

When the temperature of the indoor unit heat exchanger rises to 2°C or higher after about 180 seconds, the compressor restarts and resumes normal operation.

1.6. Outdoor unit 2-way valve freeze prevention control

If the temperature of the outdoor unit 2-way valve remains below 0°C for 10 consecutive minutes during cooling or dehumidifying operation, the compressor operation stops temporarily in order to prevent freezing.

When the temperature of the 2-way valve rises to 10°C or higher after about 180 seconds, the compressor restarts and resumes normal operation.

1.7. Indoor unit overheat prevention control

During heating operation, if the temperature of the indoor unit heat exchanger exceeds the indoor unit heat exchanger overheat prevention temperature (about 45 to 54°C) which is determined by the operating frequency and operating status, the operating frequency is decreased by about 4 to 15 Hz. Then, this operation is repeated every 60 seconds until the temperature of the indoor unit heat exchanger drops below the overheat protection temperature.

Once the temperature of the indoor unit heat exchanger drops below the overheat protection temperature, the operating frequency is increased by about 4 to 10 Hz every 60 seconds until the normal operation condition resumes.

If the temperature of the indoor unit heat exchanger exceeds the overheat protection temperature for 60 seconds at minimum operating frequency, the compressor stops operating and then restarts after about 180 seconds, and the abovementioned control is repeated.

1.8. Outdoor unit overheat prevention control

During cooling operation, if the temperature of the outdoor unit heat exchanger exceeds the outdoor unit heat exchanger overheat prevention temperature (about 55°C), the operating frequency is decreased by about 4 to 15 Hz. Then, this operation is repeated every 60 seconds until the temperature of the outdoor unit heat exchanger drops to about 54°C or lower.

Once the temperature of the outdoor unit heat exchanger drops to about 54°C or lower, the operating frequency is increased by about 4 to 10 Hz every 60 seconds until the normal operation condition resumes.

If the temperature of the outdoor unit heat exchanger exceeds the outdoor unit heat exchanger overheat protection temperature for 120 seconds at minimum operating frequency, the compressor stops operating and then restarts after about 180 seconds, and the abovementioned control is repeated.

1.9. Compressor overheat prevention control

If the temperature of the compressor exceeds the compressor overheat prevention temperature (110°C), the operation frequency is decreased by about 4 to 10 Hz. Then, this operation is repeated every 60 seconds until the temperature of the compressor drops below the overheat protection temperature (100°C).

Once the temperature of the compressor drops below the overheat protection temperature, the operating frequency is increased by about 4 to 10 Hz every 60 seconds until the normal operation condition resumes.

If the temperature of the compressor exceeds the overheat protection temperature (for 120 seconds in cooling operation or 60 seconds in heating operation) at minimum operating frequency, the compressor stops operating and then restarts after about 180 seconds, and the abovementioned control is repeated.

1.10. Startup control

When the air conditioner starts in the cooling or heating mode, if the room temperature is 2°C higher than the set temperature (in cooling operation) or 3.5°C lower (in heating operation), the air conditioner operates with the operating frequency at maximum. Then, when the set temperature is reached, the air conditioner operates at the operating frequency determined by fuzzy logic calculation, then enters the normal control mode after a while.

1.11. Peak control

If the current flowing in the air conditioner exceeds the peak control current (see the table below), the operation frequency is decreased until the current value drops below the peak control current regardless of the frequency control demand issued from the indoor unit based on the room temperature.

Model	Peak control current	
	Cooling operation	Heating operation
AY-XP12DR-NC	Approx. 10.5 A	Approx. 14.0 A

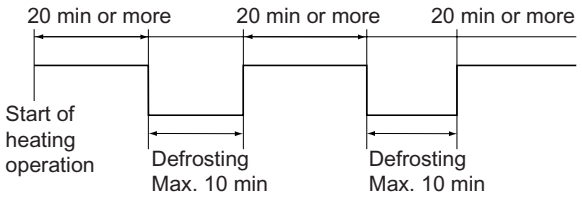
1.12. Outdoor unit fan delay control

The compressor stops immediately after cooling, dehumidifying or heating operation is shut down, but the outdoor unit fan continues operation for 50 seconds before it stops.

1.13. Defrosting

1.13.1 Reverse defrosting

The defrost operation starts when the compressor operating time exceeds 20 minutes during heating operation, as shown below, and the outside air temperature and the outdoor unit heat exchanger temperature meet certain conditions. When the defrost operation starts, the indoor unit fan stops. The defrost operation stops when the outdoor unit heat exchanger temperature rises to about 13°C or higher or the defrosting time exceeds 10 minutes.



1.14. ON timer

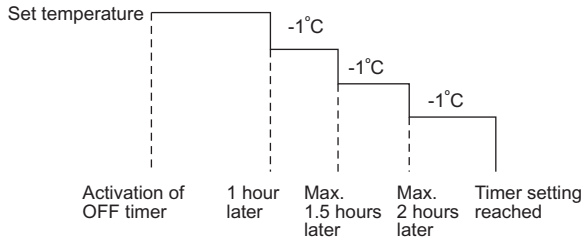
The ON timer can be activated by pressing the ON timer button. When the ON timer is activated, the operation start time is adjusted based on fuzzy logic calculations 1 hour before the set time so that the room temperature reaches the set temperature at the set time.

1.15. OFF timer

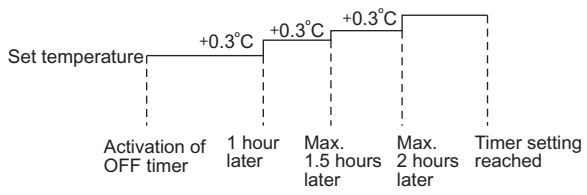
The OFF timer can be activated by pressing the OFF timer button. When the OFF timer is set, the operation stops after the set time.

When this timer is set, the compressor operating frequency lowers for quieter operation, and the room temperature is gradually varied after one hour (reduced 1°C three times (max. 3°C) in heating, or increased 0.3°C three times (max. 1°C) in cooling or dehumidifying operation) so that the room temperature remains suitable for comfortable sleeping.

Heating operation



Cooling/dehumidifying operation



1.16. Power ON start

If a jumper cable is inserted in the location marked with HAJP on the indoor unit control printed circuit board (control PCB), connecting the power cord to an AC outlet starts the air conditioner in either cooling or heating mode, which is determined automatically by the room temperature sensor.

When a circuit breaker is used to control the ON/OFF operation, please insert a jumper as described above.

1.17. Self-diagnostic malfunction code display

1.17.1 Indoor unit

1) When a malfunction is confirmed, all relays turn off and a flashing malfunction code number is displayed to indicate the type of malfunction.

   When the air conditioner is in non-operating condition, holding down AUX button for more than 5 seconds activates the malfunction code display function.

   The operation continues only in the case of a serial open-circuit, and the main relay turns off after 30 seconds if the open-circuit condition remains.

   In the case of a serial short-circuit, the air conditioner continues operating without a malfunction code display, and the main relay turns off after 30 seconds if the short-circuit condition remains.

   The malfunction information is stored in memory, and can be recalled later and shown on display.

2) The self-diagnostic memory can be recalled and shown on the display by stopping the operation and holding down AUX button for more than 5 seconds.

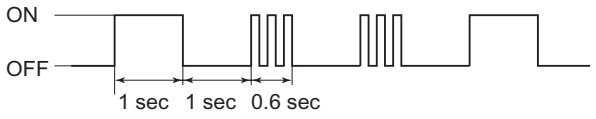
3) The content of self-diagnosis (malfunction mode) is indicated by a flashing number.

   (For details, refer to the troubleshooting section.)

1.17.2 Outdoor unit

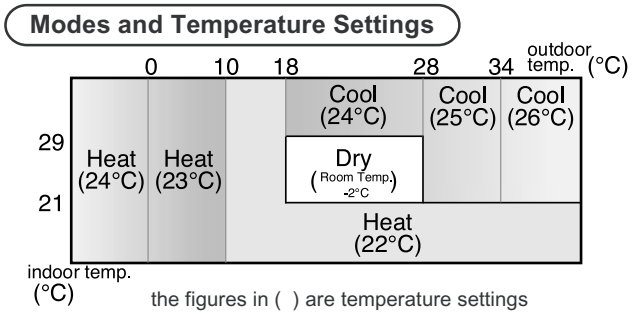
If a malfunction occurs, LED1 on the outdoor unit flashes in 0.2-second intervals as shown below.

(Example) Compressor high temperature abnormality



1.18. Information about auto mode

In the AUTO mode, the temperature setting and mode are automatically selected according to the room temperature and outdoor temperature when the unit is turned on.



During operation, if the outdoor temperature changes, the temperature settings will automatically slide as shown in the chart.

1.19. Airflow control

The airflow control holds the two upper and lower louvers at special positions during operation to prevent discharged air from directly blowing onto people in the room.

1.19.1 Cooling/dehumidifying operation

When the airflow button is pressed the upper louver is set at an upward angle to send the air along the ceiling.

1.19.2 Heating

When the airflow button is pressed the lower louver is positioned straight downward to send the air along the wall.

The upper louver is set at a downward angle.

1.20. Difference of operation in Auto and Manual modes

In the Auto mode, the temperature setting is automatically determined based on the outside air temperature. In addition, the air conditioner operation differs from the operation in the Manual mode as explained below.

1.20.1 Difference relating to set temperature

	Auto mode			Manual mode		
	Cooling	Heating	Dehumidifying	Cooling	Heating	Dehumidifying
Temperature setting method	Automatic temperature setting based on outside air temperature. Can be changed within ±2°C using remote control.			Can be changed between 18 and 32°C using remote control.	Can be changed between 18 and 32°C using remote control.	Automatic setting. Can be changed within ±2°C.

1.21. Limitation on operating frequency in heating operation

If any of the following conditions is met 1 minute after operation startup, the operating frequency is decreased to 90% in order to reduce the operating sound and save energy in exchange for room warming speed.

1) First operation after power ON
2) Outside air temperature is 3°C or higher
3) Room temperature is 10°C or higher, or difference between set temperature and room temperature is 15°C or less
4) Current time is between 20:00 and 7:00

Note that the limitation is effective only for 60 minutes after operation startup.

1.22. Dehumidifying operation control

If the room temperature is 26°C or higher when dehumidifying operation starts, the dehumidifying operation provides a low cooling effect in accordance with the room temperature setting automatically determined based on the outside air operation. (The setting value is the same as the set temperature for cooling operation in the auto mode.)

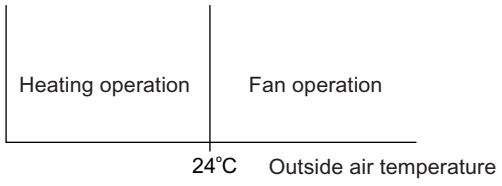
If the room temperature is lower than 26°C when dehumidifying operation starts, the dehumidifying operation minimizes the lowering of the room temperature.

1.23. Self Clean operation

Heating or Fan operation and Cluster operation are performed simultaneously.

The judgment of whether Heating or Fan operation is used is based on the outside air temperature at 3 minutes after the start of internal cleaning.

The operation stops after 40 minutes. (The air conditioner shows the remaining minutes: 40 → 39 → 38 ... 3 → 2 → 1)



1.24. Plasmacluster Ion function

Operating the Plasmacluster Ion button while the air conditioner is in operation or in non-operation allows the switching of the operation mode in the following sequence: “Air Clean operation” → “Stop”.

- “Self Clean operation” generates about equal amounts of (+)ions and (-)ions from the cluster unit to provide clean air.

If the Plasmacluster Ion generation function is operated together with the air conditioner operation, the indoor unit fan speed and louver direction are in accordance with the air conditioner settings.

If the Plasmacluster Ion generation function is used without operating the air conditioning function, the indoor unit fan operates at a very low speed and the upper louver is angled upward and the lower louver remains horizontal. (The airflow volume and direction can be changed by using the remote control.)

1.25. Winter cool

The air conditioner cannot be operated in the cooling mode during winter (low outside air temperature) in principle. However, by cutting the JP-WK (jumper wire) on the outdoor unit control printed circuit board (control PCB), cooling operation can be operated at a lower outside air temperature. When the outside air temperature is low, the outdoor unit fan operates at slower speed.

1.26. Auto restart

When power failure occures, after power is recovered, the unit will automatically restart in the same setting which were active before the power failure.

1.26.1 Operating mode (Cool, Heat, Dry)

- Temperature adjustment (within 2°C range) automatic operation
- Temperature setting
- Fan setting
- Air flow direction
- Power ON/OFF
- Automatic operation mode setting
- Swing louvre
- Plasmacluster mode

1.26.2 Setting not memorized

- Timer setting
- Full power setting
- Internal cleaning

1.26.3 Disabling auto restart function

By removing (cutting) jumper J (JPJ) on the printed circuit board (PCB), the auto restart function can be disabled.

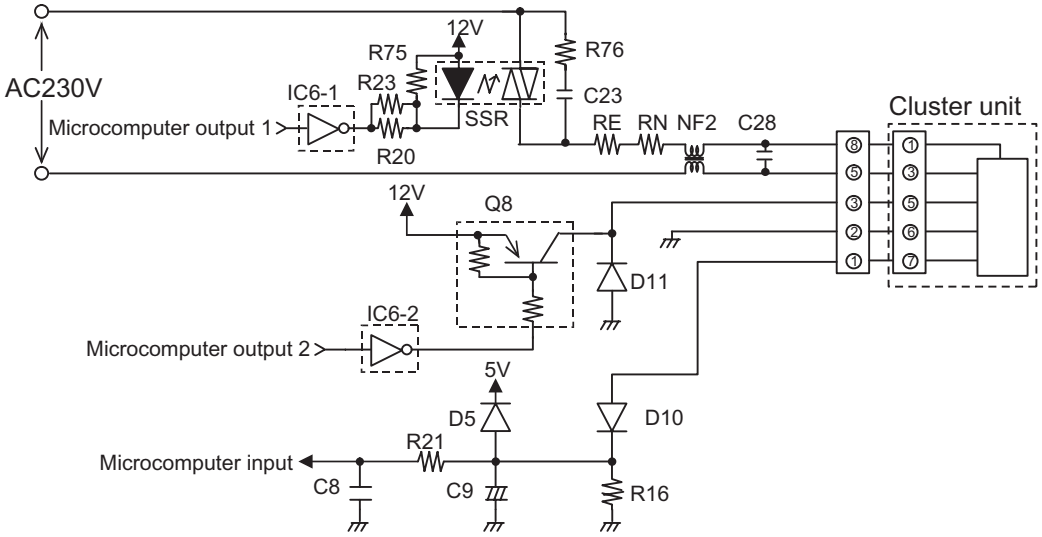
2. Explanation of cluster circuit

The cluster unit generates cluster ions, which are circulated throughout the room by the air flow created by the blower fan (indoor unit fan motor) in the air conditioner unit.

1) When microcomputer output 1 turns "H," the IC6-1 output changes to "Lo," turning ON the SSR and applying 230 V to the cluster unit for the generation of cluster ions (positive and negative ions).
2) When the SSR is ON, monitor voltage (1 to 3.5 V) is applied to the microcomputer input.

   the monitor voltage is lower than 0.1 V or higher than 4.5 V for 30 consecutive minutes, an error is detected and the cluster drive output (SSR) remains OFF until the operation is shut down.

   Note that the above condition will not cause the air conditioner to shut down in an error mode, and the air conditioning operation continues.

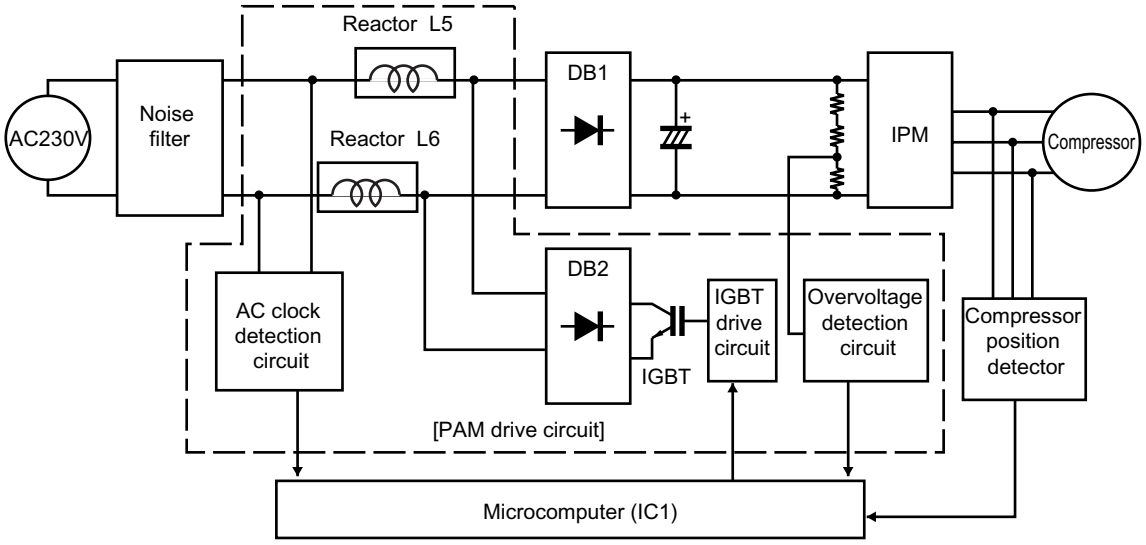


3. Outline of PAM circuit

3.1. PAM (Pulse Amplitude Modulation)

The PAM circuit varies the compressor drive voltage and controls the rotation speed of the compressor.

The IGBT shown in the block diagram charges the energy (electromotive force) generated by the reactor to the electrolytic capacitor for the inverter by turning ON and OFF.

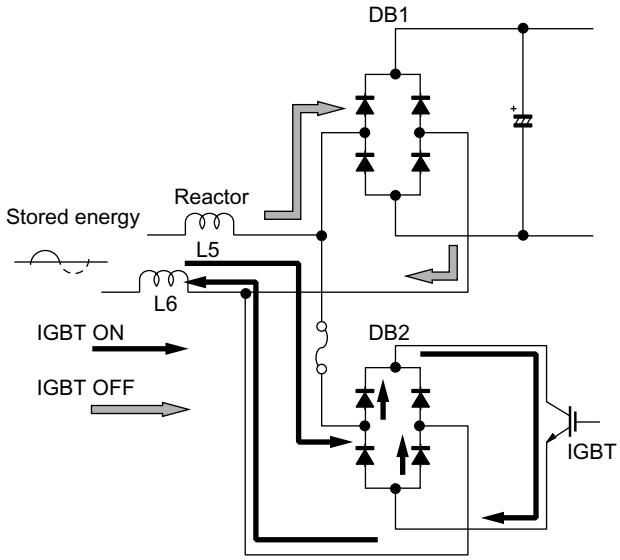


PAM drive circuit block diagram

When the IGBT is ON, an electric current flows to the IGBT via the reactor (L5) and diode bridge (DB2).

When the IGBT turns OFF, the energy stored while the IGBT was ON is charged to the voltage doubler capacitor via the diode bridge (DB1).

As such, by varying the ON/OFF duty of the IGBT, the output voltage is varied.



3.2. High power factor control circuit

This circuit brings the operating current waveform closer to the waveform of commercial power supply voltage to maintain a high power factor.

Because of the capacitor input, when the PAM circuit is OFF, the phase of the current waveform deviates from the voltage waveform as shown below.

To prevent this deviation, a current is supplied during the periods indicated by "O" in the diagram.

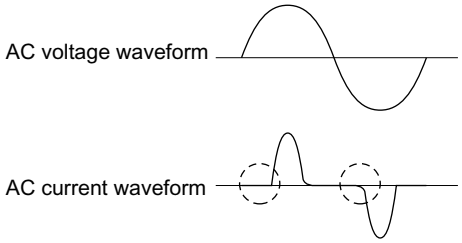
To determine the length of period to supply a current, the zero-cross timing of the AC input voltage is input to the microcomputer via the clock circuit.

The power source frequency is also determined at the same time.

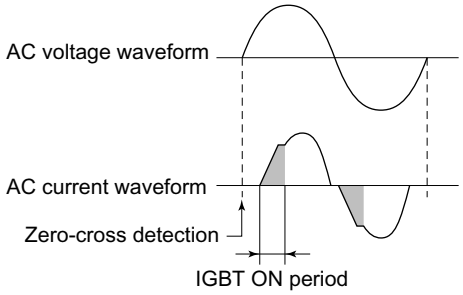
The IGBT turns ON after the time length determined by the zero-cross point to supply a current to the IGBT via the reactor.

This brings the current waveform closer to the voltage waveform in phase.

As described above, the ON/OFF operation of the IGBT controls the increase/decrease of the compressor power supply voltage (DC voltage) to improve the compressor efficiency and maintain a high power factor by keeping the current phase closer to that of the supply voltage.

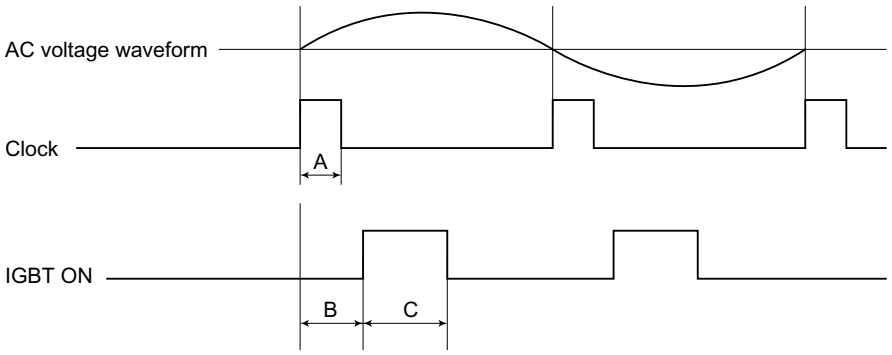


AC voltage and current waveforms when PAM is OFF



AC voltage and current waveform when PAM is ON

3.2.1 Detailed explanation of PAM drive circuit sequence



	50Hz	60Hz
A	1.2mS	1.0mS
B	300μS	500μS
C	0.5~3.2mS	0.5~2.9mS

3.2.2 AC clock (zero-cross) judgment

- The clock circuit determines the time from one rising point of the clock waveform to the next rising point.

  The detected clock waveform is used to judge the power source frequency (50/60 Hz).
- The zero-cross of the AC voltage is judged as the rising of the clock waveform, as shown in the diagram above.

3.2.3 IGBT ON start time (delay time B)

- Based on the zero-cross of the AC voltage, the IGBT turns ON after a delay time set according to the power source frequency.

3.2.4 IGBT ON time (C)

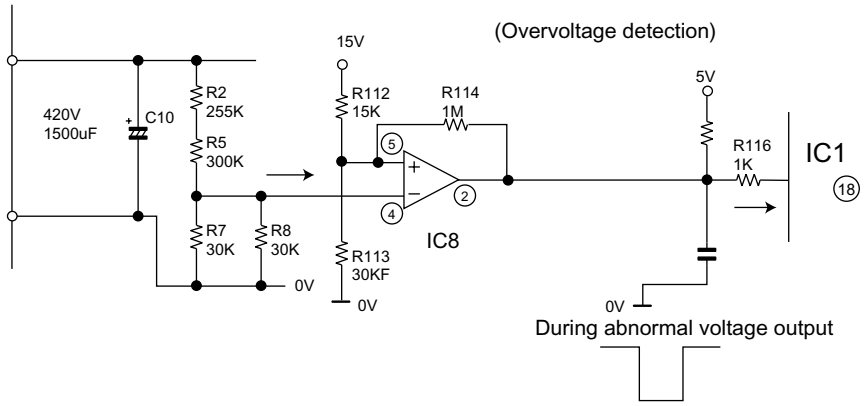
- After the above delay time, the IGBT turns ON to supply a current to the reactor.
- The ON time of the IGBT determines the amount of energy (level of DC voltage rise) supplied to the reactor.

  DC voltage level in each operation mode (varies depending on external load conditions)
  - Cooling operation --- 220 to 240 V
  - Heating operation --- 220 to 280 V

3.3. PAM protection circuit

To prevent excessive voltage of PAM output from damaging the IPM and electrolytic capacitor as well as the control printed circuit board (PCB), this circuit monitors the PAM output voltage and turns off the PAM control signal and PAM drive immediately when an abnormal voltage output is generated. At the same time, it shuts off the compressor operation.

The PAM output voltage is distributed to pin (4) of the comparator (IC8). If this voltage exceeds the reference voltage at pin (5) of the IC8, the output of the comparator (IC8) reverses (from H to L) and it is input to pin (18) of the microcomputer (IC1) to halt the PAM drive.



The protection voltage level is as follows.

– Overvoltage --- 350 V or higher

3.3.1 Details of troubleshooting procedure for PAM

1) PAM shutdown due to error

1) When the DC voltage detection circuit sends a signal exceeding the specified voltage to the microcomputer

   DC voltage of 350 V or higher (detection circuit input voltage of about 9.2 V or higher) [IC8 pin (4)]
   - When an error is detected
     - PAM IGBT turns OFF.
     - Compressor turns OFF.
     - All units shut down completely when the error occurs four times.
2) When the outdoor unit clock waveform differs from the specified value immediately before the PAM IGBT turns ON

   When there is no clock waveform input

   When a clock signal of other than specified power source frequency (50/60 Hz) is input
   - When an error is detected
     - PAM IGBT does not turn ON.
     - Compressor operates normally.
     - Complete shutdown does not occur.

2) PAM error indication

In case of error “1)”

– An error signal is sent to the indoor unit as soon as an error is generated.
  - Malfunction No. 14-0 is indicated when the error code is called out by the indoor unit's self-diagnosis function.

– The LED on the outdoor unit flashes 14 times when an error is generated.
  - The LED continues flashing in the 14-time cycle even after the compressor stops operating.
  - The LED turns off (data is deleted from the memory) when the outdoor unit power is turned off.

In case of error “2)”

– An error signal is sent to the indoor unit as soon as an error is judged.
  - Malfunction No. 14-1 is indicated when the error code is called out by the indoor unit's self-diagnosis function.

– The LED on the outdoor unit flashes 14 times when an error is judged.
  • The LED on the outdoor unit flashes in normal pattern when the compressor stops operating.
    (Compressor OFF or Thermostat OFF from remote control)

* When a user complains that the air conditioner does not provide sufficient cool air or warm air
  In addition to conventional error-generating reasons, there is a possibility that the PAM IGBT does not turn ON even if the compressor is operating.
  In that case, the DC voltage does not rise even though the compressor is operating, and lowers to the 180-VDC level.
  – Check items
    • Clock circuit check
    • PAM IGBT check
    • Fuse (Fu4) open-circuit check

4. Explanation of IPM drive circuit

The IPM for compressor drive is made by Mitsubishi Electric.

The power supply for the IPM drive, the shunt resistance for overcurrent detection, etc., are provided outside the IPM (control PCB).

4.1. IPM drive power supply circuit

The power supply for the upper-phase IGBT (HU, HV, HW) drive employs a bootstrap system, and provides power to the upper-phase IC.

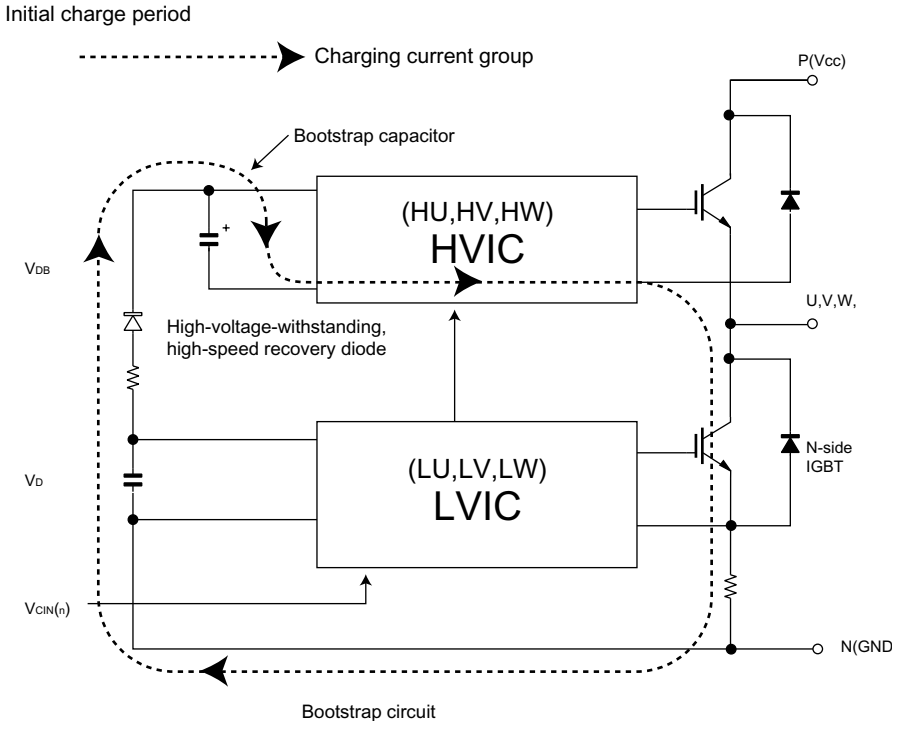
The 15-V power supply for the lower-phase IC is provided by the control printed circuit board (PCB).

4.1.1 Brief explanation of bootstrap system (single power drive system)

To supply power to the upper-phase IC, the microcomputer (IC1) turns ON the lower-phase IGBT (LU, LV, LW).

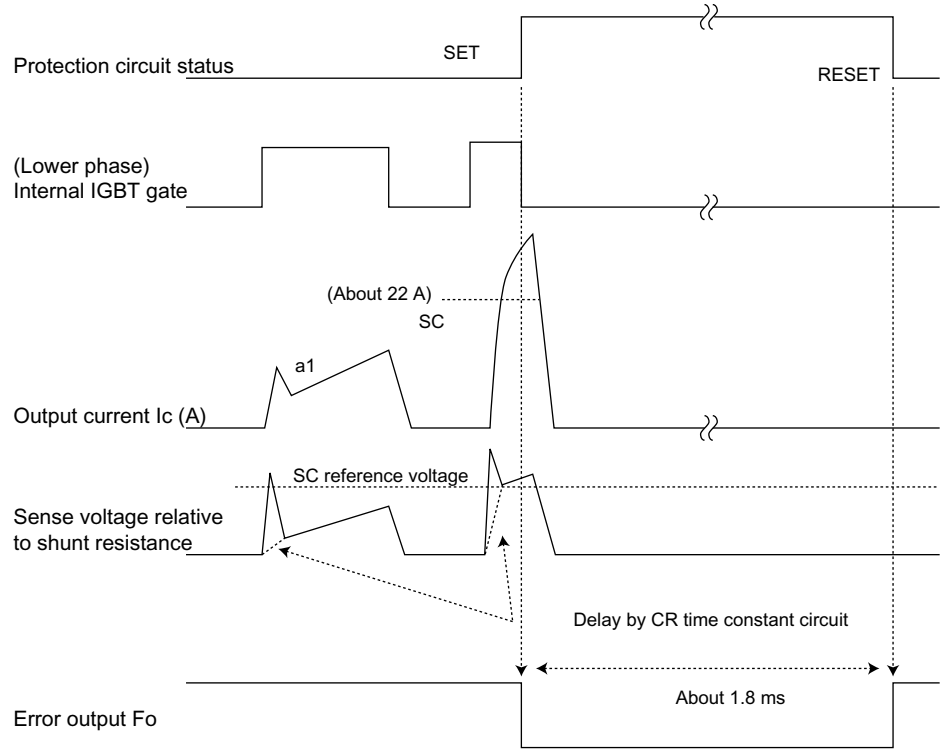
This results in a charging current that flows to the electrolytic capacitor of each upper-phase IC input and charges the bootstrap capacitor with a 15-V current.

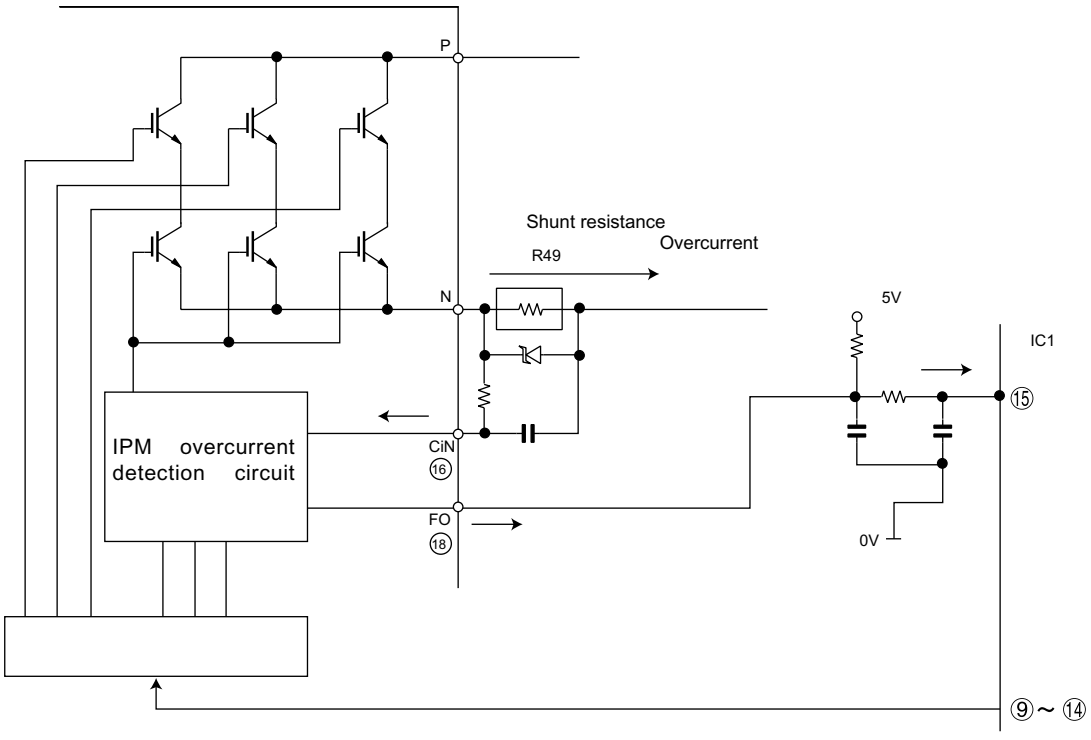
The power supply for the subsequent stages is charged while the lower-phase IGBT is ON in ordinary compressor drive control.



4.1.2 DC overcurrent detection circuit

When a current of about 25 A or higher flows through the shunt resistance (R49) on the control printed circuit board (PCB), the voltage at this resistance is input to IPM CIN pin (16). Then, the gate voltage of the lower-phase IGBT (LU, LV, LW) inside the IPM turns OFF to cut off the overcurrent. At the same time, an L output of about 1.8 ms is generated from IPM Fo pin (18), and this results in an L input to overcurrent detection input pin (15) of the microcomputer (IC1) and turns OFF the PWM signal output (IC1 pins (9) through (14)) to the IGBT gate.





5. Compressor digital position detection

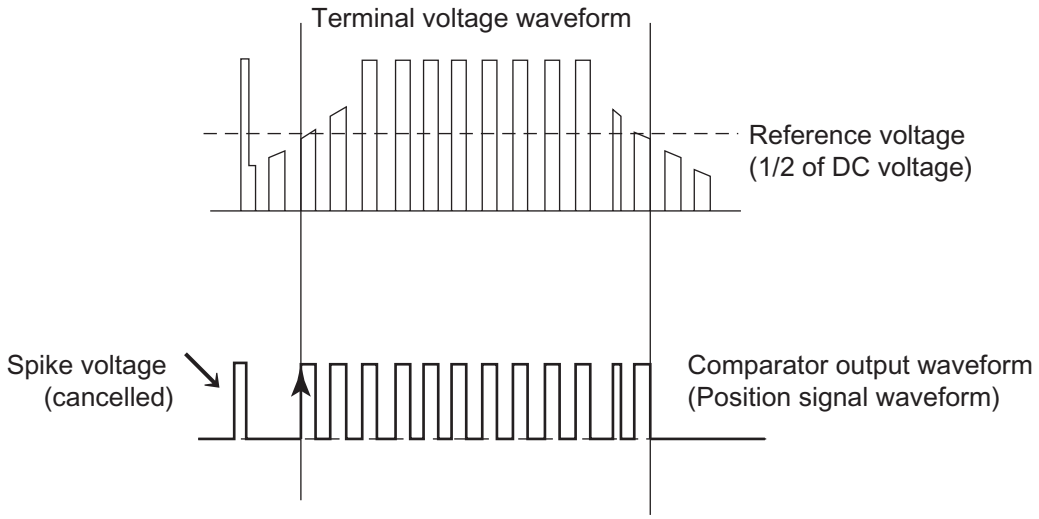
5.1. 120° energizing control (digital position detection control)

This control system detects the digital position detection signal and adjusts the rate of acceleration/deceleration accordingly.

The motor's induced voltage waveform is input to the comparator in the form of PWM-switched pulse waveform, and a position detection signal is generated as a reference voltage equaling 1/2 of 280 VDC. However, since there is no induced voltage waveform when the PWM waveform is OFF, the microcomputer performs internal processing so that detection is enabled only when it is ON. Based on the detected position signal, actual PWM waveform output timing is determined. Since it does not use a filter circuit, the detection accuracy is high.

The microcomputer performs internal processing to cancel spike voltage during the regenerative process.

Furthermore, even if the induced voltage is low, position detection is still possible, thus allowing sensor-less operation at low rotation speed in the initial stage of operation. This reduces the starting current and improves the IPM reliability.



CHAPTER 3. FUNCTION AND OPERATION OF PROTECTIVE PROCEDURES

[1] PROTECTION DEVICE FUNCTIONS AND OPERATIONS

Function		Operation				Self-diagnosis result display	
		Description	Detection period	Reset condition	Indoor unit error display	Indoor unit	Outdoor unit
1	Indoor unit fan lock	Operation stops if there is no input of rotation pulse signal from indoor unit fan motor for 1 minute.	When indoor unit fan is in operation	Operation OFF or ON	☆2	Yes	None
	Indoor unit fan rotation speed error	Operation stops if rotation pulse signal from indoor unit fan indicates abnormally low speed (about 300 rpm or slower).	When indoor unit fan is in operation	Operation OFF or ON	☆2	Yes	None
2	Indoor unit freeze prevention	Compressor stops if temperature remains below 0°C for 4 minutes.	When in cooling or dehumidifying operation	Automatic reset when heat exchanger temperature rises above freeze prevention temperature (2°C or higher)	–	None	None
3	2-way valve freeze prevention	Compressor stops if temperature of outdoor unit 2-way valve remains below 0°C for 10 continuous minutes during cooling or dehumidifying operation.	When in cooling or dehumidifying operation	Automatic reset when temperature of 2-way valve rises above 10°C.	None	Yes	Yes
4	Indoor unit heat exchanger overheat shutdown	Operating frequency lowers if indoor unit heat exchanger temperature exceeds overheat temperature during heating operation. Compressor stops if indoor unit heat exchanger temperature exceeds overheat temperature for 60 seconds at minimum frequency. Overheat temperature setting value indoor unit heat exchanger thermistor temperature: about 45 to 54°C	When in heating operation	Automatic reset after safety period (180 sec).	None	Yes	Yes
5	Outdoor unit heat exchanger overheat shutdown	Operation frequency lowers if outdoor unit heat exchanger temperature exceeds about 55°C during cooling operation. Compressor stops if outdoor unit heat exchanger temperature exceeds about 55°C for 120 seconds at minimum frequency.	When in cooling or dehumidifying operation	Automatic reset after safety period (180 sec).	None	Yes	Yes
6	Compressor discharge overheat shutdown	Operating frequency lowers if temperature of compressor chamber thermistor (TH1) falls below about 110°C. Compressor stops if temperature of compressor chamber thermistor (TH1) remains at about 110°C (for 120 seconds in cooling operation, or 60 seconds in heating operation) at minimum frequency.	When compressor is in operation	Automatic reset after safety period (180 sec).	None	Yes	Yes
7	Dehumidifying operation temporary stop	Compressor stops if outside air temperature thermistor is lower than about 16°C during dehumidifying operation.	When in dehumidifying operation	Automatic reset when outside air temperature rises above 16°C.	None	Yes	Yes
8	DC overcurrent error	Compressor stops if electric current of about 20 A (25 A for AY-R45SC) or higher flows in IPM.	When compressor is in operation	Operation OFF or ON	Yes ☆1	Yes	Yes

Function		Operation				Self-diagnosis result display	
		Description	Detection period	Reset condition	Indoor unit error display	Indoor unit	Outdoor unit
9	AC overcurrent error	Operating frequency lowers if compressor AC current exceeds peak control current value. Compressor stops if compressor AC current exceeds peak control current value at minimum frequency.	When compressor is in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
10	AC overcurrent error in compressor OFF status	Indoor and outdoor units stop if AC current exceeds about 3 A while compressor is in non-operation status.	When compressor is in non-operation	Replacement of defective parts such as IPM	Yes ☆2	Yes	Yes
11	AC maximum current error	Compressor stops if compressor AC current exceeds 17 A.	When compressor is in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
12	AC current deficiency error	Compressor stops if operating frequency is 50 Hz or higher and compressor AC current is about 2.0 A or lower.	When compressor is in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
13	Thermistor installation error or 4-way valve error	Compressor stops if high and low values of temperatures detected by outdoor unit heat exchanger thermistor (TH2) and 2-way valve thermistor (TH5) do not match operating cycle.	3 minutes after compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
14	Compressor high temperature error	Compressor stops if compressor chamber thermistor (TH1) exceeds about 114°C, or if there is short-circuit in TH1.	When in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
15	Outdoor unit heat exchanger thermistor short-circuit error	Compressor stops if there is short-circuit in outdoor unit heat exchanger thermistor (TH2).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
16	Outdoor unit outside air temperature thermistor short-circuit error	Compressor stops if there is short-circuit in outdoor unit outside air temperature thermistor (TH3).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
17	Outdoor unit suction thermistor short-circuit error	Compressor stops if there is short-circuit in outdoor unit suction thermistor (TH4).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
18	Outdoor unit 2-way valve thermistor short-circuit error	Compressor stops if there is short-circuit in outdoor unit 2-way valve thermistor (TH5).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
19	Outdoor unit heat exchanger thermistor open-circuit error	Compressor stops if there is open-circuit in outdoor unit heat exchanger thermistor (TH2).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
20	Outdoor unit outside air temperature thermistor open-circuit error	Compressor stops if there is open-circuit in outdoor unit outside air temperature thermistor (TH3).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
21	Outdoor unit suction thermistor open-circuit error	Compressor stops if there is open-circuit in outdoor unit suction thermistor (TH4).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
22	Outdoor unit 2-way valve thermistor open-circuit error	Compressor stops if there is open-circuit in outdoor unit 2-way valve thermistor (TH5).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
23	Outdoor unit discharge thermistor open-circuit error	Compressor stops if there is open-circuit in outdoor unit discharge thermistor (TH1).	At compressor startup	Operation OFF or ON	Yes ☆1	Yes	Yes
24	Serial signal error	Power relay turns OFF if indoor unit cannot receive serial signal from outdoor unit for 8 minutes.	When in operation	Operation OFF or ON (Automatic reset when less than 8 minutes)		Yes	None
		Compressor stops if outdoor unit cannot receive serial signal from indoor unit for 30 seconds.	When in operation	Reset after reception of serial signal	None	None	None

Function		Operation				Self-diagnosis result display	
		Description	Detection period	Reset condition	Indoor unit error display	Indoor unit	Outdoor unit
25	Compressor start-up error	Compressor stops if compressor fails to start up.	At compressor start-up	Operation OFF or ON	Yes ☆3	Yes	Yes
26	Compressor rotation error (at 120° energizing)	Compressor stops if there is no input of position detection signal from compressor or input is abnormal.	Compressor operating at 120° energizing	Operation OFF or ON	Yes ☆3	Yes	Yes
27	Outdoor unit DC fan error	Operation stops if there is no input of rotation pulse signal from outdoor unit fan motor for 30 seconds.	When outdoor unit fan is in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
28	PAM overvoltage error	Compressor stops if DC voltage is 350 V or higher.	When in operation	Operation OFF or ON	Yes ☆1	Yes	Yes
29	PAM clock error	When power source frequency cannot be determined (at startup), or when power source clock cannot be detected for 1 continuous second (at startup).	At compressor start-up, when in operation	Compressor continues operation without stopping.	None	Yes	Yes

☆1·····The outdoor unit restarts four times before the indoor unit error is displayed (complete shutdown).

☆2·····A single error judgment results in the display of the indoor unit error (complete shutdown).

☆3·····The outdoor unit restarts eight times before the indoor unit error is displayed (complete shutdown).

[2] AIR CONDITIONER OPERATION IN THERMISTOR ERROR

1. Indoor unit

Item	Mode	Control operation	When resistance is low (temperature judged higher than actual)	Short-circuit	When resistance is high (temperature judged lower than actual)	Open-circuit
Room temperature thermistor (TH1)	Auto	Operation mode judgment	Cooling mode is activated even if room temperature is low.	Cooling mode is activated in most cases.	Heating mode is activated even if room temperature is high.	Heating mode is always activated.
	Cooling	Frequency control	Room becomes too cold.	Air conditioner operates in full power even when set temperature is reached.	Room does not become cool.	Compressor does not operate.
	Dehumidifying	Room temperature memory Frequency control	Normal operation.	Room temperature is stored in memory as 31.0°C, and compressor does not stop.	Normal operation.	Room temperature is stored in memory as 18.5°C, and compressor does not operate.
	Heating	Frequency control	Room does not become warm.	Hot keep status results immediately after operation starts. Frequency does not increase above 30 Hz (40 Hz).	Room becomes too warm.	Air conditioner operates in full power even when set temperature is reached.
Heat exchanger thermistor (TH2)	Cooling Dehumidifying	Freeze prevention	Indoor unit evaporator may freeze.	Indoor unit evaporator may freeze.	Compressor stops occasionally.	Compressor does not operate.
	Heating	Cold air prevention	Cold air prevention deactivates too soon and cold air discharges.	Compressor operates at low speed or stops, and frequency does not increase.	Cold air prevention deactivates too slow.	Cold air prevention does not deactivate, and indoor unit fan does not rotate.

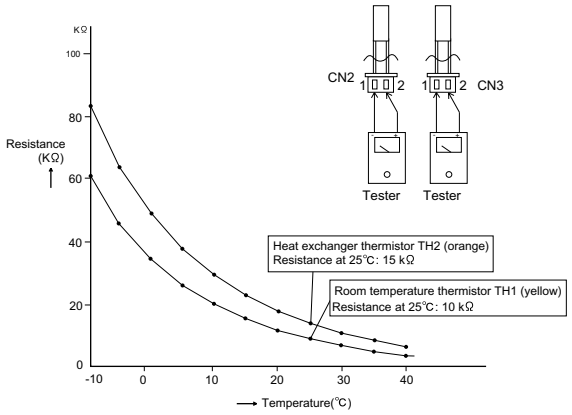
2. Outdoor unit

Item	Mode	Control operation	When resistance is low (temperature judged higher than actual)	Short-circuit	When resistance is high (temperature judged lower than actual)	Open-circuit
Compressor chamber thermistor (TH1)	Cooling Dehumidifying Heating	Expansion valve control and compressor protection	Compressor operates, but room does not become cool or warm (expansion valve is open).	Compressor high temperature error indication.	Layer short-circuit or open-circuit may result in compressor in normal operation.	Outdoor unit thermistor open-circuit error indication.
Heat exchanger thermistor (TH2)	Cooling Dehumidifying	Outdoor unit heat exchanger overheat prevention	Compressor operates at low speed or stops.	Outdoor unit thermistor short-circuit error indication.	Normal operation.	Outdoor unit thermistor open-circuit error indication.
	Heating	Expansion valve control Defrosting	Defrosting operation is not activated as needed, and frost accumulates on outdoor unit (expansion valve is closed).	Outdoor unit thermistor short-circuit error indication.	Defrosting operation is activated unnecessarily, and room does not become warm (expansion valve is open).	Outdoor unit thermistor open-circuit error indication.
Outside air temperature thermistor (TH3)	Auto	Operation mode judgment	Cooling mode is activated even if room temperature is low.	Outdoor unit thermistor short-circuit error indication.	Heating mode is activated even if room temperature is high.	Outdoor unit thermistor open-circuit error indication.
	Cooling Dehumidifying	Operation not affected	Normal operation.	Outdoor unit thermistor short-circuit error indication.	Normal operation.	Outdoor unit thermistor open-circuit error indication.
	Heating	Rating control Defrosting	Defrosting operation is activated unnecessarily.	Outdoor unit thermistor short-circuit error indication.	Defrosting operation is not activated, and frost accumulates on outdoor unit.	Outdoor unit thermistor open-circuit error indication.
Suction pipe thermistor (TH4)	Cooling Dehumidifying	Expansion valve control	Compressor operates, but room does not become cool (expansion valve is open).	Outdoor unit thermistor short-circuit error indication.	Frost accumulates on evaporator inlet section, and room does not become cool (expansion valve is closed).	Outdoor unit thermistor open-circuit error indication.
	Heating	Expansion valve control	Compressor operates, but room does not become warm (expansion valve is open).	Outdoor unit thermistor short-circuit error indication.	Frost accumulates on expansion valve outlet section, and room does not become warm (expansion valve is closed).	Outdoor unit thermistor open-circuit error indication.
2-way valve thermistor (TH5)	Cooling Dehumidifying	Expansion valve control	Frost accumulates on indoor unit evaporator and room does not become cool (expansion valve is closed).	Outdoor unit thermistor short-circuit error indication.	Compressor operates, but room does not become cool (expansion valve is open).	Outdoor unit thermistor open-circuit error indication.
	Heating	Operation not affected	Normal operation.	Outdoor unit thermistor short-circuit error indication.	Normal operation.	Outdoor unit thermistor open-circuit error indication.

[3] THERMISTOR TEMPERATURE CHARACTERISTICS

1. Indoor unit thermistor temperature characteristics

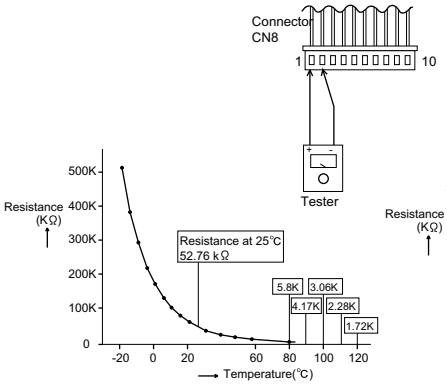
TH1 Room temperature thermistor
TH2 Heat exchanger thermistor



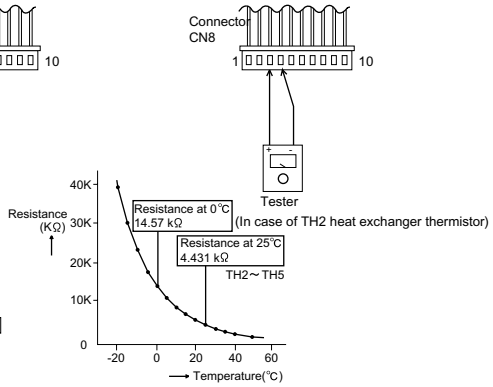
Thermistor	Symbol	Color
Room temperature	TH1 (CN2)	Yellow
Heat exchanger	TH2 (CN3)	Orange

Before measuring resistance, disconnect connectors as shown above.

2. Outdoor unit thermistor temperature characteristics



TH1 Compressor thermistor



TH2 Heat exchanger thermistor
TH3 Outdoor air temperature thermistor
TH4 Suction thermistor
TH5 2-way valve thermistor

Thermistor	No.	Connector	Color
Compressor thermistor	TH1	No. (1) - No. (2)	Red
Heat exchanger thermistor	TH2	No. (3) - No. (4)	Orange
Outdoor air temperature thermistor	TH3	No. (5) - No. (6)	Green
Suction thermistor	TH4	No. (7) - No. (8)	Black
2-way valve thermistor	TH5	No. (9) - No. (10)	Yellow

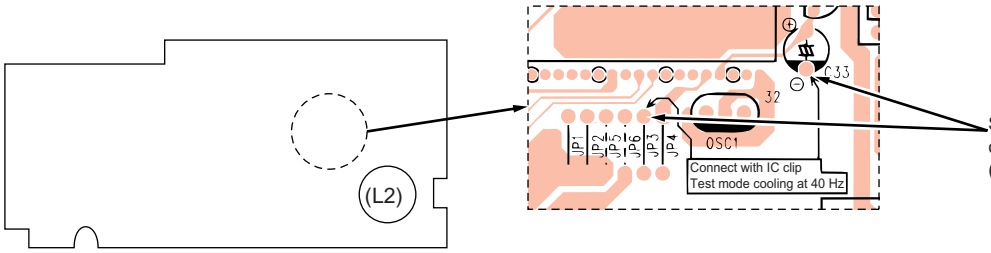
Before measuring resistance, disconnect connectors from PWB.

[4] HOW TO OPERATE THE OUTDOOR UNIT INDEPENDENTLY

1. Cooling in 40 Hz fixed mode

To operate the outdoor unit independently, short-circuit the sections indicated by arrows in the diagram below with an adapter, and apply 230 VAC between (1) and (N) on the terminal board of the outdoor unit. This allows the outdoor unit to be operated in cooling mode independently.

(Do not operate the outdoor unit in this condition for an extended period of time.)



[5] GENERAL TROUBLESHOOTING CHART

1. Indoor unit does not turn on

Main cause	Inspection method	Normal value/condition	Remedy
Cracked PWB. (Cracked pattern)	Check visually.	There should be no cracking in PWB or pattern.	Replace PWB.
Open-circuit in FU1 (250 V, 3 A), FU2 (250 V, 3 A)	Check melting of FU1, FU2.	There should be no open-circuit.	Replace PWB.

2. Indoor unit fan does not operate

Main cause	Inspection method	Normal value/condition	Remedy
Open-circuit in heat exchanger thermistor (TH2) (in heating operation)	Measure thermistor resistance (dismount for check).	Refer to Indoor unit thermistor temperature characteristics – 1	Replace thermistor.
		There should be no open-circuit or faulty contact.	Replace thermistor.
Disconnected heat exchanger thermistor (TH2) (in heating operation)	Inspect connector on PWB. Check thermistor installation condition.	Thermistor should not be disconnected.	Install correctly.

3. Indoor unit fan speed does not change

Main cause	Inspection method	Normal value/condition	Remedy
Remote control not designed to allow fan speed change.	Check operation mode.	Fan speed should change except during dehumidifying operation, ventilation, light dehumidifying operation, internally normal operation	Explain to user.

4. Remote control signal is not received

Main cause	Inspection method	Normal value/condition	Remedy
Batteries at end of service life.	Measure battery voltage.	2.5 V or higher (two batteries in series connection)	Install new batteries.
Batteries installed incorrectly.	Check battery direction.	As indicated on battery compartment.	Install batteries in indicated direction.
Lighting fixture is too close, or fluorescent lamp is burning out.	Turn off light and check.	Signal should be received when light is turned off.	Change light position or install new fluorescent lamp.
Use Sevick light (Hitachi).	Check if Sevick light (Hitachi) is used.	Signal may not be received sometimes due to effect of Sevick light.	Replace light or change position.
Operating position/angle is inappropriate.	Operate within range specified in manual.	Signal should be received within range specified in manual.	Explain appropriate handling to user.
Open-circuit or short-circuit in wiring of light receiving section.	Check if wires of light receiving section are caught.	Wires of light receiving section should not have any damage caused by pinching.	Replace wires of light receiving section.
Defective light receiving unit.	Check signal receiving circuit (measure voltage between terminals 2 and 3 of connector BCN3B).	Tester indicator should move when signal is received.	Replace PWB.
Dew condensation on light receiving unit.	Check for water and rust.	Signal should be received within range specified in manual.	Take moisture-proof measure for lead wire outlet of light receiving section.

5. Louvers do not move

Main cause	Inspection method	Normal value/condition	Remedy
Caught in sliding section.	Operate to see if louvers are caught in place.	Louvers should operate smoothly.	Remove or correct catching section.
Disconnected connector (DCNC, DCND on relay PWB, louver motor side)	Inspect connectors.	Connectors or pins should not be disconnected.	Install correctly.
Contact of solder on PWB (connector section on PWB)	Check visually.	There should not be solder contact.	Correct contacting section.

6. There is noise in TV/radio

Main cause	Inspection method	Normal value/condition	Remedy
Grounding wires not connected properly.	Check grounding wire connections.	Grounding wires should be connected properly.	Connect grounding wires properly.
TV/radio is placed too close to outdoor unit.	Check distance between TV/radio and outdoor unit.	If TV/radio is placed too close, it may become affected by noise.	Move TV/radio away from outdoor unit.
Other than above.	Check for radio wave interference. (See page)		

7. Malfunction occurs

Main cause	Inspection method	Normal value/condition	Remedy
Malfunction caused by noise.	Check for radio wave interference. (See page)		

8. Compressor does not start

Main cause	Inspection method	Normal value/condition	Remedy
Erroneous inter-unit connection.	Check wiring between indoor and outdoor units.	Terminal board 1-N: 230 VAC, 50 Hz Terminal board 2: serial signal	Correct wiring.
Damaged IPM.	Check IPM continuity.	Refer to IPM check method – 3	Replace IPM.
Dried-up electrolytic capacitor.	Check electrolytic capacitor.	Refer to Inverter electrolytic capacitor (C10) check method – 2	Replace electrolytic capacitor.
Blown outdoor unit fuse.	Check 20-A fuse. Check 15-A fuse.	Fuse should not be blown.	Replace fuse/diode bridge. Replace fuse. Replace outdoor unit PWB assembly.
Power supply voltage is too low.	Measure power supply voltage during startup.	230±10 VAC, 50 Hz	Make sure that power supply voltage is 180 V or higher.
Compressor lock.	Supply current and touch compressor cover (sound absorbing material) to check if operation starts.	Compressor should start normally.	Apply external impact to compressor. Replace compressor.

9. Operation stops after a few minutes and restarts, and this process repeats

Main cause	Inspection method	Normal value/condition	Remedy
Dried-up electrolytic capacitor.	Measure 280-VDC line voltage.	250 V or higher.	Replace electrolytic capacitor.
Layer short-circuit in expansion valve coil.	Measure resistance.	46±3Ω in each phase (at 20°C)	Replace coil.

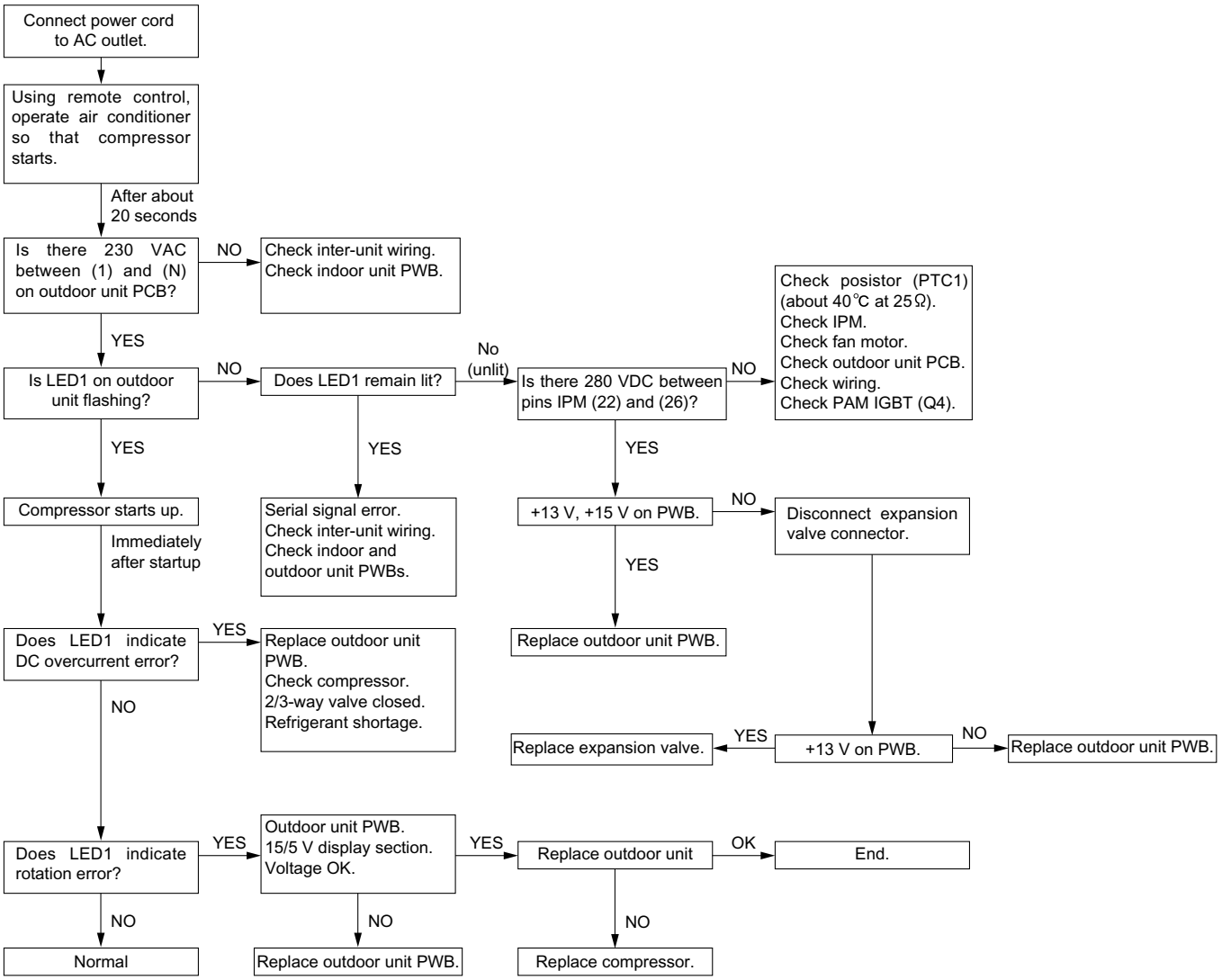
CAUTION: If fuse FU1/FU4/FU5 (outdoor unit control circuit board) is blown, be careful of charging voltage in inverter electrolytic capacitor C10.

To discharge stored electricity, unplug the power cord and connect the plug of a soldering iron (100VAC, 50W) between the positive and negative terminals of inverter electrolytic capacitor C10.

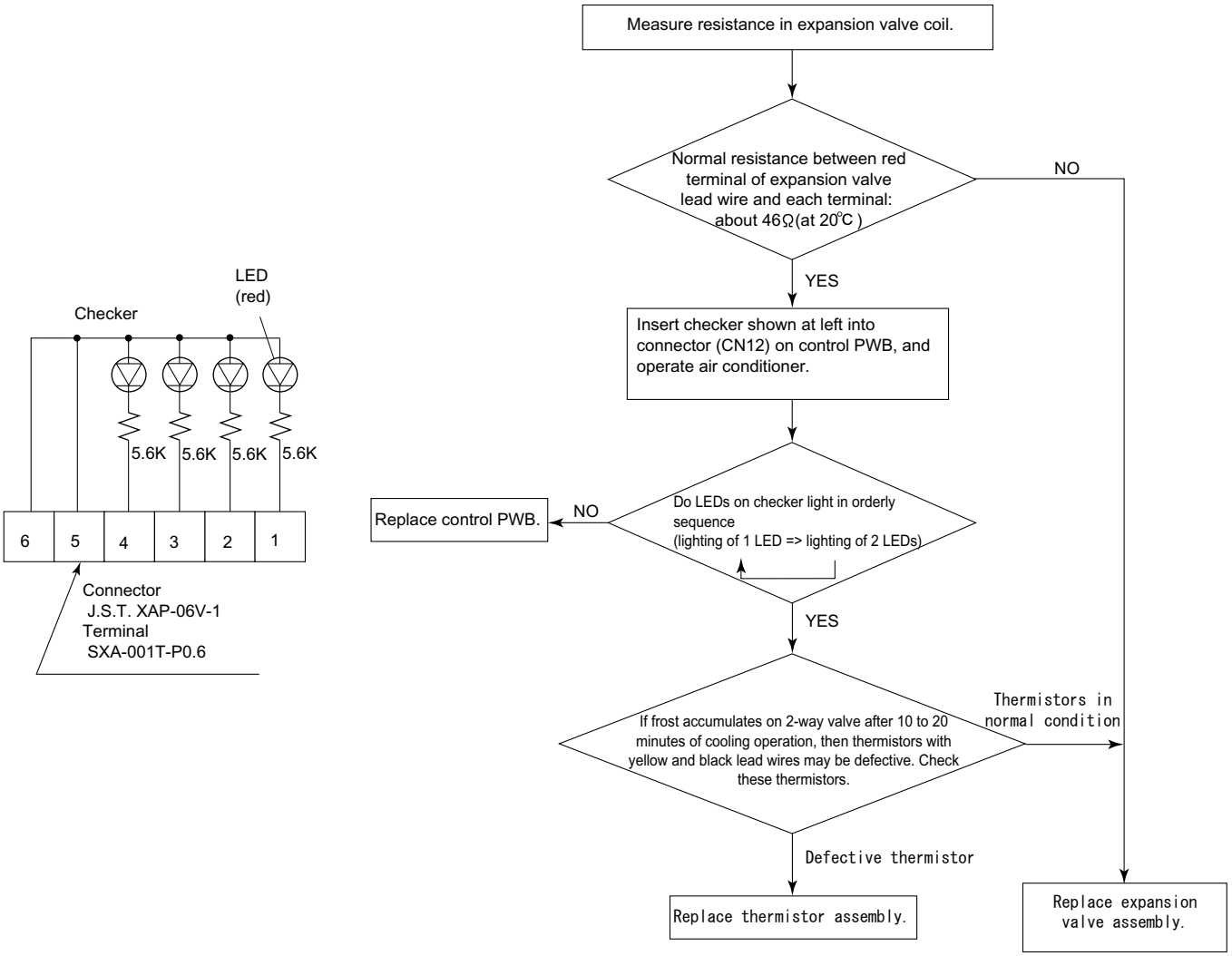
[6] MALFUNCTION (PARTS) CHECK METHOD

1. Procedure for determining defective outdoor unit IPM/compressor

The following flow chart shows a procedure for locating the cause of a malfunction when the compressor does not start up and a DC overcurrent indication error occurs.



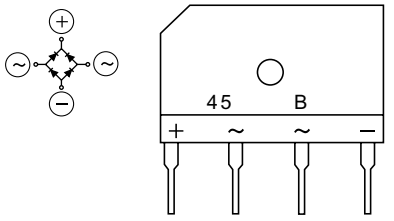
2. Procedure for determining defective expansion valve



3. Diode bridge check method

Turn off the power and let the inverter electrolytic capacitor (C10) discharge completely. Then use a tester and check continuity.

When using a digital tester, the (+) and (-) tester lead wires in the table must be reversed.



Needle-type tester		Normal resistance value
+	−	
~	+	∞ (several MΩ)
−	~	

Value in ( ) is for digital tester.

4. Inverter electrolytic capacitor (C10) check method

Turn off the power, let the inverter electrolytic capacitor (C10) discharge completely, and remove the capacitor from the control printed circuit board (PWB). First, check the case for cracks, deformation and other damages. Then, using a needle-type tester, check continuity.

Determination of normal condition
The tester needle should move on the scale and slowly returns to the original position. The tester needle should move in the same way when polarities are reversed. (When measurement is taken with the polarities reversed, the tester needle exceeds the scale range. Therefore, let the capacitor discharge before measurement.)

5. IPM check method

Turn off the power, let the large capacity electrolytic capacitor (C10) discharge completely, and dismount the IPM. Then, using a tester, check leak current between C and E.

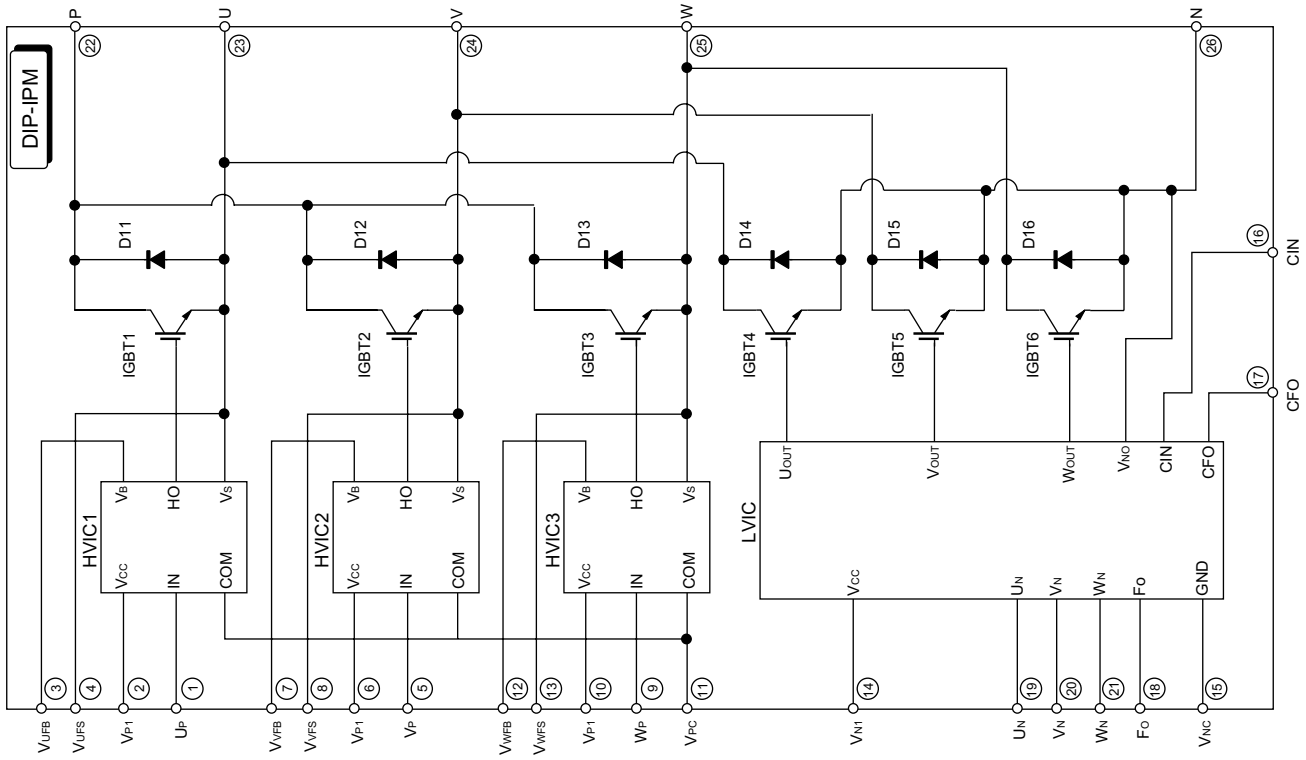
When using a digital tester, the (+) and (-) tester lead wires in the table must be reversed.

Needle-type tester		Normal resistance value
(-)	(+)	
P	N	∞ (several MΩ)
	U	
	V	
	W	

Needle-type tester		Normal resistance value
(-)	(+)	
U	N	∞ (several MΩ)
V		
W		

Values in ( ) are for digital tester.

5.1. IPM internal circuit diagram



[7] OUTDOOR UNIT CHECK METHOD

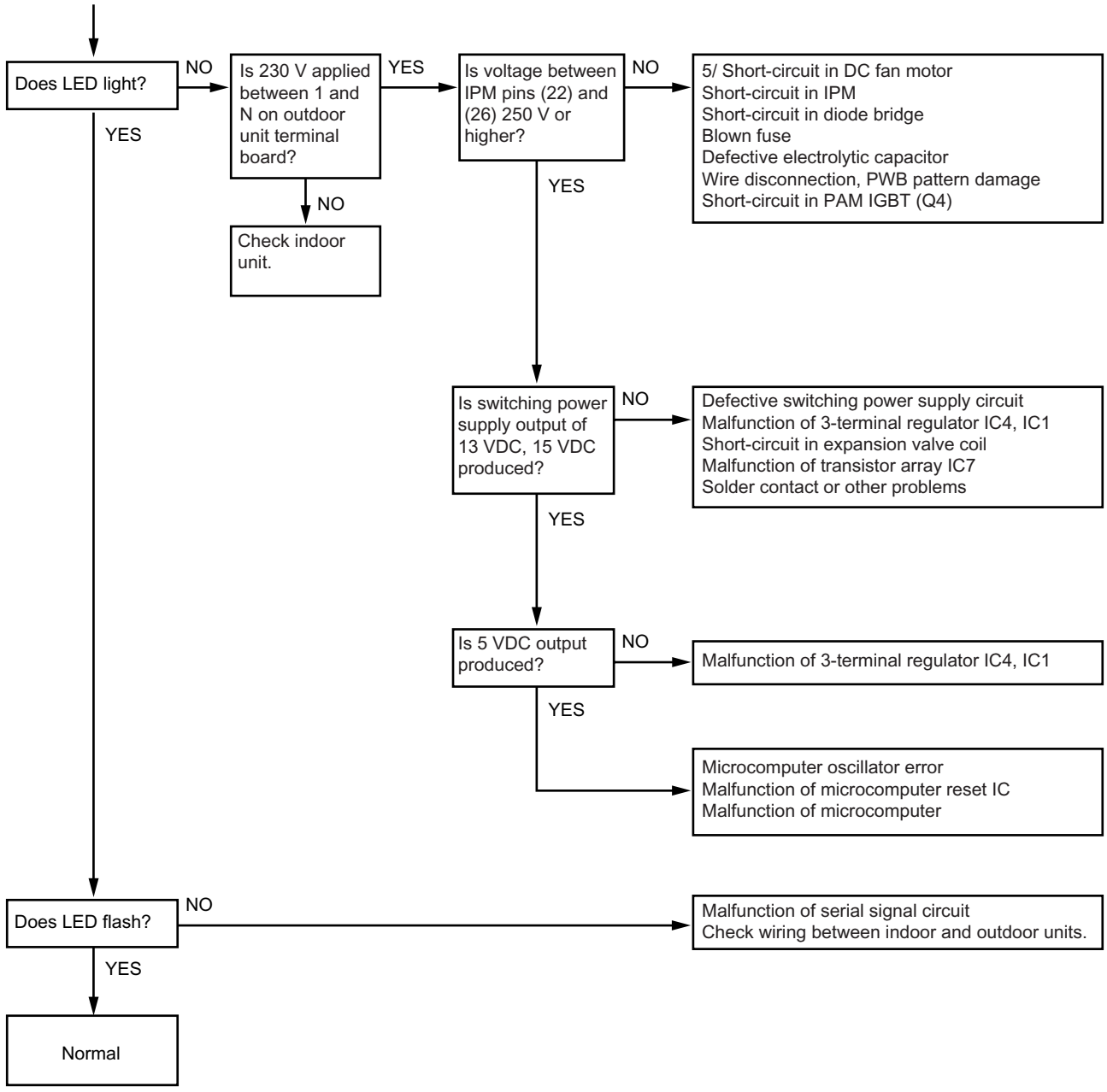
After repairing the outdoor unit, conduct the following inspection procedures to make sure that it has been repaired completely. Then, operate the compressor for a final operation check.

1. Checking procedures

No.	Item	Check method	Normal value/condition	Remedy
1	Preparation	Disconnect compressor cords (white, orange, red: 3 wires) from compressor terminals, and connect simulated load (lamp used as load). Operate air conditioner in cooling or heating test operation mode.		
2	Inverter DC power supply voltage check	Measure DC voltage between IPM pins (22) and (26).	280 VDC	Replace control PWB. Replace diode bridge. Correct soldered section of Fasten tabs (T1, T2, T5 - T3) on control PWB and IMP (U, V, W). (Repair solder cracks.)
3	IPM circuit check	Check that 3 lamps (load) light. Check position detection voltage (+15 V, 5 V) on control PWB.	Each voltage should be normal. All 3 lamps (load) should light with same intensity.	Replace control PWB.

No.	Item	Check method	Normal value/condition	Remedy
4	Compressor check	Measure compressor coil resistance (for each phase of U, V and W). Use multi-meter or digital tester capable of displaying two digits right of the decimal point (0.01Ω).	Resistance value at 20°C --- 0.65Ω	Correct connections at compressor terminals. Replace compressor.
5	Expansion valve check	Measure expansion valve coil resistance.	Each phase 46±3Ω (at 20°C)	Replace expansion valve.
6	Final check	Turn off power, and connect compressor cords to compressor. Operate air conditioner. Measure DC voltage between IPM pins (22) and (26).	Compressor should operate normally. 200 VDC or higher.	Replace control PWB. Replace outdoor unit thermistor. Replace compressor (in case of compressor lock).

2. Troubleshooting of outdoor unit electric components



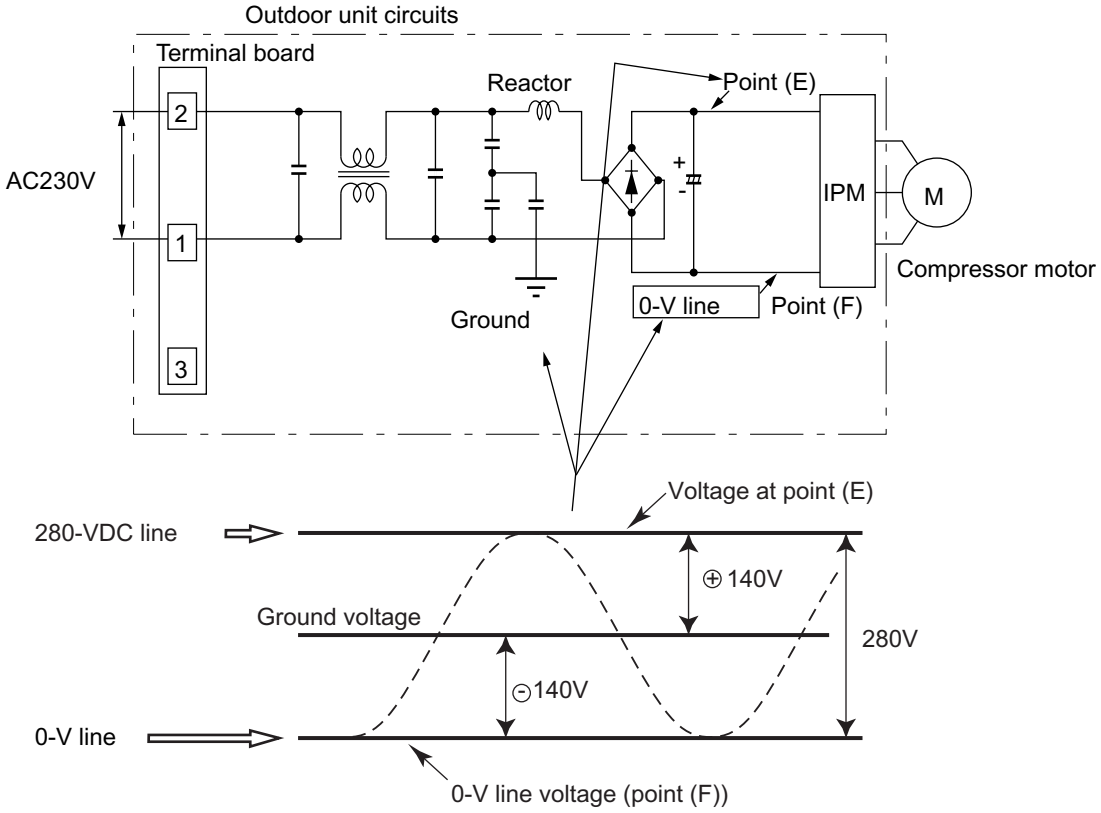
3. Caution in checking printed circuit boards (PWB)

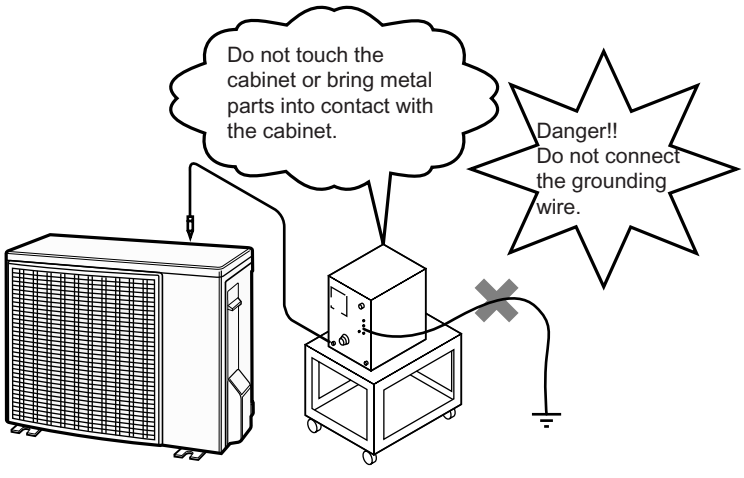
3.1. Non-insulated control circuit

The GND terminals of the low-voltage circuits (control circuits for microcomputer and thermistors and drive circuits for expansion valve and relays) on the control printed circuit board (PWB) are connected to the compressor drive power supply (280-VDC negative terminal). Therefore, exercise utmost caution to prevent electric shock.

If a measuring instrument used for the test is grounded, its chassis (ground) has the same electric potential as the 0-V probe. Since non-insulated circuits have the following voltage potential difference from the ground, connection of the grounding wire results in a short-circuit between the 0-V line and the ground, thus allowing an excessive current to flow to the tester to cause damage.

If the sheaths of the thermistor lead wires or expansion valve lead wires inside the outdoor unit become damaged due to pinching by the front panel or other metal parts or contacting a pipe, a high voltage can flow and destroy the circuits. To prevent these problems, carefully conduct assembly work.





Reason

The oscilloscope (chassis ground) has the same electric potential as the 0-V probe. The entire electronic control section of the outdoor unit has a voltage potential difference from the ground as shown in the above diagram. When the oscilloscope is set up, the 0-V line and the ground voltage (ground) will be short-circuited, resulting in an excessive current flow to cause damage to the oscilloscope or indoor electric circuits.

[8] TROUBLESHOOTING GUIDE

1. Self-Diagnosis Function and Display Mode

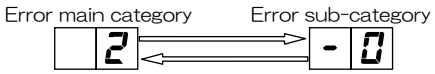
To call out the content of the self-diagnosis memory, hold down the emergency operation button for more than 5 seconds when the indoor unit is not operating.

- The number of indications displayed by the LEDs on the outdoor unit differs from that for the 2001 cooling unit models (for detailed display of malfunction information).

  The display of malfunction No. differs from that of the 2001 cooling unit models. To show detailed malfunction information, two types of numbers flash alternately. (example: "21" ↔ "-0")

1) The content of the self-diagnosis memory can be called out and displayed on the seven-segment display section on the indoor unit. (The error data cannot be called out for display by the LED on the outdoor unit.)
2) If the power cord is unplugged from the AC outlet or the circuit breaker is turned off, the self-diagnosis memory loses the stored data.
   a) The self-diagnosis display function of the indoor unit indicates the content of diagnosis by showing the error main category (number) and the error sub-category (-number) alternately in 1-second intervals on the seven-segment display section of the indoor unit.

      Example of self-diagnosis display on indoor unit:Compressor high-temperature error

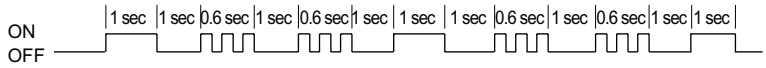


   b) The self-diagnosis display function of the outdoor unit indicates the error information by flashing LED1 on the outdoor unit according to the content of self-diagnosis.

      The self-diagnosis display function of the outdoor unit is active only for about 3 to 10 minutes after self-diagnosis is performed during operation, and the display returns to normal condition after this display period.

      The content of self-diagnosis cannot be called out by the self-diagnosis display function of the outdoor unit.

      Example of self-diagnosis display on outdoor unit:Compressor high-temperature error



   c) The content of diagnosis is transferred to the indoor unit via serial communication, but it does not trigger a complete shutdown operation.

☢ : Flashes in 2-sec intervals (normal), ● : On, × : Off, ◑ : Flashes 3 times in 0.2-sec intervals (When LED1 on the outdoor unit flashes in 2-sec intervals, the outdoor unit is in normal condition.)

Status of indoor/ outdoor units	Indication by LED1 on outdoor unit *2	Malfunction No. displayed on main unit display section *1		Content of diagnosis		Inspection location/method	Remedy
		Main category	Sub-category	Main category	Sub-category		
Indoor/ outdoor units in operation	☢ Normal flashing	0	0		Normal	–	–
Indoor/ outdoor units in complete shutdown	◑ 1 time	1	-0	Outdoor unit thermistor short-circuit	Heat exchanger thermistor short-circuit error	(1) Measure resistance of the outdoor unit thermistors. (TH2 to TH5: Approx. 4.4 kΩ at 25°C) (2) Check the lead wire of the outdoor unit thermistor for torn sheath and short-circuit. (3) No abnormality found in above inspections (1) and (2).	(1) Replace the outdoor unit thermistor assembly. (2) Replace the outdoor unit thermistor assembly. (3) Replace the outdoor unit control PWB assembly.
			-1		Outside temperature thermistor short-circuit error		
			-2		Suction thermistor short-circuit error		
			-3		2-way valve thermistor short-circuit error		

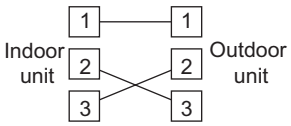
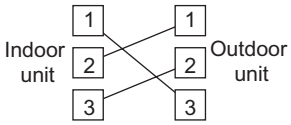
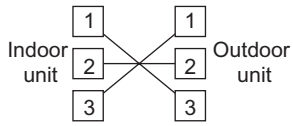
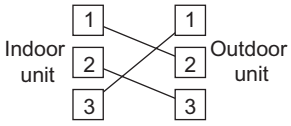
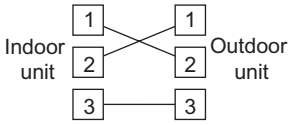
Status of indoor/ outdoor units	Indication by LED1 on outdoor unit *2	Malfunction No. displayed on main unit display section *1		Content of diagnosis		Inspection location/method	Remedy
		Main category	Sub-category	Main category	Sub-category		
Indoor/ outdoor units in complete shutdown	◑ 2 times	2	-0	Cycle temperature	Compressor high-temperature error	(1) Check the outdoor unit air outlet for blockage. (2) Check if the power supply voltage is 90 V or higher at full power. (3) Check the pipe connections for refrigerant leaks. (4) Measure resistance of the outdoor unit compressor thermistor. (TH1: Approx. 53 kΩ at 25°C) (5) Check the expansion valve for proper operation.	(1) Ensure unobstructed air flow from the outdoor unit air outlet. (2) Connect power supply of proper voltage. (3) Charge the specified amount of refrigerant. (4) Replace the outdoor unit compressor thermistor assembly. (5) Replace the expansion valve coil, expansion valve or outdoor unit control PWB assembly.
Indoor unit in operation Outdoor unit in temporary stop			-1		Temporary stop due to compressor discharge overheat *3	(Temporary stop for cycle protection)	–
			-2		Temporary stop due to outdoor unit heat exchanger overheat *3	(Temporary stop for cycle protection)	–
			-3		Temporary stop due to indoor unit heat exchanger overheat *3	(Temporary stop for cycle protection)	–
			-4		Temporary stop due to 2-way valve freeze *3	(Temporary stop for cycle protection)	–
Indoor unit in operation Outdoor unit in temporary stop	◑ 3 times	3	-0	Dry operation	Temporary stop due to dehumidifying operation *3	(Temporary stop for cycle protection)	–
Indoor/ outdoor units in complete shutdown	◑ 5 times	5	-0	Outdoor unit thermistor open-circuit	Heat exchanger thermistor open-circuit error	(1) Check connector CN8 of the outdoor unit thermistor for secure installation. (2) Measure resistance of outdoor thermistors TH1 to TH5. (3) Check the lead wires of thermistors TH1 through TH5 on the outdoor unit control PWB for open-circuit. (4) No abnormality found in above inspections (1) through (3).	(1) Correct the installation. (2) Replace the outdoor unit thermistor assembly. (3) Replace the outdoor unit thermistor assembly. (5) Replace the outdoor unit control PWB assembly.
			-1		Outside temperature thermistor open-circuit error		
			-2		Suction thermistor open-circuit error		
			-3		2-way valve thermistor open-circuit error		
			-4		Discharge thermistor open-circuit error		

Status of indoor/ outdoor units	Indication by LED1 on outdoor unit *2	Malfunction No. displayed on main unit display section *1		Content of diagnosis		Inspection location/method	Remedy
		Main category	Sub-category	Main category	Sub-category		
Indoor/ outdoor units in complete shutdown	◑ 6 times	6	-0	Outdoor unit DC	DC overcurrent error	(1) IPM continuity check (2) Check the IPM and heat sink for secure installation. (3) Check the outdoor unit fan motor for proper rotation. (4) No abnormality found in above inspections (1) through (3). (5) No abnormality found in above inspections (1) through (4).	(1) Replace the outdoor unit control PWB assembly. (2) Correct the installation (tighten the screws). (3) Replace the outdoor unit fan motor. (4) Replace the outdoor unit control PWB assembly. (5) Replace the compressor.
Indoor/ outdoor units in complete shutdown	◑ 7 times	7	-0	Outdoor unit AC	AC overcurrent error	(1) Check the outdoor unit air outlet for blockage. (2) Check the outdoor unit fan for proper rotation.	(1) Ensure unobstructed air flow from the outdoor unit air outlet. (2) Check the outdoor unit fan motor.
			-1		AC overcurrent error in OFF status	(1) IPM continuity check	(1) Replace the outdoor unit control PWB assembly.
			-2		AC maximum current error	(1) Check the outdoor unit air outlet for blockage. (2) Check the outdoor unit fan for proper rotation.	(1) Ensure unobstructed air flow from the outdoor unit air outlet. (1) Check the outdoor unit fan motor.
			-3		AC current deficiency error	(1) Check if there is an open-circuit in the secondary winding of the current transformer of the outdoor unit control PWB. (2) Check if the refrigerant volume is abnormally low. (3) Check if the refrigerant flows properly.	(1) Replace the outdoor unit control PWB assembly. (2) Charge the specified amount of refrigerant. (3) Correct refrigerant clogs. (2-way valve, 3-way valve, pipe, expansion valve)
Indoor/ outdoor units in complete shutdown	◑ 9 times	9	-0	Outdoor unit cooling/heating switchover	Thermistor installation error or 4-way valve error	(1) Check to make sure outdoor unit thermistor TH2 (heat exchanger) and TH5 (2-way valve) are installed in correct positions. (2) Measure resistance of thermistors TH1 and TH5. (3) Check the 4-way valve for proper operation. (4) No abnormality found in above inspections (1) through (3).	(1) Correct the installation. (2) Replace the thermistor assembly. (3) Replace the 4-way valve. (4) Replace the outdoor unit control PWB assembly.

Status of indoor/ outdoor units	Indication by LED1 on outdoor unit *2	Malfunction No. displayed on main unit display section *1		Content of diagnosis		Inspection location/method	Remedy
		Main category	Sub-category	Main category	Sub-category		
Indoor/ outdoor units in complete shutdown	◑ 11 times	11	-0	Outdoor unit DC fan	Outdoor unit DC fan rotation error	(1) Check connector CN3 of the outdoor unit DC fan motor for secure installation. (2) Check the outdoor unit fan motor for proper rotation. (3) Check fuse FU3. (4) Outdoor unit control PWB	(1) Correct the installation. (2) Replace the outdoor unit fan motor. (3) Replace the outdoor unit control PWB assembly. (4) Replace the outdoor unit control PWB assembly.
Indoor/ outdoor units in complete shutdown	◑ 13 times	13	-0	DC compressor	Compressor startup error	(1) Check the colors (red, white, orange) of the compressor cords for proper connection. (PWB side, compressor side)	(1) Correct the installation. (U: Red, V: White, W: Orange)
			-1		Compressor rotation error (120° energizing error)	(2) Check if the IPM terminal resistance values are uniform. (3) No abnormality found in above inspections (1) and (2). (4) No abnormality found in above inspections (1) through (3).	(2) Replace the outdoor unit control PWB assembly. (3) Replace the outdoor unit control PWB assembly. (4) Replace the compressor.
Indoor/ outdoor units in complete shutdown	◑ 14 times	14	-0	Outdoor unit PAM	PAM overvoltage error Compressor rotation error	(1) Check the AC power supply voltage for fluctuation. (2) No abnormality found in above inspection (1).	(1) Connect stable power supply. (2) Replace the outdoor unit control PWB assembly.
Indoor/ outdoor units in operation			-1		PAM clock error	(1) Check the PAM clock for proper input.	(1) Replace the outdoor unit control PWB assembly.

Status of indoor/ outdoor units	Indication by LED1 on outdoor unit *2	Malfunction No. displayed on main unit display section *1		Content of diagnosis		Inspection location/method	Remedy
		Main category	Sub-category	Main category	Sub-category		
Indoor unit in operation Outdoor unit in complete shutdown	●	17	-0	Wires between units	Serial open-circuit	(1) Check the wires between units. (2) Check voltage between Nos. 1 and 2 on the indoor/outdoor unit terminal boards.	(1) Connect stable power supply. (2) Replace the outdoor unit control PCB assembly.
	×				Outdoor unit does not turn on due to erroneous wiring	(1) Check the wires between units.	(1) Correct the wiring.
						(2) Check the outdoor unit fuse.	(2) Replace the fuse/outdoor unit control PCB assembly.
						(3) Check 15-V, 13-V and 5-V voltages on the PWB. Check resistance between IPM terminals.	(3) Replace the outdoor unit control PCB assembly.
						(4) Check pins No. 5 and 7 of connector CN3 of the outdoor unit fan motor for short-circuit.	(4) Replace the outdoor unit fan motor.
						(5) Outdoor unit control PCB	(5) Replace the outdoor unit control PCB board.
	●	18	-0		Serial short-circuit	(1) Check the wires between units.	(1) Correct the wiring.
			-1		Serial erroneous wiring	(1) Check the wires between units.	(1) Correct the wiring.
Indoor/ outdoor units in complete shutdown	×	19	-0	Indoor unit fan	Indoor unit fan error	(1) Check the indoor fan motor for proper rotating operation.(Check fan lock.) (2) Check the lead wire of the indoor fan motor for open-circuit. (3) Check CN1 of the indoor unit fan motor for secure installation. (4) No abnormality found in above inspections (1) through (3).	(1) Replace the indoor fan motor. (2) Replace the indoor fan motor. (3) Correct the installation of CN1 of the indoor fan motor. (4) Replace the indoor unit control PWB.
Indoor/ outdoor units in operation	×	20	-0	Indoor unit control PCB	EEPROM data error	(EEPROM read data error)	Replace the indoor unit control PWB.
Indoor/ outdoor units in operation	×	88		Control and display PCBs	Communication error	(1) Check for disconnected connector between control PCB and display PCB, and open-circuit in lead wires. (2) Check that control PCB outputs signals correctly.	(1) Insert connectors correctly, or replace control PWB. (2) Replace control PWB.

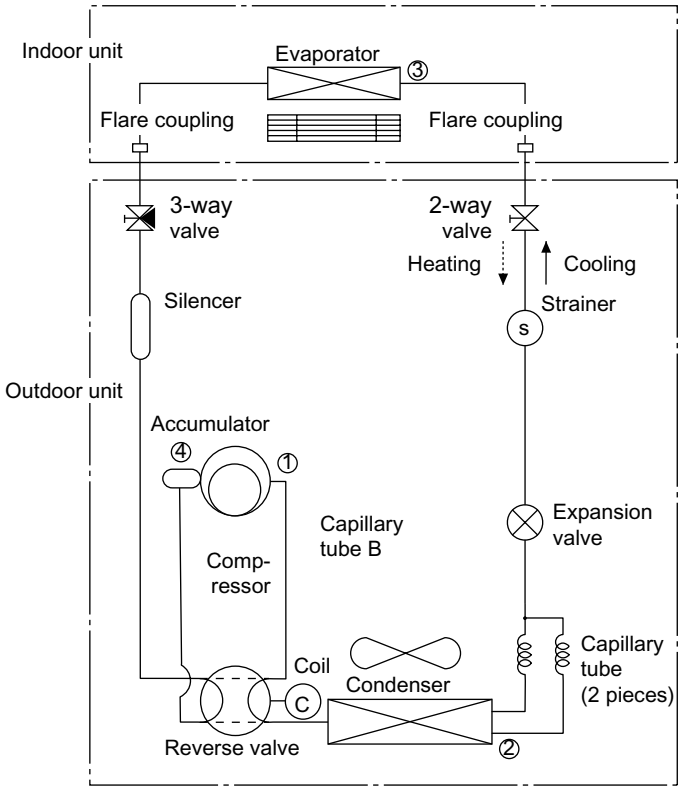
Malfunction indications due to erroneous wiring during air conditioner installation

	Inter-unit wiring error mode	Symptom	
1		Indoor unit relay Malfunction diagnosis display	Turns On momentarily, then turns Off. "18-1"
2		Indoor unit relay Malfunction diagnosis display	Relays turns Off after about 30 minutes. None (Displays "18-0" when malfunction code is called out.)
3		Indoor unit relay Malfunction diagnosis display	Relays turns Off after about 30 minutes. None (Displays "18-0" when malfunction code is called out.)
4		Indoor unit relay Malfunction diagnosis display	Turns On momentarily, then turns Off. "18-1"
5		Indoor unit relay Malfunction diagnosis display	Turns On momentarily, then turns Off. "18-1"

CHAPTER 4. REFRIGERATION CYCLE

[1] REFRIGERATION CYCLE

1. Flow for Refrigerant



2. Standard conditions

	Indoor side		Outdoor side	
	Dry-bulb Temp. (°C)	Relative Humidity (%)	Dry-bulb Temp. (°C)	Relative Humidity (%)
Cooling	27	47	35	40
Heating	20	–	7	87

3. Temperature at each part and pressure in 3-way valve

NO. Condition	Cooling	Heating
1	74	80
2	42	2
3	14	30
4	14	2
3-way valve pressure (MPaG)	1.00	2.60

4. Dimension of Capillary tube

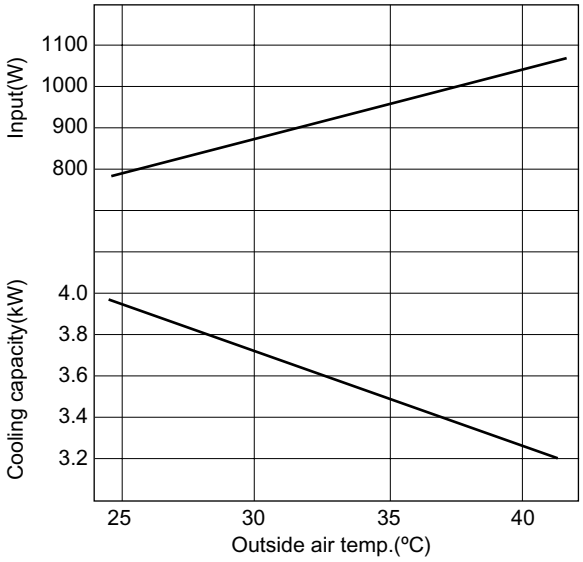
Model	O.D	I.D	L
Capillary tube	ϕ2.7	ϕ1.7	300

[2] Enter the section title here.

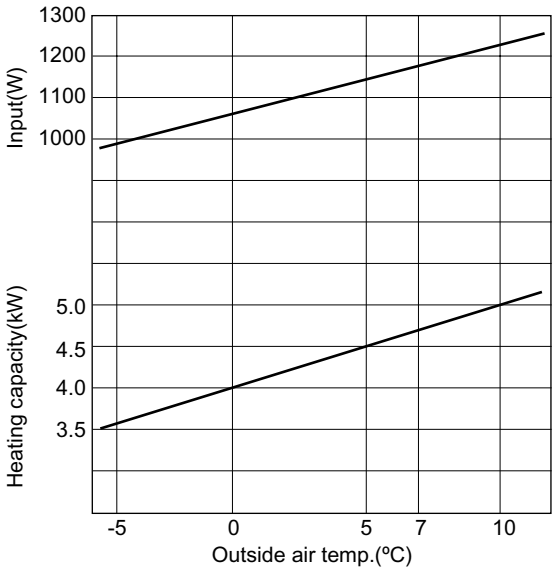
NOTE

1) Indoor fan speed: Hi
2) Vertical adjustment louver "45°, Horizontal adjustment louver "front"
3) Indoor air temp. : Cooling 27°C, Heating 20°C
4) Power source : 230V, 50Hz

1. At Cooling



2. At Heating



CHAPTER 5. DISASSEMBLING PROCEDURE

[1] DISASSEMBLY OF INDOOR UNIT

Be sure to disconnect the power cord from the AC power outlet before starting the disassembly procedure. When reassembling the unit after repairing, be sure to install screws to their original positions.

The screws used are not the same in specifications such as corrosion-resistant treatment, tip shape and length.

After the air conditioner is repaired or parts are replaced, measure insulation resistance of the equipment using an insulation resistance meter. If the measured resistance is lower than 1 MΩ, inspect parts and repair or replace defective parts.

1) Open the front panel.

2) Remove the cord clamp retaining screw (1).

3) Remove the cord clamp.

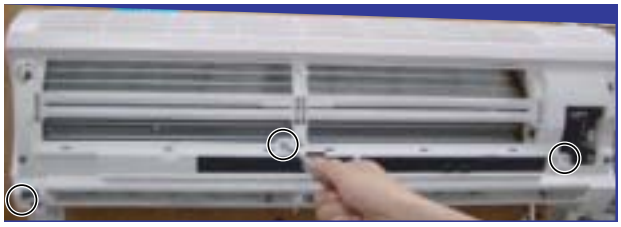
4) Disconnect the VA wires.

5) Open the horizontal louver cover.

6) Remove the horizontal louvers.(2 pieces)

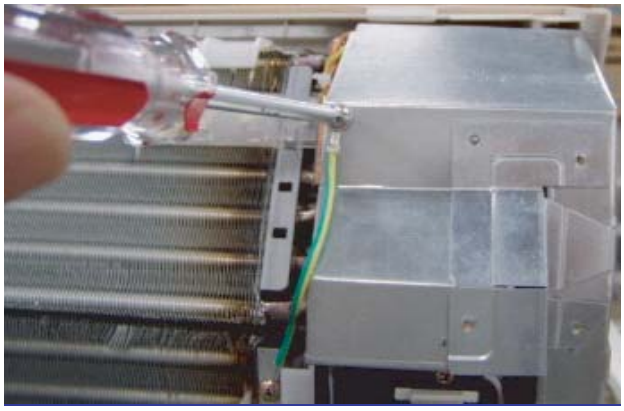
7) Remove the air filters.

8) Remove the front panel retaining screws (3).



9) Disengage the hook on the back side (indicated with "O" in the diagram below), and dismount the front panel.

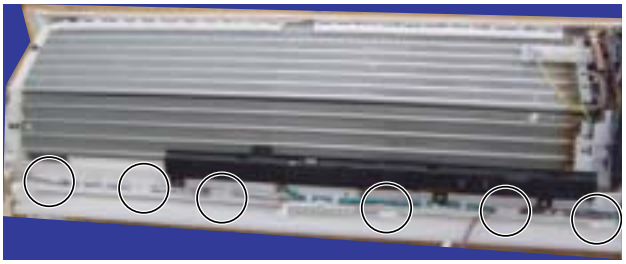
10)Remove the ground wiring fixed screw (1).



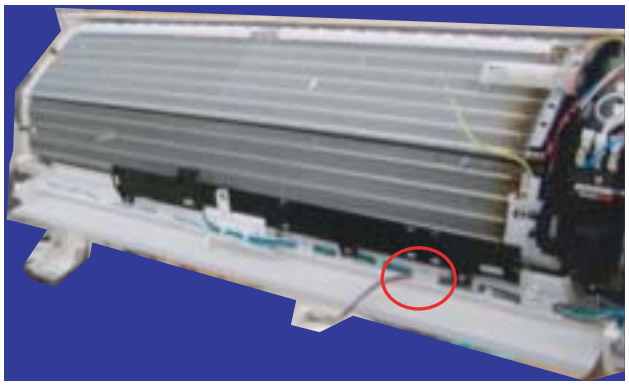
11)Remove the control box cover retaining screw (1), and remove the control box.

12)Remove the light receiving unit retaining screw (1).

13)Open the 6 tabs on the lead wire guide.

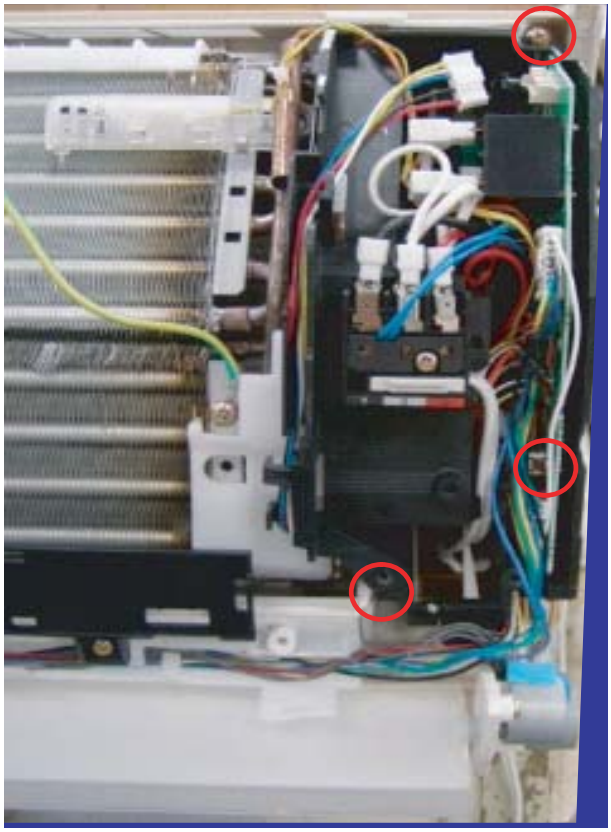


14)Disconnect the Display PWB connector.



15)Remove the Display PWB.

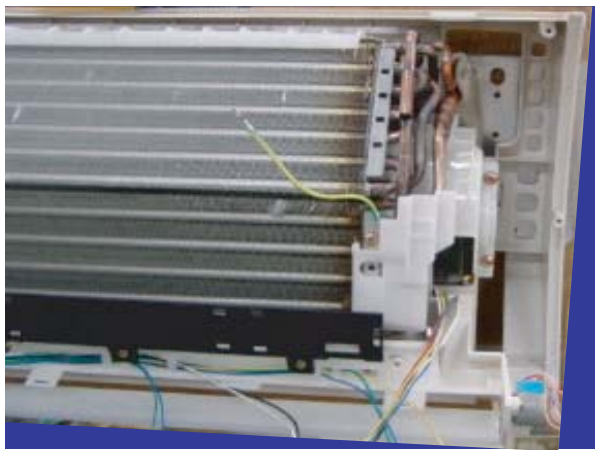
16)Remove the control box retaining screw.



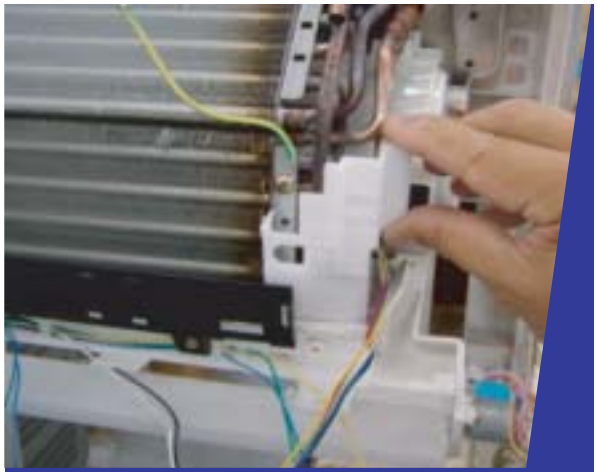
17)Disconnect the connectors ([fan motor / cluster / louver motor] x 2, rimit switch).

18)Remove the thermistor.

19)Remove the control box .



20)Remove the dew cover.

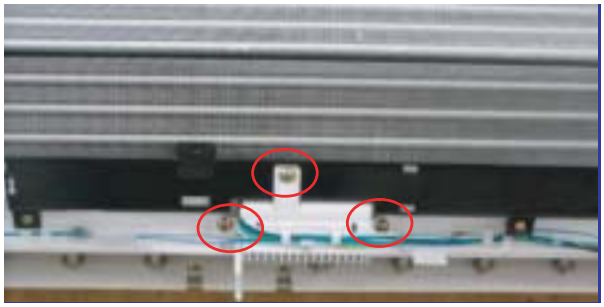


21)Remove the side panel L and drain pan retaining screws (3).

22)Remove the screw cover of the drain pan.

23)Remove the drain pan retaining screws (3).

24)Remove the cluster holder retaining screws (3).



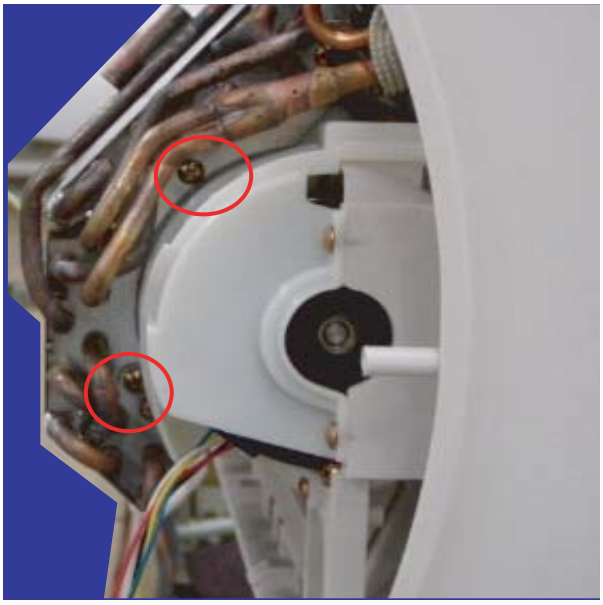
25)Remove the cluster holder.

26)Dismount the cluster (2 tabs).

27)Dismount the drain pan.

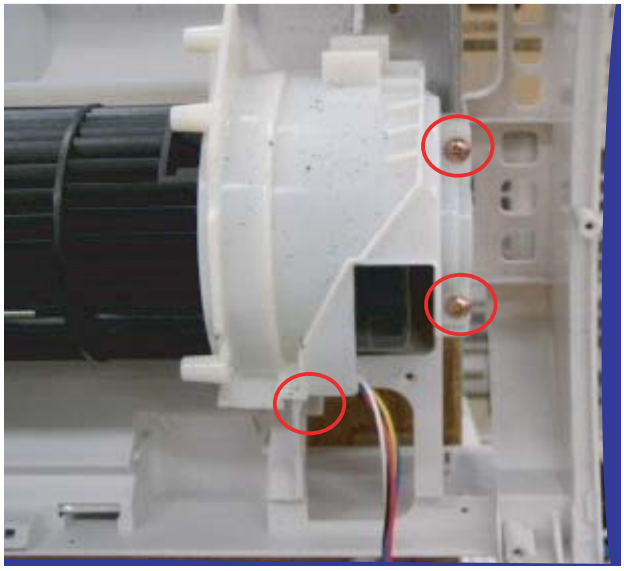
28)Then, disengage the left side.

29)Remove the heat exchanger retaining screws (2).

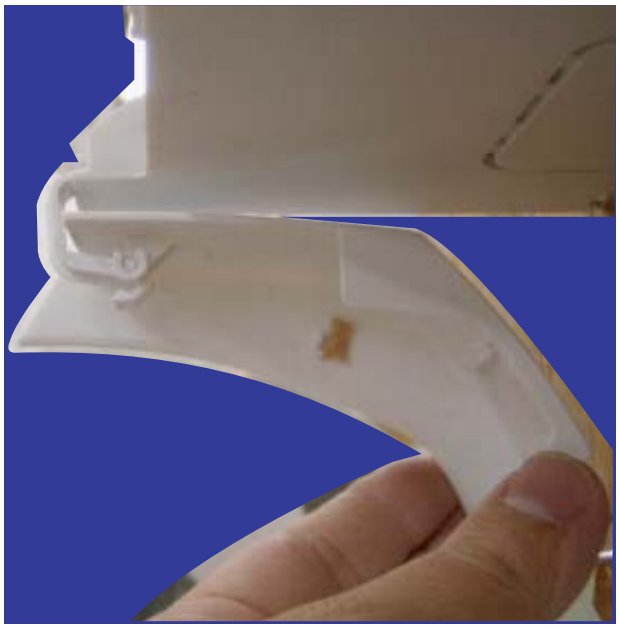


30)Disengage the heat exchanger.

31)Remove the motor cover retaining screws (3).



32)Disengage the horizontal louver cover (hinge). Move the cover to the position shown in the diagram, then pull it to detach.



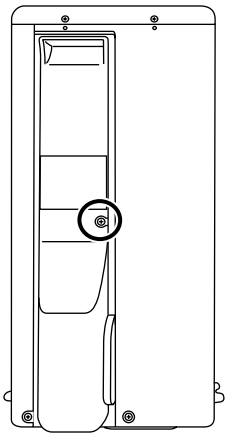
[2] DISASSEMBLY OF OUTDOOR UNIT

Be sure to disconnect the power cord from the AC power outlet before starting the disassembly procedure. When reassembling the unit after repairing, be sure to install screws to their original positions.

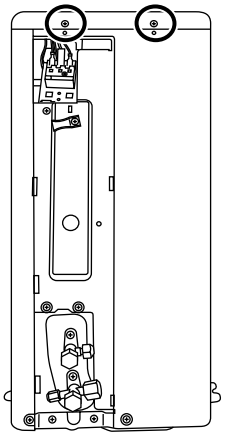
The screws used are not the same in specifications such as corrosion-resistant treatment, tip shape and length.

After the air conditioner is repaired or parts are replaced, measure insulation resistance of the equipment using an insulation resistance meter. If the measured resistance is lower than 1 MΩ, inspect parts and repair or replace defective parts.

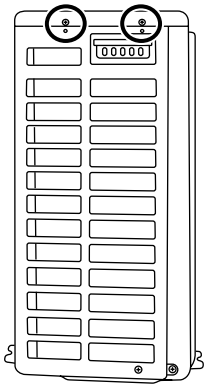
1) The fixed screw of control box cover is removed and control box cover is removed.



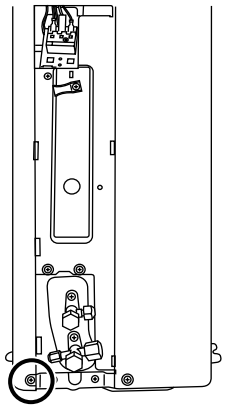
2) The 2 screws on the right-hand side of top plate ass'y is removed.



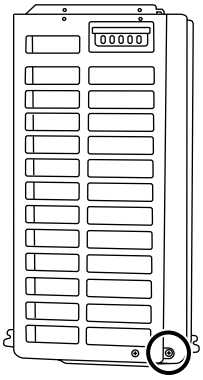
3) The 2 screws on the left-hand side of top plate ass'y is removed.



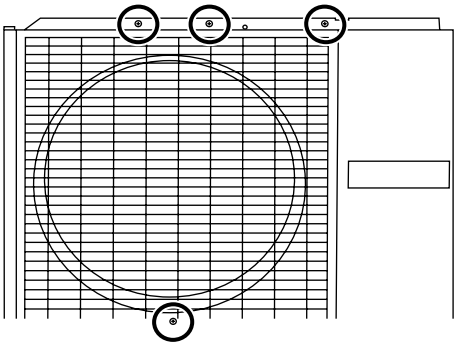
4) The screw on the right-hand side of front panel is removed



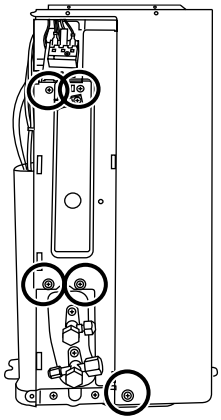
5) The screw on the right-hand side of front panel is removed



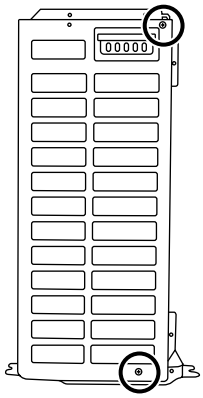
6) The 4 screws of the front of a front panel is removed.



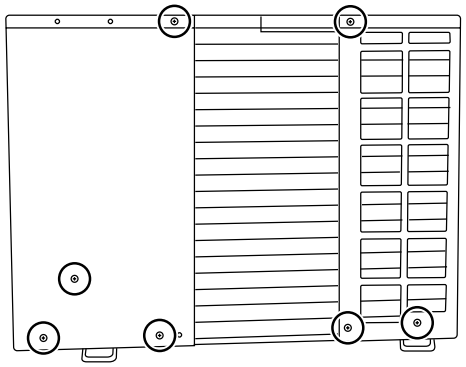
7) The 5 screws on the right-hand side of side cover R is removed.



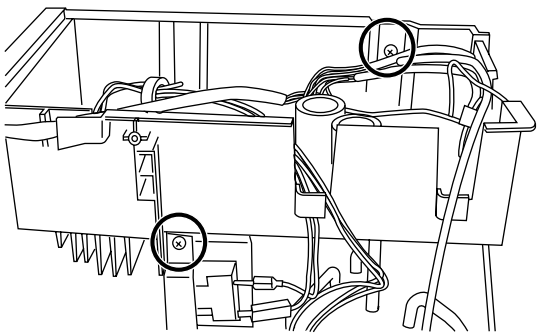
8) The 2 screws on the right-hand side of side cover L is removed.



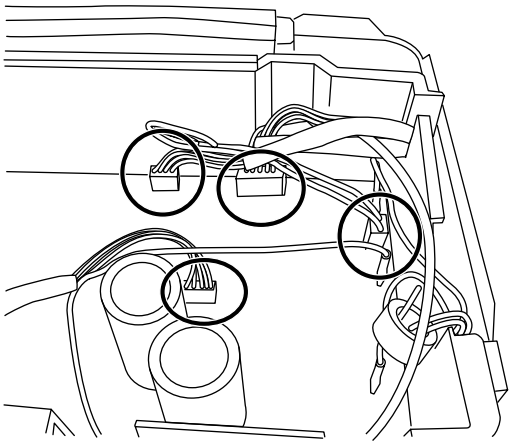
9) The 7 screws of the side cover L and side cover R back is removed.



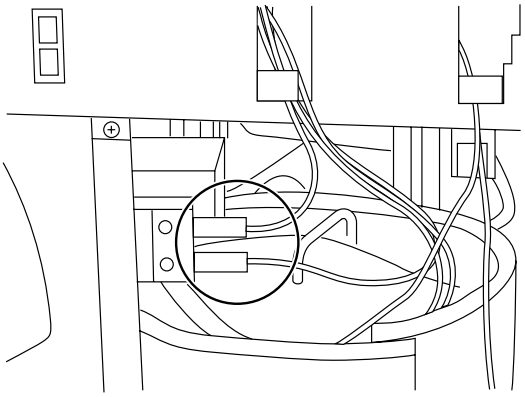
10)A control box BOX fixed 2 screws is removed.



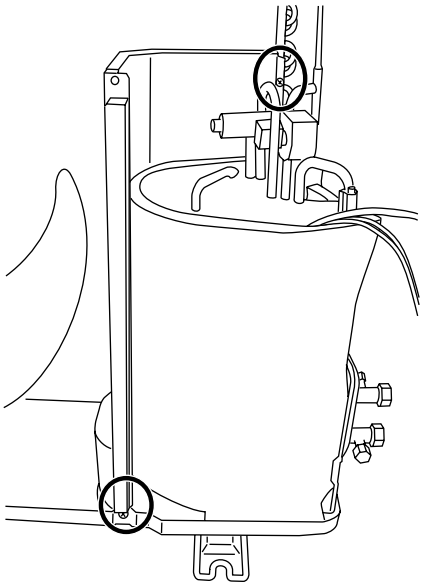
11)The 3 connectors in the control box BOX is removed. (CN8, CN4, CN3)



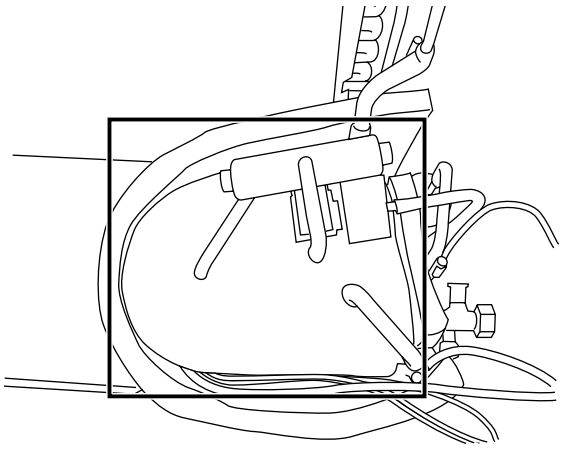
12)The 2 lead wires is removed from a reactor and the control box is removed.



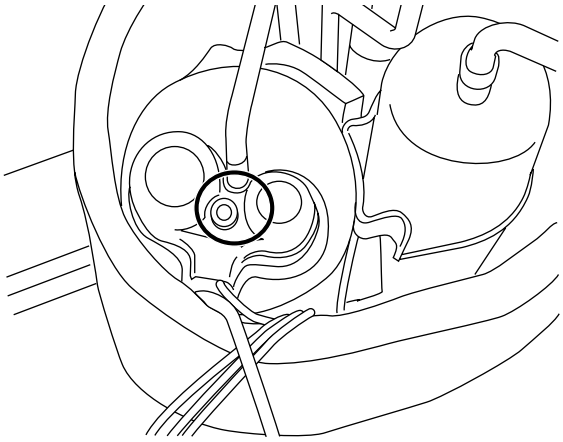
13)A bulkhead plate fixed 2 screws is removed.



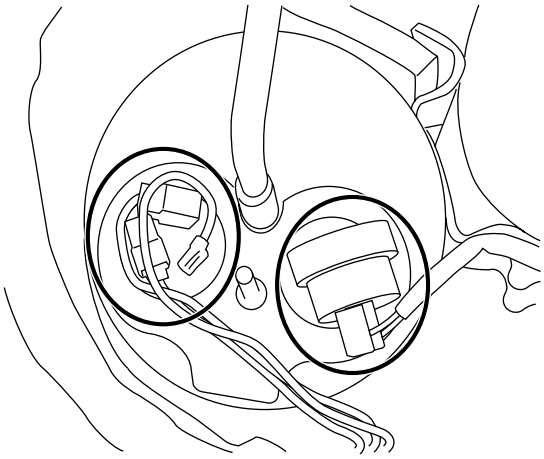
14)The conp cover top is removed.



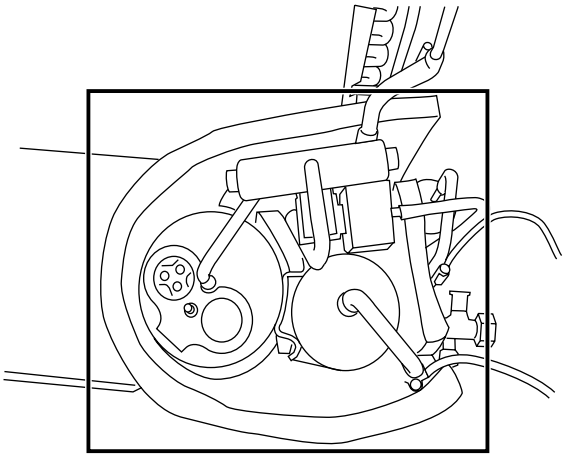
15)A nut is removed and a terminal cover is removed.



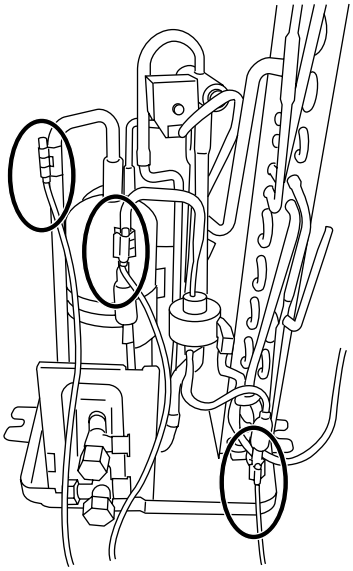
16)A lead wire, a thermistor, and a cover gasket are removed.



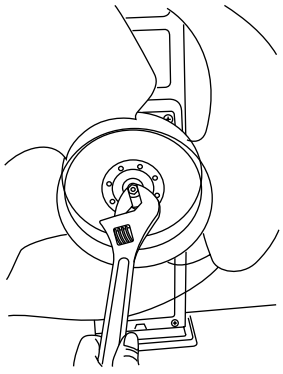
17)A comp cover is removed.



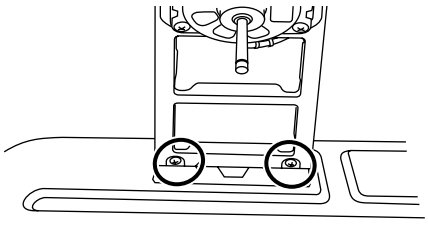
18)A thermistor is removed. (1 place)



19)An outdoor fan is removed.



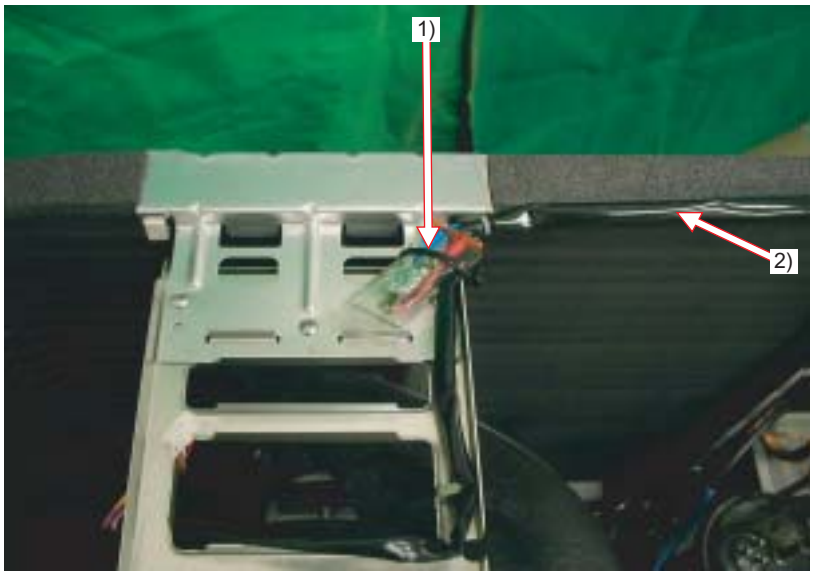
20)The fixed 2 screws of a motor angle is removed.



– **Disassembly of Heater(CHET-A025JBKZ) Unit**

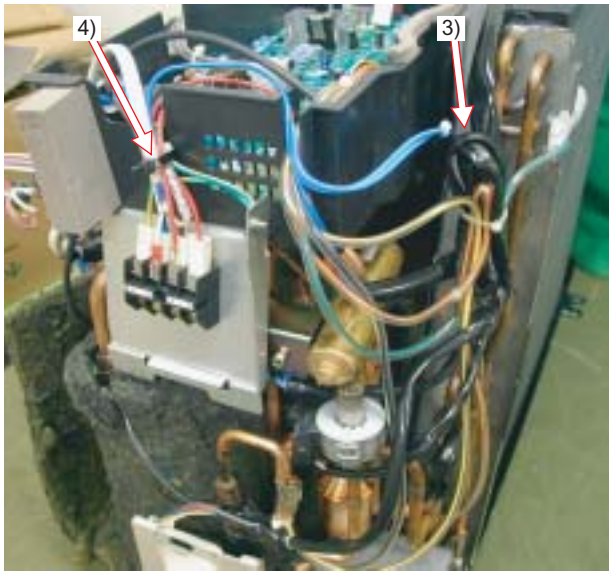
1) Cut the band fixing the bi-metal thermostat.

2) Powercord for bi-metal thermostat.

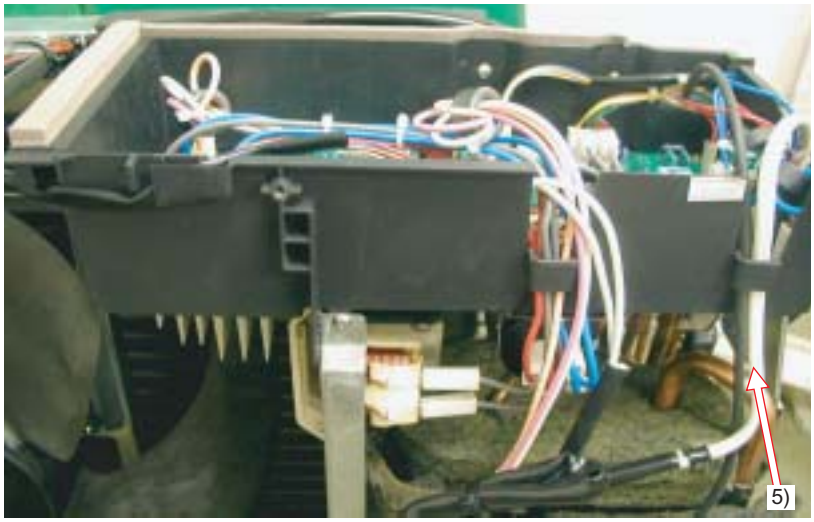


3) Cut the band which holds together the thermistor cords and power cord for bi-metal thermostat.

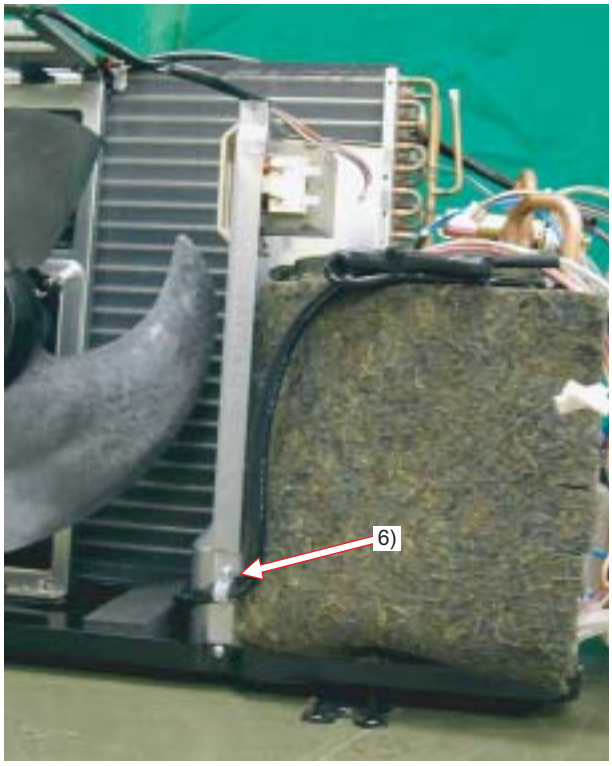
4) Cut the fixing band and detach the terminals(red &white)



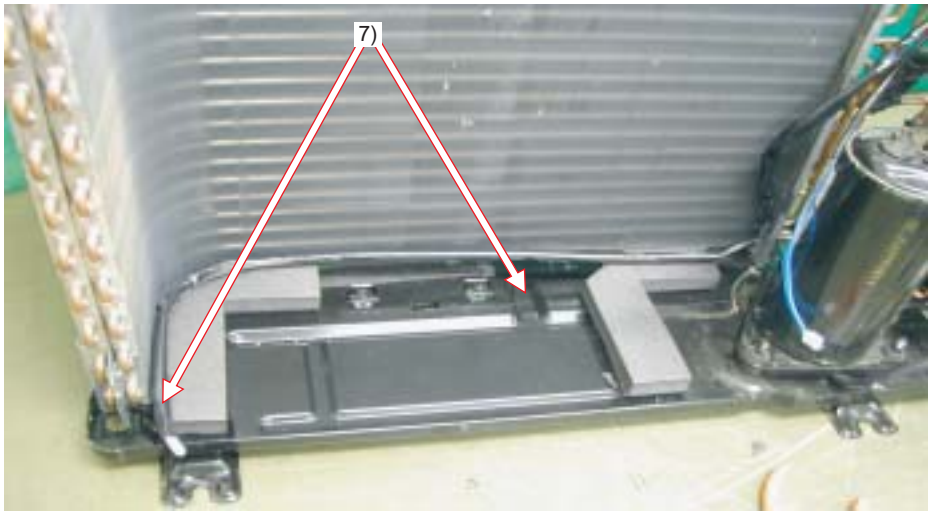
5) Remove power cord for heater



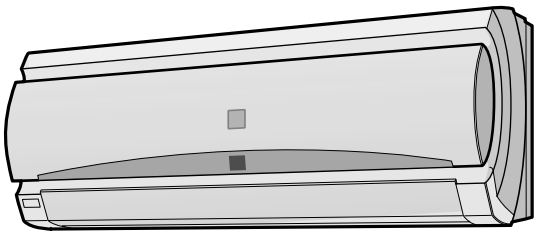
6) Remove screw NK-8K



7) Purr out the heater wire from beneath the heat exchanger



REPLACEMENT PARTS LIST



SPLIT TYPE
ROOM AIR CONDITIONER

MODELS INDOOR UNIT
AY-XP12DR-NC
OUTDOOR UNIT
AE-X12DR-N

CONTENTS

"HOW TO ORDER REPLACEMENT PARTS"

To have your order filled promptly and correctly, please furnish the following information.

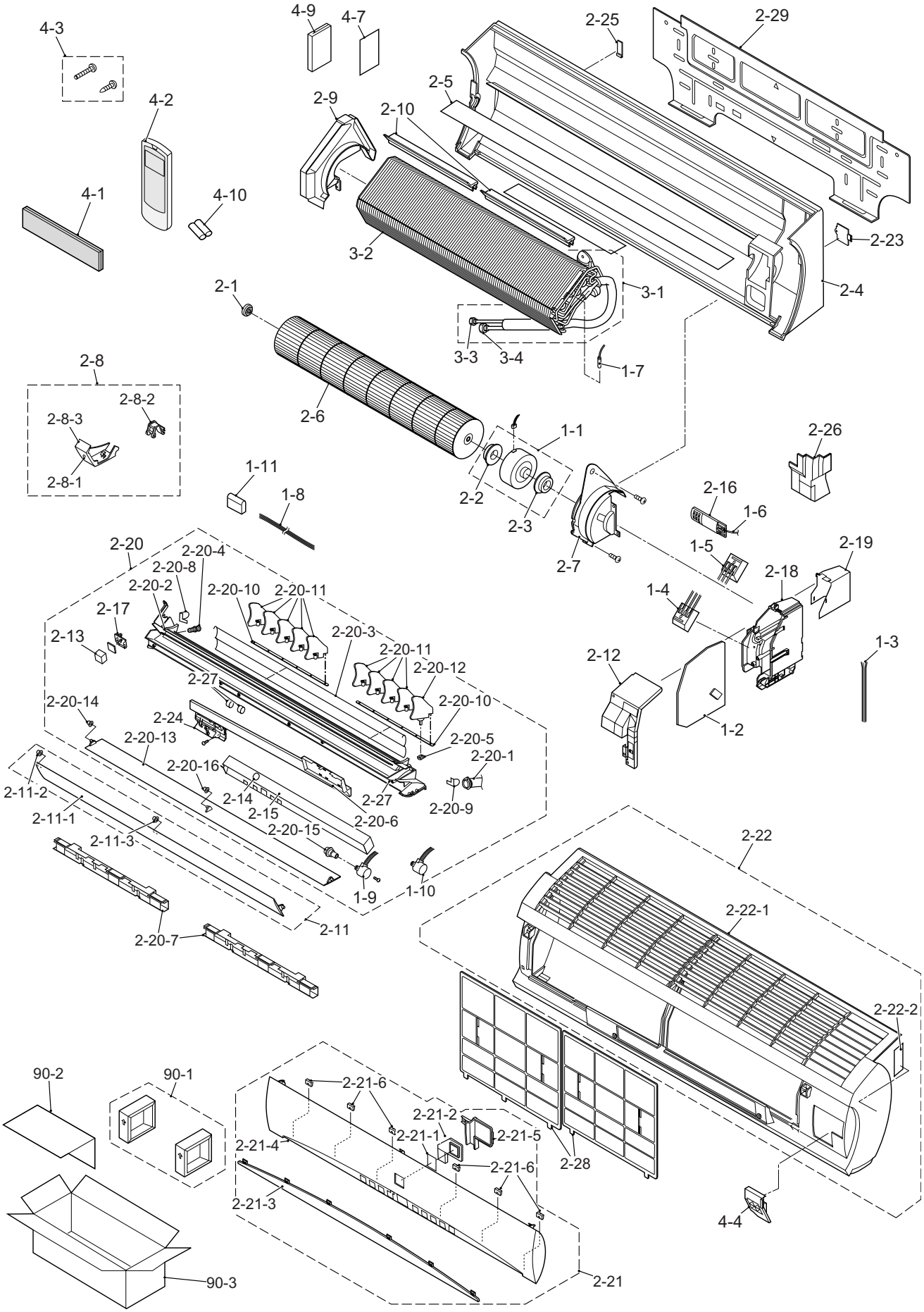
1. MODEL NUMBER
2. REF. No.
3. PART NO.
4. DESCRIPTION

★ MARK: SPARE PARTS-DELIVERY SECTION

Parts marked with "⚠" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for

SHARP CORPORATION

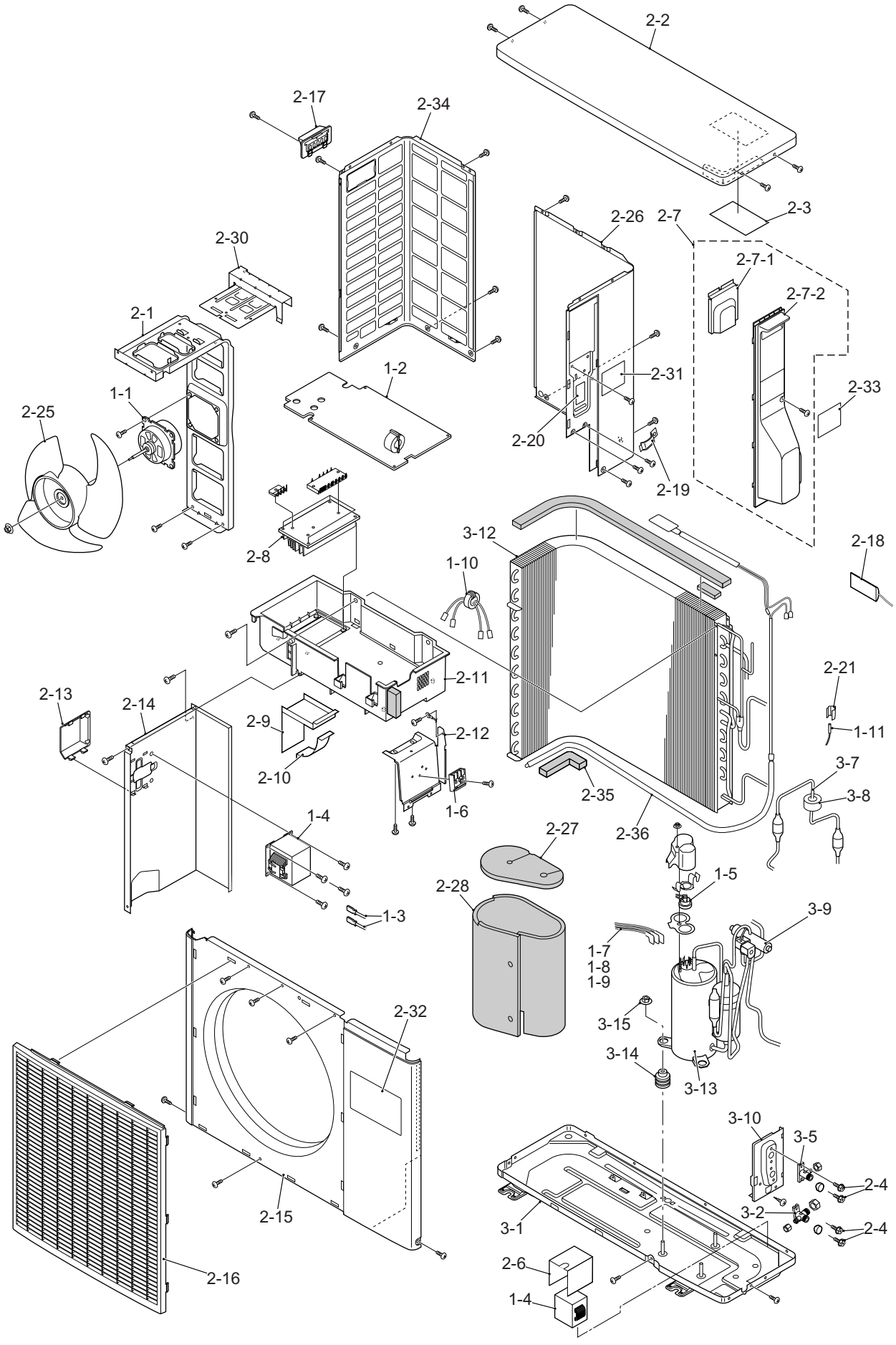
[1] INDOOR UNIT PARTS



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
[1] INDOOR UNIT PARTS					
CONTROLBOX PARTS					
1-1	CMOT-A433JBKZ	BK			Fan motor sub ass'y
1-2	DSGY-B696JBKZ	BV			Control board ass'y
1-3	QACC-A298JBZZ	AP			Power supply cord
1-4	QTANZA001JBZZ	AQ			Terminal board
1-5	QTANZA018JBZZ	AU			Terminal board
1-6	RH-HXA014JBZZ	AG			Thermister ass'y
1-7	RTHM-A292JBE0	AH			Thermistor
1-8	QW-VZE403JBZZ	AH			Lead wire
1-9	RMOT-A110JBZZ	AN			Louver motor
1-10	RMOT-A108JBEZ	AN			Louver motor-b
1-11	CKITTA013JBKZ	AZ			Plasmacluster unit
CABINET AND UNIT PARTS					
2-1	CHLD-A050JBK0	AG			Bearing ass'y
2-2	PGUMMA206JBE0	AC			Motor cushion
2-3	PGUMMA207JBE0	AC			Motor cushion
2-4	DCHS-A502JBKZ	BA			Cabinet ass'y
2-5	PGID-A108JBFA	AL			Guide
2-6	NFANCA087JBKZ	BA			Crossflow fan
2-7	PCOV-A845JBFZ	AG			Motor cover
2-8	CCOV-A093JBKZ	AL			Louver cover ass'y
2-8-1	FCOV-A155JBFA	AE			Cover
2-8-2	MHNG-A031JBFA	AC			Cover hinge
2-8-3	PCOV-B005JBFA	AF			Louver cover
2-9	PCOV-A849JBFZ	AF			Side cover
2-10	PGID-A109JBFZ	AF			Guide
2-11	CLOV-A054JBKZ	AN			Direct.louver ass'y
2-11-1	MLOV-A385JBFA	AG			Air direction louver
2-11-2	NBRG-A030JBFA	AB			Bearing
2-11-3	NBRG-A037JBFA	AE			Bearing
2-12	CPNL-A485JBKZ	AQ			Cont.box cover ass'y
2-13	FCOV-A143JBFZ	AD			Senser cover
2-14	PCOV-A992JBFZ	AD			Led holder
2-15	PCOV-B010JBFA	AF			Led cover
2-16	LHLD-A449JBF0	AH			Thermistor holder
2-17	LHLD-A690JBFZ	BD			Senser holder
2-18	PBOX-A432JBFZ	BF			Control box
2-19	PCOV-A847JBPZ	AG			Cont.box cover
2-20	CSRA-A577JBKZ	BD			Drain pan ass'y
2-20-1	CHOS-A015JBKZ	AQ			Drain hose ass'y
2-20-10	MJNTPA095JBFA	AB			Louver link
2-20-11	MLOV-A346JBFA	AB			Vertical louver
2-20-12	MLOV-A347JBFA	AB			Vertical louver
2-20-13	MLOV-A386JBTA	AS			Air flow louver
2-20-14	NBRG-A028JBFA	AB			Bearing
2-20-15	NBRG-A031JBFA	AC			Bearing
2-20-16	NBRG-A038JBFA	AC			Bearing c
2-20-2	DSRA-A258JBKZ	AZ			Drain pan sub ass'y
2-20-3	GGAD-A057JBTA	AN			Wire guard
2-20-4	PSRA-A161JBFA	AU			Drain pan
2-20-5	LHLD-A615JBFA	AC			Louver stopper
2-20-6	LHLD-A682JBFA	AE			Led holder
2-20-7	LHLD-A691JBFZ	AE			Lead wire guide
2-20-8	LPFT-A144JBFZ	AD			Dorain joint
2-20-9	LPFT-A147JBFZ	AD			Dorain joint l
2-21	CPNL-A486JBKZ	BC			Open panel ass'y
2-21-1	HBDG-A144JBEA	AF			Badge
2-21-2	HDECQA097JBRA	AF			Display panel
2-21-3	HDECQA120JBRA	AZ			Display panel
2-21-4	HPNL-A672JBTA	AV			Open panel
2-21-5	LHLD-A680JBFA	AD			Holder
2-21-6	LHLD-A681JBFZ	AC			Display holder
2-22	DWAK-A869JBKZ	AS			Front panel ass'y
2-22-1	GWAK-A300JBFA	AV			Front panel
2-22-2	TLABCB878JBRZ	AC			Wiring diagram
2-23	DHLD-A009JBK0	AE			Pipe holder ass'y
2-24	LHLD-A689JBFA	AG			Holder
2-25	LHLD-A394JBFA	AD			Pipe holder
2-26	PCOV-A848JBFZ	AD			Drain cover
2-27	PCOV-B006JBFA	AD			Screw cover
2-28	PFILMA191JBEZ	AL			Air filter
2-29	PPLTNA078JBPZ	AU			Mounting angle
CYCLE PARTS					
3-1	CPIPCA813JBKZ	BA			Inlet tube ass'y
3-2	DEVA-A189JBKZ	BS			Evaporator ass'y
3-3	LX-NZA169JBE0	AG			Flare nut1/4
3-4	LX-NZA168JBE0	AL			Flare nut 1/2
ACCESSORY PARTS					
4-1	CFIL-A088JBKZ	AR			Purify filter ass'y
4-2	CRMC-A673JBEZ	BA			Remote control
4-3	FFZK-A178JBKZ	AM			Screws kit
4-4	LHLD-A688JBFA	AE			Cord holder
4-7	TINS-A888JBRZ	AM			Installation manual1
4-9	TINSEA416JBRZ	AT			Operation manual
4-10	UBATUA027JBE0	AE			Battery pack

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
[1] INDOOR UNIT PARTS					
PACKING PARTS					
90-1	CPADBA059JBKZ	AK			Packing pad ass'y
90-2	SPADBA189JBEZ	AD			Pad
90-3	SPAKCB864JBEZ	AQ			Packing case
[2] OTHER PARTS					
CONTROLBOX PARTS					
1-2-1	QFS-GA051JBZZ	AD			Fuse
1-2-2	QFS-GA052JBZZ	AD			Fuse
1-12	FSGY-A256JBKZ	BF			Display board unit
1-12-1	VHLGP1UA271RK	AF			Photo detector unit
CABINET AND UNIT PARTS					
2-20-17	PGUMMA169JBE0	AD			Drain plug
2-30	TSPC-F074JBRZ	AC			Name badge
ACCESSORY PARTS					
4-6	SSAKHA149YDE0	AC			Bag

[3] OUTDOOR UNIT PARTS



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
[3] OUTDOOR UNIT PARTS					
CONTROLBOX PARTS					
1-1	CMOTLB078JBEZ	BL			Fan moter
1-2	DSGY-B549JBKZ	CC			Control board ass'y
1-3	QW-VZE172JBZZ	AS			Lead wire
1-4	RCILZA009JBZZ	BA			Reactor
1-5	RTHM-A022JBE0	AN			Thermistor
1-6	QTANZA001JBZZ	AQ			Terminal board
1-7	QW-VZE497JBZZ	AG			Lead wire
1-10	RFIL-A064JBE0	AF			Ferrite core
1-11	RH-HXA029JBZZ	AX			Thermistor ass'y
CABINET AND UNIT PARTS					
2-1	LANGKA157JBPZ	AQ			Motor angle
2-2	CCAB-A368JBKZ	BA			Top plate ass'y
2-3	TLABCC086JBRZ	AD			Wiring diagram
2-4	LX-BZA261JBEZ	AC			Special screw
2-6	LANG-A504JBYZ	AP			Reactor angle
2-7	CFTA-A268JBKZ	AN			Cover
2-7-1	PCOV-A594JBPZ	AE			Terminal cover
2-7-2	PFTA-A090JBFA	AL			Cover
2-8	PRDAFA170JBEZ	AR			Heat sink
2-9	FDAI-A006JBWZ	AG			Capacitor angle assy
2-10	LBNDKA105JBWZ	AD			Capacitor clamp
2-11	PBOX-A396JBFZ	AP			Control box
2-12	PDAI-A134JBWZ	AK			Terminal base
2-13	PCOV-A595JBFZ	AE			Cover
2-14	PSKR-A283JBPZ	AS			Bulkhead
2-15	GCAB-A220JBTA	BC			Front panel
2-16	GGADPA007JBFA	AS			Fan gaurd
2-17	JHNDPA015JBFA	AD			Handle
2-18	LHLD-A449JBF0	AH			Thermistor holder
2-19	LHLD-A491JBFZ	AD			Cord clamp
2-20	LHLD-A492JBFZ	AD			Cord clamp base
2-21	MSPR-A026JBE0	AB			Spring
2-25	NFANPA118JBEZ	AU			Propeller fan
2-26	PPLT-A375JBTA	AW			Side cover r
2-27	PSPF-A918JBEZ	AT			Comp cover top
2-28	PSPF-A919JBEZ	AE			Compressor cover
2-30	CANG-A165JBKZ	AH			Holder ass'y
2-31	TLAB-C511JBRA	AC			Label
2-32	TLAB-C511JBRA	AC			Inverter label
2-33	TSPC-F075JBRZ	AD			Name badge
2-34	PPLT-A195JBTA	AS			Side cover L
2-35	PSEL-C830JBEZ	AF			Seal
2-36	CHET-A025JBKZ	BM			Heater ass'y
CYCLE PARTS					
3-1	CCHS-A884JBTA	AW			Base pan ass'y
3-2	DVLV-A657JBKZ	AV			3way valve unit
3-5	DVLV-A572JBKZ	AQ			2way valve unit
3-7	DVLV-A653JBKZ	BL			Control valve ass'y
3-8	CCIL-A129JBKZ	AU			Coil ass'y
3-9	PVLVXA061JBEZ	BD			Reverse valve
3-10	PDAI-A123JBTA	AL			Flare coupling base
3-12	DCON-A291JBPZ	BX			Condenser ass'y
3-13	PCMPRA430JBEZ	CC			Compressor
3-14	GLEG-A099JBE0	AD			Compressor cushion
3-15	LX-NZA026JBE0	AC			Special nut
[4] OTHER PARTS					
CONTROLBOX PARTS					
1-2-1	QFS-GA050JBZZ	AD			Fuse
1-2-2	QFS-GA051JBZZ	AD			Fuse
1-2-3	QFS-GA052JBZZ	AD			Fuse
1-2-4	QFS-GA058JBZZ	AV			Fuse
1-2-5	QFS-GA059JBZZ	AU			Fuse
1-2-6	RH-IXA732JBZZ	BF			Ipm
1-8	QW-VZE498JBZZ	AG			Lead wire
1-9	QW-VZE499JBZZ	AF			Lead wire
CABINET AND UNIT PARTS					
2-23	MSPR-A036JBE0	AB			Thermistor spring
2-24	MSPR-A143JBEZ	AD			Spring
PACKING PARTS					
90-1	CPADBA048JBKZ	AF			Top pad ass'y
90-2	CPADBA049JBKZ	AM			Bottom pad ass'y
90-3	SPAKCB865JBEZ	AS			Packing case

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PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
[C]				
CANG-A165JBKZ	3-2-30	AH		
CCAB-A368JBKZ	3-2-2	BA		
CCHS-A884JBTA	3-3-1	AW		
CCIL-A129JBKZ	3-3-8	AU		
CCOV-A093JBKZ	1-2-8	AL		
CFIL-A088JBKZ	1-4-1	AR		
CFTA-A268JBKZ	3-2-7	AN		
CHET-A025JBKZ	3-2-36	BM		
CHLD-A050JBK0	1-2-1	AG		
CHOS-A015JBKZ	1-2-20-1	AQ		
CKITTA013JBKZ	1-1-11	AZ		
CLOV-A054JBKZ	1-2-11	AN		
CMOT-A433JBKZ	1-1-1	BK		
CMOTLB078JBEZ	3-1-1	BL		
CPADBA048JBKZ	4-90-1	AF		
CPADBA049JBKZ	4-90-2	AM		
CPADBA059JBKZ	1-90-1	AK		
CPIPCA813JBKZ	1-3-1	BA		
CPNL-A485JBKZ	1-2-12	AQ		
CPNL-A486JBKZ	1-2-21	BC		
CRMC-A673JBEZ	1-4-2	BA		
CSRA-A577JBKZ	1-2-20	BD		
[D]				
DCHS-A502JBKZ	1-2-4	BA		
DCON-A291JBPZ	3-3-12	BX		
DEVA-A189JBKZ	1-3-2	BS		
DHLD-A009JBK0	1-2-23	AE		
DSGY-B549JBKZ	3-1-2	CC		
DSGY-B696JBKZ	1-1-2	BV		
DSRA-A258JBKZ	1-2-20-2	AZ		
DVLV-A572JBKZ	3-3-5	AQ		
DVLV-A653JBKZ	3-3-7	BL		
DVLV-A657JBKZ	3-3-2	AV		
DWAK-A869JBKZ	1-2-22	AS		
[F]				
FCOV-A143JBFZ	1-2-13	AD		
FCOV-A155JBFA	1-2-8-1	AE		
FDAI-A006JBWZ	3-2-9	AG		
FFZK-A178JBKZ	1-4-3	AM		
FSGY-A256JBKZ	2-1-12	BF		
[G]				
GCAB-A220JBTA	3-2-15	BC		
GGAD-A057JBTA	1-2-20-3	AN		
GGADPA007JBFA	3-2-16	AS		
GLEG-A099JBE0	3-3-14	AD		
GWAK-A300JBFA	1-2-22-1	AV		
[H]				
HBDG-A144JBEA	1-2-21-1	AF		
HDECQA097JBRA	1-2-21-2	AF		
HDECQA120JBRA	1-2-21-3	AZ		
HPNL-A672JBTA	1-2-21-4	AV		
[J]				
JHNDPA015JBFA	3-2-17	AD		
[L]				
LANG-A504JBYZ	3-2-6	AP		
LANGKA157JBPZ	3-2-1	AQ		
LBNDKA105JBWZ	3-2-10	AD		
LHLD-A394JBFA	1-2-25	AD		
LHLD-A449JBF0	1-2-16	AH		
"	3-2-18	AH		
LHLD-A491JBFZ	3-2-19	AD		
LHLD-A492JBFZ	3-2-20	AD		
LHLD-A615JBFA	1-2-20-5	AC		
LHLD-A680JBFA	1-2-21-5	AD		
LHLD-A681JBFZ	1-2-21-6	AC		
LHLD-A682JBFA	1-2-20-6	AE		
LHLD-A688JBFA	1-4-4	AE		
LHLD-A689JBFA	1-2-24	AG		
LHLD-A690JBFZ	1-2-17	BD		
LHLD-A691JBFZ	1-2-20-7	AE		
LPFT-A144JBFZ	1-2-20-8	AD		
LPFT-A147JBFZ	1-2-20-9	AD		
LX-BZA261JBEZ	3-2-4	AC		
LX-NZA026JBE0	3-3-15	AC		
LX-NZA168JBE0	1-3-4	AL		
LX-NZA169JBE0	1-3-3	AG		
[M]				
MHNG-A031JBFA	1-2-8-2	AC		

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
MJNTPA095JBFA	1-2-20-10	AB		
MLOV-A346JBFA	1-2-20-11	AB		
MLOV-A347JBFA	1-2-20-12	AB		
MLOV-A385JBFA	1-2-11-1	AG		
MLOV-A386JBTA	1-2-20-13	AS		
MSPR-A026JBE0	3-2-21	AB		
MSPR-A036JBE0	4-2-23	AB		
MSPR-A143JBEZ	4-2-24	AD		
[N]				
NBRG-A028JBFA	1-2-20-14	AB		
NBRG-A030JBFA	1-2-11-2	AB		
NBRG-A031JBFA	1-2-20-15	AC		
NBRG-A037JBFA	1-2-11-3	AE		
NBRG-A038JBFA	1-2-20-16	AC		
NFANCA087JBKZ	1-2-6	BA		
NFANPA118JBEZ	3-2-25	AU		
[P]				
PBOX-A396JBFZ	3-2-11	AP		
PBOX-A432JBFZ	1-2-18	BF		
PCMPRA430JBEZ	3-3-13	CC		
PCOV-A594JBPZ	3-2-7-1	AE		
PCOV-A595JBFZ	3-2-13	AE		
PCOV-A845JBFZ	1-2-7	AG		
PCOV-A847JBPZ	1-2-19	AG		
PCOV-A848JBFZ	1-2-26	AD		
PCOV-A849JBFZ	1-2-9	AF		
PCOV-A992JBFZ	1-2-14	AD		
PCOV-B005JBFA	1-2-8-3	AF		
PCOV-B006JBFA	1-2-27	AD		
PCOV-B010JBFA	1-2-15	AF		
PDAI-A123JBTA	3-3-10	AL		
PDAI-A134JBWZ	3-2-12	AK		
PFILMA191JBEZ	1-2-28	AL		
PFTA-A090JBFA	3-2-7-2	AL		
PGID-A108JBFA	1-2-5	AL		
PGID-A109JBFZ	1-2-10	AF		
PGUMMA169JBE0	2-2-20-17	AD		
PGUMMA206JBE0	1-2-2	AC		
PGUMMA207JBE0	1-2-3	AC		
PPLT-A195JBTA	3-2-34	AS		
PPLT-A375JBTA	3-2-26	AW		
PPLTNA078JBPZ	1-2-29	AU		
PRDAFA170JBEZ	3-2-8	AR		
PSEL-C830JBEZ	3-2-35	AF		
PSKR-A283JBPZ	3-2-14	AS		
PSPF-A918JBEZ	3-2-27	AT		
PSPF-A919JBEZ	3-2-28	AE		
PSRA-A161JBFA	1-2-20-4	AU		
PVLVXA061JBEZ	3-3-9	BD		
[Q]				
QACC-A298JBZZ	1-1-3	AP		
QFS-GA050JBZZ	4-1-2-1	AD		
QFS-GA051JBZZ	2-1-2-1	AD		
"	4-1-2-2	AD		
QFS-GA052JBZZ	2-1-2-2	AD		
"	4-1-2-3	AD		
QFS-GA058JBZZ	4-1-2-4	AV		
QFS-GA059JBZZ	4-1-2-5	AU		
QTANZA001JBZZ	1-1-4	AQ		
"	3-1-6	AQ		
QTANZA018JBZZ	1-1-5	AU		
QW-VZE172JBZZ	3-1-3	AS		
QW-VZE403JBZZ	1-1-8	AH		
QW-VZE497JBZZ	3-1-7	AG		
QW-VZE498JBZZ	4-1-8	AG		
QW-VZE499JBZZ	4-1-9	AF		
[R]				
RCILZA009JBZZ	3-1-4	BA		
RFIL-A064JBE0	3-1-10	AF		
RH-HXA014JBZZ	1-1-6	AG		
RH-HXA029JBZZ	3-1-11	AX		
RH-IXA732JBZZ	4-1-2-6	BF		
RMOT-A108JBEZ	1-1-10	AN		
RMOT-A110JBZZ	1-1-9	AN		
RTHM-A022JBE0	3-1-5	AN		
RTHM-A292JBE0	1-1-7	AH		
[S]				
SPADBA189JBEZ	1-90-2	AD		
SPAKCB864JBEZ	1-90-3	AQ		

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PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
SPAKCB865JBEZ	4-90-3	AS		
SSAKHA149YDE0	2-4-6	AC		
[T]				
TINS-A888JBRZ	1-4-7	AM		
TINSEA416JBRZ	1-4-9	AT		
TLAB-C511JBRA	3-2-31	AC		
"	3-2-32	AC		
TLABCB878JBRZ	1-2-22-2	AC		
TLABCC086JBRZ	3-2-3	AD		
TSPC-F074JBRZ	2-2-30	AC		
TSPC-F075JBRZ	3-2-33	AD		
[U]				
UBATUA027JBE0	1-4-10	AE		
[V]				
VHLGP1UA271RK	2-1-12-1	AF		